>Power Team[®]

PROFESSIONAL GRADE HYDRAULIC TOOLS & EQUIPMENT

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SUPERIOR FEATURES OF POWER TEAM HYDRAULIC CYLINDERS:

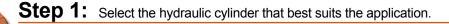
We build our own cylinders in our ISO 9001 registered manufacturing facilities. All Power Team cylinders are date coded and stamped with a maximum pressure rating and capacity. Each cylinder we make complies with the demanding ASME B30.1 standard and are assembled/tested by certified assemblers and pressure tested to 125% of capacity before leaving our factories. Some other key features included:

- Cylinder bores are roller burnished to harden and smooth the surface, improving seal life by 30%.
- Base mounting holes withstand full cylinder capacity.
- Typical cylinder burst pressure range is from 25,000 to 35,000 psi, well-beyond extreme usage.
- Cylinders with gland nuts may be "dead-ended" at 10,000 psi.
- Eddy current and mag-particle inspections detect flaws in the steel.
- Material is removed from surface to ensure that any flaws are eliminated.



	Page Description	Cylinder Movement	Type of Return	Tonnage Range	Page(s)
0	Introduction	-	-	-	5-10
	С	Single-Acting	Spring	5-100	11-12
FOWRE TAAM	СВТ	Single-Acting	Spring	5-25	13
	RP	Single-Acting	Spring	2-5	14
	C Accessories	-	-	-	5-16
	RA	Single-Acting	Spring	20-100	17
	RLS	Single-Acting	Spring	5-150	18
	RSS	Single-Acting Double-Acting	Spring	10-250	19-20
	RH	Single-Acting Double-Acting	Spring Hydraulic	100-100 30-200	21-22
	RT	Single-Acting	Spring	17.5-100	23-24
	RGG	Single-Acting	Load	55-600	25-28
POWER TEAM	RDG	Double-Acting	Hydraulic	55-600	29-32
	RD	Double-Acting	Hydraulic	10-500	33-34
	R	Single-Acting Double-Acting	Spring Hydraulic	55-565 100-565	35-36
POWERTE	RC_C RC_D	Single-Acting Double-Acting	Load Hydraulic	740-1220 740-1220	37-38
	RA_L R_L	Single-Acting, Locking	Load	55-100 55-565	39-40
	RC_P	Single-Acting, Locking	Load	55-620	41
FORRE TALA	RC_L Series	Single-Acting, Locking	Load	740-1220	42

SELECTING THE RIGHT CYLINDER:



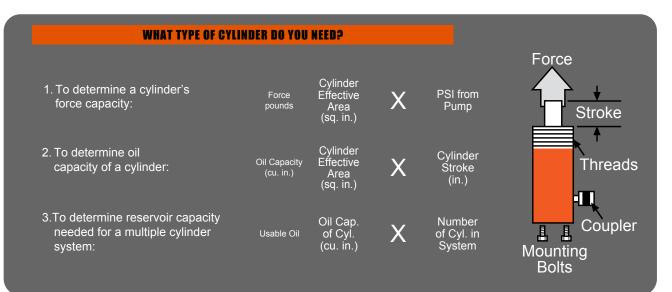
Step 2: Select a hydraulic pump with adequate oil output and reservoir capacity to power cylinder.

Step 3: Select pump and valve option that is best suited to the cylinder and application.

CYLINDER SIZING CONSIDERATIONS:

- What push or pull tonnage is required per cylinder in your application? Power Team recommends using 80% of the rated capacity and stroke to maximize product performance and safety.
- 2. What is the push or pull stroke length required?
- Does the cylinder need to push, pull or both? (Single-acting cylinders extend the piston under hydraulic pressure. Double-acting cylinders extend and retract the piston under pressure.)
- 4. Does the application require multiple cylinders?
- 5. Is the application stationary, or must the components be light in weight for easy portability?
- 6. Do you need to extend a rod or cable through the center of the cylinder for the application, as in a tensioning operation?
- 7. Does the application require that the cylinder fit within limited-clearance work areas?

- 8. Does the application require that the cylinder be "dead-ended" at the end of it's work stroke?
- 9. Will the cylinder need to withstand off-center loads? If yes, consider using swivel load caps.
- 10. Does the application require that the lifted load be supported for extended periods of time? Locking collars are ideal for such jobs, as are cribbing blocks.
- Is corrosion resistance required? Our unique "Power-Tech" surface treatment is standard on many Power Team cylinders, and optional on many of our cylinders which feature steel construction.
- Will the application involve high cycles (over 2,500 in the cylinder's lifetime)? Our "RD," "RH," "RP" and "C" series cylinders are ideal choices. Please refer to pages 12-13 for the capabilities of each cylinder.



The following guidelines are for general lifting and construction applications. Hydraulic tools, pullers and presses may fall outside these recommendations. Always check to see that the pump's "usable reservoir capacity" exceeds the cylinder(s) oil capacity.

Generally Recommended Marginal Check Requirements Not Requirements for most applications Cylinders

		араспу			. ,	·								or most ap		
		Pressure Stage	CYLINL 5	DER CAPA 10		ns) 20	25	30	55	75	100	150	200	300	400	500
Llavad	P12 ‡	Single	14	32	15 44	65	25 72	93	55	75	100	150	200	300	400	500
Hand Pumps *	P55 ‡	Single	6	14	19	28	31	40	71							
i unpo		Low	4	8	10	15	17	21								
	P19(L)	High	13	30	42	59	68	86								
		Low	1.8	4.1	5.7	8	9	12	20	29						
	P59F	High	8	17	24	34	48	50	85	122						
	P59(L) ‡	Low	1.5	3.2	4.7	7	7.7	9.7	16.7	23.9						
	P157(D)‡	High	6	14	19	28	31	40	71	101						
	P159(D) ‡	Low	0.5	1	1.3	1.9	2.2	2.8	5	7	9	13	18			
	P300(D) ‡	High	7	15	21	30	34	43	77	110	143	200	250			
		Low	0.1	0.3	0.6	0.6	0.7	0.9	1.5	2.2	2.8	4.2	5.6	8.4	11.2	
	P460(D)‡	High	3.3	7.7	9	14	17.5	22	37	55	71	105	143	213	284	
Electric/	PB10 /	Low	0.5	1.2	1.6	2.2	2.6	3.2	5.5							
Hydraulic	PE10															
Pumps †		High	6	13.4	18.9	27	31	39	66.2							
	PE17 ‡	Low	0.2	0.5	0.7	0.9	1.1	1.4	2.3	3.3	4.3	6.5	8.7			
		High	3.5	7.9	10.9	16	18	23	39	56.3	73	109	146			
	PE18	Low	0.4	0.8	1.2	1.6	1.8	2.3	3.9	5.7	7.3	10.8	14.6	21.9	29.2	
		High	3.3	7.5	10.3	15	17	21	37	53	69	102	136	207	276	
	PE21 ‡	Low	0.2	0.5	0.7	1.0	1.1	1.4	2.5	3.6	4.6	6.8	9.2	13.8	18.4	
	· <u> </u>	High	2.8	6.4	9	13	15	19	32	45.5	59	88	118	177	236	
	PED25	Low	0.2	0.4	0.6	0.9	1.0	1.3	2.2	3.2	4.1	6.1	8.3	12.0	15.7	19.9
		High	2.4	5.4	7.5	10.6	12.4	15.6	26.5	38.2	49.5	73.3	99.1	144.3	188.5	238.6
	PE30 ±	Low	0.2	0.45	0.6	0.9	1	1.3	2.2	3.2	4.1	6				
	· _ · · · ·	High	2	4.5	6	9	10	13	22	32	41	60				
	PE46 ‡	Low	0.1	0.3	0.4	0.5	0.6	0.7	1.3	1.8	2.4	3.5	4.7	7.2	9.6	
		High	1.3	2.9	4.1	5.9	6.8	8.6	14	22	28	42	56	84	112	
	PE55 ‡	Low	0.1	0.2	0.3	0.4	0.4	0.6	0.9	1.4	1.8	2.6	3.5	5.4	7.2	
	PE60 ‡	High	1.4	2.4	3.4	4.8	5.6	7.1	12	17.8	23	34	45	69	92	
	PQ60	Low	0.1	0.2	0.3	0.4	0.4	0.5	0.9	1.3	1.7	2.5	3.4	5.1	6.8	8.5
		High	1	2.2	3.3	4.4	5.2	6.5	11	16.2	21	31	41	63	84	105
	PQ120	Low	0.1	0.2	0.3	0.4	0.4	0.5	0.9	1.3	1.7	2.5	3.4	5.1	6.8	8.5
		High	0.5	1.1	1.6	2.2	2.6	3.2	5.5	7.7	10	15	21	30	40	50
	PE400	Low	0.1	0.1	0.2	0.2	0.3	0.3	0.6	8	1	1.5	2.1	3	4	5
Air/Hydraulic		High	0.1	0.3	0.4	0.6	0.7	0.9	1.6	2.2	2.9	4.4	5.9	8.7	11.6	14.5
Pumps †	PA6 ‡	Single	10	22.4	31	44.4	51.3	65.2								
	PA9 ‡	Single	10	22.4	31	44.4	51.3	65.2	0.0	2.2	1.0	0.5	0.7			
	PA17 ‡	Low	0.2	0.5	0.7 10.9	0.9	1.1	1.4	2.3 39	3.3 56	4.3 73	6.5 109	8.7			
		High	3.5 0.1	7.9		16	18	23		2			146	7.0	0.6	
	PA46 ±	Low		0.3	0.4	0.5	0.6	0.7	1.3		2.4	3.5	4.7	7.2	9.6	
		High	1.3	2.9	4.1	5.9	6.8	8.6	14	22	28	56	42	84	112	
		Low	0.1	0.3	0.4	0.6	0.7	0.9	1.5	2.2	2.8	4.1	5.5	8.4	11.2	
Opp///	PA55 ‡	High	1.1	2.4	3.4	4.8	5.6	7.1	12	18	56	34	45	69	92	
Gas/Hydraulic Pumps †	PG30	Low	0.3	0.7	1	1.3	1.6	2	3.3	4.8	6.2	9.3	12.4	18.1		
	PG30	High	2	4.5	6.3	8.9	10.3	13	22	31.8	41.3	61.4	83	121		
	DC55 +	Low	0.1	0.3	0.4	0.6	0.7	0.8	1.4	2	2.6	3.9	5.2	7.6	9.9	12.5
	PG55 ‡	High	1.1	2.5	3.5	4.9	5.6	7.1	12.1	17.3	22.5	33.5	45	66	86	109
		Low	0.1	0.3	0.4	0.6	0.7	0.8	1.4	2	2.6	3.9	5.2	7.6	9.9	12.5
	DC120 +					and the second se							10.1			10.0
	PG120 ‡	High	0.5	1.0	1.5	2.0	2.4	3.0	5.1	7.3	9.5	14.2	19.1	27.8	36.3	46.0
	PG120 ‡ PG400	High Low High	0.5 0.1 0.2	1.0 0.1 0.3	1.5 0.2 0.5	2.0 0.2 0.7	2.4 0.3 0.8	3.0 0.3 1.0	5.1 0.6 1.7	7.3 0.8 2.4	9.5 1.0 3.1	14.2 1.5 4.6	19.1 2.0 6.2	27.8 3.0	36.3 3.8	46.0 4.9

 PG400
 High
 0.2
 0.3
 0.5
 0.7
 0.8
 1.0
 1.7
 2.4
 3.1
 4.6
 6.2
 9.0
 11.8
 15.0

 * Hand Pumps = Number of strokes required to move piston 1".
 * Kar Electric and Gasoline Engine/Hydraulic pumps = Number of seconds required to move piston 1".
 * Some Power Team pumps are available in special configurations not listed in this catalog. Power Team can "Assemble to order" pumps with special seals, voltages, valves, relief valve settings, etc. For your special requirements, please consult your local distributor or the Power Team factory.

Order No.

RA302

RT302

RH303

RA304 RHA306 21

RH306 RH306D

RA306

C308C

RLS500S

RH503

RT503

R552C

R552L

C552C

RGG552

RGG554

RA554

C554C

R556C

R556L

RGG556 RA556

RA556L

C556C

RD556

RDG552 30 26

RA552 17

RDG554 30

RDG556 30

RGG558 26

R5510C 35

R5510L 40

RA5510 17 RDG5510 30

RGG5510 26

C5510C | 12

RDG5512 30 RGG5512 26 RDG5513 30

RGG5513 26 RD5513 34 C5513C 12

RDG5514 30

RGG5514 26

RD5518 34 RH603 21 RHA604D 22

RH605 22

RLS750S 18 RDG752 30

RGG752 26

RDG754 30 RGG754 26

RDG756 30

C756C 12

RDG758 30

RGG758 26

RGG756

21 RH6010 22

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RH606

RH3010 22

RSS502 20

RLS300 18

RSS302 20 RH302

SA

8.00 14.31

Page No.

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34 RDG558 30

			_						
	Stroke	Retracted Height	Cylinder Movement	Order No.	Page No.		Stroke	Retracted Height	Cylinder Movement
	(in.)	(in.)	NIOVEINEIN	110.	140.		(in.)	(in.)	WOVEINEIL
2	()	()					0.50	2.31	SA
Ton	5.00	9.19	SA	RP25	14		2.13	7.38	SA
Pull							2.44	4.63	SA
5	0	11 00	C A	DDCC	4.4		2.50	6.25	SA
Ton Pull	5.50	11.88	SA	RP55	14		2.50	8.44	DA
	0.50	4.00	0.4		40	30	3.00	7.06	SA
	0.56	1.63 4.38	SA	RLS50 C51C	18	Ton	4.13	9.38	SA
	1.00	6.50	SA SA	C53C	12 12		5.88 6.00	11.13 9.75	SA SA
_5	5.25	8.50	SA	C55C	12		6.00	11.06	DA
Ton	5.25	10.50	SA	C55CBT	13		6.13	11.38	SA
	7.25	10.75	SA	C57C	12		8.25	12.80	SA
	9.25	12.75	SA	C59C	12		10.13	17.25	DA
	0.44	1.75	SA	RLS100	18		0.63	2.63	SA
	1.00	3.63	SA	C101C	12	50	2.38	5.00	SA
	1.50	3.50	SA	RSS101	20	Ton	3.00	7.13	SA
	2.13	4.75	SA	C102C	12		3.00	10.56	DA
	2.50	5.25	SA	RH102	21		2.00	4.94	SA
	4.13	6.75	SA	C104C	12		2.00	6.38	SA
10	6.13 6.13	9.75 11.50	SA SA	C106C C106CBT	12 13		2.00	6.88	SA
10 Ton	6.25	11.69	DA	RD106	34		2.00	7.84	DA
	8.00	11.31	SA	RH108	21		2.00	7.84	SA
	8.13	11.75	SA	C108C	12		2.13	6.75 9.84	SA DA
	10.00	15.69	DA	RD1010	34		4.00	9.84	SA
	10.13	13.75	SA	C1010C	12		4.13	8.75	SA
	10.13	15.50	SA	C1010CBT	13		4.25	9.13	SA
	12.13	15.75	SA	C1012C	12		6.00	8.94	SA
	14.13	17.75	SA	C1014C	12		6.00	10.38	SA
	0.31	2.19	SA	RH120	21		6.00	11.84	DA
12 Ton	1.63	4.81	SA	RH121	21		6.00	11.84	SA
	1.63	4.81 7.25	SA SA	RH121T RH123	21 21		6.13 6.13	10.75	SA
							6.25	12.50 11.13	SA SA
	1.00	4.88	SA	C151C	12 12	55	6.25	12.97	DA
	2.13	5.88 7.88	SA SA	C152C C154C	12	Ton	8.00	13.84	DA
	6.13	10.69	SA	C154C	12		8.00	13.84	SA
15 Ton	8.13	12.69	SA	C158C	12		10.00	12.95	SA
ION	10.13	14.69	SA	C1510C	12		10.00	14.38	SA
	12.13	16.69	SA	C1512C	12		10.00	15.13	SA
	14.13	18.69	SA	C1514C	12		10.00	15.84 15.84	DA SA
	16.00	20.56	SA	C1516C	12		10.00	15.04	SA
17.5							12.00	17.84	DA
Ton	2.00	6.88	DA	RT172	24		12.00	17.84	SA
							13.00	18.84	DA
	0.44	2.00	SA	RLS200	18		13.00	18.84	SA
	1.75 2.00	3.75	SA	RSS202 RH202	20		13.13	19.84	DA
20	2.00	6.13 6.38	SA SA	RA202	21 17		13.25	18.13	SA
Ton	3.00	6.06	SA	RH202	21		14.00	19.84 19.84	DA SA
	4.13	8.38	SA	RA204	17		14.00	25.88	DA
	6.00	12.13	SA	RH206	21				
	6.13	10.38	SA	RA206	17		3.00	9.25 9.50	SA DA
	1.00	5.50	SA	C251C	12	60 Ton	5.00	9.50	DA
	2.00	6.50	SA	C252C	12	Ton	6.00	12.50	SA
	4.00	8.50	SA	C254C	12		10.13	18.06	DA
	6.25	10.75	SA	C256C	12		0.63	3.13	SA
	6.25	13.38	SA	C256CBT	13		2.00	8.31	DA
25 Ton	6.25 8.25	12.38 12.75	DA SA	RD256 C258C	34 12		2.00	8.31	SA
	10.25	14.75	SA	C258C	12		4.00	10.31	DA
	12.25	16.75	SA	C2512C	12	75 Top	4.00	10.31	SA
	14.13	18.75	SA	C2514C	12	Ton	6.00	12.31	DA
	14.13	20.38	DA	RD2514	34		6.00	12.31 12.38	SA SA
	14.13	21.38	SA	C2514CBT	13		8.00	14.31	DA
0.4 0.							8.00	1/ 31	SA

	Stroke (in.)	Retracted Height (in.)	Cylinder Movement	Order No.	Page No.
	10.00	16.31	DA	RDG7510	30
	10.00	16.31	SA	RGG7510	26
	12.00	18.31	DA	RDG7512	30
75	12.00	18.31	SA	RGG7512	26
Ton	13.00	19.31	DA	RDG7513	30
	13.00	19.31	SA	RGG7513	26
	13.13	19.38	SA	C7513C	12
	14.00	20.31	DA	RDG7514	30
	14.00	20.31	SA	RGG7514	26
80 Ton	13.13	20.38	DA	RD8013	34
	0.63	3.38	SA	RLS1000S	18
-	1.50	5.69	SA	RSS1002D	20
	1.50	6.50	DA	RH1001	22
	2.00	5.50	SA	R1002C	35
	2.00	6.64	DA	R1002D	36
	2.00	7.25	SA	R1002L	40
l l	2.00	8.63	SA	C1002C	12
ł	2.00	8.70	DA	RDG1002	30
ļ	2.00	8.70	SA	RGG1002	26
	2.13	7.75	SA	RA1002	17
	2.25	5.50	SA	RSS1002	20
	3.00	10.00	SA	RH1003	21
	4.00	10.70	DA	RDG1004	30
		10.70			
	4.00		SA	RGG1004	26
	4.88	15.13	DA	RT1004	24
	6.00	9.50	SA	R1006C	35
	6.00	10.64	DA	R1006D	36
ľ	6.00	11.25	SA	R1006L	40
	6.00	12.38	DA	RH1006	22
-	6.00	12.70	DA	RDG1006	30
100	6.00	12.70	SA	RGG1006	26
Ton	6.25	11.75	SA	RA1006	17
	6.25	13.38	SA	RA1006L	39
	6.63	13.25	SA	C1006C	12
	6.63	13.78	DA	RD1006	34
-	8.00	14.70	DA	RDG1008	30
	8.00	14.70	SA	RGG1008	26
ļ	10.00	14.64	DA	R10010D	36
	10.00	15.25	SA	R10010L	40
ſ	10.00	16.70	DA	RDG10010	30
ľ	10.00	16.70	SA	RGG10010	26
-	10.00	19.81	DA	RH10010	20
ļ	10.25	15.63	SA	RA10010	17
	10.25	16.88	SA	C10010C	12
L	12.00	18.70	DA	RDG10012	30
	12.00	18.70	SA	RGG10012	26
Ì	13.00	19.70	DA	RDG10013	30
ľ	13.00	19.70	SA	RGG10013	26
ŀ	13.13	20.28	DA	RD10013	34
	14.00	20.70	DA	RDG10014	30
	14.00	20.70	SA	RGG10014	26
	20.13	28.28	DA	RD10020	34
	0.56	4.00	SA	RLS1500S	18
ŀ	2.00	6.38	SA	R1502C	35
	2.00	7.44	DA	R1502D	36
H H	2.00	8.13	SA	R1502L	40
1	2.00	9.37	DA	RDG1502	30
	2.00		SA	RGG1502	26
		9.37	00		30
150	2.00	9.37	DA		
150 Ton	2.00 4.00	11.37	DA	RDG1504	
150 Ton	2.00 4.00 4.00	11.37 11.37	SA	RGG1504	26
150 Ton	2.00 4.00 4.00 5.00	11.37 11.37 12.13	SA DA	RGG1504 RH1505	26 22
150 Ton	2.00 4.00 4.00	11.37 11.37	SA	RGG1504	26
150 Ton	2.00 4.00 4.00 5.00	11.37 11.37 12.13	SA DA	RGG1504 RH1505	26 22
150 Ton	2.00 4.00 4.00 5.00 6.00	11.37 11.37 12.13 10.38	SA DA SA	RGG1504 RH1505 R1506C	26 22 35

SA - Single-Acting

DA - Double-Acting

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	Stroke	Retracted Height	Cylinder Movement	Order No.	Page No.		Stroke
	(in.)	(in.)					(in.)
	6.00	13.37	SA	RGG1506	26		2.00
	6.63	14.88	DA	RD1506	34		2.00
	8.00	13.75	DA	RH1508	22		2.00
	8.00	15.37	DA	RDG1508	30	280	6.00
	8.00	15.37	SA	RGG1508	26	Ton	6.00
	10.00	14.38	SA	R15010C	35		6.00
	10.00	16.13	SA	R15010L	40		10.00
150	10.00	17.37	DA	RDG15010	30		10.00
Ton	10.00	17.37	SA	RGG15010	26		2.00
	12.00	19.37	DA	RDG15012	30		2.00
	12.00	19.37	SA	RGG15012	26		4.00
	13.00	20.37	DA	RDG15013	30		4.00
	13.00	20.37	SA	RGG15013	26		6.00
	13.13	21.38	DA	RD15013	34		6.00
	14.00	21.37	DA	RDG15014	30		6.00
	14.00	21.37	SA	RGG15014	26		8.00
	18.13	26.53	DA	RD15018	34	300	8.00
	2.00	7.50	SA	R2002C	35	Ton	10.00
	2.00	8.14	DA	R2002D	36		10.00
	2.00	9.50	SA	R2002L	40		12.00
	2.00	10.04	DA	RDG2002	30		12.00
	2.00	10.04	SA	RGG2002	26		13.00
	4.00	12.04	DA	RDG2004	30		13.00
	4.00	12.04	SA	RGG2004	26		13.00
	6.00	11.50	SA	R2006C	35		14.00
	6.00	12.14	DA	R2006D	36		14.00
	6.00	13.50	SA	R2006L	40		2.00
	6.00	14.04	DA	RDG2006	30		2.00
	6.00	14.04	SA	RGG2006	26		2.00
200	6.63	16.00	DA	RD2006	34	355	6.00
Ton	8.00	15.50	SA	R2008L	40	Ton	6.00
	8.00	16.06	DA	RH2008	22		6.00
	8.00	16.04	DA	RDG2008	30		10.00
	8.00	16.04	SA	RGG2008	26		
	10.00	16.14	DA	R20010D	36		2.00
	10.00	18.04	DA	RDG20010	30		2.00
	10.00	18.04	SA	RGG20010	26		4.00
	13.00	20.04	DA	RDG20013	30		4.00
	13.00	20.04	SA	RGG20013	26		6.00 6.00
	13.13	22.50	DA	RD20013	34		6.00
	14.00	22.04	DA	RDG20014	30		8.00
	14.00	22.04	SA	RGG20014	26	100	8.00
	18.13	28.50	DA	RD20018	34	400 Ton	10.00
	2.00	10.30	DA	RDG2502	32		10.00
	2.00	10.30	SA	RGG2502	28		12.00
	3.00	11.44	SA	RSS2503	20		12.00
	4.00	12.30	DA	RDG2504	32		13.00
	4.00	12.30	SA	RGG2504	28		13.00
				RDG2506	32		13.00
	6.00	14.30	DA	KDGZJUU			10.00
	6.00 6.00	14.30	DA SA	RGG2506	28		14 00
250	6.00	14.30 16.30					
250 Ton	6.00 6.00 8.00 8.00	14.30 16.30 16.30	SA	RGG2506 RDG2508 RGG2508	28 32 28		14.00
250 Ton	6.00 6.00 8.00	14.30 16.30 16.30 18.30	SA DA	RGG2506 RDG2508	28 32		14.00 2.00
250 Ton	6.00 6.00 8.00 8.00	14.30 16.30 16.30 18.30 18.30	SA DA SA DA SA	RGG2506 RDG2508 RGG2508 RDG25010 RGG25010	28 32 28 32 28		14.00 2.00 2.00
250 Ton	6.00 6.00 8.00 8.00 10.00	14.30 16.30 16.30 18.30	SA DA SA DA SA DA	RGG2506 RDG2508 RGG2508 RDG25010	28 32 28 32		14.00 2.00 2.00 2.00
250 Ton	6.00 6.00 8.00 10.00 10.00 12.00 12.00	14.30 16.30 16.30 18.30 18.30 20.30 20.30	SA DA SA DA SA DA SA	RGG2506 RDG2508 RGG2508 RDG25010 RGG25010 RDG25012 RGG25012	28 32 28 32 28 32 32 28 28	430	14.00 2.00 2.00 2.00 6.00
250 Ton	6.00 6.00 8.00 10.00 10.00 12.00 12.00 13.00	14.30 16.30 18.30 18.30 20.30 20.30 21.30	SA DA SA DA SA DA	RGG2506 RDG2508 RDG25010 RGG25010 RDG25012 RGG25012 RDG25013	28 32 28 32 28 32 28 32 28 32	430 Ton	14.00 2.00 2.00 6.00 6.00
250 Ton	6.00 6.00 8.00 10.00 10.00 12.00 12.00	14.30 16.30 16.30 18.30 20.30 20.30 21.30 21.30	SA DA SA DA SA DA SA	RGG2506 RDG2508 RGG2508 RDG25010 RGG25010 RDG25012 RGG25012 RDG25013 RGG25013	28 32 28 32 28 32 32 28 28	430 Ton	2.00 2.00 6.00 6.00 6.00
250 Ton	6.00 6.00 8.00 10.00 10.00 12.00 12.00 13.00	14.30 16.30 18.30 18.30 20.30 20.30 21.30	SA DA SA DA SA DA SA DA	RGG2506 RDG2508 RDG25010 RGG25010 RDG25012 RGG25012 RDG25013	28 32 28 32 28 32 28 32 28 32	430 Ton	14.00 2.00 2.00 6.00 6.00

	Stroke Retracted Height		Cylinder Movement	Order No.	Page No.
	(in.)	(in.)			
	2.00	7.50	SA	R2802C	35
	2.00	9.20	DA	R2802D	36
	2.00	9.75	SA	R2802L	40
280 Ton	6.00	11.50	SA	R2806C	35
Ton	6.00	13.20	DA	R2806D	36
	6.00	13.75	SA	R2806L	40
	10.00	17.20	DA	R28010D	36
	10.00	17.75	SA	R28010L	40
	2.00	10.74	DA	RDG3002	32
	2.00	10.74	SA	RGG3002	28
	4.00	12.74	DA	RDG3004	32
	4.00	12.74	SA	RGG3004	28
	6.00	14.74	DA	RDG3006	32
	6.00	14.74	SA	RGG3006	28
	6.00	17.28	DA	RD3006	34
	8.00	16.74	DA	RDG3008	32
300	8.00	16.74	SA	RGG3008	28
Ton	10.00	18.74	DA	RDG30010	32
	10.00	18.74	SA	RGG30010	28
	12.00	20.74	DA	RDG30012	32
	12.00	20.74	SA	RGG30012	28
	13.00	21.74	DA	RDG30013	32
	13.00	21.74	SA	RGG30013	28
	13.00	24.81	DA	RD30013	34
	14.00	22.74	DA	RDG30014	32
	14.00	22.74	SA	RGG30014	28
	2.00	9.13	SA	R3552C	35
	2.00	11.38	DA	R3552D	36
	2.00	11.50	SA	R3552L	40
355 Ton	6.00	13.13	SA	R3556C	35
1011	6.00	15.38	DA	R3556D	36
	6.00	15.50	SA	R3556L	40
	10.00	17.13	SA	R35510C	35
	2.00	12.07	DA	RDG4002	32
	2.00	12.07	SA	RGG4002	28
	4.00	14.07	DA	RDG4002	32
	4.00	14.07	SA	RGG4004	28
	6.00	16.07	DA	RDG4006	32
	6.00	16.07	SA	RGG4006	28
	6.00	19.28	DA	RD4006	34
	8.00	18.07	DA	RDG4008	32
400	8.00	18.07	SA	RGG4008	28
Ton	10.00	20.07	DA	RDG40010	32
	10.00	20.07	SA	RGG40010	28
	12.00	22.07	DA	RDG40012	32
	12.00	22.07	SA	RGG40012	28
	13.00	23.07	DA	RDG40013	32
	13.00	23.07	SA	RGG40013	28
	13.00	26.28	DA	RD40013	34
	14.00	24.07	DA	RDG40014	32
	14.00	24.07	SA	RGG40014	28
	2.00	10.38	SA	R4302C	35
	2.00	12.31	DA	R4302C	36
	2.00	13.13	SA	R4302D R4302L	40
130	6.00	14.38	SA	R4302L	35
430 Ton	6.00	16.31	DA	R4306D	36
	6.00	17.13	SA	R4306L	40
	10.00	20.31	DA	R43010D	36
	10.00	21.13	SA	R43010D	40
	10.00	21.10	UA	THOUTUL	-10

	Stroke	Retracted Height	Cylinder Movement	Order No.	Page No.
	(in.)	(in.)			
	2.00	12.28	DA	RDG5002	32
	2.00	12.28	SA	RGG5002	28
	4.00	12.28	DA	RDG5004	32
	4.00	14.28	SA	RGG5004	28
	6.00	16.28	DA	RDG5006	32
	6.00	16.28	SA	RGG5006	28
	6.00	20.56	DA	RD5006	34
	8.00	18.28	DA	RDG5008	32
500	8.00	18.28	SA	RGG5008	28
Ton	10.00	20.28	DA	RDG50010	32
	10.00	20.28	SA	RGG50010	28
	12.00	22.28	DA	RDG50012	32
	12.00	22.28	SA	RGG50012	28
	13.00	23.28	DA	RDG50013	32
	13.00	23.28	SA	RGG50013	28
	13.00	27.56	DA	RD50013	34
	14.00	24.28	DA	RDG50014	32
	14.00	24.28	SA	RGG50014	28
	2.00	11.50	SA	R5652C	35
	2.00	13.59	DA	R5652D	36
	2.00	14.63	SA	R5652L	40
	6.00	15.50	SA	R5656C	35
565	6.00	17.59	DA	R5656D	36
Ton	6.00	18.63	SA	R5656L	40
	10.00	19.50	SA	R56510C	35
	10.00	21.59	DA	R56510D	36
	10.00	22.63	SA	R56510L	40
			-		
	2.00	12.76	DA	RDG6002	32
	2.00	12.76	SA	RGG6002	28
	4.00	14.76	DA	RDG6004	32
	4.00	14.76	SA	RGG6004	28
	6.00	16.76	DA	RDG6006	32
	6.00	16.76	SA	RGG6006	28
000	8.00	18.76	DA	RDG6008	32
600 Ton	8.00	18.76	SA	RGG6008	28
	10.00	20.76	DA	RDG60010	32
	10.00	20.76	SA	RGG60010	28
	12.00	22.76	DA	RDG60012	32
	12.00	22.76	SA	RGG60012	28
	13.00	23.76	DA	RDG60013	32
	13.00	23.76	SA	RGG60013	28
	14.00	24.76	DA	RDG60014	32
	14.00	24.76	SA	RGG60014	28
740	2,6,10	_	SA	RC_C	37
740- 1220	2,6,10	_	DA	RC D	38
Ton	2,6,10	_	SA	RC L	42
	,0,10		011		

SA - Single-Acting DA - Double-Acting

C SERIES

SINGLE-ACTING, SPRING RETURN TONNNAGE RANGE: 5 - 100

Power Team

Power Team

Power Team

Model Shown: C756C

Power Team

Features

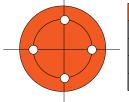
RUGGED, HIGH QUALITY CYLINDER USED FOR LIFTING AND PRESSING.

- Aluminum bronze bearing reduces wear caused by off-center loads.
- Maximum sized springs speed piston return and increase spring life.
- Collar threads are standard on all C-Series models, simplifying fixturing applications.
- Removable rubber boots protect collar threads during transport and storage.
- Solid steel cylinder body for durability.
- Chrome plated piston rod resists wear and corrosion.
- Wide range of accessories available that mount onto the piston rod, collar, or base.
- Base mounting holes standard on 5 through 55 ton cylinders and optional on 75 and 100 ton cylinders.
- A 3/8" NPTF female half coupler is standard.
- Complies with ANSI / ASME B30.1 Safety Standards.



C10010C used in this pulling application.

Technical Dimensions, Base Mounting Holes



Cylinder Tonnage	5	10	15	25	30	55	75*	100*
# of Holes	2	2	2	2	2	2	4	4
Thread Size	1/4 - 20	5/16 - 18	3/8 - 16	1/2 - 13	1/2-13	1/2 - 13	3/4 - 10	1 - 8
Thread Depth (in.)	0.38	0.50	0.50	0.75	0.75	0.75	1.00	1.00
Bolt Circle Diameter (in.)	1.00	1.56	1.88	2.31	2.90	3.75	4.50	4.75

Four base mounting holes are 45° apart - standard on all models.

* Consult Factory for optional base mounting holes.

>Power Team

SINGLE-ACTING, SPRING RETURN TONNAGE RANGE: 5 - 100

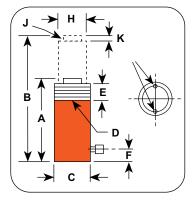
C

Cylinders

Technical Dimensions

Cylinder Load Caps furnished with "C" Series Cylinders:

No. 201375
No. 201362
No. 201362
No. 201412
No. 36161
No. 36161
No. 36161



C10010C used in this lift application.



Ordering Information

Cyl.	Stroke	Order	Oil	Α	В	С	D	E	F	Н	J	K	Bore	Cylinder	Int.	Tons	Prod.
Сар.		No.	Cap.	Re-	Ex-	Outside	Collar	Piston	Base	Pis-	Piston	Rod	Dia.	Effective	Press.	at	Wt.
				tract- ed	tend- ed	Dia.	Thread	Collar Thread	to Port	ton Rod	Rod Int. Thread and	Pro- tru-		Area	at Cap.	10,000	
				Height	Height			Length	1 on	Dia.	Depth	sion					
Tons	(in.)		(cu. in.)	(In.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(sq. in)	(psi)	(tons)	(lbs.)
	1.00	C51C	1.10	4.34	5.44	1.50	1 1/2-16	1.13	0.75	1.00	3/4-16 x 0.63	0.25	1.13	0.994	10,061	4.97	2.25
	3.25	C53C	3.20	6.50	9.75	1.50	1 1/2-16	1.13	0.75	1.00	3/4-16 x 0.63	0.25	1.13	0.994	10,061	4.97	3.26
5	5.25	C55C	5.20	8.50	13.75	1.50	1 1/2-16	1.13	0.75	1.00	3/4-16 x 0.63	0.25	1.13	0.994	10,061	4.97	4.00
	7.25	C57C	7.20	10.75	18.00	1.50	1 1/2-16	1.13	0.75	1.00	3/4-16 x 0.63	0.25	1.13	0.994	10,061	4.97	5.00
	9.25 1.00	C59C C101C	9.20 2.20	12.75 3.63	22.00 4.63	1.50 2.25	1 1/2-16	1.13 1.13	0.75 0.75	1.00 1.50	3/4-16 x 0.63	0.25	1.13	0.994	10,061 8.948	4.97	5.80 4.00
	2.13	C101C	4.80	4.75	6.88	2.25	2 1/4-14	1.13	0.75	1.50	1-8 x 0.75 1-8 x 0.75	0.25	1.69	2.236	8,948	11.20	5.00
	4.13	C102C	9.20	6.75	10.88	2.25	2 1/4-14	1.13	0.75	1.50	1-8 x 0.75	0.25	1.69	2.236	8.948	11.20	6.70
	6.13	C104C	13.70	9.75	15.88	2.25	2 1/4-14	1.13	0.75	1.50	1-8 x 0.75	0.25	1.69	2.236	8,948	11.20	9.40
10	8.13	C108C	19.90	11.75	19.88	2.25	2 1/4-14	1.13	0.75	1.50	1-8 x 0.75	0.25	1.69	2.236	8,948	11.20	11.00
	10.13	C1010C	22.60	13.75	23.88	2.25	2 1/4-14	1.13	0.75	1.50	1-8 x 0.75	0.25	1.69	2.236	8,948	11.20	13.00
	12.13	C1012C	27.10	15.75	27.88	2.25	2 1/4-14	1.13	0.75	1.50	1-8 x 0.75	0.25	1.69	2.236	8,948	11.20	14.60
	14.13	C1014C	31.60	17.75	31.88	2.25	2 1/4-14	1.13	0.75	1.50	1-8 x 0.75	0.25	1.69	2.236	8,948	11.20	16.20
	16.00	C1016C	36.10	20.50	36.50	2.25	2 1/4-14	1.13	0.75	1.50	1-8 x 0.75	0.25	1.69	2.236	8,948	11.20	18.50
	1.00	C151C	3.10	4.88	5.88	2.75	2 3/4-16	1.13	0.75	1.75	1-8 x 0.75	0.25	2.00	3.142	9,549	15.70	7.50
	2.13	C152C	6.70	5.88	8.00	2.75	2 3/4-16	1.13	0.75	1.75	1-8 x 0.75	0.25	2.00	3.142	9,549	15.70	8.90
	4.13	C154C	12.90	7.88	12.00	2.75	2 3/4-16	1.13	0.75	1.75	1-8 x 0.75	0.25	2.00	3.142	9,549	15.70	11.50
15	6.13 8.13	C156C C158C	19.20 25.50	10.69 12.69	16.81 20.81	2.75 2.75	2 3/4-16 2 3/4-16	1.13 1.13	0.75 0.75	1.75 1.75	1-8 x 0.75 1-8 x 0.75	0.25	2.00	3.142 3.142	9,549 9.549	15.70 15.70	15.30 17.90
15	10.13	C158C	31.80	14.69	20.01	2.75	2 3/4-10	1.13	0.75	1.75	1-8 x 0.75	0.25	2.00	3.142	9,549	15.70	20.70
	12.13	C1512C	38.10	16.69	28.81	2.75	2 3/4-16	1.13	0.75	1.75	1-8 x 0.75	0.25	2.00	3.142	9.549	15.70	23.20
	14.13	C1514C	44.40	18.69	32.81	2.75	2 3/4-16	1.13	0.75	1.75	1-8 x 0.75	0.25	2.00	3.142	9,549	15.70	26.00
	16.00	C1516C	50.30	20.56	36.56	2.75	2 3/4-16	1.13	0.75	1.75	1-8 x 0.75	0.25	2.00	3.142	9,549	15.70	28.20
	1.00	C251C	5.10	5.50	6.50	3.38	3 5/16-12	1.94	1.00	2.25	1 1/2-16 x 0.88	0.38	2.56	5.15	9,699	25.80	11.90
	2.00	C252C	10.30	6.50	8.50	3.38	3 5/16-12	1.94	1.00	2.25	1 1/2-16 x 0.88	0.38	2.56	5.15	9,699	25.80	13.90
	4.00	C254C	20.60	8.50	12.50	3.38	3 5/16-12	1.94	1.00	2.25	1 1/2-16 x 0.88	0.38	2.56	5.15	9,699	25.80	17.60
25	6.25	C256C	32.20	10.75	17.00	3.38	3 5/16-12	1.94	1.00	2.25	1 1/2-16 x 0.88	0.38	2.56	5.15	9,699	25.80	21.70
	8.25	C258C	42.50	12.75	21.00	3.38	3 5/16-12	1.94	1.00	2.25	1 1/2-16 x 0.88	0.38	2.56	5.15	9,699	25.80	25.60
	10.25 12.25	C2510C C2512C	52.80 63.20	14.75 16.75	25.00 29.00	3.38 3.38	3 5/16-12 3 5/16-12	1.94 1.94	1.00	2.25 2.25	1 1/2-16 x 0.88 1 1/2-16 x 0.88	0.38	2.56	5.15 5.15	9,699 9.699	25.80 25.80	29.30 33.10
	14.25	C2512C	73.50	18.75	33.00	3.38	3 5/16-12	1.94	1.00	2.25	1 1/2-16 x 0.88	0.38	2.50	5.15	9,699	25.80	36.80
30	8.25	C308C	53.55	12.80	21.05	4.00	4-12	2.00	1.00	2.50	1 1/2-16 x 0.88	0.38	2.87	6.46	9,243	32.50	36.5
	2.00	C552C	22.10	6.88	8.88	5.00	5-12	2.19	1.38	3.13	None	0.13	3.75	11.04	9,959	55.20	32.50
	4.25	C554C	46.90	9.13	13.38	5.00	5-12	2.19	1.38	3.13	None	0.13	3.75	11.04	9,959	55.20	41.30
55	6.25	C556C	69.00	11.13	17.38	5.00	5-12	2.19	1.38	3.13	None	0.13	3.75	11.04	9,959	55.20	51.00
	10.25	C5510C	113.20	15.13	25.38	5.00	5-12	2.19	1.38	3.13	None	0.13	3.75	11.04	9,959	55.20	67.00
	13.25	C5513C	146.30	18.13	31.38	5.00	5-12	2.19	1.38	3.13	None	0.13	3.75	11.04	9,959	55.20	78.00
75	6.13	C756C	97.40	12.38	18.50	5.75	5 3/4-12	1.75	1.25	3.75	None	0.13	4.50	15.90	9,434	79.50	73.50
	13.13	C7513C	208.70	19.38	32.50	5.75	5 3/4-12	1.75	1.25	3.75	None	0.13	4.50	15.90	9,434	79.50	109.50
100	2.00	C1002C	41.20	8.63	10.63	6.25	6 1/4-12	2.25	1.63	4.13	None	0.13	5.13	20.62	9,695	103.10	63.00
100	6.63	C1006C	137.00	13.25	19.88	6.25	6 1/4-12	2.25	1.63	4.13	None	0.13	5.13	20.62	9,695	103.10	91.00
	10.25	C10010C	211.50	16.88	27.13	6.25	6 1/4-12	2.25	1.63	4.13	None	0.13	5.13	20.62	9,695	103.10	113.00



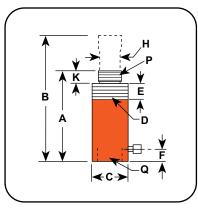
THREADED END, SINGLE-ACTING, SPRING RETURN TONNAGE RANGE: 5 - 25

Cylinders

Model Shown: C55CBT, C2514CBT



Technical Dimensions



Features

THREADED PISTON ROD END AND BASE THREADS ACCOMMODATE ACCESSORIES AND ADAPTERS.

- Threaded cylinder collars, piston rod ends, and internal base threads simplify mounting.
- A 9796 3/8" NPTF female half coupler is standard with each cylinder. Oil port threads are 3/8" NPTF.
- Removable threaded rod cap.
- Factory accessories are do not de-rate tonnage.
- Complies with ANSI / ASME B30.1 Safety Standards.



Analog Gauges



Improve your system visibility and safety by adding an inline hydraulic gauge to your circuit.

9440 (2.5 in.), 9052 (4 in.), and 9089 (6 in.)

Ordering Information

Cyl.	Stroke		Oil	А	В	С	D	E	F	Н	K	Р	Q		Cylinder	Int.	Tons	
Cap.		No.	Cap.	Re- tracted Height	Ex- tended Height	Outside Dia.	Collar Thread	Collar Thread Length	Base to Port	Piston Rod Dia.	Piston Rod Protru- sion	Piston Rod Thread	Internal Base Thread (NPSM)		Effective Area	Press. at Cap.	at 10,000	Prod. Wt.
(tons)	(in.)		(cu. in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(NPT)	(in.)	(in.)	(sq. in.)	(psi)	(tons)	(lbs.)
5	5.25	C55CBT	5.25	10.50	15.75	1.50	1 1/2–16	1.13	1.88	1.00	1.13	3/4–14	3/4–14	1.13	0.99	10,061	4.97	4.40
10	6.13	C106CBT	13.90	11.50	17.63	2.25	2 1/4–14	1.13	1.69	1.50	1.06	1 1/4–11.5	1 1/4–11.5	1.69	2.24	8,948	11.20	10.30
10	10.13	C1010CBT	22.90	15.50	25.63	2.25	2 1/4–14	1.13	1.69	1.50	1.06	1 1/4–11.5	1 1/4–11.5	1.69	2.24	8,948	11.20	13.90
25	6.25	C256CBT	32.20	13.38	19.63	3.38	3 5/16–12	1.94	1.88	2.25	1.88	2–11.5	2–11.5	2.56	5.16	9,699	25.80	24.60
25	14.25	C2514CBT	73.50	21.38	35.63	3.38	3 5/16–12	1.94	1.88	2.25	1.88	2–11.5	2–11.5	2.56	5.16	9,699	25.80	40.20

>Power Team

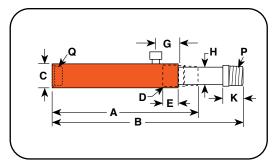
PULLING, SINGLE-ACTING, SPRING RETURN TONNAGE RANGE: 2 - 5



Model Shown: RP25, RP55



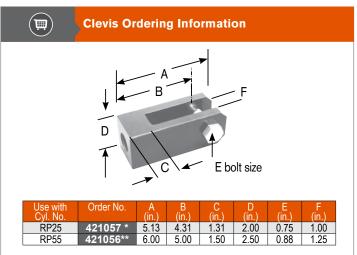
Technical Dimensions



Features

DESIGNED FOR PULLING AND TENSIONING APPLICATIONS.

- Heavy-duty compression spring provides long cycle life and rapid extension of piston.
- Spring automatically extends piston rod when pump pressure is released.
- Complies with ANSI / ASME B30.1 Safety Standards.



* For base mounting, extension rod 351106 is required. ** For base mounting, extension rod 351075 is required.

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Learn More - About Hydraulic Safety Insight



Resource Section to get a better understanding of hydraulic and mechanical safety insights on what to look for when working around hydraulics.

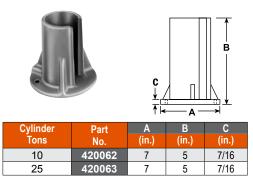
• Ordering Information

Cyl.	Stroke		Oil	A	В	С	D	E	G	Н	К	Р	Q	Bore Dia.	Cylinder Effective	Int. Press.	Tons	Prod. Wt.
Cap.		No.	Cap.	Re- tract- ed Height	Ex- tend- ed Height	Outside Dia.	Collar Thread	Collar Thread Length	Cyl. Top to Port	Piston Rod Dia.	Piston Rod Protru- sion	Piston Rod Thread	Base Thread	Dia.	Area	at Cap.	at 10,000	wi.
(tons)	(in.)		(cu. in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(NPT)	(NPT)	(in.)	(sq. in.)	(psi)	(tons)	(lbs.)
2	5.00	RP25	2.76	9.38	14.56	1.75	1 1/2 - 16	1.00	1.69	0.75	1.00	3/4 - 14	3/4 - 14	1.13	0.55	7,250	2.75	4.00
5	5.50	RP55	6.22	11.88	17.38	2.25	2 1/4 - 14	1.00	1.69	1.19	1.38	1 1/4 - 11 1/2	1 1/4 - 11 1/2	1.69	1.13	8,850	5.65	11.00

Cylinders

SPRING RETURN CYLINDER MOUNTING ACCESSORIES

Support Base



Threaded Connector

	a									
Cylinder Tons	Part No.	A (in.)	B (in.)	C (in.)	D (in.)	E (in.)				
5	25748	1.75	0.88 Dia.	3/4 - 14 NPSM	0.19 Dia.	0.50				
10	25664	1.63	1.44 Dia.	1 1/4 - 11 1/2 NPSM	0.31 Dia.	0.56				
25	25654	2.25	2.13 Dia.	2 - 11 1/2 NPSM	0.38 Dia.	0.63				

Piston Clevis

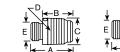




Cylinder Tons	Part No.	A (in.)	B (in.)	C (in.)	D (in.)	E (in.)	F (in.)
5	350095	1.75	1.13	0.63	1.44	0.63	3/4 - 16
10 or 15*	350094	2.56	1.69	1.25	2.31	1.00	1 - 8
25**	420059	2.94	2.25	2.00	2.69	1.25	1 1/2 -16

* Can be used with RD106, RD1010 Cylinder. ** RD256 & RD2514

Threaded & Plain Adapters



←B→I	¥ <u></u> <u> →</u> <u></u>	
Ì ∎¢	E C	
	^I <u>← A</u> →Ĭ	

Cylinder Tons	Part No.	A (in.)	B (in.)	C (in.)	D (in.)	E (in.)
5	202178 (threaded)	1.63	1.13	1.06 Dia.	3/4 - 14 NPT	3/4 - 16 UNF-2A
10 or 15*	202179 (threaded)	1.81	1.06	1.63 Dia.	1 1/4 - 11 1/2 NPT	1 - 8 UNC-2A
25	202180 (threaded)	2.75	1.88	2.38 Dia.	2 - 11 1/2 NPT	1 1/2 - 16 UN-2A
10 or 15	350724 (plain)	2.00	1.25	1.48 Dia.	—	1 - 8 UNC-2A
25	350723 (plain)	2.13	1.25	2.25 Dia.	—	1 1/2 - 16 UN-2A

Cylinder Mounting Plate

a a a						
Cylinder Tons	Part No.	A (in.)	B (in.)	C (in.)	D (in.)	E (in.)
5	350099	3.00	1	2.13	1 1/2 - 16 UN-2B	0.34
10	350100	3.50	1	2.63	2 1/4 - 14 UNS-2B	0.34
15	350184	3.50	1	2.63	2 3/4 - 16 UN-2B	0.34
25	420064	5.00	2	3.97	3 5/16 - 12 UN-2B	0.66

Cylinder Flat Base

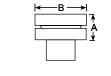
Cymder							
Cylinder Tons	Part No.	A (in.)	B (in.)	C (in.)	D (in.)		
5	25750	4.50	2.50	3/4 - 14 NPSM	1.34		
10 or 15*	32325	.375	3.50	1 1/4 - 11 1/2 NPSM	1.44		

* Items require threaded adapter when used with "C" series cylinders. Can be used on threaded "CBT" cylinders without the use of an adapter.

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Swivel Cap





Cylinder Tons	Part No.	A (in.)	B (in.)
10 or 15	350144	0.88	1.38
25	350145	1.13	2.0
55 or 75	350376	1.25	2.81
100	351574	1.91	3.47

>Power Team

SPRING RETURN CYLINDER **MOUNTING ACCESSORIES**

Cylinders

Extension Rod

Cylinder	Part	Α	В	C	D	E	
Tons	No.	(in.)	(in.)	(in.)	(in.)	(in.)	
5	350895	5	0.88 Dia.	3/4 - 14 NPT	0.33 Dia.	2	
5	38908	10	0.88 Dia.	3/4 - 14 NPT	0.33 Dia.	2	
5	350896	18	0.88 Dia.	3/4 - 14 NPT	0.33 Dia.	2	
10	350897	5	1.44 Dia.	1 1/4 - 11 1/2 NPT	0.33 Dia.	2	
10	38909	10	1.44 Dia.	1 1/4 - 11 1/2 NPT	0.33 Dia.	2	
10	350898	18	1.44 Dia.	1 1/4 - 11 1/2 NPT	0.33 Dia.	2	

Cylinder Base Attachment





Cylinder Tons	Part No.	A (in.)	B (in.)	C (in.)	D (in.)
5	208380	1.63	1.75 Dia.	3/4 - 14 NPSM	0.28 Dia. (2) 1/4 - 20 UNC x 3/4 Lg. Socket Head Cap Screws
10	208381	1.88	2.50 Dia.	1 1/4 - 11 1/2 NPSM	0.34 Dia. (2) 5/16 - 18 UNC x 3/4 Lg. Socket Head Cap Screws
25	208382	2.38	3.38 Dia.	2 - 11 1/2 NPSM	0.53 Dia. (2) 1/2 - 13 UNC x 1 Lg. Socket Head Cap Screws

Plain & Serrated Saddles

			<u>← B</u> ← C→	→ A ¥
Cylinder	Part	A	В	C
Tons	No.	(in.)	(in.)	(in.)
5	25746* (serrated)	1.13	1.31 Dia.	3/4 - 14 NPSM
10 or 15*	31772* (serrated)	1.13	2 Dia.	1 1/4 - 11 1/2 NPSM
25	31776* (serrated)	1.31	3 Dia.	2 - 11 1/2 NPSM
5	351575* (plain)	1.13	1.31 Dia.	3/4 - 14 NPSM
10	24016* (plain)	1.13	2 Dia.	1 1/4 - 11 1/2 NPSM
25	351576* (plain)	1.31	3 Dia.	2 - 11 1/2 NPSM

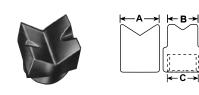
* Items require threaded adapter when used with "C" series cylinders. They may be used on threaded "CBT" cylinders without the use of an adapter.

Body Clevis †

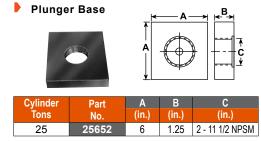
				→ F C D A)	
Cylinder Tons	Part No.	A (in.)	B (in.)	C (in.)	D (in.)	E (in.)	F (in.)
5	350096	2.06	1.13	0.63	0.63	0.56	0.25
10	350097	3.00	1.69	0.88	1.00	1.00	0.25
15	350098	3.06	1.69	0.88	1.00	1.00	0.25
25	420061	3.56	2.25	1.25	1.25	1.25	0.25

† Mounting screws are included.

90° "V" Base



Cylinder Tons	Part No.	A (in.)	B (in.)	C (in.)
5	25388*	1.38	1.06	3/4 - 14 NPSM
10	25395*	2.13	2.13	1 1/4 - 14 NPSM



8			¢	
Cylinder Tons	Part	A	B	C
Ions	No.	(in.)	(in.)	(in.)
25	25652	6	1.25	2 - 11 1/2 NPSM

RA SERIES

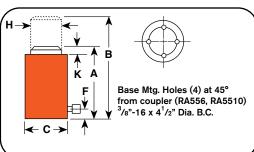
ALUMINUM, SINGLE-ACTING, SPRING RETURN TONNAGE RANGE: 20 - 100

Cylinders

Model Shown: RA552, RA1006



Technical Dimensions



Ordering Information

Cyl. Stroke Order Oil A В С F Κ Bore Cylinder Int. Tons Prod. Cap. Dia. Effective Wt. No. Cap. Press. at Retracted Extended Outside Base Piston Piston 10,000 Area Rod Height Height Dia. Rod to Cap. Port Dia. Protrusion (tons) (in.) (cu. in.) (in.) (in.) (in.) (in.) (in.) (in.) (in.) (sq. in.) (psi) (tons) (lbs.) RA202 2.13 9.41 6.38 8.50 3.75 1.25 2.00 0.31 2.38 4.43 9.030 22.15 7.70 20 4.13 **RA204** 18.27 8.38 12.50 3.75 1.25 2.00 0.31 2.38 4.43 9,030 22.15 9.30 6.13 **RA206** 27.13 10.38 16.50 3.75 1.25 2.00 0.31 2.38 4.43 9,030 22.15 11.30 RA302 13.79 7.38 4.25 0.38 2.88 9,250 32.45 2.13 9.50 1.25 2.50 6.49 11.10 30 4.13 RA304 26.77 9.38 13.50 4.25 1.25 2.50 0.38 2.88 6.49 9,250 32.45 13.10 RA306 0.38 2.88 6.13 39.75 11.38 17.50 4.25 1.25 2.50 6.49 9.250 32.45 15.10 2.13 RA552 23.50 6.75 8.88 5.25 1.38 3.13 0.25 3.75 11.04 9,960 55.20 16.20 RA554 45.50 0.25 3.75 4.13 8.75 12.88 5.25 1.38 3.13 11.04 9,960 55.20 19.60 55 6.13 RA556* 67.60 10.75 16.88 5.25 1.38 0.25 3.75 11.04 9,960 55.20 24.00 3.13 10.00 RA5510* 110.40 15.13 25.13 5.25 1.38 3.13 0.25 3.75 11.04 9,960 55.20 31.80 2.13 RA1002 43.80 9.88 0.13 20.62 9,696 103.10 33.40 7.75 7.38 1.19 4.13 5.13 100 6.25 RA1006* 129.00 18.00 7.38 0.13 20.62 9,696 103.10 49.90 11.75 1.19 4.13 5.13 RA10010* 15.63 0.22 20.62 9,696 103.10 10.25 21.00 25.8 7.38 1.19 4.13 5.13 67.00

* Equipped with carrying handles.

Features

LIGHTWEIGHT DESIGN, EASY TO TRANSPORT AND POSITION.

- Hard coated aluminum piston rod and cylinder bore resist wear and corrosion.
- Grooved piston top helps keep the load from sliding on top of piston.
- Aluminum body resists sparking in explosive environments.
- Complies with ANSI / ASME B30.1 Safety Standards.



Optional Cylinders Bases



Aluminum Cylinder Base – For use when an enlarged cylinder base is needed or advantageous. Attaches to bottom of RA556, RA556L and RA5510 with four 3/8"–16 screws (included). Serrated base for extra stability.

 $\mbox{Order No: } 208406$ - Aluminum cylinder base, 7" square. For use with RA556, RA556L and RA5510 cylinders.

Optional Cylinders Lifting Handles
Order Number: 420496BK2 Lifting handle for RA552, RA554 cylinders
Order Number: 420498BK2 Lifting handle for RA1002, RA10010 cylinders

LOW PROFILE, SINGLE-ACTING, SPRING RETURN TONNAGE RANGE: 5 - 150



Model Shown: RLS100



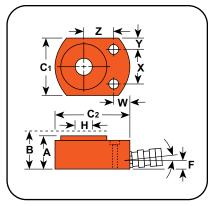
RLS200 used in this lifting application.

Features

IDEAL LOW CLEARANCE OR TIGHT CONSTRAINT APPLICATIONS REQUIRING HIGH FORCES.

- Low height starting at 1.63" to 4.00".
- Cylinder body, piston and gland nut are "Power-Tech" treated for corrosion and abrasion resistance.
- Standard domed piston rod (5-30 tons) or swivel cap (50-150 tons) minimize effects of off-center loading.
- Unique heavy-duty spring provides fast piston return on all cylinders, except RLS50.
- Coupler is angled upward for extra clearance.
- Complies with ANSI / ASME B30.1 Safety Standards.





RLS1000S (with swivel load cap) RLS Series end "S" suffix denote equipped with a

RLS Series ending with an "S" suffix denotes models equipped with a swivel load cap.

Mounting holes for "RLS" cylinders

RLS Series	Description	RLS Series	Description
RLS50	0.34" C'bore x 0.25" deep, 0.22" thru hole	RLS500S	0.70" C'bore x 0.50" deep, 0.47" thru hole
RLS100	0.42" C'bore x 0.34" deep, 0.28" thru hole	RLS750S	0.80" C'bore x 0.56" deep, 0.53" thru hole
RLS200	0.62" C'bore x 0.41" deep, 0.41" thru hole	RLS1000S	0.80" C'bore x 0.56" deep, 0.53" thru hole
RLS300	0.62" C'bore x 0.44" deep, 0.28" thru hole	RLS1500S	0.81" C'bore x 0.56" deep, 0.53" thru hole

Ordering Information

Cyl.	Stroke	Order	Oil	Α	В	C1	C2	F	Н	W	Х	Y	Z	Bore	Cylinder	Int.	Tons	Prod.
Cap.		No.	Cap.	Retract- ed Height	Extend- ed Height	Out: Di	side a.	Base to Port	Piston Rod Dia.	Mounting Hole Location			Dia.	Effective Area	Press. at Cap.	at 10,000	Wt.	
(tons)	(in.)		(cu. in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(sq. in.)	(psi)	(tons)	(lbs.)
5	0.56	RLS50	0.62	1.63	2.19	1.63	2.56	0.75	0.63	0.75	1.13	0.25	1.00	1.13	0.994	10,061	4.97	2.20
10	0.44	RLS100	1.00	1.75	2.19	2.19	3.25	0.63	0.75	0.69	1.44	0.38	1.31	1.69	2.236	8,943	11.18	3.30
20	0.44	RLS200	2.00	2.00	2.44	3.00	4.00	0.66	1.13	0.72	1.94	0.53	1.56	2.38	4.430	9,029	22.15	5.60
30	0.50	RLS300	3.20	2.31	2.81	3.75	4.50	0.72	1.38	0.81	2.06	0.84	1.75	2.88	6.492	9,242	32.46	8.60
50	0.63	RLS500S	6.00	2.63	3.25	4.50	5.50	0.84	1.75	0.94	2.63	0.94	2.13	3.50	9.621	10,394	48.10	14.00
75	0.63	RLS750S	9.90	3.13	3.75	5.53	6.50	1.00	2.13	0.94	3.00	1.27	2.59	4.50	15.904	9,431	79.52	23.30
100	0.63	RLS1000S	12.30	3.38	4.00	6.00	7.00	1.00	2.50	0.81	3.00	1.50	2.81	5.00	19.635	10,186	98.17	30.00
150	0.56	RLS1500S	17.20	4.00	4.56	7.50	8.50	1.31	3.00	1.31	4.63	1.44	3.13	6.25	30.680	9,778	153.39	52.00

Cylinders

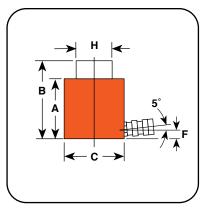
Cylinders

SHORTY, SINGLE-ACTING, SPRING RETURN TONNAGE RANGE: 10 - 250

Model Shown: RSS2503, RSS302



Technical Dimensions



RSS302 is perfect for any bridge construction application.

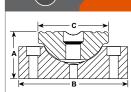


Features

IDEAL FOR CONFINED AREAS WITH 3 1/2" TO 11 7/16" CLEARANCE.

- "Power-Tech" nitro-carburization surface treatment inhibits corrosion and provides exceptional durability for the rod and piston.
- Heavy-duty return spring (except for double-acting models) provides fast piston return & low collapsed height.
- Coupler on 10 50 ton models is angled upward 5° for added clearance.
- Grooved piston top keeps load from sliding.
- Cylinders can be "dead-ended" at full capacity.
- Removable carrying handles on 100 and 250 ton models.
- Complies with ANSI / ASME B30.1 Safety Standards.

Optional Swivel Load Caps Ordering Info



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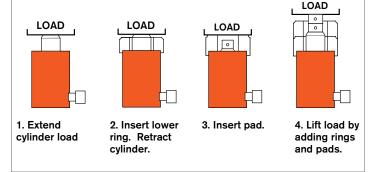
Reduce the effects of off-center loading. Tilts up to 5 degrees. Radial grooves on top of cap reduce load slippage. Notch across face of each cap helps keep loads having a protruding or round shaped centered.

Use with Cyl. No.	Swivel Cap Order No.	Wt. (lbs.)	A (in.)	B (in.)	C (in.)
RSS101	350320	0.5	1.00	1.44	1.44
RSS202	350321	1.3	1.38	2.13	2.13
RSS302	350322	1.6	1.38	2.50	2.13
RSS502	350331	2.7	1.44	3.25	2.13
RSS1002	350332	6.6	1.81	4.38	3.13



Cribbing Block Operation

Convert Power Team "Shorty" cylinders to mechanical cribbing devices. They are more stable and safe than timber or other awkward, makeshift methods. Ideal for lifting applications such as structure moving. Reduces cribbing time dramatically. In effect, increases the stroke of the cylinder as stacking pads act as cylinder extensions:





Cylinders

Ordering Information

Cyl.	Stroke	Order No.	0		А	В	С	F	Н	Bore Dia.	Cylinder Effective	Int. Press.	Tons at	Prod. Wt .
Cap.		NO.	Ca	ι μ.	Retracted Height	Extended Height	Outside Dia.	Base to Port	Piston Rod Dia.	Dia.	Area	at Cap.	10,000	w
(tons)	(in.)		(cu.	in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(sq. in.)	(psi)	(tons)	(lbs.)
			Push	Return							Push	Push	Push	
10	1.50	RSS101	3.40	-	3.50	5.00	2.75	0.63	1.50	1.69	2.24	8,943	11.20	6.00
20	1.75	RSS202	7.70	-	3.75	5.50	3.56	0.63	2.16	2.38	4.43	9,029	22.10	9.90
30	2.44	RSS302	15.80	-	4.63	7.06	4.00	0.63	2.50	2.88	6.49	9,243	32.50	14.70
50	2.38	RSS502	22.80	-	5.00	7.38	4.88	0.75	3.13	3.50	9.62	10,393	48.10	23.20
100	2.25	RSS1002	44.20	-	5.50	7.75	6.63	0.94	4.38	5.00	19.63	10,186	98.20	47.30
100	1.50	RSS1002D*	29.40	12.90	5.69	7.19	6.88	0.94	3.75	5.00	19.63	10,186	98.20	54.60
250	3.00	RSS2503	150.60	-	11.44	14.44	9.88	1.81	5.50	8.00	50.22	9,956	251.10	220.00

* Note: RSS1002D is double-acting.



		- 5								
For Use With		30 Ton Cy	linder Numb	er RSS302	50 Ton Cy	linder Numl	per RSS502	100 Ton Cy	linder Numb	er RSS1002
Order No.		30 Tor	Set Numbe	r CB30	50 Tor	n Set Numbe	er CB50	100 To	n Set Numbe	r CB100
		Lower Ring	Upper Ring	Stacking Pad	Lower Ring	Upper Ring	Stacking Pad	Lower Ring	Upper Ring	Stacking Pad
Number included in set		1	2	3	1	2	3	1	3	4
Outside Diameter	(in.)	4.50	4.50	2.75	5.50	5.50	3.38	7.39	7.39	4.75
Inside Diameter	(in.)	2.81	2.81	-	3.45	3.45	-	4.81	4.81	_
Height, each	(in.)	2.28	1.80	1.78	2.22	1.72	1.69	2.13	1.75	1.72
Total stacked height of Rings in Set	(in.)		5.88			5.66			7.38	
Weight of Set	(lbs.)		20			28		64		

Cribbing Block Ordering Information

Note: Each set includes one Insertion Handle 45589 - 0.5" Hex x 18" Long, 4" Bend

CENTER HOLE, SINGLE-ACTING, SPRING RETURN TONNAGE RANGE: 10 - 100

Cylinders

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Model Shown: RH203, RH503

Technical Dimensions

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Ordering Information

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RH Series Cylinders are

tions and uses for pulling.

equipped with a through hole

design for additional applica-



Features

IDEAL FOR CABLE PULLING AND TENSIONING, ANCHOR BOLTS, FORCING SCREWS, ETC.

- Cylinder body, piston and gland nut "Power-Tech" treated for corrosion and abrasion resistance.
- Most models feature threaded collar, excludes the RH203 and RHA306 models.
- All cylinders are furnished with a 9796 3/8" NPT female half coupler, except the RH120.
- Aluminum cylinder body and piston are featured on the RHA306 cylinder.
- Complies with ANSI / ASME B30.1 Safety Standards.

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Optional Piston Head Inserts

For Use With:	Threaded Insert	Order No.
RH102, RH108	3/4"–16	28632
RH203	1"–8	28612
RH302, RH306	1 1/4"–7	38904
RH303	1 1/4"–7	28644
RH503	15/8"–51/2	38855
RH603, RH605	1 5/8"–51/2	34251



Optional Cylinders Lifting Handles

Order Number: 252215

Lifting handle for RH303, RH306, AND RH306D, AND RHA306

Cyl.	Stroke	Order	Oil	Α	В	С	D	E	F	Н	N	0	Mounting	Cylinder	Int.	Tons	Prod.
Cap.		No.	Cap.	Re- tracted Height	Ex- tended Height	Outside Dia.	Collar Thread	Collar Thread Length	Base to Port	Piston Rod Dia.	Center Hole Dia.	Insert Thread Size	Holes and Bolt Circle	Effective Area	Press. at Cap.	at 10,000	Wt.
(tons)	(in.)		(cu. in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(sq. in.)	(psi)	(tons)	(lbs.)
10	2.50	RH102	5.52	5.31	7.81	3.00	-	-	1.00	2.06	0.77	1 3/4 - 12	1/4-20 x 2 3/8	2.21	9,054	11.00	9.00
10	8.00	RH108	17.68	11.31	19.31	3.00	-	•	1.00	2.06	0.77	1 3/4 - 12	1/4-20 x 2 3/8	2.21	9,054	11.00	18.70
	0.31	RH120**	0.87	2.19	2.50	2.75	2 3/4 - 16	1.25	0.38	1.38	0.80	3/4 - 16	5/16-18 x 2	2.76	8,692	13.80	3.00
12	1.63	RH121	4.49	4.81	6.44	2.75	2 3/4 - 16	1.25	1.00	1.38	0.80	-	-	2.76	8,692	13.80	6.60
12	1.63	RH121T*	4.49	4.81	6.44	2.75	2 3/4 - 16	1.25	1.00	1.38	0.81	3/4 - 16	-	2.76	8,692	13.80	6.60
	3.00	RH123	8.29	7.25	10.25	2.75	2 3/4 - 16	0.81	1.00	1.38	0.81	-	-	2.76	8,692	13.80	8.90
	2.00	RH202	9.45	6.13	8.13	3.88	3 7/8 - 12	1.50	1.00	2.13	1.08	1 9/16 - 16	3/8-16 x 3 1/4	4.72	8,466	23.60	16.10
20	3.00	RH203	11.76	6.06	9.06	4.00	-	-	1.00	2.75	1.05	2 1/4 - 12	3/8-16 x 3 1/4	3.92	10,186	19.60	20.00
	6.00	RH206	28.35	12.13	18.13	3.88	3 7/8 - 12	1.50	1.00	2.13	1.08	1 9/16 - 16	3/8-16 x 3 1/4	4.72	8,466	23.60	30.20
	2.50	RH302	15.85	6.25	8.75	4.75	4 3/4 - 12	1.50	1.16	3.25	1.30	2 3/4 - 12	7/16-20 x 3 5/8	6.34	9,457	31.70	25.60
30	5.88	RHA306	38.10	11.16	17.03	5.13	-	-	1.25	3.25	1.28	2 5/8 - 8	-	6.34	9,457	31.70	21.90
	6.00	RH306	38.10	9.75	15.75	4.75	4 3/4 - 12	1.50	1.16	3.25	1.28	2 3/4 - 12	7/16-20 x 3 5/8	6.34	9,457	31.70	39.00
50	3.00	RH503	32.58	7.13	10.13	6.00	6 - 12	2.00	1.25	4.13	1.67	3 1/4 - 12	5/8-18 x 4 3/4	10.86	9,208	54.30	46.60
60	3.00	RH603*	37.00	9.25	12.25	6.25	6 1/4 - 12	2.50	1.00	3.59	2.13	3 - 12	1/2-13 x 5 1/8	12.31	9,750	61.60	60.00
60	6.00	RH606*	73.86	12.25	18.25	6.25	6 1/4 - 12	2.50	1.00	3.59	2.13	3 - 12	1/2-13 x 5 1/8	12.31	9,750	61.60	78.00
100	3.00	RH1003*	61.80	10.00	13.00	8.38	-	-	1.25	5.00	3.13	4 1/8 - 12	-	20.62	9,700	103.10	115.00

* Supplied with carrying handles.

Aluminum

** RH120 and RH121T do not have an internal threaded insert, but do have a 3/4-16 internal thread. The RH120 inlet port is 1/4" NPTF.

>Power Team

CENTER HOLE, DOUBLE-ACTING CYLINDERS TONNAGE RANGE: 30 - 200

<mark>ler No</mark> 3632 3612

8904

3644

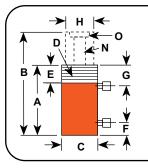
8855

1251

Model Shown: RH605



Technical Dimensions





equipped with a through hole design for additional applications and uses for pulling.

Features

FOR PULLING AND TENSIONING OF CABLES, ANCHOR BOLTS, AND FORCING SCREWS.

- Plated piston rod resists wear and superior packings provide high cycle life without leakage.
- Built-in safety feature prevents over-pressurization of the retraction circuit.
- Corrosion-resistant standpipe has "Power-Tech" treatment.
- 30, 60, 100 Ton Double-Acting Models Feature Threaded Collar.
- Aluminum cylinder body and piston are featured on the RHA604D cylinder.
- Each cylinder has 9796 3/8" NPTF female half couplers. The 60 ton through 200 ton steel models are equipped with removable carrying handles.

	Optional Piston	Head Inserts	
	For Use With:	Threaded Insert	Ord
-	RH102, RH108	3/4"–16	28
	RH203	1"–8	28
	RH302, RH306	1 1/4"–7	38
	RH303	1 1/4"–7	28
	RH503	15/8"–51/2	38
	RH603, RH605	1 5/8"–51/2	34



Optional Cylinders Lifting Handles

Order Number: 4213120R9 Lifting handle for RH303 and RH306D

Ordering Information

Cyl.		Stroke		0		А	В	С	D	E	F	G	H	N	0	Mounting	Cylii		In		То		Prod.
Cap.			No.	Ca	ıp.	Retract- ed Height	tended		Collar Thread	Collar Thread Length		Cyl. Top to Port	Piston Rod Dia.	Center Hole Dia.	Insert Thread Size	Holes and Bolt Circle	Effec Ar		Pre at C		a 10,1		Wt.
(tons)	(in.)		(cu.	in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(sq.	in.)	(p	si)	(to	ns)	(lbs.)
Push P	ull			Push	Pull												Push	Pull	Push	Pull	Push	Pull	
30 1	15	3.00	RH303	17.60	10.20	7.06	10.06	4.75	-	-	1.00	1.63	2.50	1.28	2 - 12	3/8-16 x 3 5/8	5.89	3.38	10,200	8,876	29.50	16.90	29.80
30 1	15	6.00	RH306D	35.34	20.28	11.06	17.06	4.75	-	-	1.00	1.63	2.50	1.27	2 - 12	7/16-20 x 3 5/8	5.89	3.38	10,200	8,876	29.50	16.90	45.00
30 2	20	10.13	RH3010	66.00	41.00	17.25	27.38	4.50	4 1/2 -12	1.63	1.75	3.19	2.38	1.31	1 7/8 - 16	-	6.54	4.04	9,174	9,901	32.70	20. 20	61.00
60 2	25	4.00	RHA604D	49.20	20.60	9.50	13.50	7.00	-	-	1.56	2.25	4.00	2.13	3 - 12	1/2-13 x 5 1/8	12.31	5.15	9,750	9,709	61.50	27.70	35.60
60 2	25	5.00	RH605*	61.55	25.77	9.50	14.50	6.53	-	-	1.00	1.75	4.00	2.13	3 - 12	1/2-13 x 5 1/8	12.31	5.15	9,750	9,709	61.50	27.70	73.00
60 4	10	10.13	RH6010*	133.00	87.00	18.06	28.19	6.25	6 1/4 -12	1.88	2.13	3.22	3.63	2.13	3 - 16	-	13.14	8.59	9,132	9,313	65.70	42.90	120.00
100 4	15	1.50	RH1001	32.10	14.20	6.50	8.00	8.38	-	-	1.25	2.31	5.00	3.14	4 - 16	5/8-11 x 7	21.39	9.43	9,350	9,544	106.90	47.10	85.00
100 5	50	6.00	RH1006*	120.20	65.60	12.38	18.38	7.25	-	-	1.47	2.33	4.38	2.06	-	1/2-13 x 5 1/2	20.03	10.93	9,986	9,150	100.10	54.70	95.00
100 4	15	10.13	RH10010*	216.60	95.50	19.50	29.63	8.50	8 1/2 -12	2.25	2.50	3.61	5.50	3.14	4 1/2 - 12	-	21.39	9.43	9,350	9,544	106.90	47.10	240.00
150 7	70	5.00	RH1505*	150.90	73.60	12.25 †	17.25	8.50	-	-	1.47	2.69	5.50	2.56	-	-	30.10	14.70	9,937	9,524	150.90	73.60	148.00
150 7	75	8.00	RH1508*	239.60	127.20	13.75	21.75	9.75	-	-	1.55	2.41	6.00	3.16	5 - 12	-	29.95	15.90	10,015	9,434	149.80	79.50	227.00
200 7	75	8.00	RH2008*	323.60	127.60	16.06	24.06	10.75	-	-	2.25	3.22	7.50	4.06	6 - 12	1 1/4-7 x 7 3/4	40.45	15.95	9,888	9,404	202.30	79.80	311.00

* Supplied with carrying handles.

Aluminum

† Measured with serrated load cap installed.

SERIES

CENTER HOLE, SINGLE / DOUBLE-ACTING CYLINDERS >Power Team **TONNAGE RANGE: 17.5 - 100**

Cylinders

Model Shown: RT302, RT1004



Features

IDEAL FOR PULLING AND PRESSING APPLICA-TION, REQUIRING HIGHER FORCES.

- Cylinders withstand full "dead-end" loads.
- Compact design is ideal for applications in which space is limited.
- Basic head can be changed from a tapped hole to plain hole by simply changing the insert.
- Pistons have "Power-Tech" treatment for corrosion and abrasion resistance.
- Complies with ANSI / ASME B30.1 Safety Standards.



Center Hole Design Cylinders

RT Series pullers are equipped with a through hole design for additional applications and uses for pulling requiring high force.

Optional Plain Head Cylinder Inserts



Switch from a tapped hole to a plain hole quickly with these cylinder head inserts. They are held in place with a socket screw. Plain hole permits use of a speed nut for re-adjusting cylinder after extension.

For Use With:	Threaded Order No.	Plain Order No.
RT172	21669	21714
RT302	21873	21872
RT503	22274	22275
RT1004	24197	24196

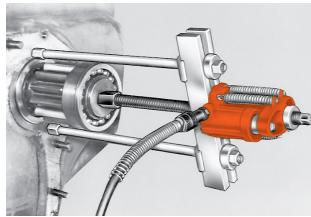
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Learn More - About Hydraulic Safety Insight

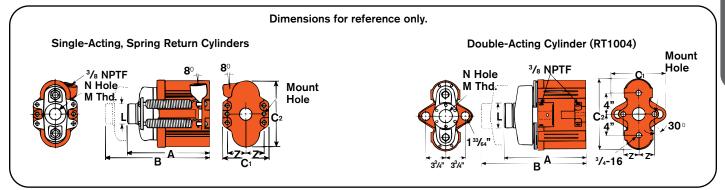


Looking for great safety suggestions? Visit our Resource Section to get a better understanding of hydraulic and mechanical safety insights on what to look for when working around hydraulics.

RT Series center hole cylinder is versatile for strand or pull applications



Technical Dimensions, Base Mounting Holes



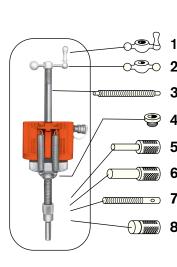
Ordering Information

Cyl.	Stroke	Order		Dil	А	В	C1	C2	L	М	N	Z	Mount	Cylinder	Int.	Tons	Prod.
Сар.		No.	Ui	ap.	Retract- ed Height	Extend- ed Height	Out: Di		Load Cap Dia.	Load Cap Thread	Center Hole Dia.	Mount Hole Location	Hole	Effective Area	Press. at Cap.	at 10,000	Wt.
(tons)	(in.)		(cu	. in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(sq. in.)	(psi)	(tons)	(lbs.)
			Push	Return										Push	Push	Push	
17.5	2.00	RT172	7.06	-	6.88	8.88	3.75	5.75	1.75	1" - 8	1.03	1.50	11/32	3.53	9,915	17.70	14.60
30	2.50	RT302	15.70	_	8.44	10.94	4.25	7.50	2.25	1 1/4" - 7	1.30	1.81	15/32	6.28	9,554	31.40	28.20
50	3.00	RT503	29.40	-	10.56	13.56	5.88	9.38	2.88	1 5/8" - 5 1/2	1.67	2.38	21/32	9.81	10,193	49.10	56.00
100	4.88	RT1004*	96.50	63.20	15.13	20.00	10.50	12.25	4.75	2 1/2" - 8	2.56	2.88	25/32	19.24	10.395	96.20	160.00

* The RT1004 has a bypass when full stroke is reached, preventing over-pressurization of the cylinder.

NOTE: Each cylinder complete with threaded cylinder head insert, cylinder half coupler and cylinder attaching screws.

Accessories Ordering Information



	Use with Cylinder Number	Number	RT172, RH203	RT302, RH302, RH303, RH306	RT503, RH503, RH603, RH605, RH606	RT1004
	Order Set		RHA20	RHA30	RHA50	RHA100
1	Speed Crank	1	24814	27198	29595	303785
2	Speed	2	302482	302483	33439	34136
	Nut	2	1"-8 thread	1 1/4"-7 thread	1 5/8"-5 1/2 thread	2 1/2"-8 thread
3	Adjusting	3	32118	34758	32698	32699
	Screw	3	1"-8 thd. 20" lg.	1 1/4"-7 thd. 24" lg.	1 5/8"-5 1/2 thd. 30" lg.	2 1/2"-8 thd 34.25" lg.
4	Threaded	4		Threaded insert supplied	with RT series cylinders.	
	Insert	4	Order	threaded insert for RH serie	s cylinders with the accesso	ory set.
5	Pushing		201923	34510	34755	
-	Adapter	5	1"-8 thread	1 1/4"-7 thread	1 5/8"-5 1/2 thread	
6	Adapter		0.5" diameter shank	0.75" diameter shank	1" diameter shank	
	Duching		201454	34511	34756	
7	Pushing Adapter	6	1"-8 thread	1 1/4"-7 thread	1 5/8"-5 1/2 thread	
	Auaptei		0.75" diameter shank	1" diameter. shank	1.25" diameter shank	
8	Jack	7	24813	25931	32701	32702
	Screw		1"-8 thd. 7" lg.	1 1/4"-7 thd. 9" lg.	1 5/8"-5 1/2 thd. 11" lg.	2 1/2"-8 thd. 16" lg.
	Screw	0	28228	28229	28230	
	Сар	8	1"-8 thd. 1.5" dia.	1 1/4"-7 thd 1.75" dia.	1 5/8"-5 1/2 thd, 2.25" dia.	—

SINGLE-ACTING, LOAD RETURN CYLINDERS **TONNAGE RANGE: 55-200**

Model Shown: **RGG** Family

Cylinders



Features

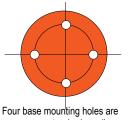
HEAVY LIFT, GENERAL PURPOSE CYLINDER FOR MAINTENANCE APPLICATIONS.

- Single-Acting, load return hydraulic cylinders, tonnages ranging from 55 - 200.
- Patented swivel cap provides concentrated load centering up to 5 degrees.
- Sealing technology provides rod lubrication to reduce friction and wear.
- Floating piston design resists side loading conditions.
- "Power-Tech" nitro-carburization surface treatment inhibits corrosion and provides exceptional durability
- Base mounting holes standard on all models (they are not maintained to port location).
- One high flow 3/8" NPTF female half coupler and removable carry strap w/ eyelets are included.
- Complies with ANSI / ASME B30.1 Safety Standards.



Technical Dimensions, Base Mounting Holes

B B C



45° apart - standard on all models

Tonnage	55	75	100	150	200									
# of Base Mounting Holes	4	4	4	4	4									
Base thread size	M12X1.75 - 6H	M12X1.75 - 6H	M16X1.5 - 6H	M16X1.5 - 6H	M20X1.5 - 6H									
Base thread depth (in)	0.709	0.709	0.62	0.9	1.2									
Base Mounting Diameter (in.)	3.03	3.66	4.00	5.12	5.72									
Orientation	Mounting hole orientation is not maintained to port location.													

SINGLE-ACTING, LOAD RETURN CYLINDERS TONNAGE RANGE: 55-200



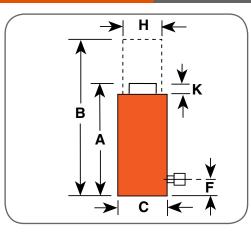
Cylinders



Cylinder Selection

Power Team recommends using 80% of the rated capacity and stroke to maximize product performance and safety.

Custom stroke lengths are available, contact your local Power Team Sales Office for details and availability.



Ordering Information

Cyl.	Stroke	Order	Α	В	С	F	Н	К	Swivel	Bore	Cyl.	Oil	Int. Press.	Tons at	Prod.
Cap.		No.	Ret. Height	Ext. Height	Out. Dia.	Base to Port	Piston Rod Dia.	Swivel Cap Protrusion	Cap Dia.	Dia.	Eff. Area (Advance)	Cap.	at Cap.	10,000 PSI	Wt.
(tons)	(in.)		(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(sq. in.)	(cu. in.)	(psi)	(tons)	(lbs.)
	2	RGG552	7.84	9.84	5.16	1.61	2.75	0.67	2.78	3.75	11.04	22.09	9959	55.22	38.90
	4	RGG554	9.84	13.84	5.16	1.61	2.75	0.67	2.78	3.75	11.04	44.18	9959	55.22	47.80
	6	RGG556	11.84	17.84	5.16	1.61	2.75	0.67	2.78	3.75	11.04	66.27	9959	55.22	59.70
55	8	RGG558	13.84	21.84	5.16	1.61	2.75	0.67	2.78	3.75	11.04	88.36	9959	55.22	68.70
55	10	RGG5510	15.84	25.84	5.16	1.61	2.75	0.67	2.78	3.75	11.04	110.45	9959	55.22	77.70
	12	RGG5512	17.84	29.84	5.16	1.61	2.75	0.67	2.78	3.75	11.04	132.54	9959	55.22	86.60
	13	RGG5513	18.84	31.84	5.16	1.61	2.75	0.67	2.78	3.75	11.04	143.58	9959	55.22	91.10
	14	RGG5514	19.84	33.84	5.16	1.61	2.75	0.67	2.78	3.75	11.04	154.63	9959	55.22	95.60
	2	RGG752	8.31	10.31	5.78	1.76	3.12	0.76	3.24	4.38	15.03	30.06	9979	75.16	51.60
	4	RGG754	10.31	14.31	5.78	1.76	3.12	0.76	3.24	4.38	15.03	60.13	9979	75.16	67.10
	6	RGG756	12.31	18.31	5.78	1.76	3.12	0.76	3.24	4.38	15.03	90.19	9979	75.16	77.80
75	8	RGG758	14.31	22.31	5.78	1.76	3.12	0.76	3.24	4.38	15.03	120.26	9979	75.16	88.50
15	10	RGG7510	16.31	26.31	5.78	1.76	3.12	0.76	3.24	4.38	15.03	150.32	9979	75.16	99.30
	12	RGG7512	18.31	30.31	5.78	1.76	3.12	0.76	3.24	4.38	15.03	180.39	9979	75.16	110.00
	13	RGG7513	19.31	32.31	5.78	1.76	3.12	0.76	3.24	4.38	15.03	195.42	9979	75.16	115.30
	14	RGG7514	20.31	34.31	5.78	1.76	3.12	0.76	3.24	4.38	15.03	210.45	9979	75.16	120.70
	2	RGG1002	8.70	10.70	6.53	1.85	3.75	0.92	3.87	5.13	20.63	41.27	9692	103.17	70.90
	4	RGG1004	10.70	14.70	6.53	1.85	3.75	0.92	3.87	5.13	20.63	82.54	9692	103.17	84.50
	6	RGG1006	12.70	18.70	6.53	1.85	3.75	0.92	3.87	5.13	20.63	123.81	9692	103.17	98.00
100	8	RGG1008	14.70	22.70	6.53	1.85	3.75	0.92	3.87	5.13	20.63	165.08	9692	103.17	111.50
100	10	RGG10010	16.70	26.70	6.53	1.85	3.75	0.92	3.87	5.13	20.63	206.35	9692	103.17	125.00
	12	RGG10012	18.70	30.70	6.53	1.85	3.75	0.92	3.87	5.13	20.63	247.62	9692	103.17	138.50
	13	RGG10013	19.70	32.70	6.53	1.85	3.75	0.92	3.87	5.13	20.63	268.25	9692	103.17	145.30
	14	RGG10014	20.70	34.70	6.53	1.85	3.75	0.92	3.87	5.13	20.63	288.88	9692	103.17	152.10
	2	RGG1502	9.37	11.37	7.70	2.11	4.50	0.95	4.63	6.25	30.68	61.37	9777	153.42	102.90
	4	RGG1504	11.37	15.37	7.70	2.11	4.50	0.95	4.63	6.25	30.68	122.73	9777	153.42	120.90
	6	RGG1506	13.37	19.37	7.70	2.11	4.50	0.95	4.63	6.25	30.68	184.10	9777	153.42	138.90
150	8	RGG1508	15.37	23.37	7.70	2.11	4.50	0.95	4.63	6.25	30.68	245.47	9777	153.42	156.90
150	10	RGG15010	17.37	27.37	7.70	2.11	4.50	0.95	4.63	6.25	30.68	306.84	9777	153.42	174.90
	12	RGG15012	19.37	31.37	7.70	2.11	4.50	0.95	4.63	6.25	30.68	368.20	9777	153.42	192.90
	13	RGG15013	20.37	33.37	7.70	2.11	4.50	0.95	4.63	6.25	30.68	398.89	9777	153.42	201.90
	14	RGG15014	21.37	35.37	7.70	2.11	4.50	0.95	4.63	6.25	30.68	429.57	9777	153.42	210.90
	2	RGG2002	10.04	12.04	8.93	2.25	5.25	1.06	5.37	7.25	41.28	82.57	9689	206.42	148.50
	4	RGG2004	12.04	16.04	8.93	2.25	5.25	1.06	5.37	7.25	41.28	165.14	9689	206.42	172.90
	6	RGG2006	14.04	20.04	8.93	2.25	5.25	1.06	5.37	7.25	41.28	247.71	9689	206.42	197.20
200	8	RGG2008	16.04	24.04	8.93	2.25	5.25	1.06	5.37	7.25	41.28	330.27	9689	206.42	221.60
200	10	RGG20010	18.04	28.04	8.93	2.25	5.25	1.06	5.37	7.25	41.28	412.84	9689	206.42	246.00
	12	RGG20012	20.04	32.04	8.93	2.25	5.25	1.06	5.37	7.25	41.28	495.41	9689	206.42	270.30
	13	RGG20013	21.04	34.04	8.93	2.25	5.25	1.06	5.37	7.25	41.28	536.70	9689	206.42	282.50
	14	RGG20014	22.04	36.04	8.93	2.25	5.25	1.06	5.37	7.25	41.28	577.98	9689	206.42	294.70

Cylinders

SINGLE-ACTING, LOAD RETURN CYLINDERS TONNAGE RANGE: 250-600

Model Shown: RGG Family Fower Team

Power Team

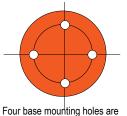
Features

HEAVY LIFT, GENERAL PURPOSE CYLINDER FOR TOUGH MAINTENANCE APPLICATIONS.

- Single-Acting, load return hydraulic cylinders, tonnages ranging from 250 - 600.
- Patented swivel cap provides concentrated load centering up to 5 degrees
- Sealing technology provides lubrication to reduce friction and wear.
- Floating piston design resists side loading conditions.
- "Power-Tech" nitro-carburization surface treatment inhibits corrosion and provides exceptional durability.
- Base mounting holes standard on all models (they are not maintained to port location).
- One high flow 3/8" NPTF female half coupler and removable carry strap w/ eyelets are included.
- Complies with ANSI / ASME B30.1 Safety Standards.



Technical Dimensions, Base Mounting Holes



Four base mounting holes are 45° apart - standard on all models.

Tonnage	250	300	400	500	600								
# of Base Mounting Holes	4	4	4	4	4								
Base thread size	M24X3.0 - 6H	M24X3.0 - 6H	M30X3.5 - 6H	M30X3.5 - 6H	M33X2.0 - 6H								
Base thread depth (in.)	1.457	1.457	1.8	1.5	1.95								
Base Mounting Diameter (in.)	6.06	7.06	7.65	8.95	9.65								
Orientation	Mounting hole orientation is not maintained to port location.												

SINGLE-ACTING, LOAD RETURN CYLINDERS TONNAGE RANGE: 250-600

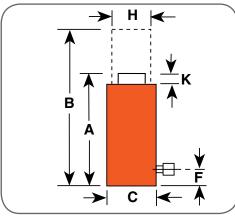




Cylinder Selection

Power Team recommends using 80% of the rated capacity and stroke to maximize product performance and safety.

Custom stroke lengths are available, contact your local Power Team Sales Office for details and availability.



Ordering Information

Cyl.	Stroke Order No.		А	В	С	F	Н	К	Swivel	Bore	Cyl.	Oil	Int. Press.	Tons at	Prod.
Cap.		No.	Ret. Height	Ext. Height	Out. Dia.	Base to Port	Piston Rod Dia.	Swivel Cap Protrusion	Cap Dia.	Dia.	Eff. Area (Advance)	Cap.	at Cap.	10,000 PSI	Wt.
(tons)	(in.)		(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(sq. in.)	(cu. in.)	(psi)	(tons)	(lbs.)
	2	RGG2502	10.30	12.30	9.85	2.35	6.00	1.12	5.56	8.00	50.27	100.53	9947	251.33	192.10
	4	RGG2504	12.30	16.30	9.85	2.35	6.00	1.12	5.56	8.00	50.27	201.06	9947	251.33	222.90
	6	RGG2506	14.30	20.30	9.85	2.35	6.00	1.12	5.56	8.00	50.27	301.59	9947	251.33	253.60
250	8	RGG2508	16.30	24.30	9.85	2.35	6.00	1.12	5.56	8.00	50.27	402.12	9947	251.33	284.30
230	10	RGG25010	18.30	28.30	9.85	2.35	6.00	1.12	5.56	8.00	50.27	502.65	9947	251.33	315.00
	12	RGG25012	20.30	32.30	9.85	2.35	6.00	1.12	5.56	8.00	50.27	603.18	9947	251.33	345.70
	13	RGG25013	21.30	34.30	9.85	2.35	6.00	1.12	5.56	8.00	50.27	653.45	9947	251.33	361.10
	14	RGG25014	22.30	36.30	9.85	2.35	6.00	1.12	5.56	8.00	50.27	703.71	9947	251.33	376.50
	2	RGG3002	10.74	12.74	11.08	2.48	6.50	1.28	6.66	9.00	63.61	127.23	9432	318.07	251.20
	4	RGG3004	12.74	16.74	11.08	2.48	6.50	1.28	6.66	9.00	63.61	254.45	9432	318.07	288.60
	6	RGG3006	14.74	20.74	11.08	2.48	6.50	1.28	6.66	9.00	63.61	381.68	9432	318.07	326.00
300	8	RGG3008	16.74	24.74	11.08	2.48	6.50	1.28	6.66	9.00	63.61	508.91	9432	318.07	362.40
000	10	RGG30010	18.74	28.74	11.08	2.48	6.50	1.28	6.66	9.00	63.61	636.13	9432	318.07	400.80
	12	RGG30012	20.74	32.74	11.08	2.48	6.50	1.28	6.66	9.00	63.61	763.36	9432	318.07	438.20
	13	RGG30013	21.74	34.74	11.08	2.48	6.50	1.28	6.66	9.00	63.61	826.97	9432	318.07	456.90
	14	RGG30014	22.74	36.74	11.08	2.48	6.50	1.28	6.66	9.00	63.61	890.59	9432	318.07	475.60
	2	RGG4002	12.07	14.07	12.93	2.77	7.50	1.46	7.77	10.50	86.58	173.16	9240	432.90	390.40
	4	RGG4004	14.07	18.07	12.93	2.77	7.50	1.46	7.77	10.50	86.58	346.32	9240	432.90	440.80
	6	RGG4006	16.07	22.07	12.93	2.77	7.50	1.46	7.77	10.50	86.58	519.48	9240	432.90	491.20
400	8	RGG4008	18.07	26.07	12.93	2.77	7.50	1.46	7.77	10.50	86.58	692.63	9240	432.90	541.50
400	10	RGG40010	20.07	30.07	12.93	2.77	7.50	1.46	7.77	10.50	86.58	865.79	9240	432.90	591.90
	12	RGG40012	22.07	34.07	12.93	2.77	7.50	1.46	7.77	10.50	86.58	1038.95	9240	432.90	642.30
	13	RGG40013	23.07	36.07	12.93	2.77	7.50	1.46	7.77	10.50	86.58	1125.53	9240	432.90	667.50
	14	RGG40014	24.07	38.07	12.93	2.77	7.50	1.46	7.77	10.50	86.58	1212.11	9240	432.90	692.70
	2	RGG5002	12.28	14.28	14.16	2.90	8.00	1.55	8.51	11.50	103.85	207.70	9629	519.26	451.60
	4	RGG5004	14.28	18.28	14.16	2.90	8.00	1.55	8.51	11.50	103.85	415.41	9629	519.26	530.00
	6	RGG5006	16.28	22.28	14.16	2.90	8.00	1.55	8.51	11.50	103.85	623.11	9629	519.26	589.00
500	8	RGG5008	18.28	26.28	14.16	2.90	8.00	1.55	8.51	11.50	103.85	830.82	9629	519.26	647.70
	10	RGG50010	20.28	30.28	14.16	2.90	8.00	1.55	8.51	11.50	103.85	1038.52	9629	519.26	706.60
	12	RGG50012	22.28	34.28	14.16	2.90	8.00	1.55	8.51	11.50	103.85	1246.23	9629	519.26	765.50
	13	RGG50013	23.28	36.28	14.16	2.90	8.00	1.55	8.51	11.50	103.85	1350.08	9629	519.26	794.90
	14	RGG50014	24.28	38.28	14.16	2.90	8.00	1.55	8.51	11.50	103.85	1453.93	9629	519.26	824.40
	2	RGG6002	12.76	14.76	15.40	3.02	9.00	1.63	9.25	12.50	122.70	245.39	9780	613.48	561.70
	4	RGG6004	14.76	18.76	15.40	3.02	9.00	1.63	9.25	12.50	122.70	490.78	9780	613.48	633.80
	6	RGG6006	16.76	22.76	15.40	3.02	9.00	1.63	9.25	12.50	122.70	736.17	9780	613.48	705.90
600	8	RGG6008	18.76	26.76	15.40	3.02	9.00	1.63	9.25	12.50	122.70	981.56	9780	613.48	778.00
000	10	RGG60010	20.76	30.76	15.40	3.02	9.00	1.63	9.25	12.50	122.70	1226.96	9780	613.48	850.10
	12	RGG60012	22.76	34.76	15.40	3.02	9.00	1.63	9.25	12.50	122.70	1472.35	9780	613.48	922.20
	13	RGG60013	23.76	36.76	15.40	3.02	9.00	1.63	9.25	12.50	122.70	1595.04	9780	613.48	958.20
	14	RGG60014	24.76	38.76	15.40	3.02	9.00	1.63	9.25	12.50	122.70	1717.74	9780	613.48	994.30

DOUBLE-ACTING, HYDRAULIC RETURN TONNAGE RANGE: 55-200

Cylinders



RDG Series is perfect choice for any heavy lift MRO application.



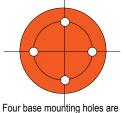
Features

HEAVY LIFT, GENERAL PURPOSE CYLINDER FOR TOUGH MRO APPLICATIONS.

- Double-Acting, hydraulic return cylinders, tonnages ranging from 55-200.
- Patented swivel cap provides concentrated load centering up to 5 degrees.
- Safety relief valve prevents over-pressurization of the retract circuit.
- Sealing technology provides lubrication to reduce friction and wear.
- "Power-Tech" nitro-carburization surface treatment inhibits corrosion and provides exceptional durability.
- Floating piston design resists side loading conditions.
- Base mounting holes standard on all models (they are not maintained to port location).
- Two high flow 3/8" NPTF female half coupler and removable carry strap w/ eyelets are included.
- Complies with ANSI / ASME B30.1 Safety Standards.



Technical Dimensions, Base Mounting Holes



Four base mounting holes are 45° apart - standard on all models.

Tonnage	55	75	100	150	200								
# of Base Mounting Holes	4	4	4	4	4								
Base thread size	M12X1.75 - 6H	M12X1.75 - 6H	M16X1.5 - 6H	M16X1.5 - 6H	M20X1.5 - 6H								
Base thread depth (in)	0.71	0.71	0.62	0.90	1.20								
Base Mounting Diameter (in.)	3.03	3.66	4.00	5.12	5.72								
Orientation	Mounting hole orientation is not maintained to port location.												

DOUBLE-ACTING, HYDRAULIC RETURN TONNAGE RANGE: 55-200

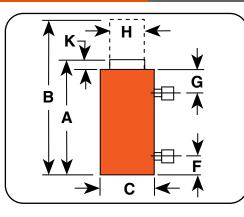
Cylinders



Cylinder Selection

Power Team recommends using 80% of the rated capacity and stroke to maximize product performance and safety.

Custom stroke lengths are available, contact your local Power Team Sales Office for details and availability.



Ordering Information

Cyl.	Stroke	Order	A	В	С	F	G	Н	К	Swivel	Bore	Cyl. Eff.	Oil	Oil Cap.	Int.	Tons at	Prod.
Cap.		No.	Ret.	Ext.	Outside	Base	Тор	Piston	Swivel	Cap Dia.	Dia.	Area (Advance)	Cap. (Ext.)	(Ret.)	Press. at Cap.	10,000 PSI	Wt.
			Height	Height	Dia.	to Port	to Port	Rod Dia.	Cap Protru-	Dia.		(Auvance)	(EA)		at oup.	101	
									sion								
(tons)	(in.)		(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(sq. in.)	(cu. in.)	(cu. in.)	(psi)	(tons)	(lbs.)
	2	RDG552	7.84	9.84	5.16	1.61	1.61	2.75	0.67	2.78	3.75	11.04	22.09	10.23	9959	55.20	39.20
	4	RDG554	9.84	13.84	5.16	1.61	1.61	2.75	0.67	2.78	3.75	11.04	44.18	20.45	9959	55.20	48.20
	6	RDG556	11.84	17.84	5.16	1.61	1.61	2.75	0.67	2.78	3.75	11.04	66.27	30.68	9959	55.20	60.10
55	8	RDG558	13.84	21.84	5.16	1.61	1.61	2.75	0.67	2.78	3.75	11.04	88.36	40.90	9959	55.20	69.10
	10	RDG5510	15.84	25.84	5.16	1.61	1.61	2.75	0.67	2.78	3.75	11.04	110.45	51.13	9959	55.20	78.00
	12	RDG5512	17.84	29.84	5.16	1.61	1.61	2.75	0.67	2.78	3.75	11.04	132.54	61.35	9959	55.20	87.05
	13	RDG5513	18.84	31.84	5.16	1.61	1.61	2.75	0.67	2.78	3.75	11.04	143.58	66.47	9959	55.20	91.50
	14	RDG5514	19.84	33.84	5.16	1.61	1.61	2.75	0.67	2.78	3.75	11.04	154.63	71.58	9959	55.20	95.90
	2	RDG752	8.31	10.31	5.78	1.76	1.76	3.12	0.76	3.24	4.38	15.03	30.06	14.74	9979	75.20	51.60
	4	RDG754	10.31	14.31	5.78	1.76	1.76	3.12	0.76	3.24	4.38	15.03	60.13	29.48	9979	75.20	67.40
	6	RDG756	12.31	18.31	5.78	1.76	1.76	3.12	0.76	3.24	4.38	15.03	90.19	44.23	9979	75.20	78.16
75	8	RDG758	14.31	22.31	5.78	1.76	1.76	3.12	0.76	3.24	4.38	15.03	120.26	58.97	9979	75.20	88.90
	10	RDG7510	16.31	26.31	5.78	1.76	1.76	3.12	0.76	3.24	4.38	15.03	150.32	73.71	9979	75.20	99.60
	12	RDG7512	18.31	30.31	5.78	1.76	1.76	3.12	0.76	3.24	4.38	15.03	180.39	88.45	9979	75.20	110.33
	13	RDG7513	19.31	32.31	5.78	1.76	1.76	3.12	0.76	3.24	4.38	15.03	195.42	95.82	9979	75.20	115.70
	14	RDG7514	20.31	34.31	5.78	1.76	1.76	3.12	0.76	3.24	4.38	15.03	210.45	103.20	9979	75.20	121.10
	2	RDG1002	8.70	10.70	6.53	1.85	1.85	3.75	0.92	3.87	5.13	20.63	41.27	19.21	9692	103.10	71.10
	4	RDG1004	10.70	14.70	6.53	1.85	1.85	3.75	0.92	3.87	5.13	20.63	82.54	38.43	9692	103.10	84.60
	6	RDG1006	12.70	18.70	6.53	1.85	1.85	3.75	0.92	3.87	5.13	20.63	123.81	57.64	9692	103.10	98.10
100	8	RDG1008	14.70	22.70	6.53	1.85	1.85	3.75	0.92	3.87	5.13	20.63	165.08	76.86	9692	103.10	111.60
	10	RDG10010	16.70	26.70	6.53	1.85	1.85	3.75	0.92	3.87	5.13	20.63	206.35	96.07	9692	103.10	125.20
	12	RDG10012	18.70	30.70	6.53	1.85	1.85	3.75	0.92	3.87	5.13	20.63	247.62	115.29	9692	103.10	138.70
	13	RDG10013	19.70	32.70	6.53	1.85	1.85	3.75	0.92	3.87	5.13	20.63	268.25	124.90	9692	103.10	145.40
	14	RDG10014	20.70	34.70	6.53	1.85	1.85	3.75	0.92	3.87	5.13	20.63	288.88	134.50	9692	103.10	152.20
	2	RDG1502	9.37	11.37	7.70	2.11	2.11	4.50	0.95	4.63	6.25	30.68	61.37	29.60	9777	153.40	103.00
	4	RDG1504	11.37	15.37	7.70	2.11	2.11	4.50	0.95	4.63	6.25	30.68	122.73	59.21	9777	153.40	121.00
	6	RDG1506	13.37	19.37	7.70	2.11	2.11	4.50	0.95	4.63	6.25	30.68	184.10	88.81	9777	153.40	139.00
150	8	RDG1508	15.37	23.37	7.70	2.11	2.11	4.50	0.95	4.63	6.25	30.68	245.47	118.41	9777	153.40	157.00
	10	RDG15010	17.37	27.37	7.70	2.11	2.11	4.50	0.95	4.63	6.25	30.68	306.84	148.02	9777	153.40	175.10
	12	RDG15012	19.37	31.37	7.70	2.11	2.11	4.50	0.95	4.63	6.25	30.68	368.20	177.62	9777	153.40	193.10
	13	RDG15013	20.37	33.37	7.70	2.11	2.11	4.50	0.95	4.63	6.25	30.68	398.89	192.42	9777	153.40	202.10
	14	RDG15014	21.37	35.37	7.70	2.11	2.11	4.50	0.95	4.63	6.25	30.68	429.57	207.22	9777	153.40	211.10
	2	RDG2002	10.04	12.04	8.93	2.25	2.25	5.25	1.06	5.37	7.25	41.28	82.57	39.33	9689	206.40	148.70
	4	RDG2004	12.04	16.04	8.93	2.25	2.25	5.25	1.06	5.37	7.25	41.28	165.14	78.66	9689	206.40	173.10
	6	RDG2006	14.04	20.04	8.93	2.25	2.25	5.25	1.06	5.37	7.25	41.28	247.71	117.99	9689	206.40	197.40
200	8	RDG2008	16.04	24.04	8.93	2.25	2.25	5.25	1.06	5.37	7.25	41.28	330.27	157.31	9689	206.40	221.80
	10	RDG20010	18.04	28.04	8.93	2.25	2.25	5.25	1.06	5.37	7.25	41.28	412.84	196.64	9689	206.40	246.20
	12	RDG20012	20.04	32.04	8.93	2.25	2.25	5.25	1.06	5.37	7.25	41.28	495.41	235.97	9689	206.40	270.50
	13	RDG20013	21.04	34.04	8.93	2.25	2.25	5.25	1.06	5.37	7.25	41.28	536.70	255.64	9689	206.40	282.70
	14	RDG20014	22.04	36.04	8.93	2.25	2.25	5.25	1.06	5.37	7.25	41.28	577.98	275.30	9689	206.40	294.90

DOUBLE-ACTING, HYDRAULIC RETURN TONNAGE RANGE: 250-600

Cylinders DU



RDG Series is perfect for mining MRO application.



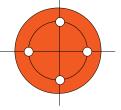
Features

HEAVY LIFT, GENERAL PURPOSE CYLINDER FOR TOUGH MAINTENANCE APPLICATIONS.

- Double-Acting, hydraulic return cylinders, tonnages ranging from 250 - 600.
- Patented swivel cap provides concentrated load centering up to 5 degrees.
- Safety relief valve prevents over-pressurization of the retract circuit.
- Sealing technology provides lubrication to reduce friction and wear.
- "Power-Tech" nitro-carburization surface treatment inhibits corrosion and provides exceptional durability.
- Floating piston design resists side loading conditions.
- Two high flow 3/8" NPTF female half coupler and removable carry strap w/ eyelets are included.
- Base mounting holes standard on all models (they are not maintained to port location).
- Complies with ANSI / ASME B30.1 Safety Standards.



Technical Dimensions, Base Mounting Holes



Four base mounting holes are 45° apart - standard on all models.

Tonnage	250	300	400	500	600								
# of Base Mounting Holes	4	4	4	4	4								
Base thread size	M24X3.0 - 6H	M24X3.0 - 6H	M30X3.5 - 6H	M30X3.5 - 6H	M33X2.0 - 6H								
Base thread depth (in)	1.46	1.46	1.80	1.80	1.95								
Base Mounting Diameter (in.)	6.06	7.06	7.65	8.95	9.65								
Base Mounting Orientation	Mounting hole orientation is not maintained to port location.												

DOUBLE-ACTING, HYDRAULIC RETURN TONNAGE RANGE: 250-600

RDG series

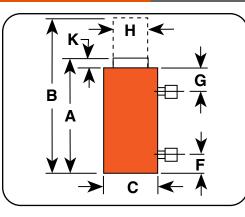
Cylinders



Cylinder Selection

Power Team recommends using 80% of the rated capacity and stroke to maximize product performance and safety.

Custom stroke lengths are available, contact your local Power Team Sales Office for details and availability.



Ordering Information

Wt. (lbs.) 192.30 223.00 253.80 284.50
192.30 223.00 253.80
223.00 253.80
253.80
284 50
207.00
315.20
345.90
361.30
376.70
251.40
288.80
326.20
363.60
401.00
438.40
457.10
475.80
390.60
441.00
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541.70
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667.70 692.90
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589.10
647.90
706.80
765.70
795.10
824.60
562.20
634.30
706.40
778.50
850.60
922.70
958.70
900.70
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DOUBLE-ACTING, HYDRAULIC RETURN CYLINDERS TONNAGE RANGE: 10 - 500

Model Shown: RD10013, RD556, RD300



Features

HIGH TONNAGE PREMIUM DESIGN FOR HIGH CYCLE LIFE.

- Perfect for bridge lifting, building reconstruction, shipyard, utility and mining equipment maintenance.
- Aluminum bronze overlay bearings provide long life.
- Chrome plated piston rod resists corrosion.
- Rod and collar threads are designed to withstand full tonnage.
- Grooved ring pattern in load cap helps guard against load slippage.
- Each cylinder has two 9796 3/8" NPTF female half couplers.
- Built-in safety relief valve prevents over-pressurization of the retract circuit.
- Feature mounting holes and collar threads.
- Complies with ANSI / ASME B30.1 Safety Standards.

In the every duty load cap Ure than e rod wiper and seal with back-up Built-in safety relief valve Aluminum bronze overlay bearings for extra-heavy wear Chrome plated piston rod "T" seal with back-up "O" ring with back-up

RD Series Performance

The table at right gives you an idea of what to expect when coupling RD series cylinders to a Power Team pump. Actual performance will vary according to job conditions.

Pump	Cylinder	Time to Exte	end Cylinder 1"					
Fullp	Cynnuer	100 psi	10,000 psi					
	RD55	1.0 sec.	12.0 sec.					
PE55	RD100	1.8 sec.	22.5 sec.					
FE00	RD200	3.5 sec.	45.0 sec.					
	RD400	7.2 sec.	85.0 sec.					
	RD200	3.4 sec.	20.6 sec.					
PQ120	RD300	4.9 sec.	30.0 sec.					
Series	RD400	6.4 sec.	39.0 sec.					
	RD500	8.1 sec.	49.5 sec.					
55400	RD300	3.0 sec.	8.5 sec.					
PE400 Series	RD400	3.9 sec.	11.1 sec.					
	RD500	4.9 sec.	14.1 sec.					

Four special order 500 ton, 24" stroke cylinders used in a swaging press for crimping 3 1/2" wire rope.



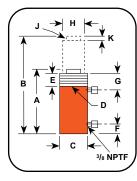
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Technical Dimensions, Base Mounting Holes

Cylinder Tonnage	10	25	55	80	100	150	200	300	400	500
# of Holes	2	4	4	4	4		4	4	4	6
Thread Size	3/8"-16	1/2"-13	5/8"-11	5/8"-11	3/4"-10	1"-8	1 1/4"-7	1 1/4"-7	1 1/2"-12	1 3/8"-12
Thread Depth (in)	0.63	0.75	0.88	0.88	1.00	1.00	1.25	1.75	1.88	2.00
Bolt Circle Diameter (in.)	2.00	2.75	3.50	4.50	5.50	6.00	6.50	6.25	7.25	8.00
Orientation*	90°	45°	45°	45°	45° †	45°	45°	Random	Random	Random

NOTE: Base mounting holes are standard on all RD cylinders. *Orientation of base mounting holes to coupler. + Excludes RD10020.



Optional Swivel Load Caps Ordering Info

	Cylinder Tonnage	Swivel Cap Order No.	Wt. (Ibs.)	A (in.)	B (in.)	C (in.)
	10	350144	0.8	0.88	1.44	0.86
¥ (1)	25	350145	1.3	1.13	2.13	1.44
	55	351325	4.2	2.44	2.50	1.55
	100	351324	11.2	2.95	3.75	2.66
	150/200	351334	12.8	2.63	4.38	3.06
← C →						

Ordering Information

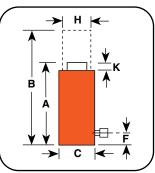
C	yl.	Stroke	Order	0	il	Α	В	С	D	Е	F	G	H	J	К	Load	Bore	Cylir	nder	lr	ıt.	То	ns	Prod.
Ca	ap.		No.	Ca	p.	10 C C C C C C	Ex- tended Height	Outside Dia.	Collar Thread Size	Thread Length Thread	to	Cyl. Piston Top to Port	Piston Rod Dia.	Rod Int. Thread & Depth	Piston Rod Protru- sion	Cap. Dia.	Dia.	Effec Ar		Pre at C	ess. Cap.	a 10,I		Wt.
(to	ns)	(in.)		(cu	.in)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(sq.	in.)	(p	si)	(to	ns)	(lbs.)
Push	Pull			Push	Pull													Push	Pull	Push	Pull	Push	Pull	
10	4	6.25	RD106	13.9	5.5	11.69	17.94	3.00	2 3/4 - 12	1.63	1.00	2.50	0.94	1-8 x 1	0.25	1.38	1.69	2.23	0.88	8,943	9,055	11.2	4.4	22.0
	4	10.00	RD1010	22.3	8.8	15.69	25.69	3.00	2 3/4 - 12	1.63	1.00	2.50	0.94	1-8 x 1	0.25	1.38	1.69	2.23	0.88	8,943	9,055	11.2	4.4	28.0
25	8	6.25	RD256	32.2	10.1	12.38	18.63	4.00	4 - 12	1.63	1.00	2.50	2.13	1 1/2-16 x 1	0.38	2.13	2.56	5.15	1.61	9,695	9,934	25.8	8.0	39.8
	8	14.25	RD2514	73.5	22.9	20.38	34.63	4.00	4 - 12	1.63	1.00	2.50	2.13	1 1/2-16 x 1	0.38	2.13	2.56	5.15	1.61	9,695	9,934	25.8	8.0	65.0
	28	6.25	RD556	69.0	35.2	12.97	19.22	5.00	5 - 12	1.63	1.31	2.50	2.63	1 11/16-8 x 1 3/16		2.63				.,	9,941	55.2	28.2	61.4
55	28	13.13	RD5513	144.9	73.9	19.84	32.97	5.00	5 - 12	1.63	1.29	2.50	2.63	1 11/16-8 x 1 3/16	0.63	2.63	3.75	11.04	5.63	9,959	9,941	55.2	28.2	90.0
	28	18.13	RD5518	200.0	102.0		44.00	5.00	5 - 12	1.63	1.28	2.50	2.63	1 11/16-8 x 1 3/16		2.63				9,959	,	55.2	28.2	142.0
80	44	13.13	RD8013	208.6	115.9			5.75	5 3/4 - 12	1.63	1.50	2.50	3.00	2-4 1/2 x 1 1/2	0.56	2.88	4.50	15.9		10,060	.,	79.5	44.2	118.0
	44	6.63	RD1006	136.7	58.5		20.41	6.88	6 7/8 - 12	1.63	1.50	2.50	3.88	2 3/4-12 x 1 5/32	0.63	3.88		20.63		9,695	,	103.1	44.2	126.0
100	44	13.13	RD10013	270.7	116.0			6.88	6 7/8 - 12	1.63	1.50	2.50	3.88	2 3/4-12 x 1 5/32	0.63	3.88		20.63		9,695	,	103.1	44.2	181.0
	44	20.13	RD10020	415.2	178.0			6.88	6 7/8 - 12	1.63	2.78	2.50	3.88	2 3/4-12 x 1 5/32	0.63	3.88				9,695	,	103.1	44.2	260.0
	73	6.63	RD1506	203.3	97.9	14.88		8.25	8 1/4 - 12	1.63	2.00	2.50	4.50	3 1/4-8 x 1 1/2	0.81	4.50				9,779	,	153.4	73.8	
150	73	13.13	RD15013	402.7	193.9	21.38			8 1/4 - 12	1.63	2.00	2.50	4.50	3 1/4-8 x 1 1/2	0.81	4.50				9,779			73.8	272.0
	73	18.13	RD15018	556.8	267.8		44.66	8.25	8 1/4 - 12	1.63	2.00	2.50	4.50	3 1/4-8 x 1 1/2	0.75	4.50				9,779	,			
200	113	6.63	RD2006	273.5	149.8			9.50	9 1/2 - 12	1.63	2.50	2.69	4.88	3 1/4-8 x 2 1/4	1.06	4.50				9,689				
	113	13.13	RD20013	541.8	296.9			9.50	9 1/2 - 12	1.63	2.33	2.69	4.88	3 1/4-8 x 2 1/4	1.06	4.50				9,689	,			
	113	18.13	RD20018			28.50			9 1/2 - 12	1.63	2.25	2.69	4.88	3 1/4-8 x 2 1/4	1.06	4.50				9,689	,			
300	147	6.00	RD3006	361.0	177.0	-			10 1/2 - 12		3.38	3.38	6.25	2 1/2-12 x 3 1/4	1.13	6.88				9,978	,			
	147	13.00 6.00	RD30013 RD4006	782.0 471.0	247.0	24.81 19.28		10.75	10 1/2 - 12 12 1/2 - 8	2.38	3.38 3.84	3.38 3.84	6.25 7.25	2 1/2-12 x 3 1/4	1.13 1.25	6.88 7.81				9,978	.,		-	
400	186 186	6.00 13.00	RD4006			26.28		12.63	12 1/2 - 8	2.75	3.84	3.84	7.25	3-12 x 3 3/4 3-12 x 3 3/4	1.25	7.81				10,185 10.185	,			585.0
	245	6.00	RD40013	1021.0 596.0		20.28		12.63	12 1/2 - 8	3.13	4.16	3.84 4.16	7.25 8.00	3-12 x 3 3/4 3 1/4-12 x 4 1/4	1.25	8.50				10,185	.,			
500			RD5006			20.56							8.00	3 1/4-12 x 4 1/4 3 1/4-12 x 4 1/4		8.50					,			
	245	13.00	RD50013	1292.0	039.0	27.56	40.56	14.75	14 3/4 - 8	3.13	4.16	4.16	8.00	3 1/4-12 X 4 1/4	1.5	8.50	11.25	99.40	49.14	10,060	10,000	497.0	245.6	1092.0

SINGLE-ACTING, LOAD RETURN CYLINDERS TONNAGE RANGE: 55 - 565

Model Shown: R2802C



Technical Dimensions

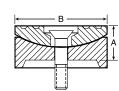


Ordering Information

Features

HIGH-TONNAGE, LOW CYCLE APPLICATION, GRAVITY RETURN.

- Visible indicator band alerts when stroke limit is reached. Overflow port (weep hole) stroke limiter prevents piston from being overextended.
- Alloy heat treated piston and body for reliability and strength.
- Plated piston rod increases corrosion resistance and gives superior bearing support.
- Optional swivel load caps reduce the effects of off-center loading tilts up to 5 degrees. Radial grooves on top of cap reduce load slippage.



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Cylinder Tonnage	Swivel Cap Order No.	Wt. (Ibs.)	A (in.)	B (in.)
150-200	420867	8.8	1.50	5.13
280	420868	13.5	1.75	5.88
355	420869	37.0	2.75	7.69
430	420870	52.0	3.13	8.88
565	420871	78.0	3.63	9.88

Optional Swivel Load Caps Ordering Info

Reduce the effects of off-center loading. Tilt up to 5 degrees. Radial grooves on top of cap reduce load slippage. Notch across face of each cap helps keep loads having a protruding or round shaped centered.

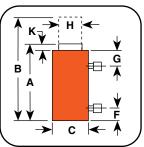
Cyl.	Stroke	Order	Oil	A	В	C	F	Н	К	Bore	Cylinder	Int. Press. at Cap.	Tons at 10,000	Prod. Wt.
Cap.		No.	Cap.	Retracted Height	Extended Height	Outside Dia.	Base to Port	Piston Rod Dia.	Piston Rod Protrusion	Dia.	Effective Area			
(tons)	(in.)		(cu. in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(sq. in.)	(psi)	(tons)	(lbs.)
	2	R552C	22.1	4.94	6.94	5.00	1.00	3.75	0.13	3.75	11.04	9,960	55.2	27
55	6	R556C	66.3	8.94	14.94	5.00	1.00	3.75	0.13	3.75	11.04	9,960	55.2	50
	10	R5510C	110.4	12.94	22.94	5.00	1.00	3.75	0.13	3.75	11.04	9,960	55.2	72
100	2	R1002C	41.3	5.50	7.50	6.50	1.00	5.13	0.13	5.13	20.63	9,695	103.2	52
100	6	R1006C	123.8	9.50	15.50	6.50	1.00	5.13	0.13	5.13	20.63	9,695	103.2	89
	2	R1502C	61.4	6.38	8.38	8.06	1.25	6.25	0.13	6.25	30.68	9,778	153.4	92
150	6	R1506C	184.1	10.38	16.38	8.06	1.25	6.25	0.13	6.25	30.68	9,778	153.4	151
	10	R15010C	306.8	14.38	24.38	8.06	1.25	6.25	0.13	6.25	30.68	9,778	153.4	210
	2	R2002C	82.6	7.50	9.50	9.25	1.63	7.25	0.13	7.25	41.28	9,690	206.4	145
200	6	R2006C	247.7	11.50	17.50	9.25	1.63	7.25	0.13	7.25	41.28	9,690	206.4	221
280	2	R2802C	113.5	7.50	9.50	10.25	1.63	8.50	0.13	8.50	56.74	9,870	283.7	201
200	6	R2806C	340.4	11.50	17.50	10.88	1.63	8.50	0.13	8.50	56.74	9,870	283.7	300
	2	R3552C	141.8	9.13	11.13	11.75	2.13	9.50	0.13	9.50	70.88	10,017	354.4	302
355	6	R3556C	425.3	13.13	19.13	11.75	2.13	9.50	0.13	9.50	70.88	10,017	354.4	434
	10	R35510C	708.8	17.13	27.13	11.75	2.13	9.50	0.13	9.50	70.88	10,017	354.4	565
430	2	R4302C	173.2	10.38	12.38	13.00	2.50	10.50	0.13	10.50	86.59	9,932	433.0	440
430	6	R4306C	519.5	14.38	20.38	13.00	2.50	10.50	0.13	10.50	86.59	9,932	433.0	609
	2	R5652C	226.2	11.50	13.50	14.88	2.75	12.00	0.13	12.00	113.10	9,991	565.5	638
565	6	R5656C	678.6	15.50	21.50	14.88	2.75	12.00	0.13	12.00	113.10	9,991	565.5	858
	10	R56510C	1131	19.50	29.50	14.88	2.75	12.00	0.13	12.00	113.10	9,991	565.5	1078

DOUBLE-ACTING, HYDRAULIC RETURN CYLINDERS TONNAGE RANGE: 100 - 565

Model Shown: R2806D, R1502D



Technical Dimensions



Ordering Information

Features

HIGH-TONNAGE, LOW CYCLE, HYDRAULIC RETURN CYLINDERS.

- Cylinders come standard with swivel caps to reduce the effects of off-center loading.
- Cylinders may be "dead-ended" without damage.
- Hard chrome plated, heat treated piston rod reduces wear on piston and gland nut.
- Built-in safety relief valve prevents over-pressurization of the retraction circuit.
- Each cylinder has two 9796 3/8" NPTF female half couplers.



Hydraulic Hoses

Heavy-duty and thermo plastic hydraulic hoses to meet your requirements and safety factor.

Refer to the accessories section for details.

Cyl.	Stroke	Order		il	A	В	С	F	G	Н	К	Bore	Cylinder	Int.	Tons	Prod.
Cap.		No.	Сар.		Retracted Height	Extended Height	Outside Dia.	Base to Port	Cylinder Top to Port	Piston Rod Dia.	Piston Rod Protrusion	Dia.	Effective Area	Press. at Cap.	at 10,000	Wt.
(tons)	(in.)		(cu.	in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(sq. in.)	(psi)	(tons)	(lbs.)
			Push	Return												
	2	R1002D	41.2	19.2	6.64	8.64	6.50	1.00	2.20	3.75	0.28	5.13	20.6	9,695	103.0	54
100	6	R1006D	123.6	57.6	10.64	16.64	6.50	1.00	2.20	3.75	0.28	5.13	20.6	9,695	103.0	81
	10	R10010D	206.0	96.0	14.64	24.64	6.50	1.00	2.20	3.75	0.28	5.13	20.6	9,695	103.0	108
150	2	R1502D	61.4	29.6	7.44	9.44	8.06	1.25	2.25	4.50	0.30	6.25	30.7	9,778	153.4	95
150	6	R1506D	184.2	88.8	11.44	17.44	8.06	1.25	2.25	4.50	0.30	6.25	30.7	9,778	153.4	136
	2	R2002D	82.6	39.2	8.14	10.14	9.25	1.63	2.31	5.25	0.34	7.25	41.3	9,690	206.4	136
200	6	R2006D	247.8	117.6	12.14	18.14	9.25	1.63	2.31	5.25	0.34	7.25	41.3	9,690	206.4	187
	10	R20010D	413.0	196.0	16.14	26.14	9.25	1.63	2.31	5.25	0.34	7.25	41.3	9,690	206.4	239
	2	R2802D	113.4	47.2	9.20	11.20	10.88	1.88	2.58	6.50	0.41	8.50	56.7	9,870	283.7	219
280	6	R2806D	340.2	141.6	13.20	19.20	10.88	1.88	2.58	6.50	0.41	8.50	56.7	9,870	283.7	297
	10	R28010D	567.0	236.0	17.20	27.20	10.88	1.88	2.58	6.50	0.41	8.50	56.7	9,870	283.7	376
355	2	R3552D	141.8	47.4	2.63	13.38	11.75	2.13	2.75	7.75	0.44	9.50	70.9	10,017	354.4	324
	6	R3556D	425.4	142.2	15.38	21.38	11.75	2.13	2.75	7.75	0.44	9.50	70.9	10,017	354.4	421
	2	R4302D	173.2	59.6	12.31	14.31	13.00	2.50	2.95	8.50	0.47	10.50	86.6	9,932	433.0	439
430	6	R4306D	519.6	178.8	16.31	22.31	13.00	2.50	2.95	8.50	0.47	10.50	86.6	9,932	433.0	558
	10	R43010D	866.0	298.0	20.31	30.31	13.00	2.50	2.95	8.50	0.47	10.50	86.6	9,932	433.0	673
	2	R5652D	226.2	76.8	13.59	15.59	14.88	2.75	3.20	9.75	0.55	12.00	113.1	9,991	565.5	619
565	6	R5656D	678.6	230.4	17.59	23.59	14.88	2.75	3.20	9.75	0.55	12.00	113.1	9,991	565.5	772
	10	R56510D	1131.0	384.0	21.59	31.59	14.88	2.75	3.20	9.75	0.55	12.00	113.1	9,991	565.5	926

SERIES

SINGLE-ACTING, LOAD RETURN CYLINDERS **TONNAGE RANGE: 740 - 1220**

Features

CYLINDERS.

strength.

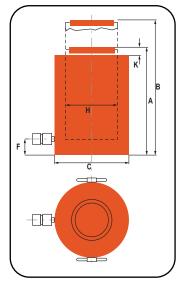
overextended under load.

gives superior bearing support.

Model Shown: RC7406C



Þ **Technical Dimensions**



····
Optional Swivel Load Caps Ordering Info
Reduce the effects of off-center loading. Tilt up to 5 degrees. Radial grooves on top of cap reduce load slippage. Notch across face of each cap helps keep loads having a round shaped center.
Used with Cylinder Swivel Cap Order No. Wt. (lbs.) A B C RC740_C, RC965_C 2000824 158.7 11.4 5.5 3.9 RC1220_C 2000825 249.1 12.7 6.9 4.9
Hydraulic Hoses
Heavy-duty and thermo plastic hydraulic hoses to meet your requirements and safety factor. Refer to the accessories section for details.

HIGH-TONNAGE, LOW CYCLE, GRAVITY RETURN

Overflow port (weep hole) prevents piston from being

Alloy heat treated piston and body for reliability and

Plated piston rod increases corrosion resistance and

Complies with ANSI / ASME B30.1 Safety Standards.

Ordering Information

Cyl. Cap.	Stroke	Order No.	Oil	A	B Extended Height	C Outside Dia.	F Base to Port	Н	K	Bore	Cylinder Effective Area	Tons at 10,000	Prod.
			Cap.	Retracted Height				Piston Rod Dia.	Piston Rod Protrusion	Dia.			Wt.
(tons)	(in.)		(cu. in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(sq. in.)	(tons)	(lbs.)
	2	RC7402C	293.6	10.40	12.40	16.90	2.60	13.80	0.40	13.80	149.10	742	661
740	6	RC7406C	880.7	14.40	20.30	16.90	2.60	13.80	0.40	13.80	149.10	742	917
	10	RC74010C	1467.8	18.30	28.10	16.90	2.60	13.80	0.40	13.80	149.10	742	1168
	2	RC9652C	383.2	11.40	13.40	19.30	2.80	15.70	0.40	15.70	194.80	970	933
965	6	RC9656C	1150.2	15.40	21.30	19.30	2.80	15.70	0.40	15.70	194.80	970	1272
	10	RC96510C	1916.2	19.30	29.10	19.30	2.80	15.70	0.40	15.70	194.80	970	1598
	2	RC12202C	485.1	16.30	18.10	21.70	3.10	17.70	0.40	17.70	246.50	1227	1689
1220	6	RC12206C	1455.8	20.20	26.10	21.70	3.10	17.70	0.40	17.70	246.50	1227	2116
	10	RC122010C	2452.2	24.40	34.20	21.70	3.10	17.70	0.40	17.70	246.50	1227	2539

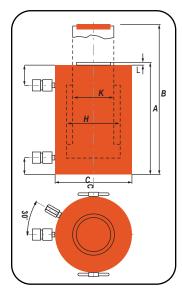
DOUBLE-ACTING, HYDRAULIC RETURN CYLINDERS TONNAGE RANGE: 740 - 1220



Model Shown: RC7406D



Technical Dimensions

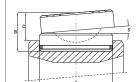


Features

HIGH-TONNAGE CYLINDERS RUGGED AND RELIABLE.

- Cylinders come standard with hardened caps.
- Cylinders may be "dead-ended" without damage.
- Safety relief valve prevents over-pressurization of the retract circuit.
- Each cylinder has two 9796 3/8" NPTF female half couplers.
- Complies with ANSI / ASME B30.1 Safety Standards.

(IIII) Optional Swivel Load Caps Ordering Info



Reduce the effects of off-center loading. Tilt up to 5 degrees. Radial grooves on top of cap reduce load slippage. Notch across face of each cap helps keep loads having a round shaped center.

Used with Cylinder	Swivel Cap Order No.	Wt. (Ibs.)	A (in.)	B (in.)	C (in.)
RC740_D	2000822	2.5	7.9	3.1	2.2
RC965_D	2000823	88.2	9.8	4.1	3.0
RC1220_D	2000825	249.1	12.7	6.9	4.9

• Ordering Information

Cyl.	Stroke	Order	Oil	A	В	С	F	G	Н	К	L	Cylinder	Tons	Prod.
Сар.		No.	Cap.	Retracted Height	Extended Height	Outside Dia.	Base to Port	Cylinder Top to Port	Bore Dia.	Piston Rod Dia.	Piston Rod Protrusion	Effective Area	at 10,000	Wt.
(tons)	(in.)		(cu. in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(sq. in.)	(tons)	(lbs.)
	2.0	RC7402D	293.60	11.10	13.10	16.90	2.60	3.90	13.80	11.01	0.40	149.10	742	670
740	6.0	RC7406D	880.70	15.70	21.60	16.90	2.60	3.90	13.80	11.01	0.40	149.10	742	877
	10.0	RC74010D	1467.80	20.00	29.80	16.90	2.60	3.90	13.80	11.01	0.40	149.10	742	1,080
	2.0	RC9652D	383.20	12.20	14.20	19.30	2.80	4.50	15.70	12.75	0.40	194.80	970	957
965	6.0	RC9656D	1150.20	16.50	22.40	19.30	2.80	4.50	15.70	12.75	0.40	194.80	970	1,215
	9.8	RC96510D	1916.20	20.90	30.70	19.30	2.80	4.50	15.70	12.75	0.40	194.80	970	1,473
	2.0	RC12202D	485.10	13.00	15.00	21.70	3.10	5.30	17.70	14.17	0.40	246.50	1227	1,287
1220	6.0	RC12206D	1455.80	17.30	23.20	21.70	3.10	5.30	17.70	14.17	0.40	246.50	1227	1,612
	10.0	RC122010D	2452.20	21.70	31.50	21.70	3.10	5.30	17.70	14.17	0.40	246.50	1227	1,936

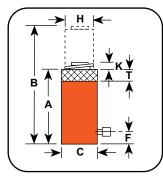


ALUMINUM, SINGLE-ACTING, SPRING RETURN CYLINDERS TONNAGE RANGE: 55 - 100

Model Shown: RA1006L, RA556L



Technical Dimensions



Features

POSITIVE MECHANICAL LOCKING COLLAR TO SUPPORT EXTENDED LOAD HOLDING.

- Supports lifted load for extended periods of time with hydraulic pressure released.
- At half the weight of steel cylinders of comparable capacity, aluminum cylinders are ideal when portability is a key factor.
- Features carrying handle.
- Complies with ANSI / ASME B30.1 Safety Standards.



Locking collar feature permits non-hydraulic support of load.

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Learn More - About Hydraulic Safety Insight

Looking for great safety suggestions? Visit our Resource Section to get a better understanding of hydraulic and mechanical safety insights on what to look for when working around hydraulics.

Ordering Information

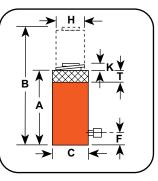
Cyl.	Stroke		Oil	А	В	С	F	Н	К	Т	Bore Dia.	Cylinder Effective	Int.	Tons	Prod. Wt.
Cap.		No.	Сар.	Retracted Height	Extended Height	Outside Dia.	Base to Port	Piston Rod Dia.	Piston Rod Protrusion	Nut Thickness	Dia.	Area	Press. at Cap.	at 10,000	VVI.
(tons)	(in.)		(cu. in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(sq. in.)	(psi)	(tons)	(lbs.)
55	6.13	RA556L	67.6	12.50	18.63	5.25	1.38	3.25	0.50	1.50	3.75	11.04	9,960	55.2	29.6
100	6.25	RA1006L	129	13.38	19.63	7.38	1.19	4.50	0.25	1.50	5.13	20.62	9,696	103.1	64.0



Model Shown: R556L



Technical Dimensions



Ordering Information

Features

POSITIVE MECHANICAL LOCKING COLLAR TO SUPPORT LOAD.

- Supports lifted load for extended periods of time with hydraulic pressure released.
- Visible indicator band alerts when stroke limit is reached. Overflow port ("weep hole") stroke limiter prevents piston from being overextended.
- All cylinders feature coated pistons to resist corrosion and abrasion.
- Complies with ANSI / ASME B30.1 Safety Standards.

Optional Swivel Load Caps Ordering Info

←─── B ───→

(폐)

Cylinder Tonnage	Swivel Cap Order No.	Wt. (Ibs.)	A (in.)	B (in.)
55-100	420866	1.8	1.00	2.81
150-200	420867	8.8	1.50	5.13
280	420868	13.5	1.75	5.88
355	420869	37.0	2.75	7.69
430	420870	52.0	3.13	8.88
565	420871	78.0	3.63	9.88

Reduce the effects of off-center loading. Tilt up to 5 degrees. Radial grooves on top of cap reduce load slippage. Notch across face of each cap helps keep loads having a round shaped centered.

Cyl.	Stroke	Order	Oil	Α	В	С	F	Н	L	Т	Bore	Cylinder	Int.	Tons	Prod.
Cap.		No.	Сар.	Retracted Height	Extended Height	Outside Dia.	Base to Port	Piston Rod Dia.	Piston Rod Protrusion	Nut Thickness	Dia.	Effective Area	Press. at Cap.	at 10,000	Wt.
(tons)	(in.)		(cu. in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(sq. in.)	(psi)	(tons)	(lbs.)
	2.0	R552L	22.1	6.38	8.38	4.94	1.00	3.75	0.13	1.44	3.75	11.04	9,964	55.2	33.7
55	6.0	R556L	66.3	10.38	16.38	4.94	1.00	3.75	0.13	1.44	3.75	11.04	9,964	55.2	58.0
	10.0	R5510L	110.4	14.38	24.38	4.94	1.00	3.75	0.13	1.44	3.75	11.04	9,964	55.2	80.0
	2.0	R1002L	41.3	7.25	9.25	6.50	1.00	5.13	0.13	1.75	5.13	20.63	9,695	103.0	66.0
100	6.0	R1006L	123.8	11.25	17.25	6.50	1.00	5.13	0.13	1.75	5.13	20.63	9,695	103.0	103.0
	10.0	R10010L	206.3	15.25	25.25	6.50	1.00	5.13	0.13	1.75	5.13	20.63	9,695	103.0	142.0
	2.0	R1502L	61.4	8.13	10.13	8.06	1.25	6.25	0.13	1.75	6.25	30.68	9,778	153.4	117.0
150	6.0	R1506L	184.1	12.13	18.13	8.06	1.25	6.25	0.13	1.75	6.25	30.68	9,778	153.4	177.0
	10.0	R15010L	306.8	16.13	23.13	8.06	1.25	6.25	0.13	1.75	6.25	30.68	9,778	153.4	235.0
	2.0	R2002L	82.6	9.50	11.50	9.25	1.63	7.25	0.13	2.00	7.25	41.28	9,690	206.4	183.0
200	6.0	R2006L	247.7	13.50	19.50	9.25	1.63	7.25	0.13	2.00	7.25	41.28	9,690	206.4	259.0
	8.0	R2008L	330.3	15.50	23.50	9.25	1.63	7.25	0.13	2.00	7.25	41.28	9,690	206.4	265.0
	2.0	R2802L	113.5	9.75	11.75	10.88	1.63	8.50	0.13	2.25	8.50	56.74	9,870	283.7	261.0
280	6.0	R2806L	340.4	13.75	19.75	10.88	1.63	8.50	0.13	2.25	8.50	56.74	9,870	283.7	359.0
	10.0	R28010L	567.4	17.75	27.75	11.75	1.63	8.50	0.13	2.25	8.50	56.74	9,870	283.7	459.0
355	2.0	R3552L	141.8	11.50	13.50	11.75	2.13	9.50	0.13	2.38	9.50	70.88	10,017	354.4	381.0
	6.0	R3556L	425.3	15.50	21.50	11.75	2.13	9.50	0.13	2.38	9.50	70.88	10,017	354.4	512.0
	2.0	R4302L	173.2	13.13	15.13	13.00	2.50	10.50	0.13	2.75	10.50	86.59	9,932	433.0	556.0
430	6.0	R4306L	519.5	17.13	23.13	13.00	2.50	10.50	0.13	2.75	10.50	86.59	9,932	433.0	725.0
	10.0	R43010L	865.9	21.13	31.13	13.00	2.50	10.50	0.13	2.75	10.50	86.59	9,932	433.0	894.0
	2.0	R5652L	226.2	14.63	16.63	14.88	2.75	12.00	0.13	3.13	12.00	113.10	9,991	565.5	811.0
565	6.0	R5656L	678.6	18.63	24.63	14.88	2.75	12.00	0.13	3.13	12.00	113.10	9,991	565.5	1031.0
	10.0	R56510L	1131	22.63	32.63	14.88	2.75	12.00	0.13	3.13	12.00	113.10	9,991	565.5	1251.0

SERIES

PANCAKE LOCKING COLLAR, SINGLE-ACTING, LOAD RETURN > Power Team TONNAGE RANGE: 55 - 620

Model Shown: RC2402P

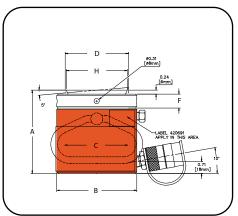


Features

LOW HEIGHT POSITIVE MECHANICAL LOCK TO SUPPORT EXTENDED LOAD HOLDING.

- Compact design where space is limited.
- Locking collar designed to support lifted load for extended periods of time with hydraulic pressure released.
- Integral tilt saddle comes standard and improves performance under side load, reducing the effects of off-center loading
- Overflow port (weep hole) prevents piston from being overextended under load.
- Special coating improves corrosion and abrasion resistance.
- Equipped with 3/8" NPTF female half couplers.

Technical Dimensions



Pancake locking cylinders are ideal for tight quartered locations.



Ordering Information

Cyl.	Stroke	Order	Oil	А	В	С	D	E	F	G	Н	Prod.
Сар.		No.	Cap.	Retracted Height	Outside Dia.	Bore Dia.	Piston Thread Dia.	Base to Port	Nut Thickness	Swivel Cap Protrusion	Swivel Cap Dia.	Wt.
(tons)	(in.)		(cu. in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(lbs.)
55	2.00	RC0552P	21.66	4.92	4.72	3.74	3.74 x 4	0.75	0.83	0.24	3.62	24.25
100	1.75	RC1002P	36.43	5.39	6.50	5.12	5.12 x 6	0.83	1.22	0.31	4.96	48.50
155	1.75	RC1552P	55.23	5.83	8.07	6.30	6.30 x 6	1.06	1.50	0.35	5.83	85.98
240	1.75	RC2402P	86.23	6.10	10.04	7.87	7.87 x 6	1.10	1.57	0.39	6.18	130.07
380	1.75	RC3802P	134.74	7.01	12.60	9.84	9.84 x 6	1.38	1.97	0.43	9.45	242.51
620	1.75	RC6202P	220.78	7.56	15.94	12.60	12.60 x 6	1.50	2.36	0.39	11.61	425.49



Model Shown: RC7402L, RC9656L

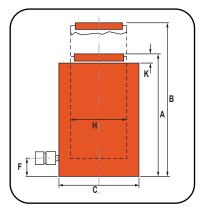


Features

POSITIVE MECHANICAL LOCK TO SUPPORT LOAD.

- Supports lifted load for extended periods of time with hydraulic pressure released.
- All cylinders feature coated pistons to resist corrosion and abrasion.
- Visible indicator band alerts when stroke limit is reached. Overflow port (weep hole) stroke limiter prevents piston from being overextended.

Technical Dimensions



Reduce the effects of off-center loading. Tilt up 5 degrees. Radial grooves on top of cap reduc load slippage. Notch across face of each cap helps keep loads having a round shaped center Used with Swivel Cap Wt. A B C Cylinder Order No. (lbs.) (in.) (in.) (in.) RC740_L, RC965_L 2000824 158.7 11.4 5.5 3.9	Doptio	nal Swive	I Load	Caps C	Orderii	ng Info
Cylinder Order No. (lbs.) (in.) (in.)	B	5 degi	rees. Radia lippage. N	al grooves otch acro	s on top o ss face o	of cap reduce f each cap
RC740_L, RC965_L 2000824 158.7 11.4 5.5 3.9						C (in.)
RC1220 L 2000825 249.1 12.7 6.9 4.9	RC740_L, RC965_L					

Ordering Information

Cyl.	Stroke	Order	Oil	A	В	С	F	K	L	Piston	Cylinder	Tons	Prod.
Сар.		No.	Сар.	Retracted Height	Extended Height	Outside Dia.	Base to Port	Bore Dia.	Piston Rod Protrusion	Thread Dia.	Effective Area	at 10,000	Wt.
(tons)	(in.)		(cu. in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(sq. in.)	(tons)	(lbs.)
	2	RC7402L	293	12.0	14.0	16.9	2.6	13.8	0.2	13.8 X 6	149.1	746	756
740	6	RC7406L	880	16.5	22.4	16.9	2.6	13.8	0.2	13.8 X 6	149.1	746	1,043
	10	RC74010L	1,468	21.1	30.9	16.9	2.6	13.8	0.2	13.8 X 6	149.1	746	1,332
	2	RC9652L	383	12.8	14.8	19.3	2.8	15.7	0.2	15.7 X 6	194.7	973	1045
965	6	RC9656L	1,150	17.3	23.2	19.3	2.8	15.7	0.2	15.7 X 6	194.7	973	1,418
	10	RC96510L	1,917	21.9	31.7	19.3	2.8	15.7	0.2	15.7 X 6	194.7	973	1,792
	2	RC12202L	485	13.4	15.4	21.7	3.1	17.7	0.2	17.7 X 6	246.5	1232	1,501
1220	6	RC12206L	1,456	19.1	25.0	21.7	3.1	17.7	0.2	17.7 X 6	246.5	1232	1,971
	10	RC122010L	2,426	23.6	33.5	21.7	3.1	17.7	0.2	177 X 6	246.5	1232	2,441

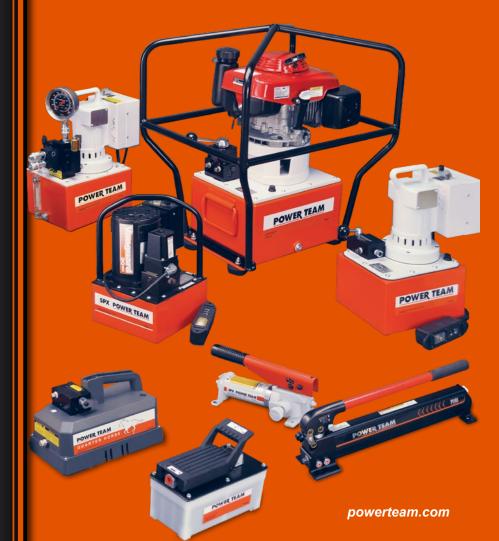
P S M D S M D S M



MARKET LEADING HIGH PRESSURE POWER UNITS FOR A WIDE ARRAY OF APPLICATIONS AND USES.

Every power unit goes through a rigorous assembly and test process to ensure the highest level of performance:

- Power units are available in manual or powered configurations. Powered options include electric, air, and gas.
- A wide array of reservoir sizes from under 0.25 to 55 gallons
- Variety of valve configurations, such as dump, 2-way, 3-way and 4-way in manual and solenoid configurations,
- Whether you are seeking a manual, electrical or an air power pump, Power Team pumps can generate flows up to 420 cu. in. / @ 10,000 PSI.

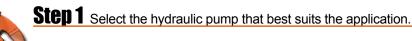


>Power Team

	Section / Series	Power Source	Flow Stages	Flow @ Max Pressure	Page(s)
A montant and a	Introduction	All	All	All	45-48
	Р	Manual	Single & Two-Speed	12-55 cu. in.	49-51
	RPS	Manual	Single & Two-Speed	—	52
	PA6	Air	Single-Acting	105 cu. in.	53-54
	PA6D	Air	Single-Speed	6 cu. in.	55-56
	PA9	Air	Single-Speed	9 cu. in.	57-58
• 1	PA60	Air	Two-Speed	6 cu. in.	59-60
	PA50	Air	Single-Speed	28 cu. in.	61-62
POWERTEAM	PA17	Air	Two-Speed	17 cu. in.	63-64
	PA46/55	Air	Two-Speed	46-55 cu. in.	65-66
POWER TRAM	PUA / PMA	Air	Single-Speed	_	67-70
	РВ	Battery	Two-Speed	6 cu. in.	71-72
	PE10	Electric	Two-Speed	10 cu. in.	73-74
	PE17	Electric	Two-Speed	17 cu. in.	75-76
POWERTAN	PE18	Electric	Two-Speed	18 cu. in.	77-78
	PE21	Electric	Two-Speed	22 cu. in.	79-80
	PED	Electric	Two-Speed	25 cu. in.	81-82
POWER TAKE	PE30	Electric	Two-Speed	30 cu. in.	83-84
	PE46	Electric	Two-Speed	46 cu. in.	85-86
POWER TRAM	PE55	Electric	Two-Speed	55 cu. in.	87-88
100	PE60	Electric	Two-Speed	56 cu. in.	89-90
	PQ60	Electric	Two-Speed	60 cu. in.	91-92
.	PQ120	Electric	Two-Speed	120 cu. in.	93-94
	PE400	Electric	Two-Speed	420 cu. in.	95-96
	MCS	Electric	Two-Speed	55 cu. in 120 cu. in.	97-98
	PE-NUT	Electric	Two-Speed	30 cu. in.	99
POWER TEAM	PG120_CP	Gas	Two-Speed	130 cu. in.	100
	PG30/55	Gas	Two-Speed	30-55 cu. in.	101-102
9-5	PG120-PG400	Gas	Two-Speed	130-420 cu. in.	103-104
	HB Intensifier	Hydraulic		Press. Ratio 5:1	105
	Assemble to Order	Air, Elec., Gas	Custom Built		107-110

1 POWER TEAM

SELECTING THE RIGHT PUMP:



Step 2 Select the series of pump with adequate oil output and reservoir capacity to power tool.

Step 3 Select pump within series with the valve option that is best suited to the tool and application.

PUMP SIZING CONSIDERATIONS:

- 1. What maximum system operating pressure (psi) is required?
- 2. What volume of oil delivery is required? (For manual pumps, cu. in. of oil per handle stroke. For powered pumps, cu. in./min. of oil).
- 3. Is a single or two-speed pump required? (Two-speed pumps deliver high oil volume at low pressure for rapid cylinder piston advance, then shift to high pressure, low volume stage under load).
- 4. What is the preferred source of power?
 - a. Manual (hand or foot operated): Provides portability, can be used where electricity or shop air are not available.
 - b. Air/Hydraulic: Uses shop air or a portable air compressor.
 - c. Electric/Hydraulic: What voltage is available? Is a battery operated pump preferred?

- d. Gasoline Engine/Hydraulic: Powers high-output pumps at remote job sites where air or electricity are unavailable.
- 5. Is portability of the pump a factor to consider?
- 6. Will the pump be used intermittently, or will it need to provide high-cycle operation? Does the application require that the pump be capable of starting under load?
- Is fluid heat build-up a factor in your application? Highcycle applications may require a larger capacity oil reservoir for cooling.
- 8. Will the application require large displacement or multiple cylinders? Reservoir size and pump output levels will be factors to consider.
- 9. Does the working environment require a pump having a low operating noise (dBA) level?
- 10. Must the pump operate in a spark-free environment?





MANUALLY-OPERATED HYDRAULIC PUMPS:



- **P12**, **P23**, **P55** These single-speed pumps are for use with single-acting cylinders.
- **P19/P19L, P59/P59L, P59F, P157, P159, P300, P460** These two-speed pumps are used with singleacting cylinders. The two-speed feature provides high oil volume for fast cylinder piston approach to the work, then the pump automatically shifts to the high pressure stage. This reduces the number of pump handle strokes required.
- P157D, P159D, P300D, P460D These two-speed pumps are used with double-acting cylinders.

AIR / HYDRAULIC PUMPS:

Used where air is the preferred energy source or where electricity is not available. Ideal for use in petrochemical, mining or other flammable or explosive environments.

- PA6 Series These single-speed pumps drive single or double-acting cylinders.
- PA9 Series These new single-speed pumps drive single-acting cylinders and are ideal for powering portable hydraulic tools.
- PA50 Series These single-speed pumps drive single or double-acting low pressure (3,200 psi) cylinders.
- **PA60** This two-speed pump is equipped with a manifold to operate multiple cylinders, and provides a 2-gallon reservoir.
- **PA64** Similar to PA60, this two-speed pump drives single or double-acting cylinders.
- PA172 and PA174 These "economy" two-speed pumps drive single or double-acting cylinders, depending on the model chosen. Provide a low weight-to-output ratio.
- **PA462 and PA464 Series** These two-speed pumps drive single or double-acting cylinders, depending on the model selected. They offer high speed cylinder piston advance.
- PA554 This two-speed pump drives single or double-acting cylinders, delivering a high volume of oil.

ELECTRIC / HYDRAULIC PUMPS:

All of the following pumps are two-speed models, and can be used to drive single or double-acting cylinders.



- PE/PB10 Series"Quarter Horse" Series These pumps feature a 1/4 hp electric motor. A battery-powered version is available. Having a low noise level and weighing just 20 lbs. They are ideal for powering portable hydraulic spreaders, nut splitters, pipe flange spreaders and other tools.
- PE17 Series CSA rated for intermittent duty, these feature a 1/2 hp, single-phase induction motor with a low noise level (67-81 dBA). Smaller generators and low amperage circuits can be used as a power source.
- PE46 Series Powered by a 1-1/2 hp, single-phase induction motor, operates at a moderate noise level of 77-81 dBA. CSA rated for intermittent duty.
- PE18 Series CSA rated for intermittent duty, these feature a 1/2 hp, single-phase universal motor with a noise level of 85-90 dBA. Provide high-performance at a low price. Has low amperage draw.
- PE30 Series Equipped with a 1 hp, single-phase permanent magnet motor, have a noise level of only 82-87 dBA. CSA rated for intermittent duty, and requires a relatively low voltage. Ideal for use in general construction applications. Roll cage/handle protects the motor and controls.
- PE55 and PED25 Series Equipped with a 1-1/8 hp, single-phase universal motor, have a 90-95 dBA noise level. Offer the best weight to performance ratio of any Power Team electric/hydraulic pump. CSA rated for intermittent duty. The PED25 versions are "dual flow" pumps which deliver the same low and high pressures to both valves, and have a noise level of 80-85 dBA. They have a 1-1/2 hp induction motor.



ELECTRIC / HYDRAULIC PUMPS: (CONT.)



- PE60 Series These Vanguard® Supreme® pumps provide trouble-free service in the most severe working environments. Powered by a 1-1/8 hp, single-phase motor, has a moderate noise level of 80-85 dBA. Starts under load even at the reduced voltages encountered on construction sites. High-output pumps, ideal for use with post-tensioning/pre-stressing jacks and other high-pressure hydraulic tools.
- "Custom-Built" Pumps Power Team offers you "assemble to order" electric/hydraulic pumps to suit unique applications. You can choose from pre-engineered, off-the-shelf components to customize your pump.
- PE21 Series Ideal for heavy-duty, extended-cycle applications. Powered by a 1 hp, single-phase motor, pump operates at a very low noise level of 70 dBA. Pump automatically shuts down in the event of a power failure. CSA rated for intermittent duty.
- "Quiet" Pumps Our PQ60 and PQ120 series operate at a very low noise level of between 73-78 dBA. The PQ60 has a 2 hp (single-phase) motor; the PQ120 has a 3 hp (three-phase) motor. These pumps are designed for heavy-duty, extended cycle operations. CSA rated for intermittent duty.
- PE400 Series High-flow units deliver a large volume of high pressure oil for heavy construction and maintenance operations employing high tonnage cylinders. The PE400 is powered by a 10 hp, three-phase motor. Low noise rating of 73-80 dBA.

GASOLINE-DRIVEN HYDRAULIC PUMPS:

These two-speed pumps are ideal for use in remote applications, such as construction sites. May be used with single or double-acting cylinders.

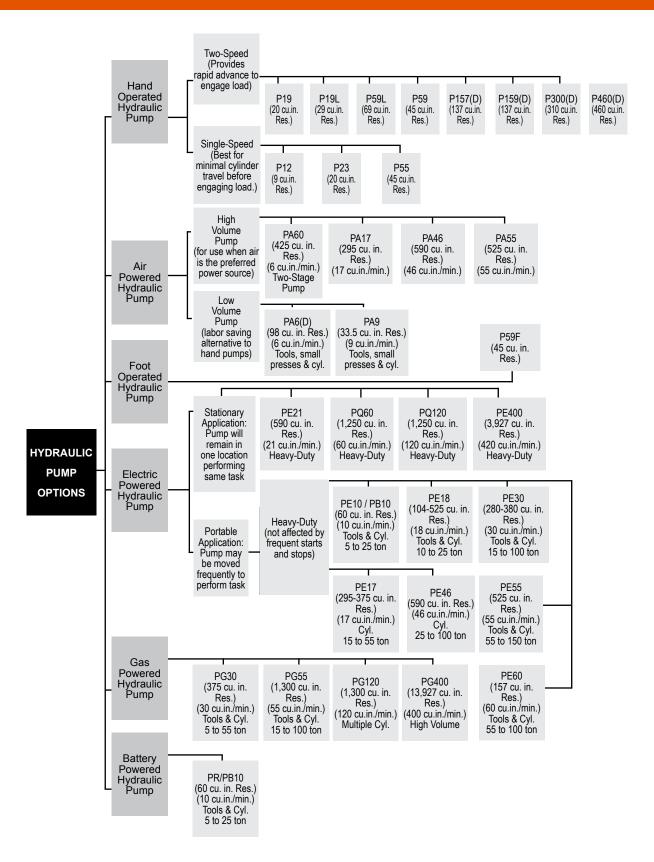


- PG30 Series Powered by a 2-cycle, 2 hp Honda engine, these have an integral, protective "roll cage" and adequate reservoir capacity for cylinders up to 100 tons capacity or more. Readily portable, and popular in the railroad, rescue and construction markets.
- **PG55 Series** With a 4-cycle, 4 hp Briggs & Stratton engine, this pump is based on our popular Vanguard® Series hydraulic system. It has a generous five gallon reservoir capacity.
- **PG120 Series** Powered by a 4-cycle, 5.5 hp Honda engine. Has a five gallon reservoir, and is capable of handling multiple-cylinder lifting tasks. Ideal for the structure moving, pier setting, bridge lifting and concrete contracting industries.
- PG4004 Featuring a 4-cycle, 18 hp Honda engine, this unit has a big 20 gallon reservoir. Rugged steel "roll cage" has a hook on top and swivel casters for ease of mobility. Popular for concrete stressing applications.

HYDRAULIC INTENSIFIER:



HB Series – Turns low pressure hydraulic pumps into high pressure power sources to operate single or double-acting cylinders and tools such as crimper's, spreaders, cutters, etc. Compact and portable for use inside a utility vehicle aerial bucket or stowing in a vehicle.



Pumps

SINGLE/TWO-SPEED, SINGLE-ACTING HYDRAULIC HAND PUMP **> Power Team** 12 TO 55 CU. IN.

Model Shown: **P55, P12, P23**



Features

STEEL HAND PUMPS BEST SUITED FOR MRO APPLICATIONS.

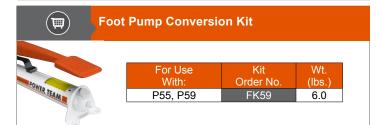
- All metal construction won't burn through in welding environments.
- Formed metal handle provides rigidity, and reduces operator fatigue with grip.
- Convenient fill port enables pumps to be filled in a horizontal or vertical position, excluding P12.
- Fill cap seal acts as safety valve preventing overpressurizing of reservoir.
- Large valve knob gives added control for slowly metering loads down.



Pump Protection System

OV

Power Team hand pumps, with the angled fill port, have a built in "relief valve" protection system. This system is designed to protect overpressurization of the reservoir from sudden back pressure. This system also works as a seal to prevent oil leaks only fill to bottom of threads.



Technical Dimensions

Order	А	В	С	D	E	F	G	Н	J	К	L	М	N
No.	(in.)	(deg.)	(in.)	(in.)	(in.)	(in.)							
P12	4.00	13.00	2.06	4.00	13.50	3.38	2.19	11.50	45°	0.19	3.38	3/8 NPTF	1.13
P19	5.50	14.63	2.88	4.56	13.69	4.00	3.25	11.06	53°	0.31	4.00	3/8 NPTF	1.41
P23*	6.25	13.00	3.50	5.56	13.63	4.25	3.25	10.31	38°	0.31	4.75	3/8 NPTF	1.63
P55	6.50	21.00	3.50	5.56	23.00	4.25	3.25	19.75	38°	0.31	4.75	3/8 NPTF	1.63
P59	7.00	21.00	3.50	5.00	23.00	4.25	3.25	19.75	38°	0.31	4.75	3/8 NPTF	1.63
P59F	3.50	16.75	3.50	6.00	23.25	4.25	3.25	20.25	—	0.31	4.50	3/8 NPTF	1.69

*The P23 pump maximum pressure is 3000 psi only.

For Use	Speed	Order	Volume p	er Stroke	Max. P	ressure	Handle	Rese	rvoir	Oil	Prod.
With		No.	LP	HP	LP	HP	Effort	Oil Cap.	Usable Oil Cap.	Port	Wt.
			(cu. in)	(cu. in)	(psi)	(psi)	(lbs.)	(cu. in.)	(cu. in.)	(in.)	(lbs.)
	1	P12	_	0.069	_	10,000	75	12.00	9.00	3/8 NPTF	5.70
	2	P19	0.305	0.076	325	10,000	99	24.40	20.00	3/8 NPTF	6.60
Single-	1	P23	_	0.160	_	3,000	70	23.80	20.30	3/8 NPTF	12.00
Acting Cylinders	1	P55	_	0.160	_	10,000	145	55.00	45.00	3/8 NPTF	15.80
,	2	P59	0.662	0.160	325	10,000	145	55.00	45.00	3/8 NPTF	17.20
	2	P59F	0.550	0.130	325	10,000	120	55.00	45.00	3/8 NPTF	14.00

LP = Low Pressure

HP = High Pressure

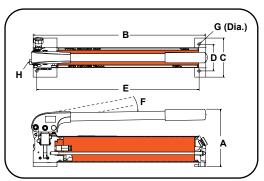
TWO-SPEED, SINGLE-ACTING HYDRAULIC HAND PUMP 55 TO 69 CU. IN.

Model Shown:

P19L, P59L, P59L-1500, P59L-1500G







Technical Dimensions

Features

PUMP AUTOMATICALLY SHIFTS INTO THE HIGH PRESSURE LIFT STAGE UPON CONTACT WITH THE LOAD.

- Two-speed reduces handle strokes so you work faster and easier.
- More usable oil volume allows for use with larger or longer stroke cylinders.
- True unloading valve provides more efficiency and lower handle force.
- Link design reduces handle effort by 40%.
- Durable aluminum reservoir, manifold, and end cap.
- Ergonomic non-slip handle grip provides more comfort.
- Spring loaded handle lock incorporated into handle.
- Aluminum design reduces weight.
- The P59L hand pump is able to quickly advance the cylinder to the load with it's two speed operation.



Order	A	В	С	D	E	F	G	н
No.	(in.)	(in.)	(in.)	(in.)	(in.)	(deg.)	(in.)	(in.)
P19L	5.50	13.69	4.13	3.25	11.06	40°	5/16	3/8 NPTF
P59L	7.00	21.00	5.00	3.25	19.75	50°	5/16	3/8 NPTF
P59L-1500	7.17	21.91	5.47	3.25	19.75	47°	5/16	9/16-18 UNF-2B **
P59L-1500G*	7.17	21.91	5.47	3.25	19.75	47°	5/16	9/16-18 UNF-2B **

* Overall length, with the skid plate, is 28.30 in. (718.8 mm.).

** High pressure 60° cone port.

• Ordering Information

For Use	Speed	Order	Volume per Stroke		Max. Pressure		Handle	Resei	rvoir	Oil Port	Prod.
With		No.	LP	HP	LP	HP	Effort	Oil Cap.	Usable Oil Cap.	Port	Wt.
			(cu. in)	(cu. in)	(psi)	(psi)	(lbs.)	(cu. in.)	(cu. in.)	(in.)	(lbs.)
	2	P19L	0.250	0.050	850	10,000	78	29.00	27.00	3/8 NPTF	5.10
Single-	2	P59L	0.720	0.150	850	10,000	104	69.00	66.00	3/8 NPTF	8.90
Acting Cylinders	2	P59L-1500	0.68	0.05	300	21,750	72	67.1	44.5	3/4 - 16 UNF	10.4
<i>cj</i> doio	2	P59L-1500G*	0.68	0.05	300	21,750	72	67.1	44.5	3/4 - 16 UNF	14.4

Equipped with a skid plate and a digital gauge.
 LP = Low Pressure

HP = High Pressure

CAUTION: P59L-1500 pumps are not recommended for use with 10,000 psi tools.

Pumps

Pumps

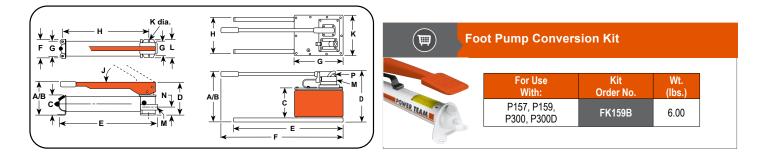
TWO-SPEED, SINGLE AND DOUBLE-ACTING HAND PUMP 152 CU. IN. - 2.5 GALLON

Model Shown: P300, P157, P159D, P460

Features

HEAVY-DUTY STEEL HAND PUMPS HOLD UP TO THE MOST DEMANDING APPLICATIONS.

- Rugged all metal construction for strength and durability that won't burn through in welding environments.
- Heavy-duty, formed metal handle provides rigidity, and reduces operator fatigue with grip.
- Convenient oil fill ports.
- Fill cap seal acts as safety valve to prevent overpressurizing of reservoir.
- Relief valve inboard of check valve prevents loads from drifting down.
- Large valve knob gives added control for slowly metering loads down.



Technical Dimensions

Order	Α	В	С	D	E	F	G	Н	J	K	L	М	N	Р
No.	(in.)	(deg.)	(in.)	(in.)	(in.)	(in.)	(in.)							
P157 / P159	7.75	20.50	4.88	6.88	22.75	3.88	3.00	19.75	39	0.31	3.75	3/8 NPTF	2.25	—
P300	8.25	21.00	4.50	6.88	22.63	8.50	7.50	20.72	39	0.31	3.75	3/8 NPTF	2.25	_
P460	11.13	31.00	6.75	11.38	24.00	29.25	11.00	9.00	80	9.50	—	3/8 NPTF	_	1/4 NPTF

• Ordering Information

For Use	Speed	Order	Volume p	er Stroke	Max. P	ressure	Handle	Rese	rvoir	Oil	Prod.
With		No.	LP	HP	LP	HP	Effort	Oil Cap.	Usable Oil Cap.	Port	Wt.
			(cu. in)	(cu. in)	(psi)	(psi)	(lbs.)	(cu. in.)	(cu. in.)	(in.)	(lbs.)
	2	P157	0.65	0.160	1,400	10,000	140	152	137	3/8 NPTF	26.70
Single-Acting	2	P159	2.60	0.160	325	10,000	140	152	137	3/8 NPTF	26.20
Cylinders	2	P300	2.60	0.160	325	10,000	140	1.5 gal.	310	3/8 NPTF	55.30
	2	P460	7.35	0.294	325	10,000	90	2.5 gal.	460	3/8 NPTF	54.90
	2	P157D	0.65	0.160	1,400	10,000	140	152	137	3/8 NPTF	28.80
Double-Acting	2	P159D	2.60	0.160	325	10,000	140	152	137	3/8 NPTF	27.90
Cylinders*	2	P300D	2.60	0.160	325	10,000	140	1.5 gal.	310	3/8 NPTF	57.00
	2	P460D	7.35	0.294	325	10,000	90	2.5 gal.	460	3/8 NPTF	57.90

LP = Low Pressure

* Pump includes 4-Way Valve

CYLINDER AND PUMP SET SINGLE OR TWO-SPEED HYDRAULIC HAND PUMPS



Model Shown: RPS1006, RPS203H





Features

PRECISION-MATCHED CYLINDER AND PUMP SET FOR WIDE RANGE OF APPLICATIONS.

- Four styles of cylinders to choose from.
- Sets feature single or two-speed hydraulic hand pumps.
- Cylinders of various tonnages with long, medium or short stroke.
- Includes necessary fittings, couplers and 6 foot hose.

📺 📃 OPTIONAL: STORAGE BOX



Storage box for hydraulic cylinder and pump sets. Rugged industrial strength material, strong as steel, never needs painting, won't rust, dent or chip. Weatherproof lid is self sealing and lockable. Molded-in handles, water-tight, one piece bottom and side construction. Strong enough to stand on. Note: Actual product may differ from photo.

Order No.	Dimensions	Wt. (Ibs.)
350722	35" L x 14" H x 13.5" W	23.00

Ordering Information

Style of Cylinder	Cyl. Cap.	Stroke	Order No.	Re- tracted Height	Handle Strokes Required to Fully Extend Cylinders	Cylinder No.	Pump No.	Hose No.	Coupler No.	Pump Speed	Prod. Wt.
	(tons.)	(in.)		(in.)							(lbs.)
	5	5.25	RPS55	8.50	75	C55C	P12	9756	9798	Single	12.00
	10	2.13	RPS102**	4.75	32	C102C	P55	9756	9798	Single	26.00
	10	6.13	RPS106**	9.75	93	C106C	P55	9756	9798	Single	32.10
	10	10.13	RPS1010**	13.75	154	C1010C	P55	9756	9798	Single	35.60
"C" Series	15	4.13	RPS154**	7.88	81	C154C	P55	9756	9798	Single	29.00
C Series	15	6.13	RPS156**	10.69	118	C156C	P55	9756	9798	Single	34.00
	25	6.25	RPS256**	10.75	219	C256C	P55	9756	9798	Single	42.70
	25	14.25	RPS2514**	18.75	285*	C2514C	P159	9756	9798	Two	62.70
	55	6.25	RPS556**	11.13	268*	C556C	P159	9756	9798	Two	82.70
	100	6.63	RPS1006	13.25	428*	C1006C	P460	9756	9798	Two	128.70
	30	2.44	RPS302**	4.63	61*	RSS302	P59	9756	9798	Two	40.00
"Shorty"	50	2.38	RPS552**	5.00	89*	RSS502	P59	9756	9798	Two	50.00
	100	2.25	RPS1002**	5.50	172*	RSS1002	P59	9756	9798	Two	81.00
"Center-Hole"	20	3.00	RPS203H**	6.06	80	RH203	P55	9756	9798	Single	40.50
Alum.	55	6.13	RPS556A**	10.75	262*	RA556	P159	9756	9798	Two	47.00

* Based on 50% of the stroke being made at low-pressure and 50% of the strokes at high pressure. ** Add suffix "B" (example: RPS102B, RPS203HB, etc.) to order set with optional storage box shown above.

SINGLE-SPEED, SINGLE-ACTING, AIR PUMP 6 CU. IN. / MIN.,

Model Shown: PA6, PA6M-1, PA6-2



Features

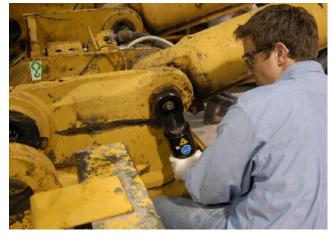
COMPACT, LIGHTWEIGHT AND PORTABLE. SINGLE-SPEED PUMPS DESIGNED TO DRIVE SINGLE-ACTING CYLINDERS.

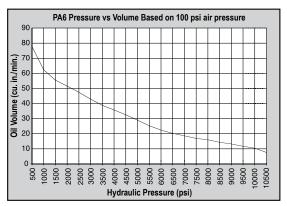
- The power unit of choice for major manufacturers of auto body, frame straighteners and other shop equipment.
- Operate at 40-100 psi shop air pressure at the pump.
- Quiet operation that is suitable for indoor applications, 85 dBA at 10,000 psi.
- Serviceable pump motor is not a "throw away" providing economical repair.
- Permanently vented reservoir cap.
- Internal relief valve protects circuit components, air inlet filter protects motor.





PA6 is the perfect choice for driving this nut splitter in this heavy truck shop.



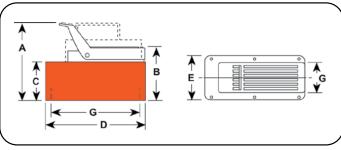




Pumps

Two Point Lifting System Example





Technical Dimensions

Order	А	В	С	D	E	G
No.	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)
PA6	7.75	5.88	4.38	9.50	5.00	4 x 9.00
PA6A	7.75	5.88	4.38	9.50	5.00	4 x 9.00
PA6AM	7.75	5.88	4.38	9.50	5.00	4 x 9.00
PA6M	7.75	5.88	4.38	9.50	5.00	4 x 9.00
PA6R	7.75	5.88	4.38	9.50	5.00	4 x 9.00
PA6RM	7.75	5.88	4.38	9.50	5.00	4 x 9.00
PA6M-1	7.88	6.00	4.38	12.63	7.38	—
PA6-2	10.25	8.00	7.00	11.50	9.50	5 1/8 x 7.13
PA6M-2	10.00	7.75	6.75	11.50	9.50	8 x 10.00

Ordering Information

Description	Order	Air Supply	Rese	ervoir	Oil	Prod.
	No.	Req'd	Oil Cap.	Usable Oil Cap.	Oil Port (in.) 3/8 NPTF 3/8 NPTF 3/8 NPTF 3/8 NPTF 3/8 NPTF 3/8 NPTF 3/8 NPTF	Wt.
		(psi)	(cu. in.)	(cu. in.)	(in.)	(lbs.)
Base model pump with high density polyethylene reservoir.	PA6	40-120	105	98	3/8 NPTF	14.00
PA6 pump with externally adjustable relief valve and polyethylene reservoir	PA6A	40-120	105	98	3/8 NPTF	15.00
PA6 pump with externally adjustable relief valve and metal reservoir.	PA6AM	40-120	105	98	3/8 NPTF	17.00
PA6 pump with metal reservoir.	PA6M	40-120	105	98	3/8 NPTF	18.00
PA6 pump with 12 foot remote control and polyethylene reservoir	PA6R	40-120	105	98	3/8 NPTF	20.58
PA6 pump with 12 foot remote control and metal reservoir.	PA6RM	40-120	105	98	3/8 NPTF	21.58
PA6 pump with 1 gallon metal reservoir.	PA6M-1	40-120	1 gal.	185	3/8 NPTF	23.70
PA6 pump with 2 gallon high density polyethylene reservoir.	PA6-2	40-120	2 gal.	454	3/8 NPTF	24.50
PA6 pump with 2.5 gallon metal reservoir.	PA6M-2	40-120	2.5 gal.	570	3/8 NPTF	32.10

6D ΡA SERIES

SINGLE-SPEED, DOUBLE-ACTING, AIR PUMP 6 CU. IN. / MIN.

Model Shown: PA6D



Features

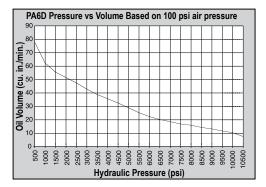
COMPACT, LIGHTWEIGHT AND PORTABLE SINGLE-SPEED PUMP FOR DRIVING DOUBLE-ACTING CYLINDERS.

- Operate at 40-100 psi shop air pressure at the pump.
- Internal relief valve protects circuit components while the air inlet filter protects motor.
- Serviceable pump allows for economical repairs.
- Permanently vented reservoir cap.
- 85 dBA at 10,000 psi for all PA6 pumps.



PA6D pump, 9052 analog and 25 ton cylinder used in a test fixture.





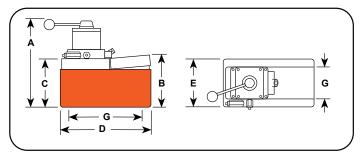
>Power Team



Model Shown: PA6D2, PA6DM-1







Technical Dimensions

Order	А	В	С	D	E	G
No.	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)
PA6D	10.38	5.88	4.38	9.50	5.00	4 x 9.00
PA6DM	10.38	5.88	4.38	9.50	5.00	4 x 9.00
PA6DM-1	11.00	5.75	4.38	12.63	7.38	n/a
PA6D2	12.75	8.00	7.00	11.31	9.25	5 1/8 x 7.13
PA6DM-2	12.50	7.75	6.75	11.50	9.50	8 x 10.00

Technical Specifications

Description	Order	Valve	Air	Rese	rvoir	Oil	Prod.
	No.	No.	Supply Req'd	Oil Cap.	Usable Oil Cap.	Port	Wt.
			(psi)	(cu. in.)	(cu. in.)	(in.)	(lbs.)
Base model pump with high density polyethylene reservoir.	PA6D	9504 3-way/4-way	40-120	105	98	3/8 NPTF	18.40
PA6D pump with metal reservoir.	PA6DM	9504 3-way/4-way	40-120	105	98	3/8 NPTF	20.40
PA6D pump with 1 gallon metal reservoir.	PA6DM-1	9504 3-way/4-way	40-120	1 gal.	185	3/8 NPTF	28.10
PA6D pump with 2 gallon high density polyethylene reservoir.	PA6D2	9504 3-way/4-way	40-120	2 gal.	454	3/8 NPTF	28.60
PA6D pump with 2.5 gallon metal reservoir.	PA6DM-2	9504 3-way/4-way	40-120	2.5 gal.	570	3/8 NPTF	36.20

Pumps

Model Shown:

PA9 Foot Control, PA9H Hand Control



Features

IDEAL FOR POWERING SINGLE-ACTING CYLINDERS AND PORTABLE HYDRAULIC TOOLS.

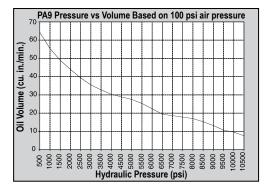
- Easier to operate than a hand pump, giving you the speed you need at an affordable price.
- Serviceable pump allows for economical repairs.
- Unique bladder design for all-position operation and storage.
- Operates on 40-120 psi shop air, at 20 cfm.
- Hard-coat anodized aluminum housing.
- Oil filler with integral safety relief minimizes chance of damage to reservoir bladder if overfilling occurs.





PA9H Hand Control Pump used in a straightening press.

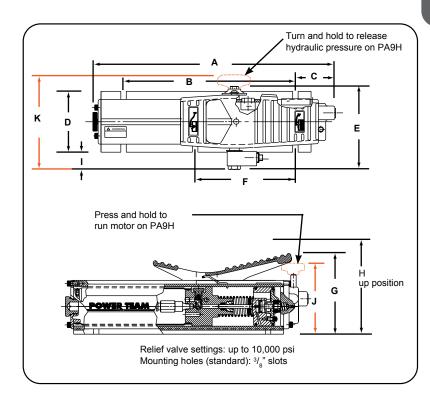




>Power Team

PA9 Foot Control





Technical Dimensions

Order	А	В	C	D	E	F	G	Н	I	J	К
No.	(in.)										
PA9	16.94	12.00	2.81	4.25	5.31	7.00	5.83	7.00	1.13	—	—
PA9H	16.94	12.00	2.81	4.25	—	7.00	—	7.00	1.13	4.81	6.69

Ordering Information

For Use With	Order	Air Supply	Rese	ervoir	Oil	Max.	Prod.	
СуІ. Туре	No.	Req'd	Oil Cap.	Usable Oil Cap.	Port	Pressure Output	Wt.	
		(psi)	(cu. in.)	(cu. in.)	(in.)	(psi)	(lbs.)	
Single-Acting	PA9	40-120	35.00	33.50	3/8 NPTF	10,000	15.00	
Single-Acting	PA9H	40-120	35.00	33.50	3/8 NPTF	10,000	15.00	

(60)SERIES

TWO-SPEED, SINGLE AND DOUBLE-ACTING, AIR PUMP 6 CU. IN. / MIN.

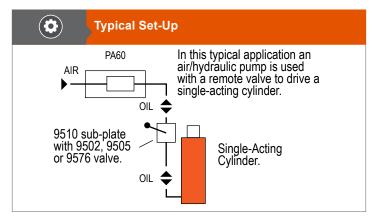
Model Shown: **PA64**



Features

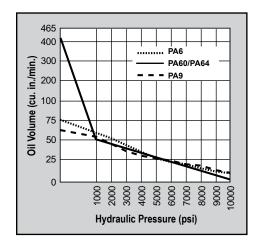
TWO-SPEED PUMP FOR RAPID OIL DELIVERY AT LOW PRESSURE QUICKLY ADVANCES CYLINDER OR TOOL.

- Equipped with air pressure regulator, air filter and lubricator.
- Serviceable air motor for economical repair.
- Internal relief valve protects circuit components.
- Permanently vented reservoir cap.



The PA60 used in a work-holding environment



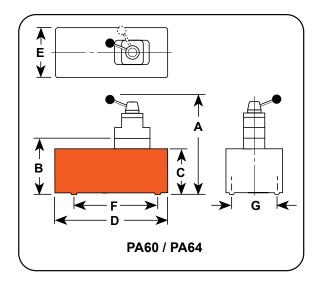


TWO-SPEED, SINGLE AND DOUBLE-ACTING, AIR PUMP 6 CU. IN. / MIN.



Model Shown: **PA60**





Technical Dimensions

Order No.		P		D	F	F	0	Max.		Oil Del	. (cu. in./mir	ı. @) *	
NO.	A	В	L L	U	E	F	G	Pressure Output	0	100	1,000	5,000	10,000
	(in.)	(psi)	(psi)	(psi)	(psi)	(psi)	(psi)						
PA60	-	9.44	8.13	14.25	9.63	7.13	5.13	10,000	360	350	50	12	6
PA64	14.25	—	8.13	14.25	9.63	7.13	5.13	10,000	390	350	50	12	6

* Typical delivery. Actual flow will vary with field conditions.

Technical Specifications

Description	Order	Valve	Valve	Air	Rese	rvoir	Oil	Prod.
	No.	No.	Function	Supply Req'd	Oil Cap.	Usable Oil Cap.	Port	Wt.
				(psi)	(cu. in.)	(cu. in.)	(in.)	(lbs.)
For use with remote valves.	PA60	9626 Manifold	-	40-120	2.00	425.00	3/8 NPTF	54.00
For use with single or double-acting cylinders	PA64	9507 3/4-Way	Advanced Hold Return	40-120	2.00	425.00	3/8 NPTF	56.00

50 PA SERIES

SINGLE-SPEED, SINGLE AND DOUBLE-ACTING, AIR PUMP 28 CU. IN. / MIN.

>Power Team

Pumps





Features

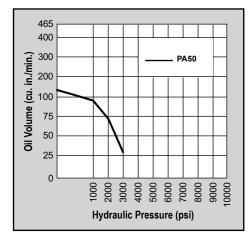
SINGLE-SPEED, LOW PRESSURE (3,200 PSI) OUTPUT PUMPS.

- Serviceable air motor for economical repair.
- Air inlet filter protects air motor.
- Filter in outlet port protects against contaminated systems.
- Assorted reservoirs to suit your application's requirements.



The PA50 used in a work-holding environment





TWO-SPEED, SINGLE AND DOUBLE-ACTING, AIR PUMP 6 CU. IN. / MIN.





1

Hydraulic Hoses

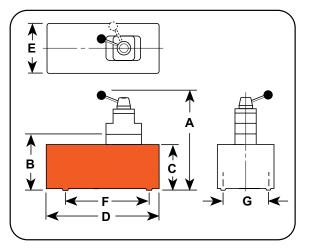
Analog Gauges

circuit.

Heavy-duty and thermo plastic hydraulic hoses to meet your requirements and safety factor.

Refer to the accessories section for details.

Improve your system visibility and safety by adding an inline hydraulic gauge to your



Technical Dimensions

Order No.		P	•	5	F	F	<u>^</u>	Max.	(Dil Del. (cu.	in./min. @) *	
NO.	A	В	C	D	E	F	G	Pressure Output	0	100	1,000	3,200
	(in.)	(psi)	(psi)	(psi)	(psi)	(psi)						
PA50, PA50R	7.75	5.88	4.38	9.50	5.00	_	4 x 9.00	3,200	128	110	88	28
PA50R2	10.25	8.00	7.00	11.50	9.50	_	5 1/8 x 7.13	3,200	128	110	88	28
PA50D	10.38	5.88	4.38	9.50	5.00	9.00	4.00	3,200	128	110	88	28

* Typical delivery. Actual flow will vary with field conditions.

Ordering Information

powerteam.com

For Use With	Description	Order	Valve	Air	Rese	rvoir	Oil	Prod.
Cylinder Type		No.	No.	Supply Req'd	Oil Cap.	Usable Oil Cap.	Port	Wt.
				(psi)	(cu. in.)	(cu. in.)	(in.)	(lbs.)
Single-Acting	Base model pump with high density polyethylene reservoir.	PA50	-	40-120	105	98	3/8 NPTF	14.20
Single-Acting	PA50 pump with 12 foot remote control and polyethylene reservoir.	PA50R	_	40-120	105	98	3/8 NPTF	18.50
Single-Acting	PA50R with 2 gallon polyethylene reservoir.	PA50R2	_	40-120	2 gal.	454	3/8 NPTF	28.50
Single and Double-Acting	PA50 pump with valve and polyethylene reservoir.	PA50D	9504 3-way / 4-way	40-120	105	98	3/8 NPTF	18.40

Notes: Air inlet port 1/4" NPTF. Requires 20 cfm at 100 psi shop air pressure at the pump to achieve 3,200 psi.

9440 (2.5 in.), 9052 (4 in.), and 9089 (6 in.)

62

7 SERIES

TWO-SPEED, SINGLE AND DOUBLE-ACTING, AIR PUMP 17 CU. IN. / MIN.

Model Shown: PA172, PA174



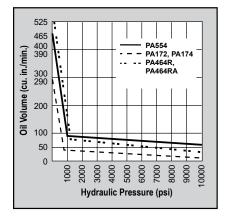
Features

ROTARY-STYLE AIR MOTOR. USE WHERE AIR IS THE PREFERRED SOURCE OF ENERGY.

- Two-speed operation for high speed cylinder advance.
- Durable two gallon thermoplastic reservoir. (Metal reservoir conversion kits are available.)
- Air motor capable of starting under full load.

The PA17 used with a flange spreader





TWO-SPEED, SINGLE AND DOUBLE-ACTING, AIR PUMP 17 CU. IN. / MIN.





Hydraulic Hoses

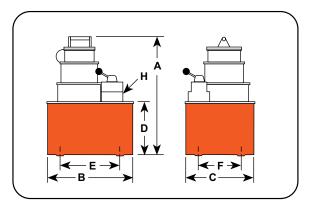
Heavy-duty and thermo plastic hydraulic hoses to meet your requirements and safety factor.

Refer to the accessories section for details.

Hydraulic Fluids



For dependable performance of all your hydraulic pumps and cylinders. Power Team specialty blended oils contains foam suppressant additives and has a high viscosity index. Refer to the Accessories section for complete details



Learn Mor

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Learn More - About Hydraulic Safety Insight

Looking for great safety suggestions? Visit our Resource Section to get a better understanding of hydraulic and mechanical safety insights on what to look for when working around hydraulics

Order No.	•	D	¢	n	E	E	u	Max.							
110.	A	Б	C	U	-		п	Pressure Output	0	100	1,000	5,000	10,000		
	(in.)	(psi)	(psi)	(psi)	(psi)	(psi)	(psi)								
PA172	14.13	11.38	9.25	7.00	7.13	5.13	3/8 NPTF	10,000	290	240	24	23	17		
PA174	14.13	11.38	9.25	7.00	7.13	5.13	3/8 NPTF	10,000	290	240	24	23	17		

* Typical delivery. Actual flow will vary with field conditions.

Ordering Information

Technical Dimensions

For Use With	Description	Order	Valve	Valve	Air	Rese	Prod.	
Cylinder Type		No.	No.	Function	Supply Req'd	Oil Cap.	Usable Oil Cap.	Wt.
					(psi)	(cu. in.)	(cu. in.)	(lbs.)
Single-Acting	Base model pump with 2 gallon thermoplastic reservoir.	PA172	9517, 2-way	Advance Return*	40-120	2	295	40.00
Single and Double-Acting	PA172 pump with 2 gallon thermoplastic reservoir, 9500 valve for use with single or double-acting cylinders	PA174	9500, 4-way	Advance Hold Return*	40-120	2	295	41.00

 Holds pressure in advance position when valve motor is shut-off or in return position with motor running. Pump will build pressure when motor is shut-off and oil returns to reservoir.

Notes: Requires 40 cfm at 100 psi shop air pressure at the pump. 85/90 dBA at 10,000 psi.

Pumps

TWO-SPEED, SINGLE AND DOUBLE-ACTING, AIR PUMP 46-55 CU. IN. / MIN.

Model Shown: PA462, PA464R, PA554



Features

ROTARY-STYLE AIR MOTOR. USE WHERE AIR IS THE PREFERRED SOURCE OF ENERGY.

- 3 hp motor starting under full load.
- Two-speed operation for rapid cylinder advance.
- Models available with full remote control over advance and return, (except PA554).
- Tandem center valve holds the load when pump is shut-off.

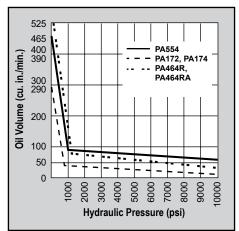




For Torque Wrench Pump Configurations, refer to the Tools Section.

PA554 pump and RH2008 Center Hole cylinder used to tension cables.





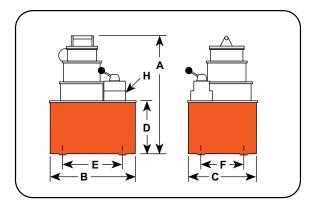
TWO-SPEED, SINGLE AND DOUBLE-ACTING, AIR PUMP 46-55 CU. IN. / MIN.



Analog Gauges

Improve your system visibility and safety by adding an inline hydraulic gauge to your circuit.

9440 (2.5 in.), 9052 (4 in.), and 9089 (6 in.)



Technical Dimensions

Order No.		P	0		F	F		Max.		Oil Del	. (cu. in./mir	ı. @) *	
NU.	A	В	C	D	E	F	Н	Pressure Output	0	100	1,000	5,000	10,000
	(in.)	(psi)	(psi)	(psi)	(psi)	(psi)	(psi)						
PA462	15.00	11.50	9.50	7.00	10.00	8.00	3/8 NPTF	10,000	465	450	53	51	46
PA464	15.00	11.50	9.50	7.00	10.00	8.00	3/8 NPTF	10,000	465	450	53	51	46
PA464R	15.00	11.50	9.50	7.00	10.00	8.00	3/8 NPTF	10,000	465	450	53	51	46
PA464RA	15.00	11.50	9.50	7.00	10.00	8.00	3/8 NPTF	10,000	465	450	53	51	46
PA554	19.00	11.50	9.50	7.00	10.00	8.00	3/8 NPTF	10,000	465	450	80	70	55

* Typical delivery. Actual flow will vary with field conditions.

Note: Reservoir has four 1/2" - 20 mounting holes.

Ordering Information

For Use With	Description	Order	Valve	Valve	Air	Rese	ervoir	Prod.
Cylinder Type		No.	Number	Function	Supply Req'd	Oil Cap.	Usable Oil Cap.	Wt.
					(psi)	(cu. in.)	(cu. in.)	(lbs.)
Single-Acting	Base model pump with 2.5 gallon steel reservoir.	PA462	9584, 2-way	Advance/ Hold/ Return	40-120	2.5	590	60.00
Single and Double-Acting	PA462 pump with 9500 valve capable of running 2 single-acting cylinders or one double-acting cylinder.	PA464	9500, 4-way	Advance/ Hold/ Return*	40-120	2.5	590	61.00
Single and Double-Acting	PA462 pump with air actuated valve for full remote control over advance and return. Includes 12 ft. remote control.	PA464R†	9594, 4-way	Advance/ Hold/ Return	40-120	2.5	590	78.00
Single and Double-Acting	PA464R pump with automatic dump feature. Includes 25 ft. remote control.	PA464RA**†	9594, 4-way	Advance/ Hold/ Return*	40-120	2.5	590	79.00
Single and Double-Acting	High-performance pump with 2.5 gallon steel reservoir.	PA554	9500, 4-way	Advance/ Hold/ Return*	40-120	2.5	525	72.00

* Holds when motor is shut-off and valve is in "advance" position.

Notes: Requires 50 cfm at 80 psi shop air pressure at the pump. 85/90 dBA at 10,000 psi. ** Not to be used for lifting.

† The PA464RA has an "automatic dump" feature. Pressure is not held when operator releases "advance" or "return" button. PA464R will "hold" only in the "advance" position with the motor shut-off.

AIR-OPERATED HIGH PRESSURE PUMPS 35,000 PSI

Model Shown: PUA70U, PMA190U

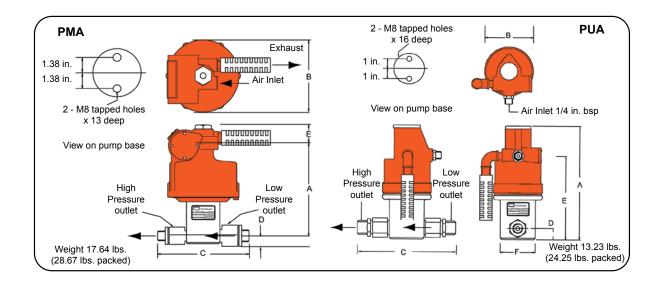


Features

PROVIDES INFINITELY VARIABLE CAPACITY AND DISCHARGE PRESSURE

- Suitable for continuous and start/stop applications.
- Pumps oil, water, and other fluids.
- Stainless steel pump and check valves standard.
- Maintains pressure with minimal power consumption (Non-load holding).
- Quiet operation
- Simple to install and maintain with a compact, rugged design.
- Only 15 psi air pressure required to start pump.
- Requires flooded inlet. vertical mount.
- Can operate on gases other than air.





Technical Dimensions

Order No.	RAM/ Dia.	Α	В	С	D	E	F
	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)
PUA26U	1.25	9.17	4.02	6.61	0.87	6.69	2.87
PUA70U	0.75	8.74	4.02	6.61	0.87	6.22	2.87
PUA157U	0.50	8.74	4.02	6.61	0.87	6.22	2.87
PUA275U	0.38	8.74	4.02	6.61	0.87	6.22	2.87
PUA430U	0.31	8.74	4.02	6.61	0.87	6.22	2.87
PUA655U	0.25	8.74	4.02	6.61	0.87	6.22	2.87
PUA982U	0.20	8.74	4.02	6.61	0.87	6.22	2.87
PMA27U	3.00	8.66	7.01	9.06	1.50	1.89	-
PMA60U	2.00	8.27	7.01	9.06	1.50	1.89	-
PMA90U	1.63	8.27	7.01	9.06	1.50	1.89	-

Order No.	RAM/ Dia.	Α	В	С	D	E	F
	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)
PMA130U	1.38	7.99	7.01	7.68	0.87	1.89	-
PMA190U	1.13	7.99	7.01	7.68	0.87	1.89	-
PMA240U	1.00	7.99	7.01	7.68	0.87	1.89	-
PMA370U	0.81	7.99	7.01	7.01	0.87	1.89	-
PMA520U	0.69	7.99	7.01	7.01	0.87	1.89	-
PMA770U	0.56	7.99	7.01	7.01	0.87	1.89	-
PMA980U	0.50	7.99	7.01	7.01	0.87	1.89	-
PMA1740U	0.38	7.99	7.01	10.08	0.87	1.89	-
PMA2410U	0.31	7.99	7.01	10.08	0.87	1.89	-

Ordering Information

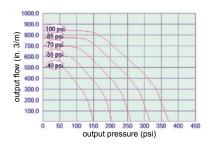
NPT Fittings	Ratio	Outlet Pres.	Outlet Per Cycle	Max. Flow at 0 Press.	Inlet	Outlet		NPT Fittings	Ratio	Outlet Pres.	Outlet Per Cycle	Max. Flow at 0 Press.	Inlet
	1:	(psi)	(cu. in.)	(cu. in./min.)	(NPT)	(NPT)			1:	(psi)	(cu. in.)	(cu. in./min.)	(NPT)
PUA26U	4.3	380	1.680	850	1/2" NPT	1/2" NPT		PMA130U	19.0	1,880	2.040	670	3/4" NPT
PUA70U	11.9	1,010	0.607	305	1/2" NPT	1/2" NPT		PMA190U	28.4	2,750	1.370	455	3/4" NPT
PUA157U	26.7	2,280	0.270	146	1/2" NPT	1/2" NPT		PMA240U	36.0	3,480	1.080	354	3/4" NPT
PUA275U	47.5	3,990	0.151	85	1/2" NPT	1/2" NPT		PMA370U	54.5	5,360	0.710	230	1/2" NPT
PUA430U	68.4	6,230	0.105	55	1/2" NPT	1/2" NPT		PMA520U	76.5	7,540	0.510	170	1/2" NPT
PUA655U	107.0	9,500	0.670	36	1/2" NPT	1/2" NPT		PMA770U	113.0	11,160	0.340	110	1/2" NPT
PUA982U	163.8	14,250	0.044	24	1/2" NPT	1/2" NPT		PMA980U	145.0	14,210	0.270	91	1/2" NPT
PMA27U	4.0	390	9.720	2260	1" NPT	3/4" NPT		PMA1740U	256.0	25,230	0.150	51	1/2" NPT
PMA60U	9.0	870	4.320	1400	1" NPT	3/4" NPT	1	PMA2410U	368.0	35,000	0.104	35	1/2" NPT
PMA90U	13.6	1,300	2.850	915	1" NPT	3/4" NPT	1						

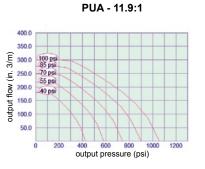
Outlet

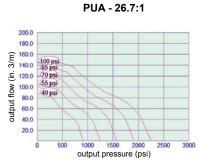
(NPT) 1/2" NPT 1/2" NPT 1/2" NPT 1/2" NPT 1/2" NPT 1/2" NPT 3/8" HP 3/8" HP PUA:

Pumps

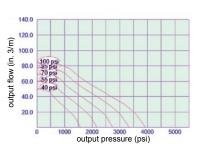




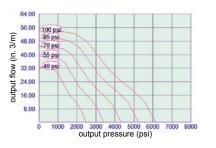




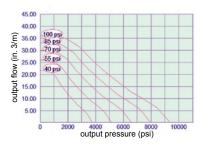
PUA - 47.5:1



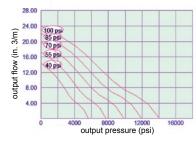
PUA - 68.4:1



PUA - 107:1



PUA - 163.8:1



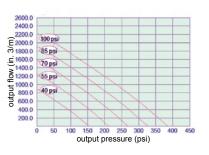
Model Shown: PUA70U, PMA190U

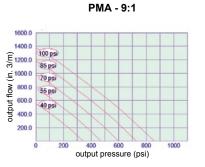




PMA:







PMA - 28.4:1

500.0

450.0

100 psi

85 psi

70 psi

55 psi

40 psi

(m/c ...) (m/c .

100.0

50.0

40.00

64.00

56.00

48.00

40.00 85 psi

8.00

100 psi

70 psi 32.00

55 psi 24.00

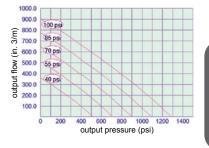
40 ps 16.00

5000

output flow (in. 3/m)

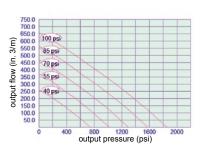
0 500 1000



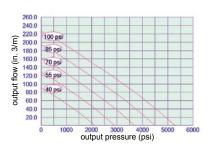


Pumps

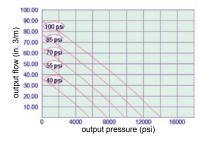
PMA - 19:1



PMA - 54.5:1



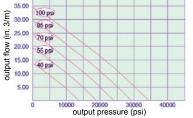
PMA - 145:1



PMA - 76.5:1

1500 2000 2500 3000

output pressure (psi)

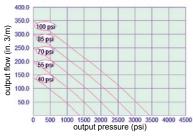


PMA - 256:1

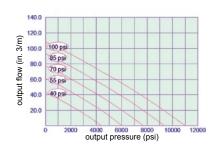
10000 15000 20000 output pressure (psi)

25000 30000

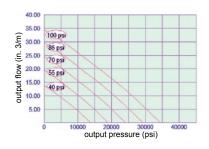
PMA - 36:1



PMA - 113:1



PMA - 368:1



Pumps

Model Shown: PB102-1, PB102P-1



Features

COMPACT, PORTABLE, CORDLESS HYDRAULIC PUMP FOR MRO APPLICATIONS.

- Compact, Li-ion 18VDC, 9.0 Ah battery-powered pump provides extended run-time.
- Two-stage, high-pressure hydraulic pump offers quick tool advancement in the first stage.
- Extremely compact, lightweight with an ergonomic handle grip and transport strap to ease portability.
- Self-contained, rubber bladder reservoir allows pump usage in most positions with an impressive capacity of 70 cu. in. usable.
- Quiet, smooth-running, serviceable brushed 18VDC motor.
- High-impact, fiberglass reinforced shroud protects your investment in the most demanding and harsh applications.
- Interchangeable valve configuration accommodates a vast array of applications.
- CSA rated for intermittent duty, CE compliant.

Ordering Information

Order No.	Description	Refer to Note	Tool Type	Valve Type	Valve Function	Remote Control
PB102-0	18VDC Power Pump SA 2-Way Auto-Dump NO Charger	(1)	SA	2-Way Hold/Auto Dump (9561)	Advance/Return	Optional
PB102P-0	18VDC Power Pump SA 2-Way Auto-Dump w/Pendent NO Charger	(1)	SA	2-Way Hold/Auto Dump (9561)	Advance/Return	Included Pendant with 10 ft. cord
PB102R-0	18VDC Power Pump SA 2-Way Auto-Dump Pressure Reg. NO Charger	(1), (3)	SA	2-Way Hold/Auto Dump w/ Pressure Regulator (9561, 9560)	Advance/Return Pressure Adjustment 1-10K	Optional
PB102A-0	18VDC Power Pump SA Auto-Dump NO Charger	(2)	SA	2-Way Auto Dump (9562)	Advance/Return (Auto)	Optional
PB104-0	18VDC Power Pump DA 4-Way NO Charger	(4)	DA	4-Way (9563)	Advance/Hold/Return	Optional
PB102-CP	18VDC Power Pump SA 2-Way Auto-Dump w/Popper	(2), (5)	SA	2-Way Dump w/ Pop Off RV (3001123)	Advance/Auto Return	Optional
PB102-1	18VDC Power Pump SA 2-Way Auto-Dump US Charger	(1)	SA	2-Way Hold/Auto Dump (9561)	Advance/Return	Optional
PB102P-1	18VDC Power Pump SA 2-Way Auto-Dump w/Pendent US Charger	(1)	SA	2-Way Hold/Auto Dump (9561)	Advance/Return	Included, Pendant with 10 ft. cord
PB102R-1	18VDC Power Pump SA 2-Way Auto-Dump Pressure Reg. US Charger	(1), (3)	SA	2-Way Hold/Auto Dump w/Pressure Regulator (9561, 9560)	Advance/Return Pressure Adjustment 1-10K	Optional
PB102A-1	18VDC Power Pump SA Auto-Dump US Charger	(2)	SA	2-Way Auto Dump (9562)	Advance/Return (Auto)	Optional
PB104-1	18VDC Power Pump DA 4-Way US Charger	(4)	DA	4-Way (9563)	Advance/Hold/Return	Optional
PB102-2	18VDC Power Pump SA 2-Way Auto-Dump EU Charger	(1)	SA	2-Way Hold/Auto Dump (9561)	Advance/Return	Optional
PB102P-2	18VDC Power Pump SA 2-Way Auto-Dump w/Pendent EU Charger	(1)	SA	2-Way Hold/Auto Dump (9561)	Advance/Return	Included Pendant with 10 ft. cord
PB102R-2	18VDC Power Pump SA 2-Way Auto-Dump Pressure Reg. EU Charger	(1), (3)	SA	2-Way Hold/Auto Dump w/Pressure Regulator (9561, 9560)	Advance/Return Pressure Adjustment 1-10K	Optional
PB102A-2	18VDC Power Pump SA Auto-Dump EU Charger	(2)	SA	2-Way Auto Dump (9562)	Advance/Return (Auto)	Optional
PB104-2	18VDC Power Pump DA 4-Way EU Charger	(4)	DA	4-Way (9563)	Advance/Hold/Return	Optional

(1) 2-Way Auto Dump Function: Flapper handle in "hold" position will allow the tool to advance and maintain pressure when the motor is shut-off, flapper handle must be switched back to retract and dump pressure. Flapper handle is set to "return" position, power on will advance tool and power-off will retract tool and dump pressure.

(3) Using the external knob, the pressure regulator valve allows the operator to externally adjust the pressure on demand, ranges from 500 - 10,000 psi.
(4) Four-way valve direction is controlled by the handle lever. Three position; Advance, hold, retract.
(5) For crimping applications only. Once full pressure is reached, RV provides audible noise.
(4) A Signa A Signa

SA = Single-Acting DA = Double-Acting

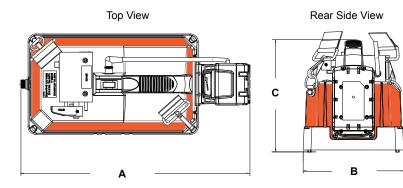
(2) Auto Dump Function: Power on - tool advances, and power-off - tool returns, releasing pressure to tank.

COMPACT, LI-ION BATTERY-POWERED, HYDRAULIC PUMP 70 CU, IN.

 (\mathbf{m})

PB

Technical Dimensions



Optional Remotes

These remotes are equipped with connectors to enable the operator to "plug and play" the connection quickly. The wiring is configured to allow the operator to use the power switch on the pump or operate remotely once connected.



Pumps

Hardware Included



Turnkey, 10,000 PSI (690 bar) hydraulic power pump powered by an 18VDC Li-Ion battery, ships with hydraulic oil.



Transport shoulder strap with clips installed on shroud for quick fastening or removal.



One 18VDC Li-lon 9.0 Ah Battery, additional batteries can be purchased separately.



18VDC battery charger available in 115VAC or 230VAC for certain models, excludes all -0 models

Flow @ Stages	Usable Oil	Battery Included	Charger (w/plug style)	Dimension			Prod. Weight	Order No.
	Capacity			A	В	C	Ŭ	
				Length	Width	Height		
(cu. in.)	(cu. in.)			(in.)	(in.)	(in.)	(lbs.)	
	70	(1) One 18VDC Li-Ion 9.0 Ah	No charger is included	17.23	7.56	8.45	24	PB102-0
1st Stage:				17.23	7.56	8.45	26	PB102P-0
200 @ 200 psi				17.23	7.56	9.52	25	PB102R-0
2nd Stage:				17.23	7.56	7.56	24	PB102A-0
6 @ 10,000 psi				17.23	7.56	10.20	25	PB104-0
				17.23	7.56	8.45	25	PB102-CP
	70	(1) One 18VDC Li-Ion 9.0 Ah	(1) One 115VAC M18 Charger (US Plug)	17.23	7.56	8.45	24	PB102-1
1st Stage: 200 @ 200 psi				17.23	7.56	8.45	26	PB102P-1
2nd Stage:				17.23	7.56	9.52	25	PB102R-1
6 @ 10,000 psi				17.23	7.56	7.56	24	PB102A-1
				17.23	7.56	10.20	25	PB104-1
1st Stage: 200 @ 200 psi 2nd Stage: 6 @ 10,000 psi	70	(1) One 18VDC Li-Ion 9.0 Ah	(1) One 230VAC M18 Charger (EU Plug) Europe Only	17.23	7.56	8.45	24	PB102-2
				17.23	7.56	8.45	26	PB102P-2
				17.23	7.56	9.52	25	PB102R-2
				17.23	7.56	7.56	24	PB102A-2
				17.23	7.56	10.20	25	PB104-2

SERIES

TWO-SPEED, SINGLE AND DOUBLE-ACTING, ELECTRIC/BATTERY **> Power Team** PUMP, QUARTER HORSE®, 60 CU. IN. / MIN.

Model Shown: PE104, PR104

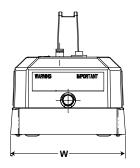


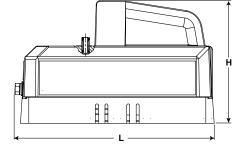
Features

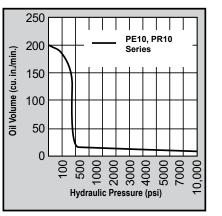
HIGH-PERFORMANCE IN A COMPACT PACKAGE. ELECTRIC AND BATTERY POWERED MODELS FOR POWERING TOOLS AND CYLINDERS UP TO 25 TON.

- Portable power source for hydraulic cylinders and tools.
- Permanent magnet motor starts easily under load, even with reduced voltage conditions.
- Battery-operated models have 8 foot power cord with alligator clips to connect to any 12VDC battery.
- Optional rechargeable battery pack with shoulder strap for maximum portability.
- Pump typically delivers 15 minutes of continuous operation at 10,000 psi on a single battery.
- Pump can be operated in any position.
- 24VDC hand and foot switches available for all AC powered models.
- High-impact housing with flame-retardant construction.
- Base mounting holes for fixed installations.
- CSA rated for intermittent duty.

Performance Specifications







Technical Dimensions

Order No.	Max. Pressure	dBA at Idle and 10,000	Oil Del. (cu. in./min. @)			Prod. Wt.		
	Output		0-40	10,000	Length	Width	Height	with Oil
	(psi)	(psi)	(psi)	(psi)	(in.)	(in.)	(in.)	(lbs.)
PE10 Series PR10 Series	10,000	68-74 *	120	10	13.00	7.75	8.00	20.00

* Measured at 3 ft. distance, all sides.

73



Accessories



BP212VQ – Optional 12VDC battery pack. Includes sealed lead acid battery, 115VAC charger, 4 ft. cord, carrying case and shoulder strap. Wt., 17.7 lbs.

RB12V - Battery only.

BP12INT – Battery with cord and carrying case. Wt., 11.1 lbs.

at 12VDC.

RC12V – Replacement 4 ft. battery cord only. Wt., 0.5 lbs.

NOTE: PR10 rechargeable model is equipped with 8 ft. cord with alligator clips. Order optional

battery pack (No. BP212VQ) or use with any 12VDC battery. NOTE: Amp draw at 10,000 psi – 6 amp at 115VAC, 3 amp at 230VAC, and 35 amp



BC212 – Battery charger for U.S.A. Wt., 6.6 lbs.

BC212EUR – Battery charger for Europe. Wt., 6.6 lbs.

25017 – Remote hand control with 10 ft. cord. Wt., 0.8 lb.



9560 – Pressure regulator. Adjustable from 1,000 to 10,000 psi. All mounting hardware included. Wt., 3.0 lbs.



251660 – Foot switch with 10 ft. cord. Single pole, double throw, 15 amp @ 125-250VAC. Wt., 1.0 lb.

The Quarter Horse pump has a maximum operating pressure of 10,000 psi, which handles a wide variety of hand-held hydraulic tools.



Ordering Information

Order No.	For Use With Cylinder Type	Description	Valve Type	Valve No.	Valve Function	Control Switch	Motor	Reservoir Usable Oil Cap. (cu. in.)
PE102	Single-Acting	1/4 hp motor. Bladder type reservoir, 110VAC power required.	2-Way/ Auto Dump	9561	Advance Return (Auto.)*	Rocker Type off, Momentary on	1/4 hp, 110/115VAC 50/60 Hz, Single-Phase	60
PE102A	Single-Acting	1/4 hp motor. Bladder type reservoir, 110VAC power required, automatic dump valve.	Auto. Dump	9562	Advance Return**	Rocker Type off, Momentary on	1/4 hp, 110/115VAC 50/60 Hz, Single-Phase	60
PE102-220	Single-Acting	1/4 hp motor. Bladder type reservoir, 220VAC power required.	2-Way/ Auto. Dump	9561	Advance Return (Auto.)*	Rocker Type off, Momentary on	1/4 hp, 110/115VAC 50/60 Hz, Single-Phase	60
PE102A-220	Single-Acting	1/4 hp motor. Bladder type reservoir, 220VAC power required, automatic dump valve.	Auto. Dump	9562	Advance Return**	Rocker Type off, Momentary on	1/4 hp, 220/230VAC 50/60 Hz, Single-Phase	60
PR102	Single-Acting	1/4 hp motor. Bladder type reservoir, 12VDC power required.	2-Way/ Auto. Dump	9561	Advance Return (Auto.)*	Rocker Type off, Momentary on	1/4 hp, 12VDC†	60
PR102A	Single-Acting	1/4 hp motor. Bladder type reservoir, 12VDC power required, automatic dump valve.	Auto. Dump	9562	Advance Return**	Rocker Type off, Momentary on	1/4 hp, 12VDC†	60
PE104	Single-Acting, Double-Acting	Base model pump has 4-way valve for operating double-acting systems. 110VAC power required.	4-Way	9563	Advance Hold Return	Rocker Type off, Momentary on	1/4 hp, 110/115VAC 50/60 Hz, Single-Phase	60
PE104-220	Single-Acting, Double-Acting	PE104 pump has 4-way valve for operating double-acting systems. 220VAC power required.	4-Way	9563	Advance Hold Return	Rocker Type off, Momentary on	1/4 hp, 220/230VAC 50/60 Hz, Single-Phase	60
PR104	Single-Acting, Double-Acting	PE104 pump has 4-way valve for operating double-acting systems. 12VDC power required.	4-Way	9563	Advance Hold Return	Rocker Type off, Momentary on	1/4 hp, 12VDC†	60

* Advance position holds pressure with motor shut-off. Return position advances cylinder with motor running and returns cylinder with motor shut-off. ** Cylinder advances with motor running and automatically returns with motor shut-off. † Comes with an 8 ft. alligator clip cord for 12VDC use.



TWO-SPEED, SINGLE AND DOUBLE-ACTING, ELECTRIC PUMP, >Power Team 17 CU. IN. / MIN.

Model Shown: PE172, PE172SM, PE174



Features

FOR MAINTENANCE AND CONSTRUCTION APPLICATIONS.

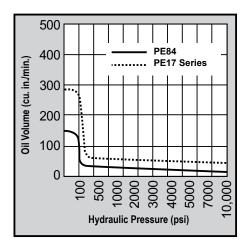
- For use with single or double-acting cylinders at operating pressure up to 10,000 psi.
- Equipped with 1/2 hp, 3,450 rpm, single-phase, thermal protected induction motor; 10 ft. remote control cord (PE172S has 25 ft. cord)
- Low amperage draw; small generators and low amperage circuits can be use as power source.
- Extremely quiet noise level (67-81 dBA).
- Starts under full load for intermittent duty.

Hydraulic Hoses

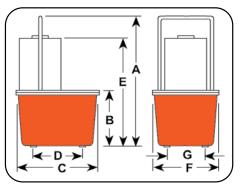
Heavy-duty and thermo plastic hydraulic hoses to meet your requirements and safety factor.

Refer to the accessories section for details.

D **Performance Specifications**







Technical Dimensions

Order		P			E	F	G	Max.	rpm	dBA at	Amp Draw	Oil	Del. (cu.	in./min.	@)	Prod.
No.	A	В	L L		E	F	6	Pressure Output		Idle and 10,000	115 V - at 10,000	0	100	5,000	10,000	Wt. with Oil
	(in.)	(psi)		(psi)	(psi)	(psi)	(psi)	(psi)	(psi)	(lbs.)						
PE17 Series	18.50	7.00	11.38	7.13	14.88	9.25	5.13	10,000	3,450	67/81*	10	290	190	20	16	45.00
PE17M Series	18.13	6.63	11.50	-	14.50	9.50	_	10,000	3,450	67/81*	10	290	190	20	16	53.00
PE84 Series	18.50	7.00	11.38	7.13	15.38	9.25	5.13	10,000	1,750	67/81*	10	145	120	12	8	47.00

* PE84 is the same as the PE174, except has continuous duty with 2 gallon thermoplastic reservoir and features 1,750 RPM

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve No.	Valve Function	Control Switch ††	Motor	Reservoir Usable Oil Cap. (cu. in.)
Single-Acting	1/2 hp pump with 2 gallon thermoplastic reservoir.	PE172	2-Way	9517	Advance Return (Auto†)	Remote Motor Control (10 ft.) on/off	1/2 hp, 110/115VAC* 50/60 Hz, Single-Phase	295
Single-Acting	1/2 hp pump with 2.5 gallon aluminum reservoir.	PE172M	2-Way	9517	Advance Return (Auto†)	Remote Motor Control (10 ft.) on/off	1/2 hp, 110/115VAC* 50/60 Hz, Single-Phase	375
Single-Acting	1/2 hp pump with 2 gallon thermoplastic reservoir, solenoid-operated valve.	PE172S	3-Way	9579	Advance Hold Return	Remote Motor & Valve (25 ft.)	1/2 hp, 110/115VAC 50/60 Hz, Single-Phase	295
Single-Acting	1/2 hp pump with 2 gallon aluminum reservoir, solenoid-operated valve.	PE172SM	3-Way	9579	Advance Hold Return	Remote Motor & Valve (25 ft.)	1/2 hp, 110/115VAC 50/60 Hz, Single-Phase	375
Single-Acting	Best suited for crimping, punching, pressing. Not for lifting. Thermoplastic reservoir.	PE172A∞	Auto./Dump Manifold	45554	Advance Return	Remote Motor Control (10 ft.) on/off	1/2 hp, 110/115VAC 50/60 Hz, Single-Phase	295
Single-Acting	Best suited for crimping, punching, pressing. Not for lifting. Aluminum reservoir.	PE172AM∞	Auto./Dump Manifold	45554	Advance Return	Remote Motor Control (10 ft.) on/off	1/2 hp, 110/115VAC* 50/60 Hz, Single-Phase	375
Single-Acting, Double-Acting	1/2 hp pump with 2 gallon thermoplastic reservoir, 9500 double-acting valve.	PE174	4-Way	9500	Advance Hold Return**	Remote Motor Control (10 ft.) on/off	1/2 hp, 110/115VAC* 50/60 Hz, Single-Phase	295
Single-Acting, Double-Acting	1/2 hp pump with 2 gallon aluminum reservoir, 9500 double-acting valve.	PE174M	4-Way	9500	Advance Hold Return**	Remote Motor Control (10 ft.) on/off	1/2 hp, 110/115VAC* 50/60 Hz, Single-Phase	375
Single- or Multi Double-Acting	1/2 hp pump, continuous duty with 2 gallon thermoplastic reservoir, 9500 double-acting valve.	PE84	4-Way	9500	Advance Hold Return**	Remote Motor Control (10 ft.) on/off	1/2 hp, 115VAC* 60 Hz, Single-Phase	295

* Available with 220VAC 50Hz motor (to order, place suffix "50-220" behind pump order number).

** Advance position holds pressure with motor shut-off.

† Advance position holds pressure with motor shut-off. Return position advances cylinder with motor running and returns cylinder with motor shut-off.

∞ Not to be used for lifting.

‡ Some Power Team pumps are available in special configurations not listed in this catalog. For your special requirements please consult your local distributor or the Power Team factory.

†† The remote motor control switch on 220VAC 50Hz cycle PE17 series pumps is 24VDC.

NOTE: Usable oil is calculated with the oil fill at the recommended level of 1.50" below reservoir cover plate.

NOTE: Contact Factory for special 12VDC version for service vehicles



Model Shown: PE182, PE183-2, PE183C



Features

IDEAL FOR USE WITH SMALL HYDRAULIC POWER TOOLS.

- Vanguard Jr.® pumps provide two-speed highperformance in a light-weight, compact package.
- Gauge port provided on pump. Metal reservoir on all models.
- Equipped with a 1/2 hp, 115VAC, 60/50 Hz single-phase motor that starts under load, even at reduced voltage.
- Low amperage draw permits use with smaller generators and low amperage circuits.
- All pumps have a 10 foot remote control (PE183C has 25 foot remote control).
- Noise level of 85-90 dBA.

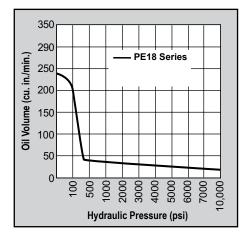
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CSA rated for intermittent duty.

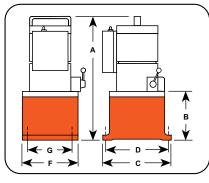
For operating hydraulic crimping, cutting or other tools:

- **PE183C** For crimping or pressing applications. Has special electrical circuitry to pulse/advance, hold at full pressure, build to a predetermined pressure, release and reset circuit. Features separate emergency return switch.
- **PE184C** Allows operator to alternately operate a springreturn cutting and/or crimping tool without disconnecting either tool. Select port connection with manual 4-way valve, start pump with remote control hand switch and extend connected tool. When hand switch is switched to off, pump stops and automatic valve opens, allowing tool to return. In center (neutral) position, manual control valve holds tool in position at time valve is shifted.

Performance Specifications







Technical Dimensions

Order	•	D			F	0	Max.	rpm	dBA at	Amp Draw	Oil	Del. (cu.	in./min. @	D) †	Prod.
No.	A	В	С	D	F	G	Pressure Output		Idle and 10,000	115VAC at 10,000	0	100	5,000	10,000	Wt. with Oil
	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(psi)		(psi)	(psi)	(psi)	(psi)	(psi)	(psi)	(lbs.)
PE182	16.00	4.75	8.00	7.13	6.00	5.13	10,000	12,000	85/90**	10.2 Amps	230	190	25	18	30.00
PE183	16.00	4.75	8.00	7.13	6.00	5.13	10,000	12,000	85/90**	10.2 Amps	230	190	25	18	30.00
PE183A	16.00	4.75	8.00	7.13	6.00	5.13	10,000	12,000	85/90**	10.2 Amps	230	190	25	18	30.00
PE184	16.00	4.75	8.00	7.13	6.00	5.13	10,000	12,000	85/90**	10.2 Amps	230	190	25	18	30.00
PE183-2*	18.50	7.25	11.50	10.00	9.50	8.00	10,000	12,000	85/90**	10.2 Amps	230	190	25	18	42.00
PE184-2*	18.50	7.25	11.50	10.00	9.50	8.00	10,000	12,000	85/90**	10.2 Amps	230	190	25	18	42.00
PE183C ††	16.00	4.75	8.00	7.13	6.00	5.13	10,000	12,000	85/90**	10.2 Amps	230	190	25	18	30.00
PE184C ††	16.00	4.75	8.00	7.13	6.00	5.13	10,000	12,000	85/90**	10.2 Amps	230	190	25	18	30.00

* 2.5 gal. reservoir.

** Measured at 3 ft. distance, all sides.

† Typical delivery. Actual flow will vary with field conditions.

†† Special application pumps for cutting, crimping or pressing.

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve Function	Control Switch	Motor	Reservoir Usable Oil Cap. (cu. in.)
Single-Acting	1/2 hp pump with 2-Way valve and 0.5 gallon reservoir.	PE182	2-Way	Advance Return†	Remote Motor Control (10 ft.) on/off	1/2 hp, 110/115VAC** 50/60 Hz, A.C., Single-Phase	104
Single-Acting	1/2 hp pump with 3-Way valve and 0.5 gallon reservoir.	PE183	3-Way	Advance Hold Return	Remote Motor Control (10 ft.) on/off	1/2 hp, 110/115VAC** 50/60 Hz, A.C., Single-Phase	104
Single-Acting	1/2 hp pump with 3-Way valve and 2 gallon reservoir.	PE183-2	3-Way	Advance Hold Return	Remote Control (10 ft.)	1/2 hp, 110/115VAC** 50/60 Hz, A.C., Single-Phase	525††
Single-Acting	1/2 hp pump with dump valve and 0.5 gallon reservoir.	PE183A∞	Auto./Dump Pump	Advance Return	Remote (10 ft.)	1/2 hp, 110/115VAC** 50/60 Hz, A.C., Single-Phase	104
Single-Acting	Special crimping pump.	PE183C∞	Special, for crimping only	Advance Hold Return†	Remote Motor Control (25 ft.) on/off	1/2 hp, 110/115VAC** 50/60 Hz, A.C., Single-Phase	104
Single-Acting, Double-Acting	1/2 hp pump for double-acting systems with 0.5 gallon reservoir.	PE184	4-Way	Advance Hold Return	Remote Motor Control (10 ft.) on/off	1/2 hp, 110/115VAC** 50/60 Hz, A.C., Single-Phase	104
Single-Acting, Double-Acting	1/2 hp pump for double-acting systems with 2 gallon reservoir.	PE184-2	4-Way	Advance Hold Return†	Remote Motor Control (10 ft.) on/off	1/2 hp, 110/115VAC** 50/60 Hz, A.C., Single-Phase	525††
Single-Acting, Double-Acting	Special crimping pump.	PE184C*	4-Way	Advance Return	Remote Control (10 ft.) on/off	1/2 hp, 110/115VAC** 50/60 Hz, A.C., Single-Phase	104

* Also for use with special single-acting cylinder applications.

** Available with 220VAC, 60/50 Hz motor (to order, place suffix "50-220" behind pump order number). Specify voltage when ordering. † Holds when motor is shut-off and valve is in "advance" position.

the Pumps supplied with 2 gallon oil (usable oil is 355 cu. in.), will hold 2.50 gallon when filled to within 1.50" below reservoir cover plate.

∞ Not to be used for lifting.



TWO-SPEED, SINGLE AND DOUBLE-ACTING, ELECTRIC PUMP, **>Power Team** 22 CU. IN. / MIN.

Pumps

Model Shown: PE213, PE214, PE214S



Features

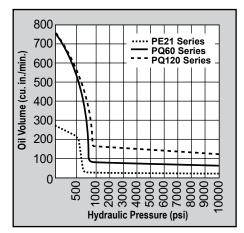
IDEAL FOR USE WITH SMALL MEDIUM HYDRAULIC POWER TOOLS.

- Totally enclosed, fan cooled induction motor: 1 hp, 1,725 rpm, 60 Hz, single-phase. Thermal overload protection.
- Remote control, with 10 foot cord is standard on pumps with solenoid valves. Manual valve pumps have "Stop", "Start" and "Run/Off/Pulse" switches.
- Pump controls are moisture and dust resistant.
- Motor drip cover with carrying handles and lifting lug.
- Low noise level of 70 dBA@10,000 psi.
- In the event of electrical interruption, pump shuts off and will not start up until operator presses the pump start button.
- Units with remote have a 24VAC control circuit that provides additional user/operator safety.
- CSA rated for intermittent duty.

PE21 series pump and RD5513 cylinder used in a special press that produces pharmaceutical-grade extracts for herbal medicines.



Performance Specifications





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Learn More - About Hydraulic Safety Insight

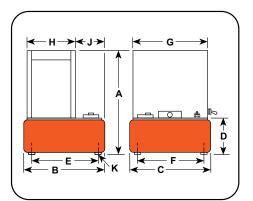


Looking for great safety suggestions? Visit our Resource Section to get a better understanding of hydraulic and mechanical safety insights on what to look for when working around hydraulics.

Optional Cylinders

Power Team offers a wide variety of single-acting, double-acting, lock nut, pancake and center hole cylinders to meet your requirements.





Technical Dimensions

Order		P	_		F	F	0			K**	Max. Pressure	rpm	dBA at	Oil	Del. (ci	u. in./mir	ı. @)	Prod.
No.	A	D	L.	U	E	F	G	п	J	N	Output		Idle and 10,000	100	1000	5,000	10,000	Wt. † with Oil
	(in.)	(psi)		(psi)	(psi)	(psi)	(psi)	(psi)	(lbs.)									
PE21 Series	21.38	11.50	9.50	6.50	10.00	8.00	14.13	9.50	3.25	1/2-20 UNF	10,000	1,725	70*	270	29	27	22	98.00

** For 2" dia. swivel casters, order (4) No. 10494.

† Shipping weight with manual valve; add 14 lbs. for pump with solenoid valve.

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve No.	Valve Function	Max. Amp Draw @ 10,000 †† (psi)	Motor	Reservoir Usable Oil Cap. (cu. in.)
Single-Acting	1 hp pump with 2.5 gallon reservoir and manual valve.	PE213	3-Way	9520*	Advance Hold Return	115VAC -15 amps 230VAC -7.5 amps	1 hp, 115/230VAC 60 Hz, Single-Phase	590
Single-Acting	1 hp pump with 2.5 gallon reservoir and solenoid-operated remote valve.	PE213S	3-Way	9599†	Advance Hold Return	115VAC -15 amps 230VAC -7.5 amps	1 hp, 115/230VAC 60 Hz, Single-Phase	590
Double-Acting	1 hp pump with 2.5 gallon reservoir and manual valve.	PE214	4-Way	9506*	Advance Hold Return	115VAC -15 amps 230VAC -7.5 amps	1 hp, 115/230VAC 60 Hz, Single-Phase	590
Double-Acting	1 hp pump with 2.5 gallon reservoir and solenoid-operated remote valve.	PE214S	4-Way	9512†	Advance Hold Return	115VAC -15 amps 230VAC -7.5 amps	1 hp, 115/230VAC 60 Hz, Single-Phase	590

* Manual valve. Pump is equipped with RUN/OFF/PULSE switch for control of motor.

† Solenoid valve. Pump is equipped with a remote control switch with 10 ft. cord.

†† Pre-wired at factory for this voltage. PE21 series available in 230VAC 60Hz or 220VAC 50Hz. Please specify when ordering. Example: for 60Hz order PE213-230; for 50Hz order PE213-50-220.

NOTE: Some Power Team pumps are available in special configurations not listed in this catalog. For your special requirements please consult your local distributor or the Power Team Customer Service.



Model Shown: PED253, PED254, PED254S



Features

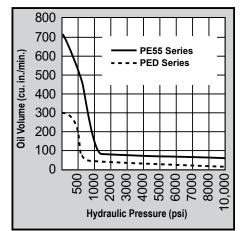
IDEAL FOR RUNNING MULTIPLE TOOLS OR CYLINDERS FROM ONE POWER UNIT. RECOMMENDED FOR CYLINDERS UP TO 75 TONS.

- Two-speed pumps have the same low pressure and high pressure flows from both valves.
- Flows and pressures of each pump are independent.
- Delivers 300 cu. in./min. of oil @ 100 psi and 25 cu. in./min. @ 10,000 psi from each pump.
- 1.5 hp, 110/115VAC, 60 Hz induction motor, 10 foot remote control and 5 gallon steel reservoir.
- Models available for operating single-acting or double-acting cylinders.
- Each power unit contains two separate pumps and two separate valves allowing operator to control multiple processes with one power unit.
- Both pumps on each power unit are equipped with an externally adjustable pressure relief valve.
- Not recommended for frequent starting and stopping.

PED series pump and RD5513 cylinder used in a special press that produces pharmaceutical-grade extracts for herbal medicines.



Performance Specifications





4 Port Control Manifold

For independent multiple-cylinder operation, feature needle valves for precise manual control. Designed for remote-mounted applications.

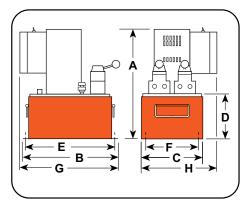
Ordering Information: 9644

Hydraulic Fluids



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For dependable performance of all your hydraulic pumps and cylinders. Power Team specialty blended oils contains foam suppressant additives and has a high viscosity index. Refer to the Accessories section for complete details



Technical Dimensions

Order No.	•	в	_	P	-	F	^		Max. rpm Pressure		dBA at Idle and	115VAC** Amp Draw	Oi	l Del. (c	u. in./mi	n. @)	Prod. Wt.
NO.	A	D	C	U	E		9	п	Output		10,000	at 10,000	100	1000	5,000	10,000	with Oil
	(in.)	(in.)	(psi)		(psi)	(psi)	(psi)	(psi)	(psi)	(psi)	(lbs.)						
PED Series	20.75	18.00	11.50	8.50	16.50	9.00	18.00	13.00	10,000	3.450	87/85*	22	300	40	35	25	170.00

** Amp draw at 10,000 psi, 230VAC 50/60 Hz is 15 Amps.

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve No.	Valve Function	Control Switch	Motor	Reservoir Usable Oil Cap. (cu. in.)
Single-Acting	1.5 hp pump with 5 gallon reservoir. Valve has "Posi-Check" feature.	PED253	3-Way	9520	Advance Return	Remote Motor	1-1/2 hp, 115/230VAC 60 Hz, Single-Phase	1,000
Double-Acting	1.5 hp pump with 5 gallon reservoir. Valve has "Posi-Check" feature.	PED254	4-Way	9506	Advance Hold Return	Remote Motor	1-1/2 hp, 115/230VAC 60 Hz, Single-Phase	1,000
Double-Acting	1.5 hp pump with 5 gallon reservoir. Solenoid-operated remote valve.	PED254S	4-Way	9513	Advance Hold Return	Remote Control	1-1/2 hp, 115/230VAC 60 Hz, Single-Phase	1,000

NOTE: All remotes are 10 ft. long.

powerteam.com

5(1) SERIES

TWO-SPEED, SINGLE AND DOUBLE-ACTING, ELECTRIC PUMP, **> Power Team** 30 CU. IN. / MIN.

Model Shown: PE302S, PE302

Features

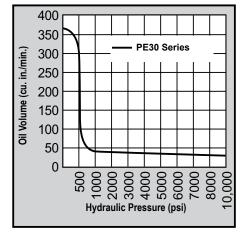
IDEAL FOR MAINTENANCE AND CONSTRUCTION APPLICATIONS

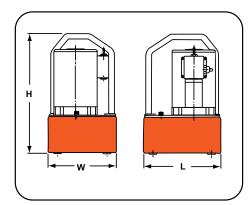
- Deliver a powerful punch to operate single-acting or double-acting cylinders.
- Integral roll cage protects pump from abuse.
- 1 hp, single-phase, permanent magnet motor.
- High-performance-to-weight ratio.
- Starts under full load even when voltage is reduced to 50% of nominal rating.
- Quiet operation: 82 dBA @ 10,000 psi and 87 dBA @ 0 psi.
- Remote controls and/or solenoid valves feature 24VAC controls.
- CSA rated for intermittent duty.

PE30TWP

For Torque Wrench Pump Configurations, refer to the Tools Section.

Performance Specifications





Technical Dimensions

Order	Over	all Dimens	ions	Max.	dBA at	Amp Draw		Oil Del.	(cu. in./mi	in. @)		Prod.
No.	Length	Width	Height	Pressure Output	Idle and 10,000	115VAC at 10,000	100	500	1,000	5,000	10,000	Wt. with Oil
	(in.)	(in.)	(in.) (psi) (psi)		(psi)	(psi)	(psi)	(psi)	(psi)	(psi)	(psi)	(lbs.)
PE30 Series with 1.25 gallon reservoir	20.75	18.00	11.50	10,000	87/82	13	300	200	44	38	30	170.00
PE30 Series with 1.75 gallon reservoir	10.00	9.00	16.00	10,000	87/82	13	300	200	44	38	30	41.00



Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve No.	Valve Function	Control Switch	Motor	Reservoir Usable Oil Cap.
							(4,000 rpm)	(cu. in.)
Single-Acting	Base model 1 hp pump with 1.25 gallon reservoir, & 2-position valve.	PE302	3-Way, 2-Position	9584	Advance Hold Return	On/Off Pulse Switch	1 hp 110/115VAC, 50/60 Hz, Single-Phase	280**
Single-Acting	1 hp pump with 1.75 gallon reservoir, & 2-position valve.	PE302-2	3-Way, 2-Position	9584	Advance Hold Return	On/Off Pulse Switch	1 hp 110/115VAC, 50/60 Hz, Single-Phase	380***
Single-Acting	1 hp pump with 1.25 gallon reservoir, 2 position valve, & remote motor control.	PE302R	3-Way, 2-Position	9584	Advance Hold Return	Remote Motor Control (10 ft.)	1 hp 110/115VAC, 50/60 Hz, Single-Phase	280**
Single-Acting	1 hp pump with 1.75 gallon reservoir, 2-position valve, & remote motor control.	PE302R-2	3-Way, 2-Position	9584	Advance Hold Return	Remote Motor Control (10 ft.)	1 hp 110/115VAC, 50/60 Hz, Single-Phase	380***
Single-Acting	1 hp pump with 1.25 gallon reservoir, solenoid-operated remote valve, & remote motor control.	PE302S†	3-Way, 2-Position	9579	Advance Hold Return	Remote Motor Control (10 ft.)	1 hp 110/115VAC, 50/60 Hz, Single-Phase	280**
Single-Acting	1 hp pump with 1.75 gallon reservoir, solenoid-operated remote valve, & remote motor control.	PE302S-2†	3-Way, 2-Position	9579	Advance Hold Return	Remote Motor & Valve (10 ft.)	1 hp 110/115VAC, 50/60 Hz, Single-Phase	380
Single-Acting	1 hp pump with 1.25 gallon reservoir, "Auto Dump" valve.	PE302A∞	Auto Dump	9610	Automatic Pilot Operation	Remote Motor Control (10 ft.)	1 hp 110/115VAC, 50/60 Hz, Single-Phase	280**
Single-Acting	Base model 1 hp pump with 1.25 gallon reservoir & 3-position valve.	PE303	3-Way, 3-Position	9520*	Advance Hold Return	On/Off Pulse Switch	1 hp 110/115VAC, 50/60 Hz, Single-Phase	280**
Single-Acting	1 hp pump with 1.75 gallon reservoir, & 3-position valve.	PE303-2	3-Way, 3-Position	9520*	Advance Hold Return	On/Off Pulse Switch	1 hp 110/115VAC, 50/60 Hz, Single-Phase	380***
Single-Acting	1 hp pump with 1.25 gallon reservoir, 3-position valve, & remote motor control.	PE303R	3-Way, 3-Position	9520*	Advance Hold Return	Remote Motor Control (10 ft.)	1 hp 110/115 VAC, 50/60 Hz, Single-Phase	280**
Single-Acting	1 hp pump with 1.75 gallon reservoir, 3- position valve, & remote motor control.	PE303R-2	3-Way, 3-Position	9520*	Advance Hold Return	Remote Motor Control (10 ft.)	1 hp 110/115VAC, 50/60 Hz, Single-Phase	380***
Double-Acting	Base model 1 hp pump with 1.25 gallon reservoir, & 4-way valve for double-acting systems	PE304	4-Way, 3-Position Tandem Center	9506*	Advance Hold Return	On/Off Pulse Switch	1 hp 110/115VAC, 50/60 Hz, Single-Phase	280**
Double-Acting	1 hp pump with 1.75 gallon reservoir, & 4-way valve for double-acting systems	PE304-2	4-Way, 3-Position Tandem Center	9506*	Advance Hold Return	On/Off Pulse Switch	1 hp 110/115VAC, 50/60 Hz, Single-Phase	380***
Double-Acting	1 hp pump with 1.25 gallon reservoir, 4-way valve for double-acting systems, & remote motor control.	PE304R	4-Way, 3-Position Tandem Center	9506*	Advance Hold Return	Remote Motor Control (10 ft.)	1 hp 110/115VAC, 50/60 Hz, Single-Phase	280**
Double-Acting	1 hp pump with 1.75 gallon reservoir, 4-way valve for double-acting systems, & remote motor control.	PE304R-2	4-Way, 3-Position Tandem Center	9506*	Advance Hold Return	Remote Motor Control (10 ft.)	1 hp 110/115VAC, 50/60 Hz, Single-Phase	380***

* Posi-Check® valve design, Posi-Check® guards against pressure loss when valve is shifted from "advance" to "hold" position.

** Shipped with 1 gal. of oil (231 cu. in., 210 usable).

*** Shipped with 2 gal. of oil.

 $^\infty$ Not to be used for lifting applications. Best suited for crimping, pressing & punching applications.

† 115VAC, 60 Hz.

NOTE: For 220/230VAC, 50/60 Hz. add suffix "- 220" (example PE302-220).



TWO-SPEED, SINGLE AND DOUBLE-ACTING, ELECTRIC PUMP, **> Power Team** 46 CU. IN. / MIN.

Model Shown:



Features

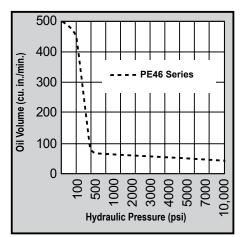
BEST SUITED FOR UNDER-THE-ROOF MAINTE-NANCE AND PRODUCTION APPLICATIONS.

- Two-speed high-performance pump.
- For use with single or double-acting cylinders at operating pressures up to 10,000 psi.
- Equipped with a 1-1/2 hp, 3,450 rpm single-phase, 60 Hz thermal protected induction motor that starts under full load. Noise level of 77-81 dBA.
- All equipped with a 10 foot remote control except PE462S which has a 25 foot remote control.
- **24VAC** control circuit on all units with remote control.
- CSA rated for intermittent duty.

PE46 series pump and RD5513 cylinder used in a special press that produces pharmaceutical-grade extracts for herbal medicines.



Performance Specifications



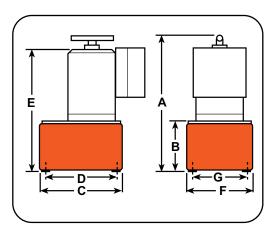
>Power Team TWO-SPEED, SINGLE AND DOUBLE-ACTING, ELECTRIC PUMP, 46 CU. IN. / MIN.





† Typical delivery. Actual flow will vary with field conditions.

For dependable performance of all your hydraulic pumps and cylinders. Power Team specialty blended oils contains foam suppressant additives and has a high viscosity index. Refer to the Accessories section for complete details



Technical Dimensions

Order No.	•	D	^	D	F	F	c	Max.	rpm	dBA at Idle and	115VAC	Oil	Del. (cu	. in./min.	@)†	Prod. Wt.
NO.	A	D	C	U	-	Г	9	Pressure Output		10,000	Amp Draw at 10,000	100	1000	5,000	10,000	with Oil
	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(psi)		(psi)	(psi)	(psi)	(psi)	(psi)	(psi)	(lbs.)
PE46 Series	19.63	6.81	11.50	10.00	18.50	9.50	8.00	10,000	3,450	77/81*	25**	500	450	51	46	79.00

* Measured at 3 ft. distance, all sides.

** Requires 20 amp circuit.

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve No.	Valve Function	Control Switch †††	Motor	Reservoir ***Usable Oil Cap. (cu. in.)
Single-Acting	Base model 1-1/2 hp pump with 2.5 gallon metal reservoir.	PE462	3-Way	9584	Advance Return†	Remote Motor Control (10 ft.) on/off	1 1/2 hp, 115/230VAC* 60 Hz, Single-Phase	590
Single-Acting	1-1/2 hp pump with solenoid valve, & 2.5 gallon metal reservoir.	PE462S††	3-Way	9579	Advance Return**	Remote Motor/ Valve(25 ft.)	1 1/2 hp, 115/230VAC* 60 Hz, Single-Phase	590
Single-Acting	1-1/2 hp pump with "dump valve", & 2.5 gallon metal reservoir.	PE462A∞	Auto/ Dump 3-Way	9610	Advance Return	Remote Motor Control (10 ft.) on/off	1 1/2 hp, 115/230VAC* 60 Hz, Single-Phase	590
Double-Acting, Multi Single-Acting	1-1/2 hp pump with 9500 double-acting valve, & 2.5 gallon metal reservoir.	PE464	4-Way	9500	Advance Hold Return†	Remote Motor Control (10 ft.) on/off	1 1/2 hp, 115/230VAC* 60 Hz, Single-Phase	590
Double-Acting, Multi Single-Acting	1-1/2 hp pump with 9592 double-acting valve, & 2.5 gallon metal reservoir.	PE464S††	3/4-Way	9592	Advance Return**	Remote Motor/Valve (10 ft.)	1 1/2 hp, 115/230VAC* 60 Hz, Single-Phase	590

* Available with 220VAC 50 Hz motor (to order, place suffix "50-220" behind pump order number). Specify voltage when ordering.

** Advance position holds pressure with motor shut-off.

*** Usable oil is calculated with the oil fill at the recommended level of 1.50" below reservoir cover plate. †† 115VAC, 60 Hz.

††† The remote motor control switch on PE46 series pumps is 24VAC.

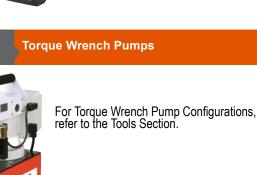
 ∞ Not to be used for lifting. When pump is shut-off, oil returns to reservoir.



Model Shown:

SINGLE AND DOUBLE-ACTING, ELECTRIC PUMP, VANGUARD®, 55 CU. IN. / MIN.

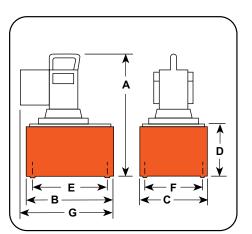




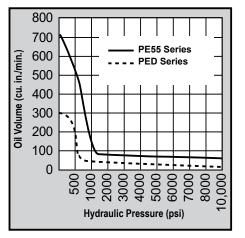
Features

INDUSTRY LEADING HEAVY-DUTY PUMP FOR MULTIPLE APPLICATIONS

- 1-1/8 hp, 12,000 rpm, 110/115VAC, 50/60 Hz universal motor. Draws 25 amps at full load, starts at reduced voltage.
- True unloading valve achieves greater pump efficiency, allowing higher flow at maximum pressure.
- Reservoirs available in sizes up to 10 gallons, refer to pump accessories page.
- Lightweight and portable. Best performance-to-weight ratio of all Power Team pumps.
- 10 foot remote motor control (except PE552S which has a 25 foot remote motor and valve control).
- "Assemble to Order" System allows you to choose from a wide range of pre-engineered, off-the-shelf components to build a customized pump to fit specific requirements. Refer to the "Assemble to Order" (ATO) Pump Pages.
- CSA rated for intermittent duty.



Performance Specifications



Technical Dimensions

Order	•	в	<u>^</u>	D	F	F	0	Max. rpm Pressure		dBA at	115VAC*	Oi	Del. (c	u. in./mii	n. @)	Prod. Wt.
No.	A	Б	C	ט	E	-	G	Output		Idle and 10,000	Amp Draw at 10,000	0	700	5,000	10,000	with Oil
	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(psi)		(psi)	(psi)	(psi)	(psi)	(psi)	(psi)	(lbs.)
PE55 Series	18.25	11.50	9.50	7.00	10.00	8.00	14.00	10,000	12,000	90/89*	25	704	440	74	56	65.00

* Amp draw at 10,000 psi, 230VAC 50/60 Hz is 15 Amps.



Pumps

Ordering Information

For Use With Cylinder Type	Description	Order No. ***	Valve Type	Valve No.	Valve Function	Control Switch ††	Motor	Reservoir Usable Oil Cap. (cu. in.)
Single-Acting	Base model 1-1/8 hp pump with 2.5 gallon reservoir, & remote motor control	PE550		-	-	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	525
Single-Acting	Base model 1-1/8 hp pump with 5 gallon reservoir, remote motor control.	PE550-RP50	-	-	-	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	1150
Single-Acting	Base model 1-1/8 hp pump with 2.5 gallon reservoir, remote motor control, & 3-way valve.	PE552	3-Way	9582	Advance Return **	Remote Motor	1 1/8 hp*, 110/115 VAC 50/60 Hz, Single-Phase	525
Single-Acting	1-1/8 hp pump with 2.5 gallon reservoir, remote motor control, & solenoid-operated remote valve.	PE552S	3-Way	9579	Advance Hold Return	Remote Motor & Valve	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	525
Single-Acting	1-1/8 hp pump with 5 gallon reservoir, remote motor control, & solenoid-operated remote valve.	PE552S-RP50	3-Way	9579	Advance Hold Return	Remote Motor & Valve	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	1150
Single-Acting	1-1/8 hp pump with 2.5 gallon reservoir, remote motor control, & "Auto Dump" valve.	PE552A∞	Auto/ Dump	9610	Advance Return	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	525
Single-Acting	1-1/8 hp pump with 2.5 gallon reservoir. Valve has "Posi-Check" feature	PE553	3-Way†	9520	Advance Hold Return	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	525
Single-Acting	1-1/8 hp pump with 5 gallon reservoir. Valve has "Posi-Check" feature	PE553-RP50	3-Way†	9520	Advance Hold Return	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	1150
Double-Acting	Base model 1-1/8 hp pump with 2.5 gallon reservoir, and 4-way valve for double-acting systems	PE554	4-Way†	9506	Advance Hold Return	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	525
Double-Acting	Base model 1-1/8 hp pump with 5 gallon reservoir, and 4-way valve for double-acting systems	PE554-RP50	4-Way†	9506	Advance Hold Return	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	1150
Double-Acting	Pump equipped with 3/4-way solenoid valve, and 5 gallon reservoir	PE554S-RP50	3/4-Way	9592	Advance Hold Return	Remote Motor & Valve	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	1150
Double-Acting	Weather-resistant model 1-1/8 hp pump with 2.5 gallon reservoir, and 4-way valve for double-acting systems.	PE554W	4-Way†	9506	Advance Hold Return	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	525
Double-Acting	Weather-resistant model 1-1/8 hp pump with 5 gallon reservoir, and 4-way valve for double-acting systems.	PE554W-RP50	4-Way†	9506	Advance Hold Return	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	525
Double-Acting	1-1/8 hp pump with 2.5 gallon reservoir, and 9500 tandem center valve for double-acting systems.	PE554T	4-Way	9500	Advance Hold Return	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	525
Double-Acting	For use with single-acting Spring Seat, Stressing Jack or double-acting cylinder.	PE554P	4-Way	9500	Advance Hold Return	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	525
Double-Acting	"For use with single-acting or double-acting Power Seat, Stressing Jacks ONLY."	PE554PT	4-Way	9628	Advance Hold Return	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	525
Double-Acting	Pump suitable to run multiple spring return tools.	PE554C	4-Way	"9511 †††"	Advance Hold Return	Remote Motor	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	525
Double-Acting	Pump equipped with 3/4-way solenoid valve.	PE554S	3/4-Way	9592	Advance Hold Return **	Remote Motor & Valve	1 1/8 hp*, 110/115VAC 50/60 Hz, Single-Phase	525

* Pumps available with 230VAC, 60/50 Hz motors. Specify voltage when ordering. See "Assemble to Order" pump options

** Holds with motor shut-off.

† Valves have Posi-Check® feature.

†† All remotes are 10 ft. long except for PE552S which is 25 ft. long.

††† Valving allows alternate and independent operation of two different spring return tools. Valve holds pressure only while valve is in "A" or "B" port position with pump motor shut-off.

 ∞ Not to be used for lifting.



TWO-SPEED, SINGLE AND DOUBLE-ACTING, ELECTRIC PUMP, > Power Team POST-TENSIONING, 56 CU, IN, / MIN,

Model Shown: **PE604T, PE604PT**



The PE60 used for pre-stressing application Þ



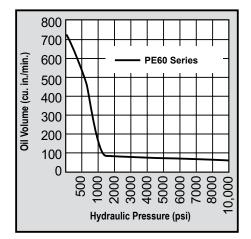


Features

COMPACT, LIGHTWEIGHT PUMP. EXCELLENT CHOICE FOR RUGGED APPLICATIONS AND LOW VOLTAGE STARTING.

- Pump offers long, trouble-free life in the most demanding work environments.
- For operating single or double-acting cylinders, or stressing jacks.
- Powered by 1-1/8 hp, 115VAC, 50/60 Hz single-phase motor. Starts under load, even at reduced voltages at construction sites.
- Optional fan-driven external oil cooler includes rollover guard.
- Insulated carrying handle.
- Integral 4" dia. fluid-filled pressure gauge with steel bezel complies with ASME B40.1 Grade A.
- Sealed 0.754 gallon (usable) reservoir. Reservoir drain port is standard.
- Oil level sight gauge for accurate oil level monitoring.
- External spin-on filter removes contaminants from circulating oil to maximize pump, valve and cylinder/ tool life.
- CSA rated for intermittent duty.

Performance Specifications



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Opti	onal: Oil Coole	ər Kit	
For Use With:	Kit Order No.	Voltage	Wt. (Ibs.)
PE604T	252511	115VAC	5.00
or PE604PT	252512	220VAC	5.00

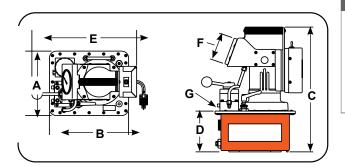
Hydraulic Fluids



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For dependable performance of all your hydraulic pumps and cylinders. Power Team specialty blended oils contains foam suppressant additives and has a high viscosity index. Refer to the Accessories section for complete details



Learn More - About Hydraulic Safety Insight



Looking for great safety suggestions? Visit our Resource Section to get a better understanding of hydraulic and mechanical safety insights on what to look for when working around hydraulics

Technical Dimensions

Order		Б	~		F	F	G	Max.	rpm	dBA at	115VAC	Oil	Del. (cı	u. in./min	. @)	Prod.
No.	A	D	C	U	E	F	G	Pressure Output		Idle and 10,000	Amp Draw at 10,000	0	700	5,000	10,000	Wt. with Oil
	(in.)	(psi)		(psi)	(psi)	(psi)	(psi)	(psi)	(psi)	(lbs.)						
PE604T	9.31	11.50	18.25	6.00	15.00	4.00	3/8 NPTF	10,000	10,000	80/85	25	704	440	74	56	50.00
PE604PT	9.31	11.50	18.25	6.00	15.00	4.00	3/8 NPTF	10,000	12,000	80/85	25	704	440	74	56	51.00

NOTE: Unloading pressure is 1,000 psi.

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve No.	Valve Function	Control Switch	Motor	Reservoir Usable Oil Cap. (cu. in.)
Single-Acting, Spring Seat, Stressing Jack or Double-Acting	1-1/8 hp pump with 0.75 gallon reservoir & valve for double-acting systems.	PE604T	4-Way/ 3-Position	9500	Advance Hold Return	On/Off Pulse	1-1/8 hp, 115VAC 60/50 Hz, Single-Phase	157
Single-Acting or Double-Acting Power Seat, Stressing Jacks Only	1-1/8 hp pump with 0.75 gallon reservoir & a special valve for post- tensioning application only.	PE604PT	4-Way/ 3-Position	9628 Model C	Advance Hold Sequenced Return	On/Off Pulse	1-1/8 hp, 115VAC 60/50 Hz, Single-Phase	157

NOTE: Contact Factory for PE60 pump models with other control and valve options. **NOTE:** For 220/230VAC, 50/60 Hz, single-phase models, add -220 suffix.

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 $(\mathbf{1})$ SERIES

SINGLE AND DOUBLE-ACTING, ELECTRIC PUMP, 60 CU. IN. / MIN.

POWER TEAM

Model Shown: PQ603, PQ604, PQ604S

POWER TEAM

Features

PUMP DESIGNED SPECIFICALLY FOR HEAVY-DUTY, EXTENDED CYCLE OPERATION.

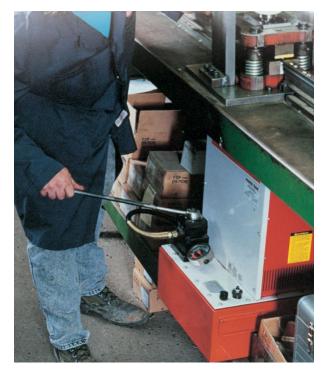
- For operating single or double-acting cylinders.
- Metal shroud keeps dirt and moisture out of motor and electrical components.
- Electrical shut-down feature prevents unintentional restarting of motor following an electrical service interruption.
- Internal relief valve limits pressure to 10,000 psi.
- External relief valve is adjustable from 1,000 to 10,000 psi.
- Pumps operate below maximum OSHA noise limitation (74-76 dBA).
- Start and operate under full load, even with voltage reduced by 10%.
- CSA rated for intermittent duty.



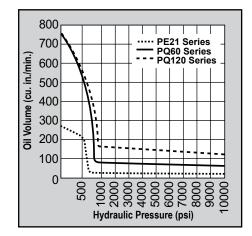
Hydraulic Fluids

For dependable performance of all your hydraulic pumps and cylinders. Power Team specialty blended oils contains foam suppressant additives and has a high viscosity index. Refer to the Accessories section for complete details

Hydraulic Machine Press Operation.



Performance Specifications



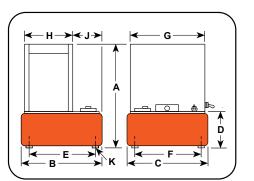
SINGLE AND DOUBLE-ACTING, ELECTRIC PUMP, 60 CU. IN. / MIN.





Universal Pump Cart

Mobilize your hydraulic pumps with the cart # PC200 - refer to the accessories section for details. Cart can be used with the following pumps; PA60, PA64, PA55/PE55, PE18, PE21, PQ60, PQ120, PG55 series and pumps with optional 5- and 10-gallon reservoirs; Nos. RP50, RP51, RP101 and RP103. (Pump not included)



	Optional: S	wivel Casters	
l	Order No.	Description	Wt. (Ibs.)
	10494	2" dia. swivel casters (4 Required)	0.30
		· ·	

Technical Dimensions

Order		P	<u>^</u>		F	F	<u> </u>			V	Max.	rpm	dBA at	Oil	Del. (ci	u. in./mi	n. @)	Prod.
No.	A	Б	C	U	E	F	G	п	J	n.	Pressure Output		Idle and 10,000	100	1000	5,000	10,000	Wt. with Oil
	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(psi)		(psi)	(psi)	(psi)	(psi)	(psi)	(lbs.)
PQ60 Series	25.13	14.25	15.50	7.25	12.13	13.31	14.69	9.31	4.81	1/2-20 UNF	10,000	1,725	74/76 *	730	70	65	60	169.00**

* Measured at 3 ft. distance, all sides.

** Total weight with oil and 3-way solenoid valve. Subtract 10 lbs. to obtain weight of pump with manual valve.

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve No.	Valve Function	Max. Amp Draw @ 10,000 (psi)	Motor ††	Reservoir Usable Oil Cap. (cu. in.)
Single-Acting	2 hp pump with 5.7 gallon reservoir and manual valve.	PQ603	3-Way	9520*	Advance Hold Return	115VAC -22 amps 230VAC -11 amps	2 hp, 230VAC 60 Hz, Single-Phase	1,250
Single-Acting	2 hp pump with 5.7 gallon reservoir and solenoid-operated remote valve.	PQ603S	3-Way	9599†	Advance Hold Return	115VAC -22 amps 230VAC -11 amps	2 hp, 230VAC 60 Hz, Single-Phase	1,250
Double-Acting	2 hp pump with 5.7 gallon reservoir and manual valve.	PQ604	4-Way	9506*	Advance Hold Return	115VAC -22 amps 230VAC -11 amps	2 hp, 230VAC 60 Hz, Single-Phase	1,250
Double-Acting	2 hp pump with 5.7 gallon reservoir and solenoid-operated remote valve.	PQ604S	4-Way	9512†	Advance Hold Return	115VAC -22 amps 230VAC -11 amps	2 hp, 230VAC 60 Hz, Single-Phase	1,250

* Manual valve. Pump is equipped with RUN/OFF/PULSE switch for control of motor.

† Solenoid valve. Pump is equipped with a remote control switch with 10 ft. cord.

†† PQ60 series also available in 115VAC, 60 Hz or 220VAC, 50 Hz. Please specify when ordering. Example: for 60 Hz order PQ603-115; for 50 Hz order PQ603-50-220.

NOTE: Some Power Team pumps are available in special configurations not listed in this catalog. For your special requirements please consult your local distributor or the Power Team factory.

SINGLE AND DOUBLE-ACTING, ELECTRIC PUMP, 120 CU. IN. / MIN.

Model Shown: PQ1203, PQ1204, PQ1204S





Features

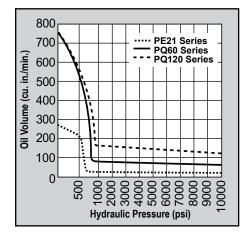
PUMP DESIGNED SPECIFICALLY FOR HEAVY-DUTY, EXTENDED CYCLE OPERATION.

- Start and operate under full load, even with voltage reduced by 10%.
- Electrical shut-down feature prevents unintentional restarting of motor following an electrical service interruption.
- Internal relief valve limits pressure to 10,000 psi.
- External relief valve is adjustable from 1,000 to 10,000 psi.
- Pump pre-wired at factory with a 3 hp, 460VAC, 60 Hz, three-phase motor. Other electrical configurations are available. See ordering information on the following page.
- 24VAC control circuit on units with remote control for added user/operator safety.
- Thermal overload protection, motor starter and heater element supplied as **standard equipment**.
- Metal shroud keeps dirt and moisture out of motor and electrical components.
- Pumps operate below OSHA noise limitation (74-76 dBA).
- CSA rated for intermittent duty.

PQ series pump used to drive piers to lift and stabilize building foundation.



Performance Specifications

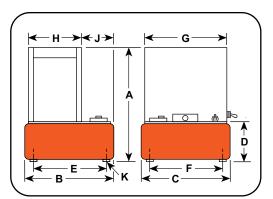


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SINGLE AND DOUBLE-ACTING, ELECTRIC PUMP, 120 CU. IN. / MIN.







Technical Dimensions

Order		Р	<u> </u>	D	-	F	<u> </u>			V	Max.	rpm	dBA at	Oil	Del. (cı	u. in./mi	n. @)	Prod. Wt. **
No.	A	Б	C	U	E	F	G	п	J	n.	Pressure Output		Idle and 10,000	0	1000	5,000	10,000	with Oil
	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(psi)		(psi)	(psi)	(psi)	(psi)	(psi)	(lbs.)
PQ120 Series	25.13	14.25	15.50	7.25	12.13	13.31	14.69	9.31	4.81	1/2-20 UNF	10,000	1,725	73/78	730	160	130	120	164.00

** Total weight with oil and 3-way solenoid valve. Subtract 10 lbs. to obtain weight of pump with manual valve.

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve No.	Valve Function	Max. Amp Draw @ 10,000 (psi)	Motor ††	Reservoir Usable Oil Cap. (cu. in.)
Single-Acting	3 hp pump with 5.7 gallon reservoir and manual valve.	PQ1203	3-Way	9520*	Advance Hold Return	230VAC -10.5 amps 460VAC -5.3 amps	3 hp, 460VAC 60 Hz, Three-Phase	1,250
Single-Acting	3 hp pump with 5.7 gallon reservoir and solenoid-operated remote valve.	PQ1203S	3-Way	9599†	Advance Hold Return	230VAC -10.5 amps 460VAC -5.3 amps	3 hp, 460VAC 60 Hz, Three-Phase	1,250
Double-Acting	3 hp pump with 5.7 gallon reservoir and manual valve.	PQ1204	4-Way	9506*	Advance Hold Return	230VAC -10.5 amps 460VAC -5.3 amps	3 hp, 460VAC 60 Hz, Three-Phase	1,250
Double-Acting	3 hp pump with 5.7 gallon reservoir and solenoid-operated remote valve.	PQ1204S	4-Way	9512†	Advance Hold Return	230VAC -10.5 amps 460VAC -5.3 amps	3 hp, 460VAC 60 Hz, Three-Phase	1,250

* Manual valve. Pump is equipped with RUN/OFF/PULSE switch for control of motor.

† Solenoid valve. Pump is equipped with a remote control switch with 10 ft. cord.

†† PQ120 series also available in 230VAC 60 Hz or 220/380VAC 50 Hz. Please specify when ordering. Example: for 60 Hz order PQ1204S-230; for 50 Hz. order PQ1204S-50-220 or PQ1204S-50-380.

NOTE: PQ120 Series also available in 575VAC 60 Hz. Consult the factory.

DOUBLE-ACTING, ELECTRIC PUMP, 420 CU. IN. / MIN.

Model Shown: PE4004S



PE4004S pump and RD3006 cylinder used in a special press which repairs damaged chain links for the shipping industry.





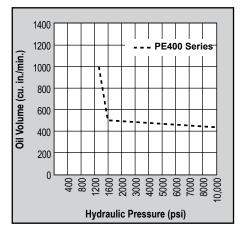


Features

PUMP DESIGNED SPECIFICALLY FOR HEAVY-DUTY, EXTENDED CYCLE OPERATION.

- Two-speed high output pump delivers up to 5 gpm of oil.
- Low noise level of 73-80 dBA.
- Integral electrical shut-down feature prevents unintentional restarting of motor following an electrical service interruption. Over-current protection prevents damage to motor as a result of overheating.
- "Stop" and "Start" control buttons are 24VDC.
- PE4004 has a 4-way/3-position manual valve.
- PE4004S has a 4-way/3-position solenoid valve with a 24VDC remote hand switch.
- External pressure relief valve is adjustable from 1,500 to 10,000 psi.
- Heavy-duty 4" diameter casters assure easy maneuvering.
- 20 gallon (3,927 cu. in. usable) reservoir has a low oil level sight gauge.
- Powered by a dual voltage 10 hp, three-phase, 1,725 rpm motor.
- Three-phase motor has all the electrical components necessary to operate the pump. The customer has no hidden charges when making a purchase.
- Deliver 1,200 cu. in./min. of oil @ 200 psi, 420 cu. in./ min. of oil @ 10,000 psi.
- CSA rated for intermittent duty.

Performance Specifications



Pumps

DOUBLE-ACTING, ELECTRIC PUMP, 420 CU. IN. / MIN.

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Analog Gauges

Improve your system visibility and safety by adding an in-line hydraulic gauge to your circuit

9440 (2.5 in.), 9052 (4 in.), and 9089 (6 in.)

Load Lowering Valve



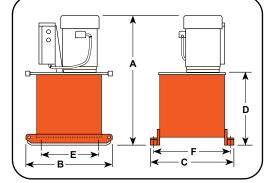
Precision metering for controlled cylinder piston return. Operation: Permits free flow when extending cylinder, built-in pressure relief and Posi-Check® locks and holds load in raised position until operator opens valve.

Ordering number: 9596



Looking for great safety suggestions? Visit our Resource Section to get a better understanding of hydraulic and mechanical safety insights on what to look for when working around hydraulics

Learn More - About Hydraulic Safety Insight



Technical Dimensions

Order		P	<u>^</u>	D	F	F	Max.	rpm	dBA at	Max. Amp Draw	Oil	Del. (cu	. in./min.	@)	Prod.
No.	A	В	ل د	D	E	F	Pressure Output		Idle and 10,000	@ 10,000	200	1,200	5,000	10,000	Wt. * with Oil
	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(psi)		(psi)	(psi)	(psi)	(psi)	(psi)	(psi)	(lbs.)
PE4004	36.38	25.00	24.00	21.25	15.50	21.50	10,000	1,725	73/80	34 @230VAC	1,200	1,050	450	420	492.00
PE4004S	36.38	25.00	24.00	21.25	15.50	21.50	10,000	1.725	73/80	17 @460VAC	1,200	1,050	450	420	506.00

* Add 5" and 8 lbs. when casters are mounted. (Units are supplied with four 4" dia. swivel casters.)

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve No.	Valve Function	Max. Amp Draw @ 10,000 (psi)	Motor	Reservoir Usable Oil Cap.† (cu. in.)
Double-Acting	10 hp pump with 20 gallon reservoir and manual valve.	PE4004	4-Way	9506	Advance Hold Return	230VAC -10.5 amps 460VAC -5.3 amps	10 hp, 208/230/460VAC* 60 Hz, 3-Phase	3,927†
Double-Acting	10 hp pump with 20 gallon reservoir and solenoid-operated remote valve.	PE4004S	4-Way	9512**	Advance Hold Return	230VAC -10.5 amps 460VAC -5.3 amps	10 hp, 208/230/460VAC* 60 Hz, 3-Phase	3,927†

* Factory wired for this voltage. For 230VAC, 60Hz order PE4004S-230.

** Solenoid valve with remote control.

† Usable oil is calculated with oil fill at recommended level at 2.25" below cover plate. NOTE: Valves for spring return cylinders are available upon request. Consult the factory.



Model Shown: MCS-PE554-8



Features

SYNCHRONIZED POWER UNIT FOR POSITIONING, LIFTING OR LOWERING LOADS, ACCURATE TO +/- 0.040 IN.

- Basic systems includes eight (8) jacking points, contact Power Team for larger MCS system requirements.
- Safety features included: full stop due to power failure, sensor failure, pressure overload, tolerance error, uncontrolled load movement, etc.
- Intuitive graphic touch screen control.
- Displayed information includes: startup diagnostics, position of lift points relative to starting position, pressure at each lift point, status of each cylinder and status of alarms.
- MCS works with a wide range of cylinders types, tonnages and strokes to meet your application requirements.
- Operating pressure up to 10,000 psi.
- Standard system has a 40 gallon tank.



Touch Screen Enclosure

- Weather tight enclosure protects your investment while in storage.
- Hinged cover provides protection for HMI touch screen.
- Designed to act as a sun screen in bright conditions.



Cylinder Selection

Power Team recommends using 80% of the rated capacity and stroke to maximize product performance and safety.

Power Team supplied the lift equipment expertise for this drag line maintenance operation to successfully complete the job on time.



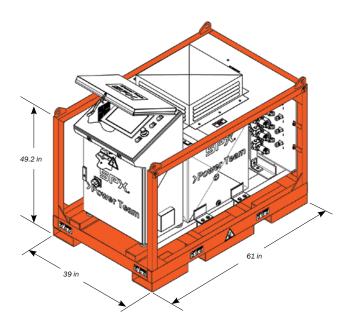
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>Power Team

8 POINT MOTION CONTROL SYSTEM



Technical Dimensions





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Training Provided

Every MCS includes one day of on-site training at one of SPX FLOW's Regional Headquarters (Rockford, IL USA, Singapore or Netherlands).

Training includes both classroom and hands-on instruction. Travel & lodging not included.

Optional Cylinders

Power Team offers a wide variety of single-acting, double-acting, lock nut, pancake and center hole cylinders to meet your requirements.



Pumps

Hardware Included



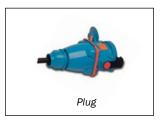
Motion Control System (MCS) is protected with a robust cage and reusable shipping container.



Linear Displacement Sensors have a range of 19.7 in. Two cases with four sensors included. Refer to the ordering table for the 39.4 in. ordering option.



Cables for sensors are 100 ft. in length, eight sets and a hard plastic case.



Electrical plug female connector allows for quick attachment to your line cord.

Ordering Information

Order No.	Max. Lift Points	Pump Flow @ 10,000 (psi.)	Reservoir Size	Motor Voltage	Max. Pressure	Valves Included	Transducers Included	Weight w/oil
		(cu. in. / min.)	(gal.)		(psi.)			(lbs.)
MCS-PE554-8	8	55		1.125 hp (230VAC,1Ø)				1700
MCS-PQ1204-8	8	120		3 hp (230VAC, 3Ø, 60 Hz)	10,000	4-Way / 3-Pos. & 2-Way / 2-Pos.	Pressure & Linear Position (500 mm)	1715
MCS-PQ1204-460-8	8	120	40	3 hp (460VAC, 3Ø, 60 Hz)				1715
MCS-PQ1204-50-220-8	8	120		3 hp (220VAC, 3Ø, 50 Hz)				1715
MCS-PQ1204-50-380-8	8	120		3 hp (380VAC, 3Ø, 50 Hz)				1715

Note: To upgrade to a 39.4 in linear position sensor, add "-1M" to the end of the part number. Example MCS-PE554-8-1M.

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PE series

TWO-SPEED, ELECTRIC CRIMPING PUMP 30 CU. IN. / MIN.

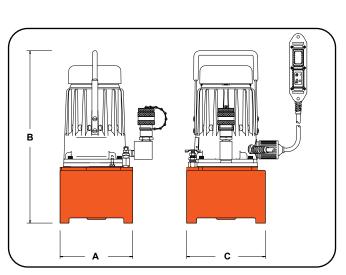
Model Shown: PE-NUT



Features

EXTREMELY DURABLE YET LIGHTWEIGHT AND OPERATE UNDER LOW-LINE VOLTAGE CONDITIONS.

- 5/8 hp universal electric motor (50/60 Hz cycle), intermittent duty pump.
- Two-stage pump for rapid ram advance.
- Operational under low-line voltage conditions.
- Designed for use with spring-returned remote tools.
- High-pressure safety relief valve.
- Remote hand control with 10-foot cord.
- Carrying handle.
- Factory filled oil reservoir.
- Pressure matched quick-coupler supplied.
- Piston-type high-pressure pump supercharged by a low-pressure pump.
- Optional operating pressures available (consult Power Team factory for details).
- Optional carrying case.



DESIGNED FOR CRIMPING APPLICATIONS ONLY!

This system should not be used for lifting.

Electrical Data	
Electric Motor	Electric Control
5/8 hp, 10,000 rpm 115VAC, 50/60 Hz 11 amp current draw (115VAC @ 10,000 PSI)	Remote control with 10-foot cord

Order	(Overall Dimensions	; ;	Oil De	elivery	Rese	rvoir	Prod.
No.	А	В	100 10,000		10,000	Oil	Usable	Wt. With Oil
	Width	Length	Depth	(psi)	(psi)	Cap.	Oil Cap.	
	(in.)	(in.)	(in.)	(cu. in./min.)	(cu. in./min.)	(cu. in.)	(cu. in.)	(lbs.)
PE-NUT	6.50	14.38	8.25	160	60	93	43	28.00
PE-NUTC*	6.50	14.38	8.25	160	60	93	43	28.00

* Includes Case

>Power Team

TWO-SPEED, GAS HYDRAULIC CRIMPING PUMP 130 CU. IN. / MIN.



Model Shown: PG1203/4S-CP



Features

TWO-STAGE PUMP FOR CRIMPING APPLICATIONS PG1203-CP

- 6 hp Briggs & Stratton engine.
- Manual control valve.
- High-pressure safety relief valve.
- Protective roll cage.
- For use with single acting tools.

PG1203/4S-CP

- 5.5 hp Honda OHV-type engine.
- Solenoid valve with remote hand control with 10' cord.
- Two-stage pump for rapid advance.
- High-pressure safety relief valve.
- Protective roll cage.
- For use with either single or double-acting tools.

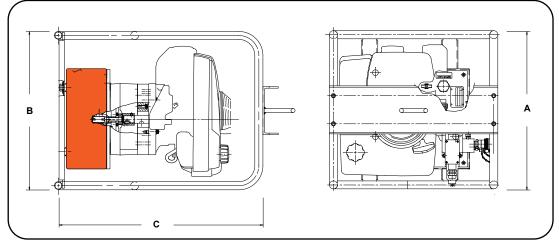
Hydraulic Hoses

Heavy-duty and thermo plastic hydraulic hoses to meet your requirements and safety factor.

Refer to the accessories section for details.

DESIGNED FOR CRIMPING APPLICATIONS ONLY!

This system should not be used for lifting.



Ordering Information

Order		Overall Dimensions	;	Oil De	livery	Rese	ervoir	Prod.	
No. A B C		100	100 10,000		Usable	Wt. With Oil			
	Width	Length	Depth	(psi)	(psi)	Oil Cap.	Oil Cap.		
	(in.)	(in.)	(in.)	(cu. in./min.)	(cu. in./min.)	(gal.)	(cu. in.)	(lbs.)	
PG1203-CP	19.75	21.75	24.50	480	130	3	700	154.00	
PG1203/4S-CP	19.75	21.75	24.50	480	130	3	700	154.00	

Pumps

SINGLE AND DOUBLE-ACTING, GASOLINE PUMP, UP TO 75-150 TON, 30-55 CU. IN. / MIN.

Model Shown: PG304, PG554





Features

GASOLINE POWER IDEAL FOR REMOTE LOCATIONS.

- A logical choice at work sites where electricity or compressed air are unavailable. For single or double-acting cylinders at operating pressures up to 10,000 psi.
- All gasoline engine/hydraulic pumps feature Posi-Check® valve to guard against pressure loss when valve is shifted from "advance" to "hold."

PG303 and PG304 (Up to 75 Ton)

- Powered by a 4-cycle, 2 hp Honda engine giving it the lowest weight to horsepower ratio of all gasoline driven pumps.
- Has an aluminum reservoir with 375 cu. in. of usable oil.
- PG30 series pumps are equipped with roll cages to protect pump from damage.
- PG303 is for single-acting cylinders, has a 9520 valve with separate internal return line which allows oil from running pump to return to reservoir, independently of cylinder return oil, when valve is in "return" position.
- PG304 is for double-acting cylinders, has a 9506 4-way (tandem center) valve.

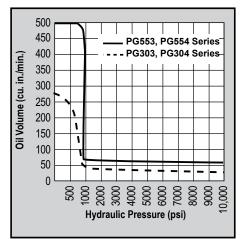
PG553 and PG554 (Up to 150 Ton)

- 6 hp Intek "Diamond Edge" 4-cycle, by Briggs & Stratton.
- 5 gallon reservoir.
- PG553 has a 9520 3-way valve for single-acting cylinders.
- PG554 has a 9506 4-way valve for double-acting cylinders.
- Optional roll cage available.

Gasoline Powered Hydraulic Pumps like this PG303 help provide hydraulic force at remote locations.



Performance Specifications



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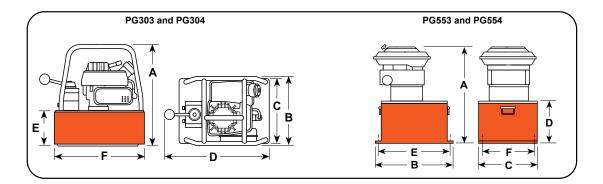
SINGLE AND DOUBLE-ACTING, GASOLINE PUMP, UP TO 75-150 TON, 30-55 CU. IN. / MIN.



Hydraulic Hoses

Heavy-duty and thermo plastic hydraulic hoses to meet your requirements and safety factor.

Refer to the accessories section for details.



Technical Dimensions

Order			C		_	-	Max.	rpm	Oil Del. (cu. in./min. @)				Prod.
No.	A	В	C	D	E	F	Pressure Output		100	1000	5,000	10,000	Wt. with Oil
	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(psi)		(psi)	(psi)	(psi)	(psi)	(lbs.)
PG303, PG304	14.88	10.38	9.50	16.00	5.13	13.50	10,000	6,000	275*	40	35	30	32.00
PG553, PG554	22.00	18.00	12.50	8.63	16.63	20.25	10,000	3,600	480	75	70	55	120.00

* First stage oil delivery from 0-400 psi @ 230 cu. in. per minute minimum.

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve No.	Valve Function	Reservoir Usable Oil Cap. (cu. in.)	Horsepower	Cycle
Single-Acting	2 hp pump with 2 gallon reservoir and single-acting valve.	PG303	3-Way	9520	Advance Hold Return	375	2	2
Single-Acting	6 hp pump with 5.7 gallon reservoir and single-acting valve.	PG553	3-Way	9520	Advance Hold Return	1,300*	6	4
Double-Acting	2 hp pump with 2 gallon reservoir and double-acting valve.	PG304	4-Way	9506	Advance Hold Return	375	2	2
Double-Acting	6 hp pump with 5.7 gallon reservoir and double-acting valve.	PG554	4-Way	9506	Advance Hold Return	1,300*	6	4

* Usable oil is calculated with oil fill at recommended level at 1/2" below cover plate.

Model Shown:

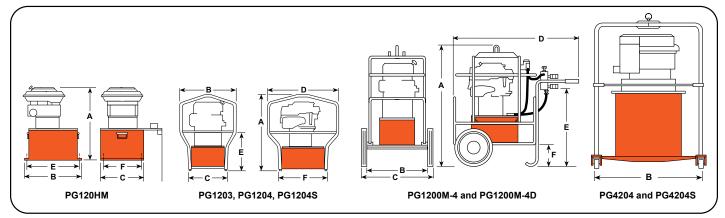
PG4204S, PG1204S, PG1200M-4D



Features

TWO-SPEED HIGH-PERFORMANCE PUMPS IDEAL FOR CONSTRUCTION, STRUCTURE MOVING AND RIGGING APPLICATIONS.

- A logical choice at work sites where electricity or compressed air are unavailable. For single or doubleacting cylinders at operating pressures to 10,000 psi.
- All gasoline engine/hydraulic pumps feature Posi-Check® valve to guard against pressure loss when valve is shifted from "advance" to "hold."
- PG1200 Series pumps powered by a Honda 4-cycle, 5.5 hp engine with automatic decompression and electronic ignition. Deliver over 0.5 gallon (130 cu. in.) of oil per minute at 10,000 psi.
- A 5 gallon reservoir means adequate capacity for multicylinder applications. Dual element air cleaner protects engine from dusty environments.
- Heavy-duty "roll cage" provides pick-up points for lifting. Horizontal bars on PG1203, PG1204 and PG1204S protect unit, provide hand holds for carrying.
- Rubber anti-skid insulation on bottom of reservoir resists skidding and dampens vibration. PG1200M-4 and PG1200M-4D include a pump cart with 12" wheels.
- Adjustable external pressure regulator.
- CSA rated for intermittent duty.



Technical Dimensions

Order				D	_	F	Max. ı F Pressure			Oil Del. (cu.	in./min. @)		Prod.
No.	A	В	С	D	E	F	Output		100	1,000	5,000	10,000	Wt. with Oil
	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(psi)		(psi)	(psi)	(psi)	(psi)	(lbs.)
PG120HM	23.00	15.50	14.25	19.00	13.31	12.13	10,000	3,600	480	175	150	130	150.00
PG1203	27.88	20.25	14.25	26.25	13.50	18.25	10,000	3,600	480	175	150	130	154.00
PG1204	27.88	20.25	14.25	26.25	13.50	18.25	10,000	3,600	480	175	150	130	154.00
PG1204S	27.88	20.25	14.25	26.25	13.50	18.25	10,000	3,600	480	175	150	130	161.00
PG1200M-4	42.13	18.00	25.00	42.50	26.25	7.25	10,000	3,600	480	175	150	130	260.00
PG1200M-4D	42.13	18.00	25.00	42.50	26.25	7.25	10,000	3,600	480	175	150	130	280.00
PG4204	50.25	52.00	52.00	—	—	—	10,000	3,600	1,240	1,120	475	400	435.00
PG4204S	50.25	52.00	52.00	—	—	_	10,000	3,600	1,240	1,120	475	400	440.00

Pumps

PG1200M-4

- For single-acting cylinders. Has 9520 3-way/3-position (tandem center) valve, 9596 load-lowering valve and 9644 4-port manifold with individual needle valves at each port.
 Hydraulic Power Package
 Ideal for single or multip 4-cycle, 20 hp Honda er reservoir (17 gallons usated)
- Has a 9796 coupler and 9797 dust cap at each port. Valving permits precise individual control of up to four cylinders.
- A 9052 heavy-duty, fluid filled pressure gauge (0-10,000 psi) is included.

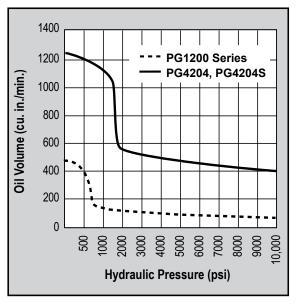
PG1200M-4D

- For single or double-acting cylinders with precise individual control of up to four cylinders possible.
- Equipped same as PG1200M-4, except has 9506 4-way/3-position (tandem center) valve, and second 4-port manifold without needle valves mounted beneath 9644 manifold for operating double-acting cylinders.

PG420 Series Maximum Output Hydraulic Power Package

- Ideal for single or multiple cylinder applications. Has a 4-cycle, 20 hp Honda engine and 20 gallon hydraulic reservoir (17 gallons usable) with low oil level sight gauge.
- Steel roll cage protects pump, has a lifting hook, and 4" dia. swivel casters provide mobility.
- Delivers 400 cu. in. of oil at maximum operating pressure.
- Has a 9506 4-way valve. On/off switch and speed control are protected by a panel. Sturdy molded case protects battery (not included).
- USA EPA Clean Air Act EVAP Certified Product.

Performance Specifications



Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve No.	Valve Function	Reservoir *Usable Oil Cap. (cu. in.)	Horsepower	Cycle
Single-Acting	Base model 5 1/2 hp gasoline pump with 5.7 gallon reservoir.	PG1203	3-Way	9520	Advance Hold Return	1,300	5.5	4
Double-Acting	Base model 5 1/2 hp gasoline pump, with 5.7 gallon reservoir, roll cage, and double-acting valve.	PG1204	4-Way	9506	Advance Hold Return	1,300	5.5	4
Double-Acting	5 1/2 hp gasoline pump, with 5.7 gallon reservoir, roll cage, solenoid valve, and 25 feet cord.	PG1204S	4-Way Solenoid***	9516	Advance Hold Return	1,300	5.5	4
Double-Acting	5 1/2 hp gasoline pump with 5.7 gallon reservoir, roll cage, load-lowering valve, 4 port manifold, gauge, and double-acting systems.	PG1200M-4D	4-Way Manifold	9506 9642	Advance Hold Return**	1,300	5.5	4
Double-Acting	Base model 20 hp pump with 20 gallon reservoir.	PG4204	4-Way	9506	Advance Hold Return	3,927	20	4
Double-Acting	20 hp pump with 20 gallon reservoir, and solenoid-operated remote valve.	PG4204S	4-Way Solenoid***	9516	Advance Hold Return	3,927	20	4

* Usable oil is calculated with oil fill at recommended level at 2.25" below cover plate.

** Control up to 4 cylinders independently.

*** Has 25 ft. remote control cord.

Model Shown:

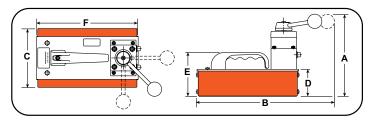
PG4204S, PG1204S, PG1200M-4D



Features

CONVERTS LOW-PRESSURE PORTABLE HYDRAU-LIC PUMPS OR ON-BOARD HYDRAULIC SYSTEMS, INTO HIGH PRESSURE POWER SOURCES.

- Applications include utilities, railroads, construction, riggers and others.
- Operates single or double-acting cylinders, jacks, and tools such as crimper's, spreaders, cable cutters, or tire tools. Version for use with double-acting torque wrenches available.
- May be used to operate two separate, single-acting tools (with integral valves) independently, without need for additional manifold.
- Compact and rugged for use inside a utility vehicle aerial bucket or stowing in a vehicle.
- No reservoir level to maintain; uses low pressure system as oil supply.
- Has 3/8" NPTF ports; compatible with standard fittings for low and high pressure systems.



Technical Dimensions

Order No.	Α	В	С	D	E	F	Max. Pressure Output	Prod. Wt. with Oil
	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(psi)	(lbs.)
HB44	8.63	14.50	6.13	2.75	4.50	10.50	44	16.00

Ordering Information

For Use With Cylinder Type	Description	Order No.	Valve Type	Valve No.	Output Flow Valve Function	Input Flow Range (gpm)	Input Flow Pressure (psi)	Output Flow Range (gpm)
Single-Acting	Hydraulic intensifier for single-acting systems	HB443	3-Way 3-Position	9520*	Advance Hold Return	0-10 †	300-2,000 †	0-2.5
Single-Acting, Double-Acting	Hydraulic intensifier for double-acting systems	HB444	4-Way 3-Position	9506*	Advance Hold Return	0-10 †	300-2,000 †	0-2.5
Double-Acting	Hydraulic intensifier for double-acting torque wrench tools	HB445-RR	4-Way 3-Position	-	Advance Hold Return	0-10 †	300-2,000 †	0-2.5

† For maximum efficiency, recommended input flow is 5 gpm at a maximum pressure of 2,000 psi. Higher flows and/or pressures must be compensated for at the system pump (e.g., relief valve, variable flow devices, etc.) * Posi-Check® valve design, Posi-Check® guards against pressure loss when valve is shifted from "advance" position to "hold" position.

>Power Team

TORQUE WRENCH HYDRAULIC PUMPS 10,000 PSI





This system should not be used for lifting applications.







Torque Wrench Pumps

For Torque Wrench Pumps, refer to the tool section.







Pumps

CHOOSE YOUR BASIC PUMP, SELECT YOUR ACCESSORIES, AND WE WILL ASSEMBLE, TEST AND SHIP YOUR PUMP.



ORDER A "CUSTOM BUILT" HYDRAULIC PUMP

"Assemble to Order" means you can choose a basic pump with gas, air or electric motor. Then select the proper valve, gauge, pressure control, motor control and reservoir. You get a two-stage pump that gives high oil volume for fast cylinder approach (and return with doubleacting cylinders) in the first stage and high pressure in the second stage.

1-1/8 HP UNIVERSAL MOTOR

These motors start under full load and are suitable for operation up to 5,000 or 10,000 psi. The motor is 1-1/8 hp, 12,000 rpm, 115 or 230VAC (specify), 50/60 cycle AC single-phase (25 amp draw at 115VAC). With proper valve they can be used with single or double-acting cylinders.

NOTE: Remote control available.

1-1/2 HP JET MOTOR, SINGLE & THREE-PHASE

Feature low noise level, moderate speed for long service and are ideal for fixed applications. Motor is 1-1/2 hp, 3,450 rpm, 115 or 230VAC, 50 or 60 cycle (specify), AC single-phase with thermal overload switch. Can be used with single or double-acting cylinders and equipped with remote control. Also available in 230/460VAC, three-phase (specify).

NOTE: These do not start under full load unless valve is in "neutral" (requires open or tandem center valve) and are not recommended for frequent starting and stopping.

3 HP JET MOTOR, THREE-PHASE

Gives low noise level and long life due to its moderate operating speed. Ideal for fixed installations. Consists of basic 10,000 psi pump, jet pump motor: 3 hp, 3,450 rpm, 230/460VAC, 60 or 50 cycle (specify). AC three-phase, with thermal overload switch. Equipped with internal and external relief valve. Will start under load.

3 HP AIR MOTOR

This pump is ideal for use where electricity is unavailable or cannot be used. The 5,000 or 10,000 psi pump has a 3 hp air-driven motor at 3,000 rpm (optimum performance based on 80 psi air pressure and 50 cfm at the pump). You can drive single or double-acting cylinders with the correct valve.

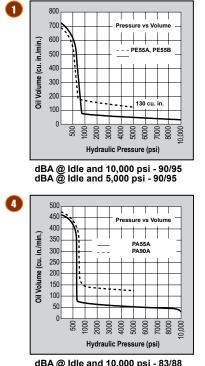
NOTE: 80 psi air supply required to start under full load.

GASOLINE ENGINE

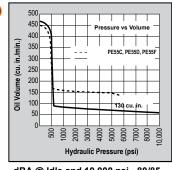
This version is perfect when electricity and air are unavailable. It is capable of continuous operation at full pressure. Consists of basic 10,000 psi pump, 4-cycle Briggs & Stratton "Diamond Edge" gasoline engine, developing 6 hp. As with all these pumps, this unit can be valved for use with either single or double-acting cylinders.

ASSEMBLE TO ORDER PUMPS CUSTOM BUILT HYDRAULIC PUMP

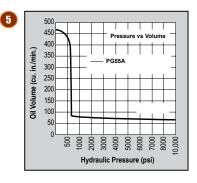
Performance Specifications

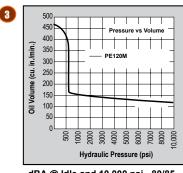


dBA @ Idle and 10,000 psi - 83/88 dBA @ Idle and 5,000 psi - 83/88



dBA @ Idle and 10,000 psi - 80/85



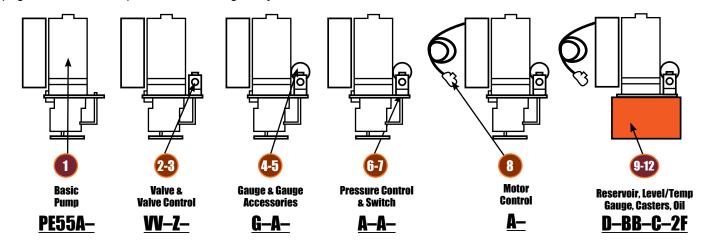


dBA @ Idle and 10,000 psi - 80/85

"ASSEMBLE TO ORDER" PUMP HOW TO ORDER YOUR "CUSTOM" HYDRAULIC PUMP ...

You can choose from pre-engineered, off-the-shelf components to customize your pump. All the components are listed in table form, with key letters or numbers on pages 109-110. Complete instructions guide you so

you can determine what is needed to complete a pump assembly. Shown below is an example of a custom-built pump.



Pump No. PE55A-VV-Z-G-A-A-A-D-BB-C-2F is a 10,000 psi two-speed pump with a 115VAC, 50-60Hz, single-phase, 1-1/8 hp, 12,000 rpm motor; a 9512 4-way solenoid valve with a 202778 remote hand control, a 9041

See next two pages for pump components

pressure gauge, no gauge accessories, standard pressure control, standard On/Off/Pulse motor control, 40063OR9 2-gallon reservoir, a 350431 oil level/temperature gauge, 10494 casters, and 2 gallons of standard hydraulic oil.

Pumps

TO BUILD YOUR PUMP, FILL IN KEY LETTERS FROM CHARTS

Basic Pump	2 Select Valve	Select Valve Control	4 Select Gauge	Select Gauge Accessory	6 Pressure Control
Pressure	8 Motor	9 Reservoir	Oil Level /	11 Choose	2 Select
Switch	Control		Temp. Gauge	Casters	Oil

Use the charts numbered from 1-12 below to select the pump, valve, gauge and other accessories to suit your needs. For the pump, fill in the basic number plus key letter in block 1 above and the key letter only in the blocks 2-12 above for any of the other items. Refer to the appropriate pages in this catalog for more specific information on the products you need.

BASIC PUMP 1

BASIC PUMP NUMBERS					SPECIFICATIONS		
PE55 PE120		PA55 PA90	PG55	NOTE: Customer must specify voltage required.			
(10,000 psi)	(10,000 psi)	(10,000 psi)	(5,000 psi)	(10,000 psi)	Power Source	rpm	hp
А					115VAC-60 Hz, 1Ø	12,000	1.125
					110VAC-50 Hz, 1Ø	12,000	1.125
В					230VAC-60 Hz, 1Ø	12,000	1.125
					220VAC-50 Hz, 1Ø	12,000	1.125
C **					115VAC-60 Hz, 1Ø	3,450	1.5
C50 **					110VAC-50 Hz, 1Ø	2,850	1.5
D **					230VAC-60 Hz, 1Ø	3,450	1.5
D50 **					220VAC-50 Hz, 1Ø	2,850	1.5
	M60 *				208, 230/460VAC-60 Hz, 3Ø	3,450	3
	M50 *				220/380VAC-50 Hz, 3Ø	2,850	3
		А	A		Air Motor	3,000	3
				A	Gas Engine	3,600	6

* Voltage Specification Required.

** These pumps do not start under full load unless valve is in "neutral" position (requires open or tandem center valve) and are not recommended for frequent starting and stopping.

VALVE

Man	ifold / Manual / Air-Operated Directional Valves	Function	
AB	9628 manual, tandem center	4-way, 3-pos.	
AC	9632 manual "twin" tandem and open center	valve	
Α	None	—	
В	9626 manifold		
С	9584 manual	Manifold 3-way, 2-pos. valve	
D	9582 manual		
E	9610 automatic, pilot-operated	10.10	
G	9504 manual	3/4-way, 2-	
JJ	9594 air-operated	pos. valves	
L	9502 manual, closed center "non-interflow"	3-way, 3-pos.	
М	9520 manual, tandem center Posi-Check®	valve	

Man	ifold / Manual / Air-Operated Directional Valves	Function	
0	9609 manual, pressure compensated flow control	3-way, 4-pos.	
R	9506 manual, tandem center Posi-Check®		
RR	9511 manual, open center	4	
S	9500 manual, tandem center	4-way, 3-pos. valves	
Т	9507 manual, closed center Posi-Check®	Valves	
U	9501 manual, closed center		
	Solenoid-Operated Directional Valves	Function	
FF	Solenoid-Operated Directional Valves 9569 solenoid-operated - 24VAC	Function 3-way, 2-pos.	
FF HH			
	9569 solenoid-operated - 24VAC	3-way, 2-pos.	
	9569 solenoid-operated - 24VAC	3-way, 2-pos. 3/4-way,	
НН	9569 solenoid-operated - 24VAC 9572 solenoid-operated - 24VAC	3-way, 2-pos. 3/4-way, 2-pos.	

VALVE CONTROL

	Use with Valve	
Α	None	-
Х	304718 remote hand control, 10 ft.	9572
XF	309652 remote foot control, 10 ft.	9572
Y	202777 remote hand control, 10 ft.	9569 or 9599

	Valve Remote Control	Use with Valve
Ζ	202778 remote hand control, 10 ft.	9512 or 9615
ZF	309653 remote foot control, 10 ft.	9512, 9615, 9569 or 9599
ZZ	209593 remote hand control, 12 ft.	9594

>Power Team

ASSEMBLE TO ORDER PUMPS COMPONENT, SPECIFICATION CHART



🚺 GAUGE

	Pressure Gauge						
Α	None						
В	Other – Specify						
G	9041 0-10,000 psi – 0-689 Bar (2.5" diameter)						
Н	9040 0-10,000 psi – 0-689 Bar (Liquid) (2.5" diameter)						
J	9051 0-10,000 psi – 0-689 Bar (4" diameter)						
Μ	9052 0-10,000 psi – 0-689 Bar (Liquid) (4" diameter)						

GAUGE ACCESSORY

Gauge Accessories					
Α	A None				
Ν	9049 pulsation dampener – All dry gauges				

PRESSURE CONTROL

	Pressure Controls						
Α	With standard external pressure regulator						
С	Other – specify						
D	350199 premium external pressure regulator.						
	See Power Team Catalog product No. 9633 for details.						

NOTE: Pressure controls are factory pre-set at 10,000 psi unless otherwise specified.

1 PRESSURE SWITCH

	Pressure Switch						
Α	None						
В	9625 electric pressure switch (500-10,000 psi) NOTE: Pressure switch is factory pre-set at 10,000 psi unless otherwise specified.						
С	9641 pilot-operated air control valve - Normally closed						
D	9643 pilot-operated air control valve - Normally opened						

8 MOTOR CONTROL

	Electric Motor Controls								
A	Standard On/Off/Pulse control (does not include remote switch) for A, B, C, D, F and M electric pumps. Also used for remote controlled solenoid valves.								
В	None								
С	25017 remote motor hand switch, 10 ft.								
D	203225 remote motor hand switch, 10 ft. (heavy-duty)								
E	10461 remote motor foot switch, 10 ft.								
	Air Motor Controls								
AA	Other – specify								
В	None								
Ρ	27876 hand motor control (for PA55 & PA90 series)								
Q	27877 foot motor control (for PA55 & PA90 series)								

	Reservoir	Capacity					
Α	None	-					
В	Other – Specify	-					
D	40063OR9 – PE55, PE120, PA55 and PA90 series	2.5 gal.					
Е	61165† – PE55, PE120, PA55 and PA90 series	2 gal.					
	(Oil temperatures in excess of 150° F. may cause permanent failure of the thermoplastic reservoir)						
F	RP22 ⁺ – PE55, PE120, PA55 and PA90 series	2.5 gal.					
Н	61799OR9. Same as D except with drain port	2.5 gal.					
J	RP50 – PE55, PE120, PA55 and PA90 series	5 gal.					
κ	40137OR9 – PG55 series	5 gal.					
Ρ	209124 - PE55, PE120, PA55 and PA90 series	7 gal.					
V	RP100 – PE55, PE120, PA55 and PA90 series	10 gal.					
W	RP101 – PG55 series	10 gal.					

NOTE: Includes cover adapter and misc. accessories when applicable.

† High density polyethylene.

‡ Aluminum.

1 OIL LEVEL / TEMP. GAUGE

	Oil Level / Temperature Gauge					
Α	None					
BB	350431 oil level/temperature gauge					

11 CASTERS

Casters						
Α	None					
BB	10494 caster for use with 40063OR9 reservoir					
	(Specify quantity of four)					

1 OIL

	Hydraulic Oil	Capacity
Е	Ship pump without oil	-
F	9637 Standard hydraulic oil	1 gal.
G	9638 Standard hydraulic oil	2.5 gal.
Q	9639 Flame-Out® hydraulic oil	1 gal.
R	9640 Flame-Out® hydraulic oil	2.5 gal.
U	9645 Biodegradable hydraulic oil	1 gal.
V	9646 Biodegradable hydraulic oil	2.5 gal.

NOTE: Select type of hydraulic oil and specify quantity.

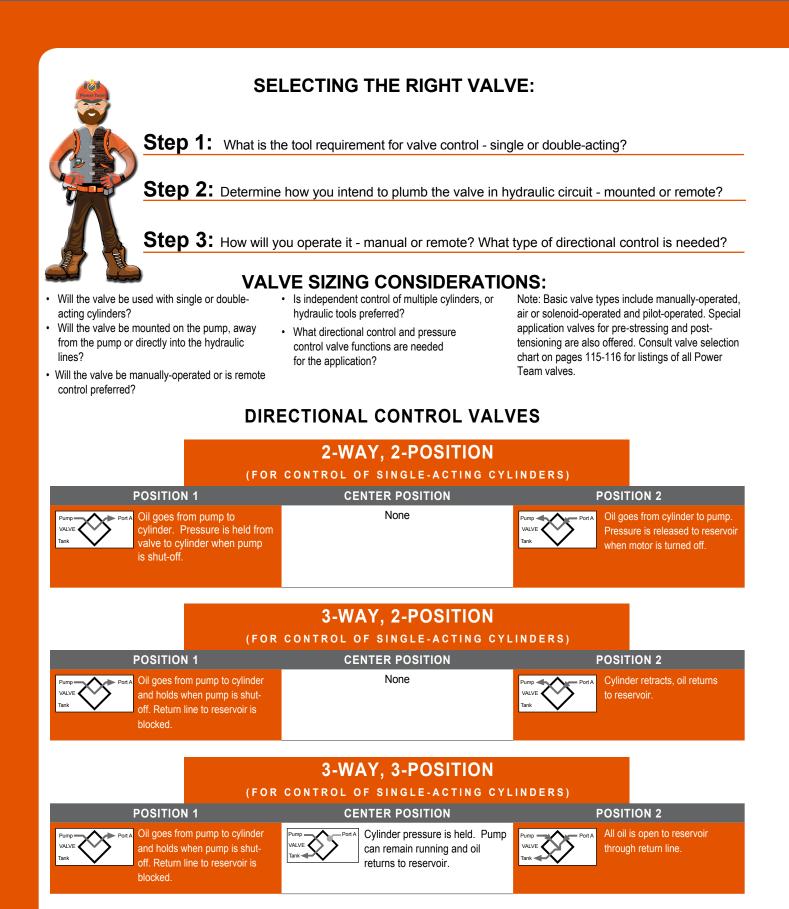
POWERTHON LIFETIME WARRANTY

SELECT FROM A WIDE RANGE OF HYDRAULIC ACCESSORIES TO COMPLETE YOUR SYSTEM REQUIREMENTS

- Power Team offers the widest selection of pump-mounted, remote or in-line valves to control your hydraulic circuit requirements.
- A wide variety of hose types, sizes and configured arrangements in rubber or polyurethane
- High pressure fittings, gauges, and other miscellaneous accessories to fit your needs



	Section	Page Content	Pages
	Introduction	Choosing the Right Valve and Circuit Schematics	111-114
	Valves	Valve Selection / Pump Options Pump-Mounted Hydraulic Pump Accessories Remote-Mounted In-Line	115-116 117-124 125-126 127-128 129-131
	Fluids	Standard Hydraulic Oil, Flame Out®, Bio Degradable, Low Temperature	131
	Pump Accessories	Motor Controls, Sub-plates, Air Filter / Regulator / Lubricator, Pressure Switch, Air Control Valves, Oil Cooler Kits, Reservoir Breather Kits, Casters, Fluid Level / Temp. Gauge, Foot Control Guard, Magnetic Strip, Seal Kits, Carts / Roll Cages, Reservoirs	133-134
	Hoses	Rubber, Wire-Braid Polyurethane Non-Conductive	135-137
Ý	Couplers	Quick-Connect, Flush Face	138
1	Gauges	Heavy-Duty Hydraulic Digital and Analog	139-142
	Manifolds	Standard Blocks Blocks with Valves	143
	Fittings	Connectors, Couplings, Crosses, Elbows, Tees, Swivels, Special Adapters	144



IN-LINE HYDRAULIC VALVES

Load-Lowering Valve – Provides precision metering for controlled return of the cylinder piston.

Sequence Valve – Used when a cylinder in a multiple cylinder application must advance before any other.

Pressure Reducing Valve – Permits independent pressure control to two or more, clamping systems operated by a single power source.

Shut-off Valve – For fine metering of hydraulic oil. Several may be used to control multiple single-acting cylinders.

Check Valve – Permits flow of hydraulic oil in one direction only.

Pressure Relief Valve – Used at remote locations in a hydraulic circuit where maximum pressure requirements are less than the setting of the basic overload valve in the pump. Protects a hydraulic system against over pressurization.

Metering Valve – Restricts surges by restricting flow to a certain level. When flow subsides, valve reopens automatically. For systems using large cylinders or extended lengths of hose.

Pressure Regulator Valve – Permits external adjustment of operating pressures at various values below the internal relief valve setting of the pump.

CAUTION: To prevent sudden, uncontrolled descent of a load as it is being lowered, use a 9596 Load-Lowering Valve or 9720 Counter Balance Valve in conjunction with the directional valve used in your application.

DIRECTIONAL CONTROL VALVES

4-WAY, 2-POSITION

(FOR CONTROL OF SINGLE-ACTING CYLINDERS)

POSITION 1

Oil goes to the "extend" side

of the cylinder. The oil from

the "retract" side returns to

reservoir. Cylinder holds with

CENTER POSITION

None

POSITION 2

ALVE Port A

Oil goes to the "retract" side of the cylinder, oil from the "extend" side returns to reservoir.

4-WAY, 3-POSITION

(FOR CONTROL OF DOUBLE-ACTING CYLINDERS) CENTER POSITION

POSITION 1

TANDEM CENTER

driven pumps.

pump shut-off.



Oil goes to the "extend" side of the cylinder, oil from the "retract" side returns to reservoir. Cylinder holds with pump shut-off.

Cylinder ports are blocked, oil

from pump goes to reservoir.

Used when pump remains

running. Example: gasoline-



Pump

VALVE

Tank

Holds pressure even if pump is running. Oil from pump goes through valve, back to reservoir.

POSITION 2



Oil goes to "retract" side of cylinder. Oil from "extend" side returns to the reservoir.

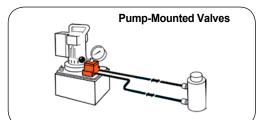
TYPICAL CENTERS

CLOSED POSITION

Generally used when running multiple valves in series from one pump.

OPEN CENTER

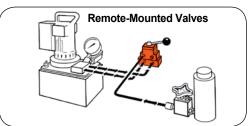




Order No.	Page No.	Cylinder* Applications	Operation	Valve Type	Volt	Advance / Return	Advance / Hold Return	**Posi- Check® Feature
9500	120	SA/DA	Manual	4-Way, 3-Pos. Tandem Center	_	No	Yes	No
9501	120	SA/DA	Manual	4-Way, 3-Pos. Closed Center	_	No	Yes	Yes
9502	119	SA	Manual	3-Way, 3-Pos. Closed Center	_	No	Yes	Yes
9504	118	SA/DA	Manual	3/4-Way, 2-Pos.	_	Yes	Yes	No
9506	120	DA	Manual	4-Way, 3-Pos. Tandem Center	_	No	Yes	Yes
9507	120	DA	Manual	4-Way, 3-Pos. Closed Center	_	No	Yes	Yes
9511	120	SA/DA	Manual	4-Way, 3-Pos. Open Center	_	Yes	Yes	No
9512	123	DA	Solenoid	4-Way, 3-Pos. Tandem Center	24	No	Yes	Yes
9513	123	DA	Solenoid	4-Way, 3-Pos. Tandem Center	115	No	Yes	Yes
9516	123	DA	Solenoid	4-Way, 3-Pos. Tandem Center	12	No	Yes	Yes
9517	118	SA	Manual	2-Way, 2-Pos.	_	No	Yes	No
9519	123	DA	Solenoid	4-Way, 3-Pos. Tandem Center	230	No	Yes	Yes
9520	119	SA	Manual	4-Way, 3-Pos. Tandem Center	_	No	Yes	Yes
9522	123	DA	Solenoid	4-Way, 3-Pos. Open Center	230	Yes	No	No
9523	123	SA	Pilot-Operated Solenoid	3-Way, 2-Pos.	230	Yes	No	No
9552	122	SA/DA	Solenoid	3/4-Way, 2-Pos.	230	Yes	No	No
9553	123	SA	Pilot-Operated Solenoid	3-Way, 2-Pos.	24	Yes	No	No
9569	122	SA	Solenoid	3-Way, 2-Pos.	24	No	Yes	No
9570	122	S.A.	Solenoid	3-Way, 2-Pos.	230	No	Yes	No
9572	122	SA/DA	Solenoid	3/4-Way, 2-Pos.	24	Yes	No	No
9579	122	SA	Solenoid	3-Way, 2-Pos.	115	No	Yes	No
9582	117	SA	Manual	3-Way, 2-Pos.	_	No	Yes	No
9584	117	SA	Manual	3-Way, 2-Pos.	_	No	Yes	No
9589	123	SA	Pilot-Operated Solenoid	3-Way, 2-Pos.	115	Yes	No	No
9590	123	DA	Solenoid	4-Way, 3-Pos. Open Center	115	Yes	No	No
9592	122	SA/DA	Solenoid	3/4-Way, 2-Pos.	115	Yes	No	No
9594	122	SA/DA	Air	3/4-Way, 2-Pos.	_	No	Yes	Yes
9599	121	SA	Pilot-Operated Solenoid	3-Way, 3-Pos. Tandem Center	24	No	Yes	Yes
9605	121	SA	Pilot-Operated Solenoid	3-Way, 3-Pos. Tandem Center	115	No	Yes	Yes
9609	121	SA	Manual	3-Way, 3-Pos. Tandem Center	_	No	Yes	No
9610	117	SA	Auto Pilot-Operated	3-Way, 2-Pos.	_	Yes	No	No
9610A	117	SA	Manual	2/3-Way, 2-Pos.	_	No	Yes	No
9615	123	DA	Solenoid	4-Way, 3 Pos. Open Center	24	Yes	No	No
9628	124	SA/DA	Manual	Post-Tensioning	_	Special	No	No
9632	124	SA/DA	Manual	Post-Tensioning	_	Special	No	No

Note:

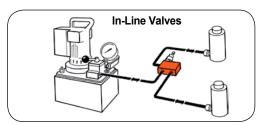
* "SA" represents single-acting cylinders and "DA" represents double-acting cylinders.
 ** The Posi-Check® feature guards against pressure loss when shifting from "advance" to "hold" position.



Order No.	Page No.	Cylinder Applications*	Operation	Valve Type	Volt	Advance / Return	Advance / Hold Return	**Posi- Check® Feature
9508	128	SA / DA	Manual	4-Way, 3-Pos. Closed Center	—	No	Yes	Yes
9509	128	SA / DA	Manual	4-Way, 3-Pos. Tandem Center	—	No	Yes	Yes
9514	128	DA	Solenoid	4-Way, 3-Pos. Tandem Center	115	No	Yes	Yes
9524	127	SA / DA	Solenoid	3/4-Way, 2-Pos.	230	No	Yes	No
9525	128	DA	Solenoid	4-Way, 3-Pos. Tandem Center	230	No	Yes	Yes
9526	128	SA	Solenoid	3-Way, 2-Pos.	230	No	Yes	No
9554	127	SA / DA	Solenoid	3/4-Way, 2-Pos.	24	No	Yes	No
9555	128	DA	Solenoid	4-Way, 3-Pos. Tandem Center	24	No	Yes	Yes
9556	128	SA	Solenoid	3-Way, 2-Pos.	24	No	Yes	No
9559	128	SA	Solenoid	3-Way, 2-Pos.	115	No	Yes	No
9593	127	SA / DA	Solenoid	3/4-Way, 2-Pos.	115	No	Yes	No
9595	127	SA / DA	Air	3/4-Way, 2-Pos.	_	No	Yes	No

Note:

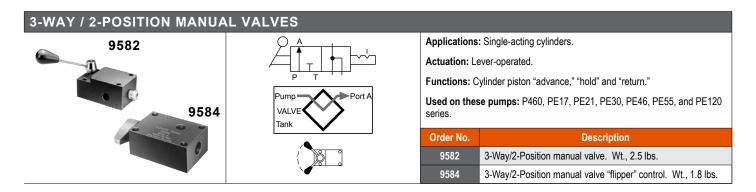
SA" represents single-acting cylinders and "DA" represents double-acting cylinders.
** The Posi-Check® feature guards against pressure loss when shifting from "advance" to "hold" position.



Order No.	Page No.	Cylinder Applications*	Operation	Valve Type
9575	131	SA	Manual	Shut-Off Valve
9580	131	SA	Automatic	One-Way Check Valve
9581	131	SA / DA	Automatic	Pilot-Operated Check Valve
9596	129	SA	Manual	Load-Lowering Valve
9597	129	SA / DA	Automatic	Sequence Valve
9608	129	SA / DA	Automatic	Pressure Reducing Valve
9623	131	SA / DA	Automatic	Pressure Relief Valve
9631	130	SA / DA	Automatic	Metering Valve
9633	130	SA / DA	Automatic	Pressure Regulator Valve
9720	129	SA / DA	Automatic	Counter Balance Valve
9721	129	SA / DA	Automatic	Counter Balance Valve
RV21278	130	_	Automatic	Relief Valve

Note:

* "SA" represents single-acting cylinders and "DA" represents double-acting cylinders.



3-WAY / 2-POSITION PILOT-OPERATED AUTOMATIC VALVES						
		Applications: Single-acting cylinders.				
	Pump VALVE Tank	Actuation: Pilot oil.				
		Functions: When pump is started, pilot oil automatically closes valve and directs oil to cylinder. When pump is stopped, valve automatically opens and oil returns to reservoir.				
		Used on these pumps: Furnished with pilot lines and adapters for P PA90, PE30, PE55, and PE120 series.				
_		Order No.	Description			
		9610	3-way/2-position pilot-operated automatic valve. Wt., 4.2 lbs.			

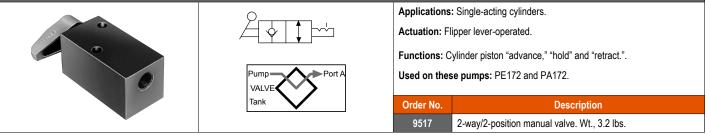
Pump Port A		Applications: Manual operation for load lifting and holding with single-acting cylinders; automatic "dump" for operating hydraulic tools.			
	Actuation: F	Actuation: Flipper lever/pilot oil.			
		Functions: With lever in closed position, valve will hold the load. When lever is "open," valve functions as a true automatic "dump" valve			
	PA90, PE30,	Used on these pumps: Furnished with pilot lines and adapters for PA55, PA90, PE30, PE55, and PE120 series. For application on other pumps, consult factory.			
Tank	Order No.	Description			
	9610A	2/3-way/2-position manual/pilot-operated automatic valve. Wt., 4.4 lbs.			

CAUTION: To prevent sudden, uncontrolled descent of a load as it is being lowered, use a 9596 Load-Lowering Valve or 9720 Counter Balance Valve in conjunction with the directional valve used in your application.
IMPORTANT: Conversion kit 251528 must be used when mounting any of the valves on this page on PA17 or PE17 pumps.
IMPORTANT: When ordering any valve for a PE30 or PG30 series pump, 1/2" longer mounting screws are required. For valves 9504, 9584, 9610 and 9610A, order four 12001 cap screws. For valve 9582, order two 12001 and two 10856 cap screws.

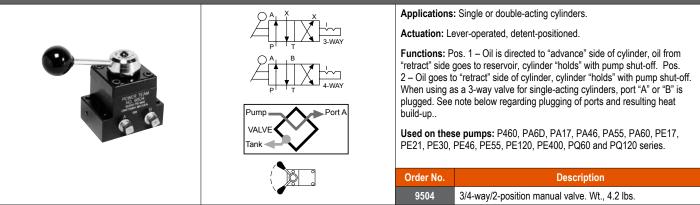
HYDRAULIC PUMP-MOUNTED VALVES MANUAL & PILOT-OPERATED



2-WAY/2-POSITION MANUAL VALVE



3/4-WAY/2-POSITION MANUAL VALVE



NOTE: 9504 can be remote-mounted with a 9510 sub-plate.

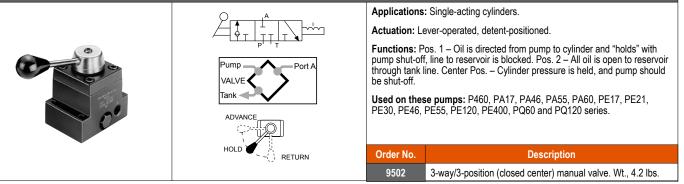
CAUTION: To prevent sudden, uncontrolled descent of a load as it is being lowered, use a 9596 Load-Lowering Valve or 9720 Counter Balance Valve in conjunction with the directional valve used in your application.

IMPORTANT: Conversion kit 251528 must be used when mounting any of the valves on this page on PA17 or PE17 pumps.

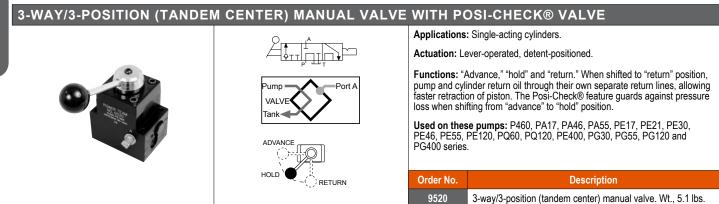
IMPORTANT: When ordering any valve for a PE30 or PG30 series pump, 1/2" longer mounting screws are required. For valves 9504, 9584, 9610 and 9610A, order four 12001 cap screws. For valve 9582, order two 12001 and two 10856 cap screws.

NOTE: Valves 9501, 9502, 9504 and 9507 can have a port blocked or have a closed center position. When a port is blocked and the valve is shifted to the blocked port, the pump will generate excessive heat. An electric or rotary air pump can either be turned off manually or with a pressure switch. Reciprocating air pumps may be adjusted to stall out and stop.

3-WAY/3-POSITION (CLOSED CENTER) NON-INTER FLOW MANUAL VALVE WITH POSI-CHECK®



NOTE: A pressure switch and/or gauge may be attached if desired. Also, the 9502 can be remote-mounted if a 9510 sub-plate is used.



A CAUTION: To prevent sudden, uncontrolled descent of a load as it is being lowered, use a 9596 Load-Lowering Valve or 9720 Counter Balance Valve in conjunction with the directional valve used in your application. NOTE: Valves 9501, 9502, 9504 and 9507 can have a port blocked or have a closed center position. When a port is blocked and the valve is shifted to the blocked port, the pump will generate excessive

heat. An electric or rotary air pump can either be turned off manually or with a pressure switch. Reciprocating air pumps may be adjusted to stall out and stop.

NOTE: Gauge ports monitor pump pressure only, not pressure to the hydraulic cylinder(s). IMPORTANT: Conversion kit 251528 must be used when mounting any of the valves on this page on PA17 or PE17 pumps. IMPORTANT: When ordering any valve for a PE30 or PG30 series pump, ¹/2" longer mounting screws are required. For valves 9502 and 9520, order four 12001 cap screws. For valve 9576, order four 17428 cap screws.



4-WAY/3-POSITION (TANDEM CENTER) VALVE WITH POSI-CHECK® Applications: Single or double-acting cylinders. Actuation: Lever-operated, detent-positioned. Functions: "Advance," "hold" and "return." The Posi-Check® feature guards Port A against pressure loss when shifting from "advance" to "hold" position. Used on these pumps: P460, PA6D, PA17, PA46, PA55, PE17, PE21, PE30, PE46, PE55, PE84, PE120, PE400, PED, PG30, PG55, PG120, Tank Port E PG400, PQ60 and PQ120 series. POS. B Order No. Description POS. C POS A 9506 4-way/3-position (tandem center) manual valve. Wt., 5.1 lbs. 4-WAY/3-POSITION (TANDEM CENTER) AND (OPEN-CENTER) MANUAL VALVES Applications: Single or double-acting cylinders. Actuation: Lever-operated, detent-positioned. Functions: The 9500 provides "advance," "hold" and "return." The 9511 (open center) valve can be used if holding is not a requirement, as when running two separate hydraulic tools. Provides "advance" and "return" only. Used on these pumps: P460, PA17, PA46, PA55, PE17*, PE21, PE30. \/AI PE46, PE55, PE120, PE400, PG30, PG55, PG120, PG400, PQ60 and Tank Port B PQ120 series POS. B *Does not mount without 251528. Order No Description POS 9500 4-way/3-position (tandem center) manual valve. Wt., 4.2 lbs. 9511 4-way/3-position (open center) manual valve. Wt., 4.2 lbs. 4-WAY/3-POSITION (CLOSED CENTER) MANUAL VALVE WITH POSI-CHECK® Applications: Single or double-acting cylinders. Actuation: Lever-operated, detent-positioned. Functions: Similar to 9506, but is a closed center valve with Posi-Check® Generally used to operate multiple cylinders with a single pump. Provides 'advance," "hold" and "return." The Posi-Check® feature guards against "advance ¹ pressure loss when shifting from the "advance" to "hold" position. See note below regarding plugging of ports and resulting heat build-up. Used on these pumps: P460, PA17, PA46, PA55, PA60, PA6D, PE17, PE21, PE30, PE46, PE55, PE120, PE400, PQ60 and PQ120 series. Order No. Description POS. 0 9507 4-way/3-position (closed center) manual valve. Wt., 5 lbs. 4-WAY/3-POSITION (CLOSED CENTER) MANUAL VALVE Applications: Single or double-acting cylinders. Actuation: Lever-operated, detent-positioned. Functions: "Advance," "hold" and "return." Closed center design makes valve suitable for operating multiple cylinders from a single pump. See note below regarding plugging of ports and resulting heat build-up. Pump Used on these pumps: P460, PA17, PA46, PA55, PA60, PE17, PE21, PE30, PE46, PE55, PE120, PE400, PQ60 and P120 series. Tar POS. B

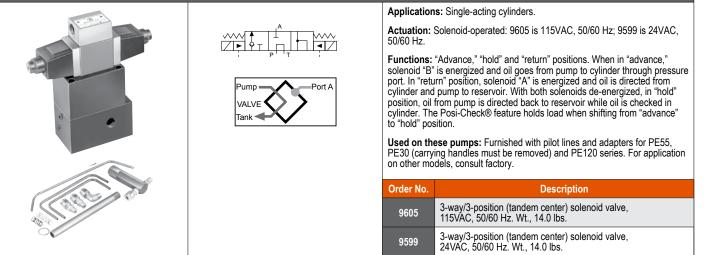
Order No.	Description
9501	4-way/3-position (closed center) valve. Wt., 4.2 lbs.

NOTE: All valves on this page may be remote-mounted with a 9510 sub-plate. Valves 9501, 9502, 9504 and 9507 can have a port blocked or have a closed center position. When a port is blocked and the valve is shifted to the blocked port, the pump will generate excessive heat. An electric or rotary air pump can either be turned off manually or with a pressure switch. Reciprocating air pumps may be adjusted to stall out and stop.

POS. A

POS. C

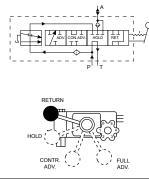
3-WAY/3-POSITION (TANDEM CENTER) SOLENOID VALVES WITH POSI-CHECK®



NOTE: Valves above are shipped without controls. Use 202777 remote hand control. Consult factory for field installation

3-WAY/4-POSITION MANUAL PRESSURE COMPENSATED VALVE





Applications: Single-acting cylinders. Primarily for use in testing soil, rock, concrete, asphalt and related engineering materials

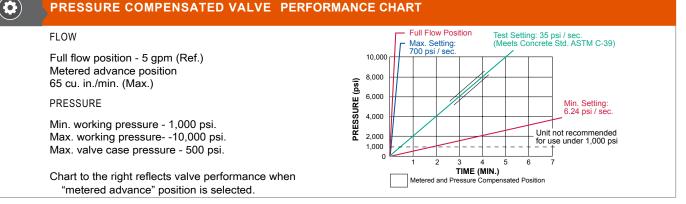
Actuation: Lever and adjustable, pressure compensated flow control valve.

Functions: Cylinder piston "return," "hold," "controlled advance" (pressure compensated) and "advance" (full flow). Will deliver a relatively constant flow regardless of pressure between 1,000 and 10,000 psi.

Used on these pumps: PA17, PA46, PA55, PE17, PE21, PE30*, PE46, PE55, PE200, PE400, PG30*, PG55, PG120, PG400, PQ60 and PQ120 series. * NOTE: Adapter kit 252161 is required for mounting this valve to a PE30 or PG30 series pump.

> Description 3-way/4-position manual pressure compensated valve. Wt., 8.7 lbs.

PRESSURE COMPENSATED VALVE PERFORMANCE CHART



Order No.

9609

A CAUTION: To prevent sudden, uncontrolled descent of a load as it is being lowered, use a 9596 Load-Lowering Valve or 9720 Counter Balance Valve in conjunction with the directional valve used in your application.

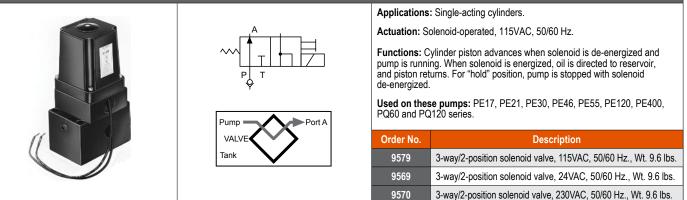
IMPORTANT: Conversion kit 251528 must be used when mounting the 9609 valve on PA17 or PE17 pumps.

IMPORTANT: When ordering any valve for a PE30 or PG30 series pump, 1/2" longer mounting screws are required. For valves 9500, 9501 and 9511, order four 12001 cap screws. For valve 9552, 9506, and 9507, order four 11956 cap screws. For valves 9599 and 9605, order four 251078 cap screws. For valve 9609, order four 10855 cap screws.

PUMP-MOUNTED VALVES, SOLENOID OR AIR-OPERATED 3/8" PORTS, 5 GPM MAX. FLOW RATE, 10,000 PSI



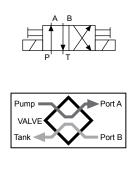
3-WAY/2-POSITION SOLENOID VALVE



NOTE: Valves above are shipped without control switch. Use 202777 remote hand switch. When this valve is mounted, the pump must be equipped with an outlet check valve.

3/4-WAY/2-POSITION SOLENOID VALVES





Applications: Single or double-acting cylinders. When used with singleacting cylinders, one port should be plugged.

Actuation: Solenoid-operated, 115VAC, 50/60 Hz.

Functions: Oil is directed to "extend" side of cylinder, oil from "retract" side goes to reservoir; cylinder "holds" with pump shut-off. Oil is directed to "retract" side of cylinder; oil from "extend" side goes to reservoir. NOTE: Cylinder will not "hold" in the "return" position with motor running or shut-off.

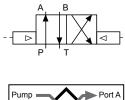
Used on these pumps: 9552, 9572 and 9592 are used with PE17, PE30 (with carrying handles removed), PE46, PE55, PE400, PQ60 and PQ120 series.

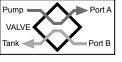
Order No.	Description
9592	3/4-way/2-position solenoid valve, 115VAC, 50/60 Hz., Wt. 14.6 lbs.
9552	3/4-way/2-position solenoid valve, 230VAC, 50/60 Hz., Wt. 14.6 lbs.
9572	3/4-way/2-position solenoid valve, 24VAC, 50/60 Hz., Wt. 14.6 lbs.

NOTE: Valves above are shipped without controls. The 9552, 9572 and 9592 can be used with the 304718 remote hand control. NOTE: Ports are 1/4" NPTF.

AIR ACTUATED VALVE







Applications: Single or double-acting cylinders. When used with singleacting cylinders, one port should be plugged.

Actuation: Air-operated.

Functions: Oil is directed to "extend" side of cylinder, oil from "retract" side goes to reservoir, cylinder "holds" with pump shut-off. Oil is directed to "retract" side of cylinder, oil from "extend" side goes to reservoir. NOTE: Cylinder will not "hold" in the "return" position with motor running or shut-off.

Used on these pumps: PA17, PA46 and PA55 series.

Order No.	Description		
9594	3/4-way/2-position solenoid valve, air-operated (minimum of 50 psi air pressure required). Wt., 11 lbs.		

NOTE: Valve above is shipped without controls. 9594 can be used with the 209593 remote hand control.

A CAUTION: To prevent sudden, uncontrolled descent of a load as it is being lowered, use a 9596 Load-Lowering Valve or 9720 Counter Balance Valve in conjunction with the directional valve used in your application.

IMPORTANT: Conversion kit 251528 must be used when mounting any of the valves on this page on PA17 or PE17 pumps.

IMPORTANT: When ordering any value for a PE30 or PG30 series pump, 1/2" longer mounting screws are required. For values 9569, 9570 and 9579, order four 10856 cap screws. For values 9552, 9572 and 9592, order four 12001 cap screws.

4-WAY/3-POSITION (OPEN CENTER) SOLENOID VALVE Applications: Double-acting cylinders. Actuation: Solenoid-operated, 115VAC, 50/60 Hz. Functions: "Advance," open center and "return" positions. Cylinder ports and pump port are open to reservoir in "neutral." Used on these pumps: Furnished with pilot lines and adapters for PE30 (with carrying handles removed), PE55 and PE120 series. For other pump models, consult factory. NOTE: A pressure switch and/or gauge may be attached if desired. Order No. Description 4-way/3-position (open center) solenoid valve, 115 volt, 50/60 Hz., Wt. 15.5 lbs. 9590 4-way/3-position (open center) solenoid valve, 230 volt, 9522 50/60 Hz., Wt. 15.5 lbs. 4-way/3-position (open center) solenoid valve, 24 volt, 50/60 Hz., Wt. 15.5 lbs. 9615 4-WAY/3-POSITION (TANDEM CENTER) PILOT-OPERATED SOLENOID VALVE Applications: Double-acting cylinders. Actuation: Solenoid-operated, 115VAC, 50/60 Hz. Functions: "Advance," "hold" and "return." The Posi-Check® feature holds the load when shifting from the "advance" to the "hold" position. Used on these pumps: PE17, PE21, PE30 (with carrying handles removed), PE46, PE55, PE120, PE400, PQ60 and PQ120 series. NOTE: A gauge may be attached if desired. Order No. Description Pump Port A 4-way/3-position (tandem center) solenoid valve, 115VAC, VALVE 9513 50/60 Hz., Wt. 18.1 lbs. Tank Port E 4-way/3-position (tandem center) solenoid valve, 24VAC, 9512 50/60 Hz., Wt. 18.1 lbs. 4-way/3-position (tandem center) solenoid valve, 12VDC, Wt. 18.1 lbs. For use on the PG1204S and PG400 series 9516 pumps only 4-way/3-position (tandem center) solenoid valve, 230VAC, 50/60 Hz. , Wt. 18.1 lbs. Consult factory for field installation. 9519 3-WAY/2-POSITION (PILOT-OPERATED, NORMALLY OPEN) SOLENOID VALVE

Applications: Single-acting cylinders.

Actuation: Solenoid-operated, 115VAC, 50/60 Hz.

Functions: "Advance" and "return."

Used on these pumps: Furnished with pilot lines and adapters for PE30 (with carrying handles removed), PE55 and PE120 series. For other pump models, consult factory.

NOTE: A pressure switch and/or gauge may be attached if desired.

Order No.	Description
9589	3-way/2-position (pilot-operated) solenoid valve, 115VAC, 50/60 Hz., Wt. 8.2 lbs.
9523	3-way/2-position (pilot-operated) solenoid valve, 230VAC, 50/60 Hz., Wt. 8.2 lbs.
9553	3-way/2-position (pilot-operated) solenoid valve, 24VAC, 50/60 Hz., Wt. 8.2 lbs.

🔺 CAUTION: To prevent sudden, uncontrolled descent of a load as it is being lowered, use a 9596 Load-Lowering Valve or 9720 Counter Balance Valve in conjunction with the directional valve used in your application. IMPORTANT: Conversion kit 251528 must be used when mounting the 9609 valve on PA17 or PE17 pumps.

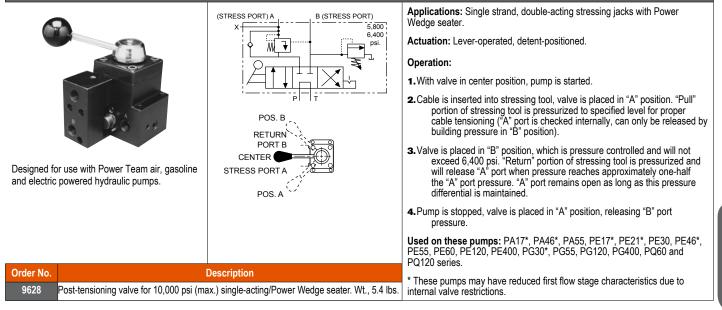
ΡT

IMPORTANT: When ordering any valve for a PE30 or PG30 series pump, 1/2" longer mounting screws are required. For valves 9513 and 9519, order four 11956 cap screws. For valves 9523, 9553 and 9589, order four 10855 cap screws. For valves 9522, 9590 and 9615, order four 10854 cap screws.

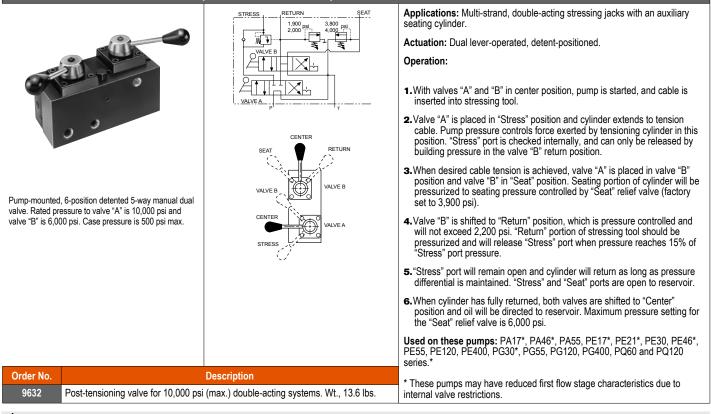
NOTE: Valves above are shipped without control switch.



4-WAY/3-POSITION (TANDEM CENTER) MANUAL VALVE



"TWIN" 4-WAY/3-POSITION (TANDEM CENTER) MANUAL VALVE



A CAUTION: To prevent sudden, uncontrolled descent of a load as it is being lowered, use a 9596 Load-Lowering Valve or 9720 Counter Balance Valve in conjunction with the directional valve used in your application.

IMPORTANT: Conversion kit 251528 must be used when mounting any of the valves on this page on PA17 or PE17 pumps.

IMPORTANT: When ordering any valve for a PE30 or PG30 series pump, 1/2" longer mounting screws are required. For valves 9569, 9570 and 9579, order four 10856 cap screws. For valves 9552, 9572 and 9592, order four 12001 cap screws.

HYDRAULIC PUMP-MOUNTED ACCESSORIES

OIL COOLER KITS

Order No.	Description
252511	Oil cooler kit designed for use with PE604T or PE604PT pumps with 115VAC. Wt., 5.0 lbs.
252512	Oil cooler kit designed for use with PE604T or PE604PT pumps with 220VAC. Wt., 5.0 lbs.

FLUID LEVEL/TEMPERATURE GAUGE

	Displays fluid level and temperature of hydraulic oil in reservoir. 32°- 212° F, 0°- 100° C. 1.25" wide and 6.38" high.		
	Order No.	Description	
	350431	Fluid level/temperature gauge.	

RESERVOIR BREATHER KITS					
	Order No.	Description			
	206767	Reservoir breather kit designed for use on PA17, PA55, PE17, PE55, PE120, PG55, PG120, PQ60 and PQ120 series pumps. Wt., 1.3 lbs.			
	250175	Reservoir breather kit designed for use on PE21 and PE46 series pumps. These kits replace the reservoir filler cap when the pump is used in dusty and dirty environments. Wt., 1.3 lbs.			

CASTERS			
	2" diameter casters attach to the bottom of large reservoir for portability. Sold individually. Order the amount required.		
	Order No.		
	10494	Single caster wheel. Wt., 0.3 lb.	

FOOT CONTROL GUARD			MAGNETIC STRIP		
	Order No.	Description		Order No.	Description
and the second sec	16339	Foot Guard for use with 10461 and 251660 foot controls.		207762	Magnetic strip with adhesive back can be added to No. 25017, 202777, 202778 and 304718 hand controls. Provides 6 lbs. of holding force. Wt., 0.1 lb.

VITON™* SEAL KITS



Viton^{™*} seal kits Can be used in all "C" and "RH" series cylinders, as well as the P12, P55, P59, P157/ P159, P157D/P159D and P300/P300D series of hand pumps. These seals are required when fire resistant hydraulic fluids are used. Not required with Flame-Out® fluid.

Order No.	Use With	Model
300507	P12	All
300472	P23, P55	All
300510	P59	All
300508	P157, P159, P300	A
300690	P157, P159	В
300696	P300	В
300508	P157D, P159D, P300D	A
300693	P157D, P159D	В
300699	P300D	В

* Viton™ is an trademarks or registered trademarks of The Chemours Company

Use With	Model

HYDRAULIC PUMP-MOUNTED ACCESSORIES



UNIVERSAL PUMP CART



Mobilize your hydraulic pumps with the PC200. The rugged tubular frame can easily handle pumps weighing up to 200 lbs. With 12" wheels, the cart rolls easily. Just load the pump onto the cart and wheel it right to the job. The universal mounting hole pattern lets you handle a wide variety of Power Team pumps.

Cart can be used with the following pumps: PA60, PA64 and PA554 air/hydraulic pumps; PE55 series, PE183-2 and PE184-2 electric/hydraulic pumps; PE21, PQ60 and PQ120 series "Quiet" pumps; PG55 series gas engine/hydraulic pumps; and pumps with optional 5- and 10-gallon reservoirs; Nos. RP50, RP51, RP101 and RP103. (*Pump not included*)

Description

Order No.

PC200 Universal pump cart with 12" wheels. Wt., 27 lbs.

PROTECTIVE PUMP ROLL CAGE

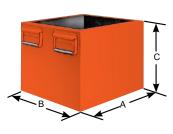


Safeguards pump, gas engine and valves on the job site. Horizontal bars provide convenient hand holds for carrying pump, a pick-up point permits lifting unit with an overhead crane or other device. Standard equipment on PG1203 and PG1204. Can be ordered as an option with any other gas, air, or electrically driven hydraulic pump equipped with a 5-gallon reservoir.

NOTE: Refer to PG1203/PG1204 pump for details.

Order No.	Description
PC200RC	Roll cage for use with PC200. (Cannot be used on pumps with 10-gallon reservoirs.) Wt., 36 lbs.
RC2GAL	Roll cage for use with PA46, PA55, PE46, PE55 pumps with 2.5-gallon reservoirs.
RC5	Roll cage for PG55 & PG120. For use with PG120 and PG 55 series pumps. Wt., 19.5 lbs.

LARGE CAPACITY RESERVOIRS



Reservoirs are equipped with drain plugs and all necessary conversion items.

Hydraulic oil is not included with reservoir kits. Please order separately.

Order	Сар.	Usable Oil	Use With	Size (in.)		
No.	(gal.)	(cu. in.)		А	В	С
RP20**	2.0	442	PA6, PA50 series (models A-E)	11.50	9.50	6.50
RP20-F**	2.0	442	PA6 series (model F), PA 50 series (model F & G)	11.50	9.50	6.50
RP20M*	2.5	450	PA6, PA50 series (models A-E)	11.50	9.50	6.50
RP20M-F*	2.5	450	PA6 series (model F), PA50 series (model F & G)	11.50	9.50	6.50
RP21*	2.5	450	PE18 series	11.50	9.50	6.50
RP22†	2.5	442	PE55, PE120, PA55	11.50	9.50	6.50
RP50	5.0	1150	PE55, PE120, PA55	18.00	12.50	8.50
RP51	5.0	1150	PA46, PE21 18.00 12.50		8.50	
RP100	10.0	2194	PE55, PE120, PA55	18.00	12.50	14.50
RP101	10.0	2194	PG55, PG120	18.00	12.50	14.50
RP103*	10.0	2310	PQ60, PQ120 15.44 12.50		12.50	12.31
RP104	10.0	2194	PA46, PE46, PE21 18.00 12.50 14.0		14.00	

* Four mounting holes: 1/2"-20, for 2" diameter swivel casters (No. 10494)

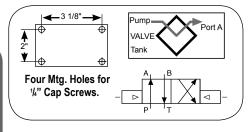
† Aluminum reservoir.

** High density polyethylene reservoir.

METAL RESERVOIR CONVERSION KITS FOR PUMPS (INCLUDES GASKETS AND FASTENERS) Metal Pump Metal Metal Reservoir Pump Metal Meta Reservoir Pump Metal Reservoir Number Reservoir Number Wt. Number Reservoir Wt. Reservoir Reservoir Reservoir Reservoir Wt. Order Capacity Order Capacity Order Capacity Number Number Number (cu. in.) (cu. in.) (lbs.) (lbs.) (cu. in.) (lbs.) PA6 213896 105 3.0 PA50 213896 105 3.0 PA174 213895 578 9.0 3.0 578 PA6A 213896 105 PA50R 213896 105 3.0 PE172 213895 9.0 PA6D 105 3.0 105 3.0 **PE172A** 578 9.0 213896 PA6R 213896 213895 PA6-2 213895 578 9.0 PA50R2 213895 578 9.0 **PE172S** 213895 578 9.0 PA6D2 213895 578 9.0 PA172 213895 578 9.0 PE174 213895 578 9.0

Model Shown:





3/4-WAY / 2-POSITION SOLENOID ACTUATED VALVES

Application: Single or double-acting cylinders.

Actuation: 9593, 9524 and 9554 are solenoid-operated

Operation with single-acting cylinder: Either oil port "A" or "B" must be plugged on valve. With port "B" plugged, solenoid is energized to position "A," oil port "A" becomes pressurized. When solenoid is energized to position "B," oil port "A" becomes the return port.

Operation with multiple single-acting cylinders: A pressure line from one bank can be connected to oil port "A" and the other to oil port "B" on the valve. Sequence: When energized to position "A," oil port "A" becomes pressurized and clamps the fixture connected to oil port "A". Oil port "B" becomes a "return" port for cylinder connected to oil port "B," and retracts it. The opposite happens when solenoid "B" is energized.

Operation with double-acting cylinder: Port "A" is connected to "advance" port of cylinder, oil port "B" connects to cylinder "return" port. Solenoid is energized to position "A," oil port "A" becomes pressurized to extend cylinder piston. The opposite happens when solenoid "B" is energized. Valve does not hold in "retract" position.

NOTE: When using more than one valve on a pump, the tank port may require a check valve to permit inadvertent, momentary extension of a retracted cylinder.

NOTE: If pump is equipped with an internal outlet check, a "hold" position can be maintained with the pump shut-off.

Order No.	Description
9593	3/4-way 2-position, remote-mounted solenoid valve, 115VAC, 50/60 Hz., Prod. Wt. 15.4 lbs.
9524	3/4-way 2-position, remote-mounted solenoid valve, 230VAC, 50/60 Hz., Wt. 15.4 lbs.
9554	3/4-way 2-position, remote-mounted solenoid valve, 24VAC, 50/60 Hz., Wt. 15.4 lbs.

3/4-WAY / 2-POSITION AIR ACTUATED VALVES

Application: Single or double-acting cylinders.

Actuation: 9595 is air-operated.

Operation with single-acting cylinder: Either oil port "A" or "B" must be plugged on valve. With port "B" plugged, solenoid is energized to position "A," oil port "A" becomes pressurized. When solenoid is energized to position "B," oil port "A" becomes the return port.

Operation with multiple single-acting cylinders: A pressure line from one bank can be connected to oil port "A" and the other to oil port "B" on the valve. Sequence: When energized to position "A," oil port "A" becomes pressurized and clamps the fixture connected to oil port "A". Oil port "B" becomes a "return" port for cylinder connected to oil port "B," and retracts it. The opposite happens when solenoid "B" is energized.

Operation with double-acting cylinder: Port "A" is connected to "advance" port of cylinder, oil port "B" connects to cylinder "return" port. Solenoid is energized to position "A," oil port "A" becomes pressurized to extend cylinder piston. The opposite happens when solenoid "B" is energized. Valve does not hold in "retract" position.

NOTE: When using more than one valve on a pump, the tank port may require a check valve to permit inadvertent, momentary extension of a retracted cylinder.

NOTE: If pump is equipped with an internal outlet check, a "hold" position can be maintained with the pump shut-off.

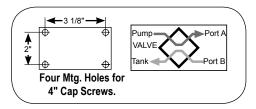
Order No.	Description
9595	3/4-way 2-position, remote-mounted air-operated solenoid valve (minimum of 50 psi air pressure required), Prod. Wt. 11.4 lbs.

CAUTION: To prevent sudden, uncontrolled descent of a load as it is being lowered, use a 9596 Load-Lowering Valve or 9720 Counter Balance Valve in conjunction with the directional valve used in your application.

A CAUTION: The Posi-Check[®] feature will not hold the load when shifted directly A to B-B to A or from hold to A or B.

NOTE: Maximum tank line pressure for remote-mounted valves is 500 psi.

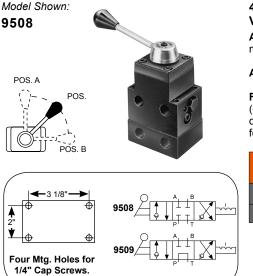




>Power Team

REMOTE-MOUNTED VALVES 3/8" PORTS 5 GPM MAX. FLOW RATE, 10,000 PSI

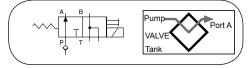




Model Shown:

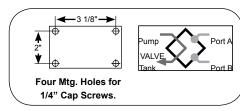
9526









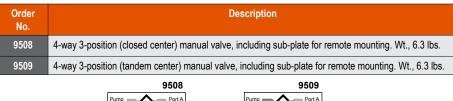


4-WAY / 3-POSITION (CLOSED CENTER) AND (TANDEM CENTER) MANUAL **VALVES WITH POSI-CHECK®**

Application: Single or double-acting cylinders. When used with single-acting cylinders, one port must be plugged. For double-acting cylinders, either port can be used to "advance" or "return."

Actuation: Lever-operated, detent-positioned.

Functions: The 9508 provides "advance," "hold" and "return" positions with all ports blocked (closed center) in the "hold" position. The 9509 has "advance," "hold" and "return" with tandem center (cylinder ports are blocked, pump remains running). Both valves have Posi-Check® feature to guard against pressure loss when shifting from "advance" to "hold."







3-WAY / 2-POSITION SOLENOID VALVE

VALVE

Application: Single-acting cylinders.

Actuation: Solenoid-operated, 115/230/24VAC, 50/60 Hz.

Function: Advances cylinder piston when solenoid is de-energized, and pump is running. When solenoid is energized, oil is directed back through valve "return" port and cylinder piston returns. To place cylinder in "hold" position, pump must be stopped or its flow held at the valve "pressure" port with the solenoid de-energized.

NOTE: Valve is equipped with a 9631 snubber valve in port "A." The line from the "return" port of the valve must be unrestricted (100 psi back pressure maximum) back to the reservoir.

IMPORTANT: A 9580 in-line check valve must be installed in the "pressure" port if the supply pump is not equipped with an outlet check valve.

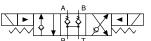
NOTE: Valves above are shipped without control switch. Use 202777 remote hand switch.

Order No.	Description		
9559	3-way 2-position solenoid valve, 115VAC 50/60 Hz. Includes a remote mounting sub-plate. Wt., 9.7 lbs.		
9526	3-way 2-position solenoid valve, 230VAC 50/60 Hz. Includes a remote mounting sub-plate. Wt., 9.7 lbs.		
9556	3-way 2-position solenoid valve, 24VAC 50/60 Hz. Includes a remote mounting sub-plate. Wt., 9.7 lbs.		

4-WAY / 3-POSITION (TANDEM CENTER) SOLENOID VALVE WITH POSI-CHECK®

Application: Double-acting cylinders.

Actuation: Solenoid-operated, 115/230/24VAC, 50/60 Hz.

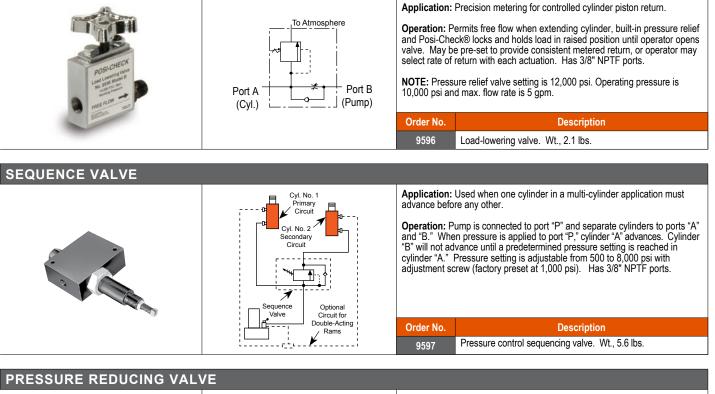


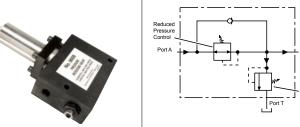
Functions: Push button control of "advance," "hold" and "return." The Posi-Check® feature guards against pressure loss when shifting from "advance" to "hold." With valve in "hold" position, cylinder ports are blocked and oil is directed from pump to reservoir.

NOTE: Do not allow return tank pressure to exceed 500 psi at the valve, Consult factory before installing a pressure switch on any of these valves.

Order No.	Description	
9514	4-way 3-position (tandem center) solenoid valve, 115VAC, 50/60 Hz. Remote hand control included. Wt., 10.1 lbs.	
9525	4-way 3-position (tandem center) solenoid valve, 230VAC, 50/60 Hz. Remote hand control included. Wt., 10.1 lbs.	
9555	4-way 3-position (tandem center) solenoid valve, 24VAC, 50/60 Hz. Remote hand control included. Wt., 10.1 lbs.	

LOAD-LOWERING VALVE





Application: Provides complete, independent pressure control to two or more clamping systems operated by a single power source.

Operation: Can be used to provide different pressures in various stages of a single system. Virtually zero leakage across valve means each system can be operated by a single continuous pressure source. Adjustable from 1,000 to 5,000 psi at outlet port "B" (secondary). Has 1/4" NPTF ports.

Order No.	Description	
9608	Pressure reducing valve. Wt., 5.8 lbs.	

A CAUTION: Over Pressure control must be set at a higher value than operating pressure.

COUNTER BALANCE VALVE



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Application: Double-acting cylinders. Provides positive holding and controlled, "chatter-free" lowering of a load.

Operation: Load is raised at flow rate of pump, and held when pump is shut-off. When the pump is shifted to "retract," the counter balance valve will continue to hold the load until system pressure exceeds pressure caused by load. The load can then be lowered smoothly to the flow rate of the pump. The counter balance valve is designed to operate with pumps having a high pressure flow rate of up to 120 cu. in./min. and cylinder ratios of 3 to 1.

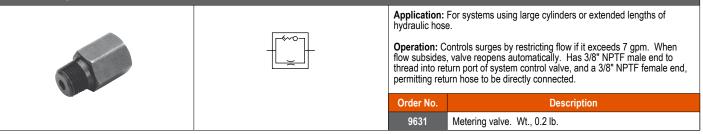
Order No.	Description		
9720	Counter balance valve, including two pairs of fittings (male and female), hydraulic hoses, and dust caps. Wt., 10.0 lbs.		
9721	Counter balance valve, including two pairs of fittings (male and female), but does not include couplers, hoses, fittings and dust caps. Wt., 9.2 lbs.		

CAUTION: The 9720 patented counter balance valve has a pilot pressure as high as 3,000 psi. Because this pressure is applied to the rod end of the cylinder while it is already under load, the system should not be sized for loads greater than 80% of cylinder rated capacity. To prevent sudden, uncontrolled descent of a load as it is being lowered, use a 9596 Load-Lowering Valve or 9720 Counter Balance Valve in conjunction with the directional valve used in your application.

HYDRAULIC IN-LINE VALVES 5 GPM MAX. FLOW RATE, 10,000 PSI



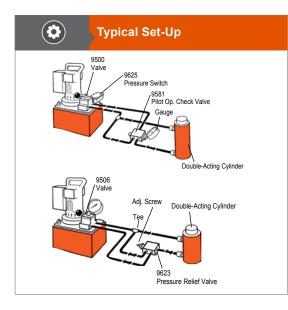
METERING VALVE



"IN-LINE" PRESSURE REGULATOR VALVE				
		pressures at Operation: F 300 and 10.0	n: Single or double-acting cylinders. Permits adjusting operating at various values below relief valve setting of pump. Regulator valve is easily adjusted to maintain pressures between ,000 psi. Maintains a given pressure setting within 3% over cles. Flow range is 17 cu. in./minute to 6 gpm.	
		Order No.	Description	
		9633	In-line pressure regulator valve with two 3/8" NPTF inlet ports, one 1/8" NPTF tank port and 3 foot drain line kit. Wt., 1.9 lbs.	

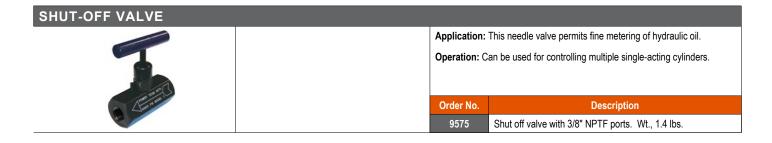
RELIEF VALVE	
	Application: Provide an economical means of protecting a hydraulic circuit against over pressurization.
	Operation: These factory preset valves are designed for maximum flow rate of 5 gpm. Furnished with 1/8" NPTF male port. All valves weigh 0.2 lb. See chart below for ordering information.

NOTE: Care should be exercised to protect workers from hot, pressurized hydraulic oil. Install these valves only in an enclosed or shielded area.



Relief Valve Order No.	Pressure Setting* (psi)	Relief Valve Order No.	Pressure Setting* (psi)
RV21278	10,100 / 10,700	RV21278-50	5,100 / 5,700
RV21278-6	600 / 640	RV21278-52	5,300 / 5,900
RV21278-10	900 / 1,000	RV21278-55	5,600 / 6,200
RV21278-15	1,500 / 1,700	RV21278-57	5,800 / 6,400
RV21278-17	1,600 / 1,800	RV21278-60	6,100 / 6,700
RV21278-20	1,900 / 2,200	RV21278-65	6,600 / 7,200
RV21278-25	2,300 / 2,700	RV21278-70	7,100 / 7,700
RV21278-27	2,600 / 2,800	RV21278-75	7,600 / 8,200
RV21278-28	2,700 / 3,000	RV21278-80	8,100 / 8,700
RV21278-30	3,000 / 3,400	RV21278-83	8,400 / 9,000
RV21278-32	3,100 / 3,300	RV21278-86	8,700 / 9,300
RV21278-35	3,500 / 3,800	RV21278-88	8,900 / 9,600
RV21278-38	3,750 / 3,950	RV21278-90	9,100 / 9,700
RV21278-40	4,100 / 4,500	RV21278-114	11,500 / 12,100
RV21278-43	4,400 / 4,800	RV21278-6280	6,380 / 6,900
RV21278-48	4,900 / 5,300	*All RV's are Prese	t - Non-Serviceable

Accessories



CHECK VALVE Application: Permits flow of hydraulic oil in one direction only. Operation: Installs right in hydraulic line. Operation: Installs right in hydraulic line. Order No. Description 9580 Check valve with 3/8" NPTF male ends. Wt., 0.4 lb.

PILOT-OPERATED CHECK V	ALVE		
		fluid in one di Operation: F applied. This or the pump l	For use with open or tandem center valves. Permits free flow of rection. Now is blocked in opposite direction until pilot oil pressure is prevents the loss of pressure if the valve is inadvertently shifted ine is broken. Minimum cracking pressure is 60 psi. Required is approximately 16% of checked system pressure.
		Order No.	Description
		9581	Pilot-operated check valve with 3/8" NPTF ports. Wt., 3.8 lbs.

"IN-LINE" PRESSURE RELIE	F VALVE		
00		overload valv	Single or double-acting cylinders. For remote locations in a uit where maximum pressure requirements are less than basic re setting in pump. Indjustable from 1,000 to 10,000 psi. Valve is spring-loaded and
		Order No.	Description
		9623	Pressure relief valve with 3/8"NPTF ports. Wt., 2.0 lbs.



Model Shown: 9639, 9638

 (F)



Performance Requirements

Sheet call 1-800-477-8326 or go to www.powerteam.com.

For additional technical information or to order a Material Safety Data

Features

STANDARD HYDRAULIC OIL

- For dependable performance of all your hydraulic pumps and cylinders.
- Contains foam suppressant additives and has a high viscosity index.

FLAME-OUT® 220 FIRE RESISTANT HYDRAULIC FLUID*

- Contains anti-rust, anti-foam and anti-sludge additives.
- Provides fire resistant protection. Note: Will burn if heat source is extreme enough. Will not, however, propagate the flame and is self-extinguishing when there is no ignition source.
- Provides maximum lubrication and heat transfer.
- Offers a wider operating temperature range.
- No need to change seals in your Power Team equipment. Just drain the standard oil and replace it with Flame-Out® 220.

BIODEGRADABLE HYDRAULIC FLUID

- Biodegradable, non-toxic fluid withstands moderate to severe operating conditions. Provides excellent protection against rust.
- Offers superior anti-wear properties and has excellent multi-metal compatibility.

LOW TEMPERATURE OIL

 Provides smooth, reliable operation in the coldest climate conditions.

	Grade	Specific	Color	Flash	Fire	Pour	Visco	osity		Foam
Description		Gravity @ 60°F		Point	Point	Point	SUS @ 100°F	SUS @ 210°F	Viscosity Index	Test
	(ASTM)		(ASTM)	(in.)	(in.)	(in.)	(psi.)	(psi.)		(ASTM)
Standard Oil	215	0.88	2 Amber	400°F	430°F	-30°F	215	48	100 min.	Pass
Flame-Out®	220	0.91	Light Amber	500°F	550°F	-15°F	220	55	140 min.	Pass
Biodegradable	_	0.92	2 Amber	320°F	Not available	-11°F	183	53	213 min.	Pass
Low Temp.	_	0.87	6.5 Red	356°F	399°F	-48°F	183	52	190 min.	Pass

Technical Specifications

Ordering Information

Order Number	Oil Description	Quantity
9636		1 quart
9637	Standard Oil	1 gallon
9638		2.5 gallons
9616		55 gallons
9639	Flame-Out®	1 gallon
9640	Fiame-Out®	2.5 gallons
9645	Diodogradabla	1 gallon
9646	Biodegradable	2.5 gallons
9647	Low Temperature	1 gallon

ON/OFF MOTOR CONTROL

25017	203225	owing remote control switches will give you momentary "ON" control nydraulic pump. These switches are deadman type, spring loaded to F" position. They can be used with any Power Team electric hydraulic
	Order	No. Description
	2501	7 Remote hand control. Has a push button switch, with a 10 foot cord. Wt., 0.8 lb.
	2032	Remote hand control. Heavy-duty with single push button switch in a neoprene housing with 10 foot cord. Housing seals out dust, lint and liquids (unit is not submersible). Wt., 0.8 lb.
10461	251660 1046	1 Remote foot control, with 10 foot cord. Wt., 3.0 lbs.
	2516	Remote foot control, with 10 foot cord. For use with the PE10 style pumps. Wt., 1.0 lb.

SOLENOID & MOTOR CONTROL

		Order No.	Description
		202777 *	Remote hand control. Has rocker style switch that is momentary advance, spring center hold and detented retract. It comes with a 10 foot cord, for use with 3-way/2 or 3-position valves. Wt., 0.9 lb.
202777	309652	202778 **	Remote hand control. Has rocker style switch that is momentary advance, spring center hold and momentary retract. It comes with a 10 foot cord, for use with 4-way/3-position valves. Wt., 0.9 lb.
202778 304718	309653	304718**	Remote hand control. Has a rocker style switch that is momentary advance, spring center hold and momentary retract. The switch is wired to start and stop the motor when the valve is energized. It comes with a 10 foot cord. To be used with 4-way/2-position valves. Wt., 0.9 lb.
	216209	309653	Remote foot control. Can be used in place of either of the above hand controls to control the same type of valves. The switch is momentary on, both advance and retract position, and is spring centered to the hold position. This foot switch comes with 10 foot cord. Wt., 4.0 lbs.
209593		17627	Remote foot control. Same as the 309653, but without a cord. Wt., 2.0 lbs.
		309652	Remote foot control. Has same functions as 304718. Supplied with a 10 foot cord. To be used with 4-way/2-position valves. Wt., 4.0 lbs.
		216209	Remote foot control. Same as the 309652, but without a cord. Wt., 2.0 lbs.
* For use on solenoid valves that are used on sing	gle-acting cylinders	NOTE: See va	alves listing to determine which remote to use.

or use on solenoid valves that are used on single-acting cylinders

** For use on solenoid valves that are used on double-acting cylinders

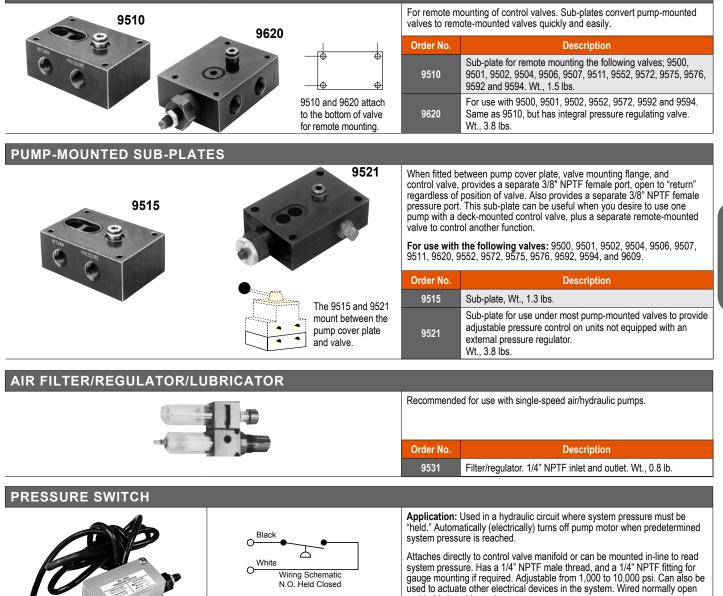


Remote hand control with 12 foot cord. Wt., 2 lbs.

209593



SUB-PLATES



•	N.O. Held Closed

and held closed by spring pressure.

Order No.	Description
9625	In-line pressure switch with 1/4" NPTF gauge port. Wt., 1.1 lbs.

IMPORTANT: Electrical rating of switch is 5 amps at 250VAC max. To prevent permanent damage to switch, a control relay must be installed to handle currents or voltage exceeding these limits. Pressure switch should never be used to directly actuate the electrical motor.

PILOT-OPERATED AIR CONTROL VALVES



Application: For use when an air pilot signal is required at a set hydraulic pressure. Can be used to shift valves, and start or stop pneumatic pumps.

Attaches directly to control manifold or can be mounted in-line to read system hydraulic pressure. Automatically turns on an air pilot signal when a predetermined system pressure is reached. Has 1/4" NPTF male thread and 1/4" NPTF fitting for gauge mounting if required. Adjustable from 500-10,000 psi. Maximum rating of 25 scfm at 100 psi.

Order No.	Description
9641	Pilot-operated control valve, normally closed, with 1/4" NPTF male thread. Wt., 1.0 lb.
9643	Pilot-operated control valve, normally open, with 1/4" NPTF male thread. Wt., 1.0 lb.

WIRE-BRAID RUBBER HOSES 1/4" & 3/8" I.D., 20,000 PSI

Model Shown: 9755



Features

REINFORCED WIRE-BRAID RUBBER HOSES OFFER INCREASED DURABILITY

- 2-ply rated hose reinforced with two braids of high tensile steel wire.
- The rubber covering is oil and weather resistant.
- Hoses are equipped with spring guards.
- 3/8" NPTF fittings on both ends.
- Operating pressure is 10,000 psi. All comply with MHI standard IJ100.
- These hoses are MSHA approved.

Cyli	nder Return Time	
Cylinder	9769	9781
No.	10 Ft. Hose 1/4" I.D.	10 Ft. Hose 3/8" I.D.
C2514C	51 sec.	14 sec.
C556C	1 min., 30 sec.	24 sec.
C5513C	4 min., 12 sec.	59 sec.
C10010C	6 min., 56 sec.	1 min. 3 sec.

Hose with Coupler Half



9754 hose coupler with 9798 hose half coupler and 9800 dust cap.

Ordering Information

Hose Type	Hose I.D.	Hose Length (ft.)	Burst Rating (psi.)	Order Number
Rubber, Wire-Braid	1/4"	3	20,000	9755
Rubber, Wire-Braid	1/4"	6	20,000	9756
Rubber, Wire-Braid	1/4"	6	20,000	9754**
Rubber, Wire-Braid	1/4"	8	20,000	9757
Rubber, Wire-Braid	1/4"	10	20,000	9758
Rubber, Wire-Braid	1/4"	12	20,000	9759
Rubber, Wire-Braid	1/4"	20	20,000	9760
Rubber, Wire-Braid	1/4"	30	20,000	9761
Rubber, Wire-Braid	1/4"	50	20,000	9762

**Furnished with 9798 hose half coupler and 9800 dust cap.

Hose Type	Hose I.D.	Hose Length (ft.)	Burst Rating (psi.)	Order Number
Rubber, Wire-Braid*	3/8"	3	20,000	9733
Rubber, Wire-Braid*	3/8"	6	20,000	9776
Rubber, Wire-Braid*	3/8"	10	20,000	9777
Rubber, Wire-Braid*	3/8"	15	20,000	9734
Rubber, Wire-Braid*	3/8"	20	20,000	9778
Rubber, Wire-Braid*	3/8"	30	20,000	9735
Rubber, Wire-Braid*	3/8"	40	20,000	9736
Rubber, Wire-Braid*	3/8"	50	20,000	9779

* High Flow

>Power Team

POLYURETHANE HOSES 1/4" & 3/8" I.D., BURST RATING 20,000-30,000 PSI



Model Shown: 9767



Features

POLYURETHANE HOSES OFFER HIGHER BURST PRESSURE RATINGS OVER BRAIDED RUBBER.

- Nylon core tube with polyester fiber reinforcement.
- Hoses are equipped with plastic hose guards (except for the 1/4" I.D. polyurethane hoses which have spring guards).
- Withstands the minimum SAE bend radius without shortening service life.
- These hoses last up to seven times longer than rubber hose.
- Suitable for continuous service at temperatures from -40° to 150° F.

A)	BE SAFE!
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- 1. Inspect before and after each use.
- 2. Replace if any signs of degradation or wear that may affect safety or performance.
- 3. Keep the product clean.
- 4. Store properly.

Су	ylinder Return Time				
Cylinder	9769	9781			
No.	10 Ft. Hose 1/4" I.D.	10 Ft. Hose 3/8" I.D.			
C2514C	51 sec.	14 sec.			
C556C	1 min., 30 sec.	24 sec.			
C5513C	4 min., 12 sec.	59 sec.			
C10010C	6 min., 56 sec.	1 min. 3 sec.			

Ordering Information

Hose Type	Hose I.D.	Hose Length (ft.)	Burst Rating (psi.)	Order Number
Polyurethane	1/4"	2	20.000	9765
Polyurethane	1/4"	3	20,000	9766
Polyurethane	1/4"	6	20,000	9767
Polyurethane	1/4"	6	20,000	9764**
Polyurethane	1/4"	8	20,000	9768
Polyurethane	1/4"	10	20,000	9769
Polyurethane	1/4"	12	20,000	9770
Polyurethane	1/4"	20	20,000	9771
Polyurethane	1/4"	50	20,000	9772
Polyurethane	1/4"	75	20,000	9750
Polyurethane	1/4"	100	20,000	9751

**Furnished with 9798 hose half coupler and 9800 dust cap.

Hose Type	Hose I.D.	Hose Length (ft.)	Burst Rating (psi.)	Order Number
Polyurethane*	3/8"	6	30,000	9780
Polyurethane*	3/8"	6	30,000	9780
Polyurethane*	3/8"	10	30,000	9781
Polyurethane*	3/8"	20	30,000	9782
Polyurethane*	3/8"	50	30,000	9783

* High Flow



NON-CONDUCTIVE HOSES 1/4" I.D., BURST RATING 40,000 PSI

Model Shown: 9774



Features

NON-CONDUCTIVE HOSE

- For applications requiring electrical isolation.
- 3/8" NPTF fittings on both ends
- Leakage factor of less than 50 micro-ampere.
- Orange polyurethane for easy identification.
- Covering is not perforated, preventing moisture from entering the hose and affecting its overall conductivity.
- Hoses feature a minimum 40,000 psi burst pressure.

BE SAFE!

- Inspect before and after each use.
- Replace if any signs of degradation or wear that may affect safety or performance.
- Keep the product clean.
- Store properly.

	Torque Wrench Hoses - Non-Conductive Dual Line					
	Order Number	Hose Length (ft.)	Hose I.D. (in.)			
	TWH15	15	1/4"			
	TWH20	20	1/4"			
8.0	TWH30	50	1/4"			

For torque wrench tools, refer to the tool section.

Ordering Information

Order Number	Couplers / Fitting	Hose I.D.	Hose Length	Burst Rating
		(in.)	(ft.)	(psi.)
9773	3/8" Fitting NPTF	1/4"	6	40,000
9774	3/8" Fitting NPTF	1/4"	10	40,000
9775	3/8" Fitting NPTF	1/4"	20	40,000
2000351	3/8" Fitting NPTF	1/4"	15	40,000
2000350	3/8" Fitting NPTF	1/4"	25	40,000
3-3944*	Male / Male Couplers †	1/4"	6	40,000
3-3945*	Male / Male Couplers †	1/4"	10	40,000
3-3946*	Male / Male Couplers †	1/4"	15	40,000
3-3947*	Male / Male Couplers †	1/4"	25	40,000
3-3956*	Male / Female Couplers †	1/4"	6	40,000
3-3957*	Male / Female Couplers †	1/4"	10	40,000
3-3958*	Male / Female Couplers †	1/4"	15	40,000
3-3959*	Male / Female Couplers †	1/4"	25	40,000

* Hoses are prefilled with hydraulic fluid.

† Dust caps are included with coupler.



CYLINDER AND HOSE COUPLERS are designed for use up to 10,000 psi with hydraulic jacks, cylinders, etc. They are the threaded union type for interchanging cylinders in seconds. Each half is valved with a precision ball for a tight shutoff when disconnected. These couplers also permit the separation of cylinders or hose from pump when at 0 psi with minimal oil loss.

NO SPILL, PUSH TO CONNECT COUPLERS are designed to permit high oil flow, the no-spill, push-to-connect couplers with locking collar and flush face design are for high pressure applications. The flush-face concept makes it easy to clean both coupler ends before connecting. Our unique push-to-connect, "dry-break" design eliminates oil spillage. The locking collar makes accidental disconnects a thing of the past. For 10,000 psi operation.

	Order No.	Description		Order No.	Description
	9795	Complete quick coupler with two 9800 dust caps, 3/8" NPTF.		251410	Quick-connect, screw-on female coupling. Used on 700 bar torque wrenches, nut-splitters, hoses, and pumps. 1/4" NPT Female Thread
	9798	Mail (hose) half coupler 3/8" NPTF.		251411	Quick-connect, screw-on male nipple. Used on 700 bar torque wrenches, nut-splitters, hoses, and pumps. 1/4" NPT Female Thread
	9796	Female (cylinder) half coupler with 9800 dust cap, 3/8" NPTF.		252364	Metal dust cover for female coupler
	9796-V*	Female (cylinder) half coupler with Viton™ seals and 9797 metal dust cap, 3/8" NPTF.		252365	Metal dust cover for male coupler
	9796-E	Female (cylinder) half coupler with EPR seals and No. 9797 metal dust cap, 3/8" NPTF.		9792	No-spill, push-to-connect, Female (cylinder) half quick coupler only. (Wt., 0.3 lb.)
2	9799	Optional metal dust cap (hose half).		9793	No-spill, push-to-connect ,Male (hose) half quick coupler only. (Wt., 0.3 lb.)
	9797	Optional metal dust cap for cylinder half.		9794	No-spill, push-to-connect, Complete quick coupler (male and female). Dust caps not included. (Wt., 0.5 lb.)
	9800	Dust cap for male or female 3/8" NPTF half couplers. (Wt., 0.3 lb.)	* Viton™ is an trademarks or	r registered tra	ademarks of The Chemours Company

STANDARD ANALOG GAUGES PRESSURE RANGE 0 - 10,000 PSI

Model Shown: Features 9040, 9052, 9089 HEAVY-DUTY HYDRAULIC PRESSURE GAUGES Gauges feature an easily readable and highly visible, red Day-glo® needle. High strength steel bourdon tube ensures high cycle life. Stainless steel cases and lens locking rings. Have 1/4" NPT connections. Gauges are calibrated and comply to ASME B40.1 GRADE B F Typical Set-Up - Mounting Situations Gauge Hose 1 Accessories for Analog Gauges œ۲ P12. P55 or P59 9670 Tee Adapter Hand Pumps 9046 - Silicone Fill Kit In-Line Mounted Silicone fill kit. 7.5 fl. oz. Requires one bottle to fill 4" gauge; four bottles to fill 6" gauge. Valve Gauge 9049 - Dampener Fitting 0 0 9678 Pump-mounted High-performance pulsation dampener. 45° Fitting or remote valve 1/4" NPTF male x 1/4" NPTF female.

Ordering Information

Order Face Pressure Major Minor Silicone Tonnage Graduations Filled **Use With Cylinder Series** Number Dia. Range Range Graduations (ft.) (in.) (psi.) (ton) (psi.) (psi.) (Yes/No) 9040 2.5 0-10,000 2500 psi 500 psi Yes All 9041 0-10.000 2.5 2500 psi 500 psi No All _ 9051 4.0 0-10,000 200 psi No* All 1000 psi _ 9052 4.0 0-10,000 200 psi 1000 psi All Yes 0-17.5. 200 psi, .5 Ton on 9059 4.0 0-10,000 0-30,2000 psi, 5 Ton 30, 50 Ton Scales; No* RT172, RT302, RT503 0-50 .2 Ton on 17.5 Ton Scale 9053 4.0 0-10,000 0-5 2000 psi, 1 Ton 200 psi, .1 Ton No C & RLS 9055 4.0 0-10,000 0-10 2000 psi, 1 Ton 200 psi, .1 Ton No* C, RD, RH, RLS & RSS 9063 4.0 0-10,000 0-25 2000 psi, 5 Ton 200 psi, .5 Ton C & RD No* 2000 psi, 5 Ton 9065 4.0 0-10,000 0-30 200 psi, .5 Ton No* RH†, RLS & RSS 2000 psi, 5 Ton 9067 4.0 0-10,000 0-50 200 psi, .5 Ton No* RH†, RLS & RSS 9069 4.0 0-10,000 0-55 2000 psi, 5 Ton 200 psi, .5 Ton C, R, RA & RD No* 2000 psi, 5 Ton 200 psi, 1 Ton 0-10.000 9071 4.0 0-60 No* RH, except RH6010 9075 4.0 0-10,000 0-100 2000 psi, 10 Ton 200 psi, 1 Ton No* C, R, RA, RD, RH, RLS†, RSS† & RT1004† 2000 psi, Initial 0-10,000 9077 4.0 0-150 200 psi, 2 Ton C, R, RD & RLS No* 10 Then 20 Ton 2000 psi, 20 Ton 10 9079 4.0 0-10,000 0-200 200 psi, 2 Ton No* R, RD & RH† Then 20 Ton 9089 6.0 0-10,000 0-690 100 psi No* All 1000 psi

* Shipped "dry." User can convert to "wet" using liquid silicone No. 9046.

† The tonnage scale on the gauge may vary slightly among different series cylinders due to different effective area.

139

DIGITAL GAUGES PRESSURE RANGE 0 - 10.000 PSI



Model Shown: **DG100**



Features

DG100 DIGITAL PRESSURE GAUGES

- Accurate to within 1%, Long-life pressure transducer.
- Pressure values are displayed on large red LEDs in 10 psi or bar increments.
- "Peak" hold feature with reset toggle switch and "Peak On" indicator; Hi/Low set point feature with relay outputs for Hi/Low alarms and/or control signals.
- A slow flashing display indicates pressure below the low limit. Fast blinking display alerts if limit is exceeded.
- High and low limit relays are rated to 5 amps at 115VAC.
- Operating temperature of 0 to 140°F for the electronic display and -20 to 180°F for the transducer.
- Gauge housings are extruded aluminum 1/8" DIN enclosures (NEMA 1 rating).
- When power cable is connected to gauge, display will scroll all characters, performing a self- diagnostic routine.
- 1/4" NPTF male threads for the pressure connection.
- 6-foot input signal cable connects to back of display unit.



420778 - Digital Gauge Stand

Gauge stand for DG100. Has angled base mounting to hold gauge at a convenient viewing angle. Wt., 1.2 lbs.



37045 - Auxiliary Power Cord

Auxiliary power cord for use with any 12 or 24VDC battery. Wt., 0.2 lb. Caution: For use on negative ground systems only.

Ordering Information

Order Number	Description	Pressure Range	Prod. Wt. (Ibs.)
DG100 *	Digital pressure gauge	0 - 10,000 (psi.)	2.3
DG100B *	Digital pressure gauge	0 - 700 (bar)	2.3

* Serviced only at factory.

DIGITAL PRESSURE GAUGES 10,000 TO 21,750 PSI

Model Shown: 9042DG, 9042DG1500



Features

- Digital gauge is easier to read and offers better accuracy than a conventional analog gauge.
- The laser welded stainless steel sensor & socket and the IP67 weatherproof rating make this product suitable for use in the most demanding of applications.
- Five pre-programmed engineering units allow technicians to read pressure in the unit of measure most applicable to the process.
- The gauge also features a bar graph display feature for enhanced visibility.
- Includes automatic-off battery conservation, pressure tare, minimum pressure memory and maximum pressure.
- Vibration & shock tested to MIL-STD-202G.
- Agency Compliance / Approval: RoHS, CE, ASME B40.7, UL, cUL 61010-1.
- The gauges are calibrated for life at the factory and can be certified in the field, if required.



Other Digital Gauges - DG100

- DG100 (psi) digital gauge.
- DG100B (bar) digital gauge.

Upgrade to **DG100 or DG100B** when:

- Hi/Low alarms required.
- Relays triggered by Hi/Low pressure.Pressure display needs to be remotely
- mounted from measurement location.
- Accurate within 1% @ Full Scale.

Power Team's 9042DG was the perfect choice in accurately monitoring the force applied in this H frame press application.



>Power Team



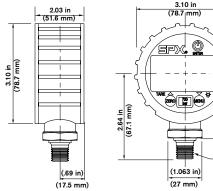
D **Technical Attributes**



- Protective rubber boot
- 2 Back-light and large 0.48" (12.2 mm) display easy reading
- Oisplays in multiple engineering units: psi, bar, mPa, inHg, kg/ cm²
- 6 2,000 hr. life, (2) AA (LR6) batteries
- Typical Cycle Life: 10,000,000
- 1/4" NPTF Male Threads (9042DG); 9/16-18 UNF-2B * (9042DG1500)

Technical Specifications

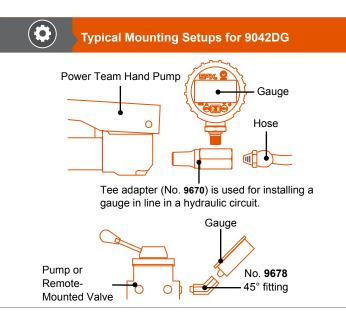
4 Weatherproof IP67 enclosure



Ordering Information

High pressure 60° cone port.	
3.10 in (78.7 mm)	User pro to have or tool b
(50.5 mm)	When us (ordered

1/4 in NPTF



Hardware Requirements for 9042DG

- 1. Does your pump have a 3/8" or 1/4" NPTF port?
- 2. Are you direct-plumbing the gauge to your tool or seeking to quick- disconnect?
- 3. Refer to the Power Team Catalog under the accessories section for a comprehensive range of fittings and couplers to meet your needs.

Custom Scale

ogrammable unit of measure allows you to set a custom scale the gauge display torque, force or weight to match the cylinder eing used.



Safety Tip

sing couplers to detach the gauge, always use a metal cover d separately) on the pump side (female) coupler when the gauge is removed.

Order No.	Face Dia.	Rated Pres- sure	Temp Range	Tool Use	IP Rating	Batteries Included	Battery Life	F.S. Accuracy	Prod. Weight
	(in.)	(psi.)	(°F)				(hrs.)		(lb.)
9042DG	2.5	0-10,000	-4 to +140	All	IP67	2 x AA (LR6)	2,000	0.50%	0.53
9042DG1500	2.5	0-21,750	-4 to +140	All	IP67	2 x AA (LR6)	2,000	0.25%	0.53

HYDRAULIC FITTINGS PRESSURE RATING - 10,000 PSI

>Power Team

Order No.	Description
 9190	Hydraulic tubing. 3/8" O.D. x .065" wall, 50 ft. (10 pieces 5 feet long.) Wt. 12.0 lbs.
9670	Tee adapter. For installing gauge between pump and hose coupling. Has 1/4" and 3/8" NPTF female and 3/8" NPTF male ports. Wt. 0.5 lb.
9671	Double tee adapter. Permits use of more than one cylinder in series with one pump. Three 3/8" NPTF female ports. Wt. 1.0 lb.
9672	Service tee. Two 3/8" NPTF female internal, one 3/8" NPTF male external. Wt. 0.6 lb.
9673*	Swivel connector. 3/8" NPSM male, 1/4" NPSM female. Wt. 0.2 lb.
9674	Male connector. 1-11/16" long, 1/4" x 3/8" NPTF. Wt. 0.2 lb.
9675*	Swivel connector. 3/8" NPTF male, 3/8" NPSM female. Wt. 0.2 lb.
9676*	Swivel connector. 1/4" NPTF male, 3/8" NPSM female. Wt. 0.2 lb.
9677*	45° swivel connector. 3/8" NPTF male, 3/8" NPSM female. Wt. 0.3 lb
9678	45° fitting. Used when mounting gauge at an angle on connection such as 9670. Male and female 1/4" NPTF ends. Wt. 0.3 lb.
9679	Connector. 1/4" NPTF female and 3/8" NPTF male. Wt. 0.1 lb.
9680	Coupling. Both ends 3/8" NPTF female. Wt. 0.2 lb.
9681	Street elbow. Male and female 3/8" NPTF ends. Wt. 0.3 lb.
9682	Male connector. 1-11/16" long, 3/8" NPTF male ends. Wt. 0.1 lb.
9683	Male connector. 2-1/4" long, 3/8" NPTF male ends. Wt. 0.2 lb.

	Order No.	Description
	9684	Male connector. 2-1/4" long, 1/4" NPTF male ends. Wt. 0.2 lb.
	9685	Coupling. 1/4" NPTF female and 3/8" NPTF female. Wt. 0.2 lb.
	9686	90° elbow. 3/8" NPTF female ends. Wt. 0.4 lb.
$\bigcirc \blacksquare$	9687	Pipe plug. Heat-treated, 3/8" NPTF. Wt. 0.1 lb.
	9688	Pipe plug. Heat-treated, 1/4" NPTF. Wt. 0.1 lb.
	9689	Connector. 1/4" NPTF male and 3/8" NPTF female. Wt. 0.2 lb.
	9690	Male connector. 1-11/16" long, 1/4" NPTF male ends. Wt. 0.1 lb.
	9692	Straight connector. 3/8" tube x 3/8" male NPTF. Wt. 0.2 lb.
	9693	90° elbow. 3/8" tube x 3/8" male NPTF. Wt. 0.2 lb.
	9694	45° elbow. 3/8" tube x 1/4" male NPTF. Wt. 0.2 lb.
	9695	Tee. 3/8" tube. Wt. 0.3 lb.
	9696	Male run tee. 3/8" tube x 1/4" male NPTF. Wt. 0.3 lb.
	9697	Male branch tee. 3/8" tube x 1/4" male NPTF. Wt. 0.3 lb.
	9698	Cross. 3/8" tube. Wt. 0.4 lb.
	9699	45° gauge fitting. 3/8" NPTF male and female, and 1/4" NPTF female at 45°. Wt. 0.6 lb.
	9705	Fitting, swivel. 3/8" NPTF male to 3/8" NPTF female. 90° fitting with internal 370 micron screen. May be rotated 360° about male thread axis.

* **CAUTION:** On part numbers 9673, 9675, 9676 and 9677 the female swivel end of these adapters is a straight pipe thread (NPSM) with a 30° seat. All male pipe fittings that are used with these female swivel adapters must have an internal 30° seat in order to effect a proper seal. All Power Team male fittings are manufactured with a 30° seat except 9687 and 9688.

NOTE: Power Team hydraulic fittings are intended for use with our high pressure hydraulic products and are suitable for use at max. working pressures of 10,000 psi unless otherwise noted.



MANIFOLD BLOCKS

Select from a wide assortment of high pressure manifold blocks to customize your system.

	-			
	Order	Description		
	No.			
9	9691	"Y" Manifold. Extremely useful when connecting two hydraulic cylinders to a single line. Has three 3/8" NPTF ports. Wt. 1.0 lb.		
	9634	Manifold block. This manifold is for multiple-cylinder installations, has four 3/8" NPTF ports and two 1/4" mounting holes. 2" Square 1.5" thick. Wt. 1.5 lbs.		
0 0	9635	Manifold block. This hex-shaped manifold offers extra versatility with six 3/8" NPTF ports and two 1/4" mounting holes. 2.5" Hex x 1.25 thick. Wt. 2.0 lbs.		
	9617	Manifold block. When a multi- ple-cylinder installation is required, this manifold is invaluable. Has six 3/8" NPTF ports to handle larger mul- tiple-cylinder systems. Wt. 3.0 lbs.		
0000	9648	Manifold block. This 7" long man- ifold block has seven 3/8" NPTF ports and two 1/4" mounting holes. Wt. 2.7 lbs.		
and the second s	9627	Manifold block. This 16" long manifold block allows you to mount the 9575 or 9596 valves without interference. Has seven 3/8" NPTF ports and two 1/4" mounting holes. Wt. 6.0 lbs.		
	9626	Pump-mounted, manifold block. Converts pump-mounted valves for use with remote-mounted valves. This manifold block is sub-plate mounted on the pump cover plate and provides 3/8" NPTF pressure and return ports. Maximum recom- mended flow rate is 5 gpm. Note: If used on PE30 or PG30 series pump, 1/2" longer mounting screws are required. Order four (4) No. 11956 screws separately.		

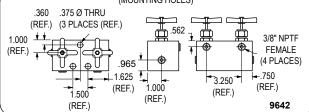
Technical Dimensions

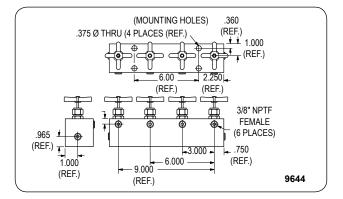
Manifold	А	В	С
Number	(in.)	(in.)	(in.)
9627	16.00	4.50	1.50
9648	7.00	1.50	1.50

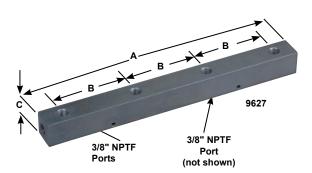
MANIFOLD BLOCKS WITH NEEDLE VALVES

For independent multiple-cylinder operation, feature needle valves for precise manual control.

	Order No.	Description		
	9642	2-Port Manifold. Manifold with two needle valves for control of two cylinders. Has four 3/8" NPTF ports. Wt. 8.2 lbs.		
	9644	2-Port Manifold. Manifold with four needle valves for control of four cylinders. Has six 3/8" NPTF ports. Wt. 16.2 lbs.		
(MOUNTING HOLES) .360 .375 Ø THRU				







S **S I S**

THE PREFERRED CHOICE FOR HEAVY-DUTY, RIGID SHOP EQUIPMENT

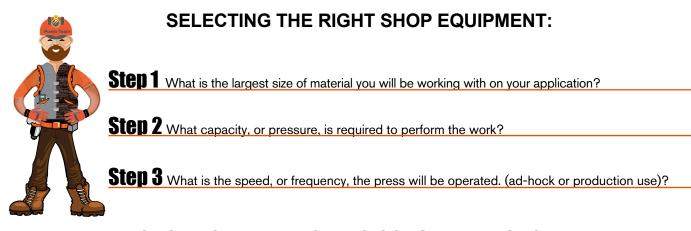
Every piece of shop equipment goes through a detailed fabrication and assembly process, and is throughly inspected to ensure maximum performance in the field.

- Wide selection of H-Frame, C-Frame, and load positioning equipment to fit a wide range of applications.
- Turnkey models from available with a variety of power units ranging in manual, electric, air, and gas-driven variations.
- Array of reservoir sizes from 0.25 to 55 gallons
- Valve configurations, such as dump, 2-way,
 3-way and 4-way in manual and solenoid options,
- Hydraulic flow up to 420 cu. in. @ 10,000 PSI.





	Section / Series	Shop Equipment	Cylinder Type	Tonnage Range	Pages
	Introduction	_	_	_	147-148
2	SPM, SPX	C-Frame	Single-Acting, Spring Return	25	149
,	SPM, SPH, SPE	H-Frame	Single-Acting Double-Acting	10	150
	SPA, SPM, SPE	H-Frame Economy	Single-Acting	25	151
	SPA, SPM, SPE	H-Frame Open-End- Access™	Single-Acting Double-Acting	25	152
	SPA, SPM, SPE	H-Frame	Single-Acting Double-Acting	55	153
	SPM, SPE	H-Frame	Single-Acting Double-Acting	100	154
	SPE	H-Frame	Double-Acting	150-200	155-156
	RB	H-Frame Roll-Bed®	Double-Acting	80-200	157-158
	A	Accessories	_	_	159-160
	FC	Floor Cranes	_	_	161
	РТ	Bench Vise	—	5	162



SHOP EQUIPMENT SIZING CONSIDERATIONS:

Knowing how a hydraulic press operates can help you determine whether or not you need one for your application. If a press is needed, ask yourself these four questions.

- 1. What is the size of the largest work piece? For arbor and H-Frame presses, this will dictate the throat size (horizontal opening) and daylight (vertical space required).
- 2. What pressure is required OR what capacity is required? For arbor presses and H-Frame presses this will dictate how much force is required to perform the pressing operation. It is recommended

to always double the tonnage required. This prevents premature wear of continually using the press at it's maximum capacity. Due to not maxing out the press capacity, you will have less wear and tear on both the machine and the operator.

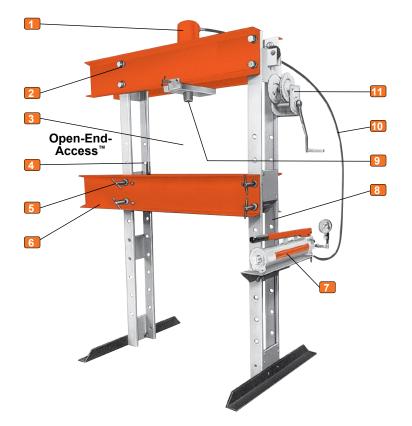
- 3. What speed and/or frequency do I need to operate the press?
- 4. How many parts or operations per shift is required? If the required amounts are quite high, an electric or air model power pump would be more suited verses a manual hand pump.

When selecting Power Team's Shop Equipment, you will need to select the type of press style, cylinder size and prime mover to operate and control the press.

Basic components for our shop equipment:

- A pump (or prime mover) is used to transfer the oil from a reservoir out to the tool. This can be in the form of an electric, air or manual pump.
- A control valve is used to divert or meter the flow / direction / volume of the oil out to the tool.
- A cylinder or work-head is used to fill the area above the piston cap with oil through the A-port. This forces the piston down.
- The control valve then redirects the oil either to the B-port for double-acting cylinders or diverts it back to the reservoir on spring return single-acting cylinders.





Horizontal pressing capabilities



M IMPORTANT SAFETY INFORMATION:

Power Team has protective blankets available which may afford protection from injury to users and others should part breakage occur. Power Team recommends the use of these blankets for all pushing, pulling, pressing, and lifting applications.

1 2 TO 1 SAFETY FACTOR

Hydraulic cylinders meet ASME B30.1 standards. Single or double-acting cylinders are available.

2 FULL RATED CAPACITY Across width of upper frame, even with work-head moved to one side. (Heavy-duty presses only).

LARGER WORK AREA than most competitors' models.

ALIGNMENT LEVER for simple pin replacement after raising or lowering the bed.

CLOSE MANUFACTURING TOLERANCE allows even load distribution over four alloy steel pins, not two, like some competitors. (Heavy-duty presses only).

6 OPEN-END-ACCESS™

FEATURE on 25 ton press provides additional work area by mounting cylinder on outside for C-frame advantage.

ELECTRIC, AIR OR HAND

HYDRAULIC PUMPS are available. All are standard Power Team pumps. Externally-adjustable relief valve for precise operator control of working pressure is standard on all electric pumps (except PE10 and PE17 series.)

A 24VAC hand switch for remote control on pumps equipped with solenoid valves.

Note: CSA approved electric pumps are standard on all presses.

RUGGED UPRIGHTS, 50

percent stronger than channel iron. Four post design means open side for easy loading of long material.

FAST CYLINDER

APPROACH to work provided by 2-speed hand, air or electric pumps.

10 3/8" I.D. HOSE on spring return cylinders on heavy-duty presses provides up to six times faster cylinder return than standard 1/4" I.D. hose.

11 ONE-PERSON OPERATION for bed adjustment. Winch unit quickly raises or lowers bed to desired height. Self-locking winch mechanism prevents bed from dropping when handle is released. FRAMES CAN BE USED HORIZONTALLY for pressing jobs on extra-long shafts.

NOTE: Certain features do not apply to Power Team 10 ton, Roll-Bed®, or economy presses.

NOTE: Certain press applications may require guarding. Because of the multitude of possible press uses, it is impossible to design a guard that will meet every customer need. The end-user must provide their own guarding where the situations dictate.



C-FRAME PRESSES, SINGLE -ACTING, SPRING RETURN TONNAGE: 25

>Power Team

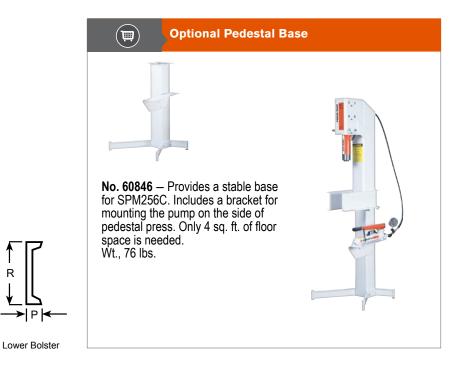
Model Shown: SPM256C



Features

C-FRAME PRESSES

- Open-End-Access[™] design makes loading and unloading of work easy.
- Bench mount requires less than 1.5 sq. ft. of space.
- Cylinder head adjusts to three convenient working positions, providing up to 20.25" of "daylight."
- Can be bench-mounted or mounted on optional base.
- Hydraulic cylinder delivers a 6.25" stroke and is driven by a P59 two-speed hand pump.



Technical Dimensions

F

8.5" -

Internal Thread

							Cy	. Retrac	ted								Floor
Α	В	С	D	E	F	G		Н		J	K	L	Μ	N	Р	R	Space
(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)								
77.63	24.50	24.00	41.63	36.00	6.00	5.00	10.25	15.25	20.25	6.25	12.50	1 1/2 - 16	8.00	43.00	2.00	7.00	24 x 24.50

Ordering Information

Order No.	Сар.	Type Cyl. Used	Stroke	Cyl. Model	Speed †† Advance Pressing		Type of Pump	Pump Model	Prod. Wt.
	(tons)		(in.)		(in. / stroke)	(in. / stroke)			(lbs.)
SPM256C *	25	Single-Acting	6.25	C256C	0.129	0.03	Hand	P59	240.00
SPX256C *	25	Single-Acting	6.25	C256C	0.129	0.03	_	_	240.00

* SPM256C and SPX256C does not include No. 60846 pedestal base.

†† Typical performance based on pump specifications. Actual speeds may vary with operating conditions.

6.25"

Cylinder Stroke

> 9/16" Dia. Holes

D

Е

0 0

J

М

5.5

H-FRAME PRESSES, SINGLE-ACTING, DOUBLE-ACTING BENCH/FLOOR PRESS, TONNAGE: 10





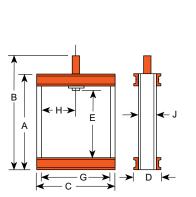
H-FRAME

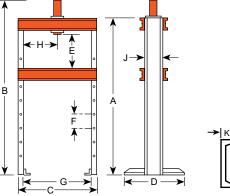
- Ideal for small pressing jobs, repairing small motor armatures, removing and installing gears, bearings, other press-fit parts.
- Bench press has 15.38" x 18" work area. Floor press bed height is adjustable from 5" to 41" with horizontal "daylight" of 21".
- Choices of power sources include: single-speed hand pump, electric/hydraulic or air/hydraulic.
- Hydraulic gauges, hoses and fittings included.

Pul

Pump Electrical Specifications

PE10 Series – 1/4 hp, 115VAC, 60 cycle, single-phase. Also available in 230VAC, 50 cycle (add suffix "-220" to order number).





Technical Dimensions

Frame	A	В	С	D	Е	F	G	н	J	К	L	Bench Space	Floor Space
	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)
Bench	24.50	33.13	25.25	7.19	15.38	—	22.00	11.00	4.00	1.56	4.00	7.19 x 25.25	_
Floor	59.00	67.63	25.25	28.00	5 - 41	6.00	22.00	2.50 - 18.50	4.00	1.56	4.00	—	28.00 x 28.25

Ordering Information

Order No.	Frame	Cap.	Type Cyl. Used	Stroke	Cyl. Model	Speed ††† Advance Pressing		Type of Pump	Pump Model	Prod. Wt.
		(tons)		(in.)		(in. / min.)	(in. / min.)			(lbs.)
SPM1010	222481 Bench	10	Single-Acting	10.13	C1010C	0.06 (in./stroke)	0.06 (in./stroke)	Hand	P55	91.00
SPH1010	222480 Floor	10	Single-Acting	10.13	C1010C	0.06 (in./stroke)	0.06 (in./stroke)	Hand	P55	171.00
SPE1010	222480 Floor	10	Single-Acting	10.13	C1010C	0.53	4.40	Elec. †	PE102	175.00
SP1010A	222480 Floor	10	Single-Acting	10.13	C1010C	0.60	4.00	Air	PA9H	162.00
SPE1010D	222480 Floor	10	Double-Acting	10.00	RD1010	0.53	4.40	Elec. †	PE10	192.00

† "Advance" position holds pressure with motor shut-off. "Return" position advances cylinder with motor running and returns cylinder with motor shut-off.

ttt Typical performance based on 100 psi and 10,000 psi pump specifications. Actual speeds may vary with operating conditions.

Shop Equip

SP SERIES

H-FRAME, ECONOMY PRESSES TONNAGE: 25

Model Shown: SPE256



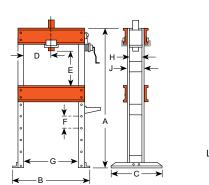
Features

ECONOMY PRESSES

- Rugged, yet reasonably priced. Handles many "big press" tasks, and perfect for many of the "in-between" jobs you see almost daily.
- Press bed height easily adjustable with winch. Bed will not drop when handle is released.
- Choice of power sources for rapid cylinder advance: two-speed hydraulic hand pump, electric/hydraulic or air/hydraulic. (Note: Stroke length limited to 6-1/4" on economy models).

	Pump Electrical Specifications								
Pump Series	5	Description							
PE17		1/2 hp, 115VAC, 60 cycle, single-phase.							
PE21		1 hp, 115VAC, 60 cycle, single-phase.							

Both pumps available in 230VAC, 50 cycle, add suffix "-220" to order no.





Lower Bolster

Technical Dimensions

A	В	С	D *	E	F	G	н	J	к	L	М	Floor Space
(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)
58.00	43.00	28.00	3 - 29	6.88 - 43.38	4.50	32.00	5.50	6.50	7.00	2.50	8.00	43 x 28

* Lateral head movement

Ordering Information

Order No.	Сар.	Type Cyl. Used	Stroke	Cyl. Model	Speed † † † Advance Pressing		Type of Pump	Valve Type	Pump ‡ Model	Prod. Wt.
	(tons)		(in.)		(in. / min)	(in. / min.)				(lbs.)
SPA256	25	Single-Acting	6.25	SPA256	9.8	1.2	Air.	2-Way Foot	PA6	578.00
SPM256	25	Single-Acting	6.25	SPM256	0.129	.129 (in./stroke)	Hand.	Load Release	P59	595.00
SPE256	25	Single-Acting	6.25	SPE256	46.60	3.3	Elec.	2-Way ††	PE172	607.00

†† Holds pressure with motor shut-off. Also has an automatic dump setting. Furnished with a 10' remote motor control.

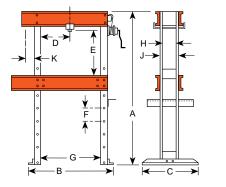
ttt Typical performance based on 100 psi and 10,000 psi pump specifications. Actual speeds may vary under operating conditions.

‡ Pump standard with press. Other Power Team pumps can be substituted. dBA at idle and 10,000 psi: PE172–67/81 dBA; PE21–70; dBA measured at 3 foot distance, all sides.

H-FRAME, OPEN-END-ACCESS[™] PRESSES TONNAGE: 25

Model Shown: SPE2514







Lower Bolster

Features

OPEN-END-ACCESS™ PRESSES

- Design permits use as both H-Frame and C-Frame press. Cylinder can be mounted on frame extension to handle jobs which won't fit between uprights.
- Open-end-Access™ press models are also available with remote control to enable the operator to view work from all sides with fingertip control of cylinder piston travel.
- Off-center pressing loads of full capacity can be applied across entire width of frame.
- Press bed height easily adjustable with winch. Bed will not drop when handle is released.
- Choice of power sources for rapid cylinder advance: two-speed hydraulic hand pump, electric/hydraulic or air/hydraulic.

	ump Electrical Specifications
Pump Series	Description
PE17	1/2 hp, 115VAC, 60 cycle, single-phase.
PE21	1 hp, 115VAC, 60 cycle, single-phase.
Both pumps available	n 230VAC, 50 cycle, add suffix "-220" to order no.

Technical Dimensions

A	В	С	D *	E	F	G	н	J	к	L	М	Floor Space
(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)
58.00	43.00	28.00	3 - 29	6.88 - 43.38	4.50	32.00	5.50	6.50	7.00	2.50	8.00	43 x 28

* Lateral head movement

Ordering Information

Order No.	Сар.	Type Cyl. Used	Stroke	Cyl. Model	Speed † † † Advance Pressing		Type of Pump	Valve Type	Pump ‡ Model	Prod. Wt.
	(tons)		(in.)		(in. / min)	(in. / min.)				(lbs.)
SPA2514	25	Single-Acting	14.25	C2514C	9.80	1.2	Air	2-Way Foot	PA6	683.00
SPM2514	25	Single-Acting	14.25	C2514C	0.49 (in /stroke)	0.03 (in./stroke)	Hand	Load Release	P159	693.00
SPE2514	25	Single-Acting	14.25	C2514C	46.60	3.3	Elec.	2-Way ††	PE172	665.00
SPE2514S	25	Single-Acting	14.25	C2514C	52.00	4.0	Elec.	3-Way †	PE213S	759.00
SPE2514DS	25	Double-Acting	14.25	RD2514	52.00	4.0	Elec.	4-Way †	PE214S	787.00

† Solenoid valve with 24VAC remote control hand switch.

†† Holds pressure with motor shut-off. Also has an automatic dump setting. Furnished with a 10' remote motor control.

ttt Typical performance based on 100 psi and 10,000 psi pump specifications. Actual speeds may vary under operating conditions.

‡ Pump standard with press. Other Power Team pumps can be substituted. dBA at idle and 10,000 psi: PE172–67/81 dBA; PE21–70; dBA measured at 3 foot distance, all sides.

Model Shown: SPE5513DS





Lower Bolster

Features

H-FRAME SHOP PRESS

- Full off-center pressing at full rated capacity across width of upper frame without buckling or bending.
- Maximum "daylight" is 42" x 36", making positioning of even bulky work pieces easy.
- Height of press bed is easily adjusted with winch.
 Friction brake prevents bed from dropping and handle from spinning upon release.
- Presses with single-acting cylinders offer choice of 2-speed hand operated, electric/hydraulic, or air/ hydraulic pump. Models with double-acting cylinders have an electric/hydraulic pump.
- Press models equipped with remote control enable operator to view work from all sides with fingertip control of cylinder piston travel.
- Press can be used horizontally for special applications with user-supplied support legs.

	ump Electrical Specifications
Pump Series	Description
PE17 *	1/2 hp, 115VAC, 60 cycle, single-phase.
PE21 *	1 hp, 115VAC, 60 cycle, single-phase.
PQ60 *	2 hp, 230VAC, 60 cycle, single-phase.

* Pumps available in 230VAC, 50 cycle, add suffix "-220" to order no.

Straightening Fixtures



1

No. SF50 – Straightening fixtures for use with 55-ton shop or 80-ton Roll-Bed® presses (2 ea).. Wt., 104 lbs.

Not part of press, order separately.

Technical Dimensions

A	В	с	D *	E	F	G	н	J	L	М	Floor Space
(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)
72.00	48.50	36.00	3.25 - 32.75	6 - 42	6.00	36.00	6.75	8.00	3.00	12.00	48.5 x 36

* Lateral head movement

Ordering Information

Order No.	Cap.	Type Cyl. Used	Stroke	Cyl. Model		Speed † † † Advance Pressing		Valve Type	Pump ‡ Model	Prod. Wt.
	(tons)		(in.)		(in. / min)	(in. / min.)				(lbs.)
SPA556	55	Single-Acting	6.25	C556C	4.5	0.5	Air	2-Way Foot	PA6	804.00
SPM556	55	Single-Acting	6.25	C556C	0.23 (in./stroke)	0.015 (in./stroke)	Hand	Load Release	P159	814.00
SPM5513	55	Single-Acting	13.25	C5513C	0.665 (in./stroke)	0.26 (in./stroke)	Elec.	2-Way	P460	960.00
SPE556	55	Single-Acting	6.25	C556C	21.7	1.5	Elec.	2-Way ††	PE172	836.00
SPE556	55	Single-Acting	13.25	C5513C	21.7	1.5	Elec.	2-Way ††	PE172	980.00
SPE5513	55	Single-Acting	13.25	C5513C	24.4	1.9	Elec.	3-Way †	PE213S	1,056.00
SPE5513D	55	Double-Acting	13.25	RD5513	21.7	1.5	Elec.	4-Way	PE174	993.00
SPE5513DS	55	Double-Acting	13.25	RD5513	66.1	5.4	Elec.	4-Way †	PQ604S	1,114.00

† Solenoid valve with 24VAC remote control hand switch.

†† Holds pressure with motor shut-off. Also has an automatic dump setting. Furnished with a 10' remote motor control.

ttt Typical performance based on 100 psi and 10,000 psi pump specifications. Actual speeds may vary with operating conditions.

‡ Pump standard with press. Other Power Team pumps can be substituted. dBA at idle and 10,000 psi: PE172—67/81; PE21 Series—70; PQ60—74/76; measured at 3 foot distance, all sides.

Note: Frame is shipped assembled.

Model Shown: **SPE10013DS**



Features

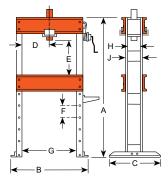
H-FRAME SHOP PRESS

- Cylinder work-head glides across upper frame on rollers, locks in place for off-center pressing jobs. May be used horizontally for special pressing applications with user-supplied supports.
- Press bed is raised and lowered by winch which locks in place for insertion of bed retaining pins. Upper bolster can be lowered 8" for convenient positioning on repetitive jobs.
- Generous "daylight" of 42" x 50" accommodates bulky work pieces, uprights are placed for easy side entry of bars or shafts for straightening or bending.
- Choice of single or double-acting cylinder. Hydraulic pump options include: 2-speed hand pump with large 2-gallon reservoir, PE172 electric/hydraulic pump or "PQ" series "Quiet" electric/hydraulic pump with low noise level.

	Pump Electrical Specifications
Pump Series	Description
PE17 *	1/2 hp, 115VAC, 60 cycle, single-phase.
PQ60 *†	2 hp, 230VAC, 60 cycle, single-phase.
PQ120 **	3 hp, 460VAC, 60 cycle, three-phase.

* Pumps available in 230VAC, 50 cycle, add suffix "-220" to order no.

† For 115VAC, consult factory.
** Pump available in 220/380VAC, 50 cycle. To order 380VAC, 50 cycle, add suffix "-380" to order no.





Lower Bolster

T lbs.

Straightening Fixtures

No. SF150 - Straightening fixtures for use with 100 ton shop press and 100, 150, and 200 ton Roll-Bed® presses (2 ea). Wt., 196

Not part of press, order separately.

Technical Dimensions

A	В	С	D *	E	F	G	н	J	L	М	Floor Space
(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)
77.25	64.00	36.00	7 - 43	2 - 42	8.00	50.00	8.00	10.00	3.38	15.00	36 x 78.25

* Lateral head movement

Ordering Information

Order No.	Сар.	Type Cyl. Used	Stroke	Cyl. Model		Speed † † † Advance Pressing		Valve Type	Pump ‡ Model	Prod. Wt.
	(tons)		(in.)		(in. / min)	(in. / min.)				(lbs.)
SPM10010	100	Single-Acting	10.25	C10010C	0.356 (in./stroke)	0.01 (in./stroke)	Hand	3-Way	P460	1,698.00
SPE10010	100	Single-Acting	10.25	C10010C	35.0	2.9	Elec.	3-Way	PQ603	1,795.00
SPE10010R	100	Single-Acting	10.25	C10010C	11.5	0.8	Elec.	2-Way	PE172	1,690.00
SPE10013DS	100	Double-Acting	13.13	RD10013	35.0	5.8	Elec.	4-Way †	PQ1204S	1,886.00

† Solenoid valve with 24VAC remote control hand switch.

ttt Typical performance based on 100 psi and 10,000 psi pump specifications. Actual speeds may vary under operating conditions.

+ Pump standard with press. Other Power Team pumps can be substituted. dBA at idle and 10,000 psi: PE172-67/81; PQ60-74/76; PQ120-73/78. Measured at 3 foot distance, all sides

Note: Frame is shipped assembled.

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H-FRAME PRESSES TONNAGE RANGE: 150-200

Model Shown: SPE20013DS



Hydraulic gauge and hydraulic fittings are included with presses.

Features

H-FRAME SHOP PRESS

- Standing 7.5 feet tall, these giants handle the really big jobs.
- May be used horizontally for special pressing applications with user-supplied supports.
- Work-head has wide horizontal travel. Rugged press frame withstands load of rated capacity across full width of frame.
- Winch mechanism provides easy positioning of press bed, locks in place for insertion of retaining pins.
- Upper bolster can be lowered 11" for convenient positioning on repetitive jobs.
- Uprights are placed for easy side entry of bars or shafts for straightening or bending.
- Fast cylinder approach is provided by PQ1204S "Quiet" electric/hydraulic pump.
- Remote control hand switch, enables operator to view work from all sides with fingertip control of cylinder piston travel.

/		
1	F	
1		

P

Pump Electrical Specifications

ump Series	Description
PQ120	3 hp, 460VAC, 60 cycle, three-phase. Also available in 220/380VAC, 50 cycle, add suffix "-380" to order no.

NOTE: To order press with 230VAC, 60 cycle, single-phase pump, order press less PQ1204S. Order pump No. PQ604S separately.



Optional HD Straightening Fixtures

No. SF150 – Straightening fixtures for use with 100 ton shop press and 100, 150, and 200 ton Roll-Bed® presses (2 ea). Wt., 196 lbs.

Not part of press, order separately.

H-FRAME PRESSES TONNAGE RANGE: 150-200



Adjustable head accommodates a wide array of applications



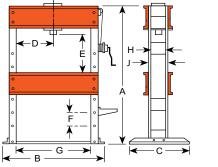
Winch provides easy positioning of press bed



Large footing for a solid base and stability



PQ120 Series pump provides the pressure and control





Technical Dimensions

A	В	С	D *	E	F	G	Н	J	L	Μ	Floor Space
(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)
90.00	71.00	44.00	11 - 39	9 - 43.75	11.00	50.00	12.50	15.00	4.13	18.00	44 x 71

* Lateral head movement

Ordering Information

Order No.	Cap.	Type Cyl. Used	Stroke	Cyl. Model		Speed † † † Advance Pressing		Valve Type	Pump ‡ Model	Prod. Wt.
	(tons)		(in.)		(in. / min)	(in. / min.)				(lbs.)
SPE15013DS	150	Double-Acting	13.13	RD15013	24	3.9	Elec.*	4-Way **	PQ1204S	3,015.00
SPE20013DS	200	Double-Acting	13.13	RD20013	18	2.9	Elec.*	4-Way **	PQ1204S	3,276.00

Note: Frame is shipped assembled.

* Pre-wired at factory for 460VAC.

** Solenoid valve with 24VAC remote control hand switch. †*† Typical performance based on 100 psi and 10,000 psi pump specifications. Actual speeds may vary under operating conditions.

‡ Pump standard with press. dBA at idle and 10,000 psi: 73/78, measured at 3 foot distance, all sides.

Shop Equip.

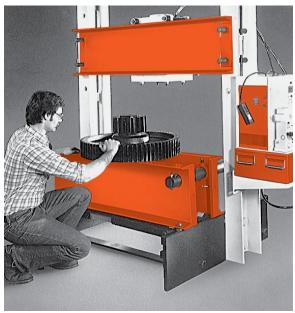
H-FRAME ROLL-BED® PRESSES TONNAGE RANGE: 80-200

Model Shown: RB10013S



Hydraulic gauge and hydraulic fittings are included with presses.

Roll-bell enables easy loading and unloading of large gears to simplify the pressing operation.



Features

H-FRAME ROLL-BED® PRESS

- The original, patented Roll-Bed® extends out for easy loading and unloading with a crane or other lifting device, supporting loads up to 3,000 lbs.
- Movable work-head glides easily side-to-side for full offcenter load capacity across width of upper frame.
- "Daylight" is 50.5" x 60" for 80 and 100 ton models; 51.25" x 64" on 150 and 200 ton presses.
- Fast approach of double-acting, 13.125" stroke cylinder is provided by PQ1204S "Quiet" electric/hydraulic pump with remote control hand switch. Operator can view work from all sides with fingertip control of cylinder piston travel.
- Adjustable lower bed width for secure balancing and centering of heavy jobs.
- Lifting mechanism has a turn crank handle to raise or lower upper bolster (a heavy-duty 1/2" drill motor can replace handle for automatic adjustment). Four locking pins hold bolster in place for pressing.



	Pump Electrical Specifications
Pump Series	Description
PQ120	3 hp. 460VAC, 60 cvcle, three-phase, Available in 220/380VAC,

50 cycle, add suffix "-380" to order no.

NOTE: To order press with a 230VAC, 60 cycle, single-phase pump, order press less PQ1204S. Order pump No. PQ604S separately.

NOTE: Different voltage and valve options can be obtained by substituting certain PA, PE or PQ series pumps. Consult the factory.

powerteam.com

H-FRAME ROLL-BED® PRESSES TONNAGE RANGE: 80-200



Lifting screw and locking pins make bolster raising a one-man job.



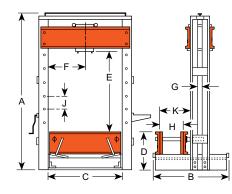
Bearings make bed positioning smooth and easy.

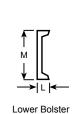


Lever lowers bed for pressing, raises it for rolling.



Cylinder is easily moved across width of upper bolster.







Width adjusts from 4" to over 27" & is secured with locking bolts.

Technical Dimensions

Сар.	А	В	С	D	E	F	G	Н	J	к	L	М	Floor Space
(Tons)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)
80	112.63	64.25	50.50	27.00	12 - 60	14.50 - 36.00	3.00	4.00 - 27.25	8.00	36.50	3.38	15.00	64.25 x 60.50
100	112.63	64.25	50.50	27.00	12 - 60	14.50 - 36.00	3.00	4.00 - 27.25	8.00	36.50	3.38	15.00	64.25 x 60.50
150	123.25	68.25	51.25	30.00	9 - 64	13.88 - 37-88	3.00	4.00 - 27.13	11.00	37.25	4.13	18.00	68.25 x 63.25
200	122.25	68.25	51.25	30.00	9 - 64	15.13 - 36.13	3.00	4.00 - 27.13	11.00	37.25	4.13	18.00	68.25 x 63.25

Ordering Information

Order No.	Сар.	Type Cyl. Used	Stroke	Cyl. Model		Speed † † † Advance Pressing		Valve Type	Pump ‡ Model	Prod. Wt.
	(tons)		(in.)		(in. / min)	(in. / min.)				(lbs.)
RB8013S	80	Double-Acting	13.13	RD8013	46	7.5	Elec.	4-Way †	PQ1204S	2,886.00
RB10013S	100	Double-Acting	13.13	RD10013	35	5.8	Elec.	4-Way †	PQ1204S	2,944.00
RB15013S	150	Double-Acting	13.13	RD15013	24	3.9	Elec.	4-Way †	PQ1204S	4,458.00
RB20013S	200	Double-Acting	13.13	RD20013	18	2.9	Elec.	4-Way†	PQ1204S	4.546.00

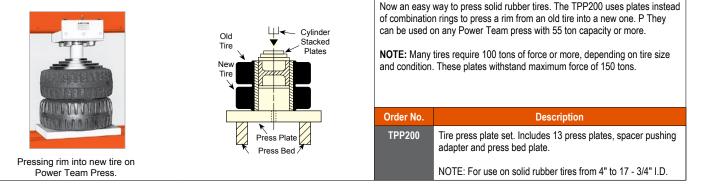
Note: Frame is shipped assembled.

† Solenoid valve with 24VAC remote control hand switch.

††† Typical performance based on 100 psi and 10,000 psi pump specifications. Actual speeds may vary with operating conditions. 3,000 lbs. maximum load can be supported on bed when raised on the rollers.

‡ Pump standard with press. dBA at idle and 10,000 psi: PQ120-73/78; measured at 3 foot distance, all sides.

RUBBER TIRE REMOVING/INSTALLING SET



TIRE PRESS PLATE SET, TPP200

Model Shown:

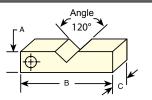
TBP1622, TPP1 - TPP13, TPS6



Size I.D.	Size O.D.
(in.)	(in.)
4	3.88
5	4.88
6, 6.25	5.88
6.50	6.38
8	7.88
10	9.88
10.50	10.38
11.25	11.13
	Size I.D. (in.) 4 5 6, 6.25 6.50 8 10 10.50

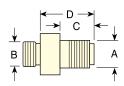
Order	Tire	Tire	
No.	Size I.D.	Size O.D.	
	(in.)	(in.)	
TPP9	12, 12.13	11.88	
TPP10	14	13.88	
TPP11	15	14.88	
TPP12	16	15.88	
TTP13	17.75	17.63	
TPS6	Spacer/Pushing Adapter	3.75 x 6	
TBP1622	Bed Plate	16 x 22 x 2	

"V" BLOCKS



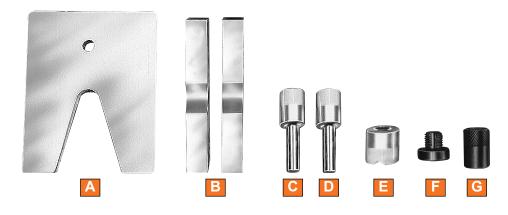
Order	Width	Length	Thick		
No.	А	В	C		
	(in.)	(in.)	(in.)		
1890	2.00	9.00	1.25		
1891	2.50	11.50	1.75		
1892	3.50	14.00	2.00		
1893	5.00	14.00	1.50		
207395	5.75	23.00	2.50		

THREAD ADAPTER



Order	А	В	С	D
No.	(in.)	(in.)	(in.)	(in.)
38597	1 - 8	1 - 8	0.75	1.31
38953	1.25 - 7	1.5 - 16	2.75	4.38
37368	1.63 - 5.5	—	1.69	2.50
43562	2.25 - 12	—	2.25	3.00
38954	1.63 - 5.5	1.69 - 8	3.25	4.19
43563	2.25 - 12	2.75 - 12	2.25	3.19
46070	2.25 - 12	2 - 4.5	2.25	3.19

PRESS ACCESSORY KIT



Make your Power Team press even more versatile with one of these accessory sets. These sets will eliminate makeshift set-ups. Many of these items can be used with pullers you already have.

Ordering Information

Use With	Order	V-Throat	V-Blocks	Pushing Adapter	Pushing 🛕	V-Pushing	Threaded Adapter		Pushing	
Press (Ton)	No.	Press Plate		Adapter	Adapter 📥	Adapter	Single-Acting Cyls.	Double-Acting Cyls.	Adapter	
		A	В	С	D	E		F	G	
10	SPA10	1888	1890 (2)	201923 1/2" Dia. Shank	201454 3/4" Dia. Shank	34806	38597 †	38597 †	_	
25	SPA25	1889	1891 (2)	34510 3/4" Dia. Shank	34511 1" Dia. Shank	34807	38953 ††	38953 ††	_	
55	SPA55	—	1892 (2)	34755 1" Dia. Shank	34756 1 1/2" Dia. Shank	34808	37368 ††	38954 ††	_	
80/100	SPA100	_	1893 ** (2)	_	_	36469	43562 †† 46070 ††	43563 †† 46070 †† ***	21332	
150/200	SPA200	_	207395 (2)	_	44458 * 2 1/4" Dia. Shank	44457	_*	_	_	

† Included in Set

†† Not Included, Order Separately

* Pushing adapters thread directly into RD15013 and RD20013 cylinders.

** V-blocks, 1893, are recommended for use with 80 ton Roll-Bed® press. Not recommended for use with 100 ton Roll-Bed® press.

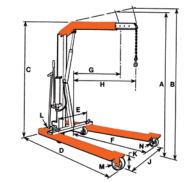
*** For 80 ton Roll-Bed® press.

CAUTION: Pushing adapters are designed for use with specific shaft sizes, and depending on the condition of the shaft ends, the
 adapter may not withstand the full press tonnage. Always use a protective blanket or other suitable guard when pressing.

MOBILE FLOOR CRANES LBS. RANGE: 2,200 - 4,400

Model Shown: FC2200

Piston rod is ground and hard chrome plated. Load-lowering valve provides controlled descent. Pump has a safety relief valve. Adjustable Legs



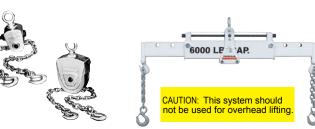
Ordering Information

Order No.	Description
FC2200	2,200 lbs. cap. crane with fold-away feature, adj. leg spread, lifting chain and 2-speed hand pump. Wt., 454 lbs.
FC4400	4 ,400 lbs. cap. crane with fold-away feature, adj. leg spread, lifting chain and 2-speed hand pump. Wt., 646 lbs.

FLOOR CRANE ACCESSORIES, SPREAD-TILTER™

Model Shown:

LR2000, LR4000, LR6000



Ordering Information

>	Fea	itui	'es
_			

Mobile Floor Cranes

- Adjustable legs spread to clear obstacles (telescoping boom for extra reach)
- Rugged construction, reliable hydraulics.
- Boom collapses completely and legs fold for compact space-saving fold-away storage
- 2-speed hydraulic hand pump provides fast boom travel and precise operator controlled descent.
- Roller bearing wheels and a steering dolly provide ease of mobility. Lifting chain is included.
- U.S. Patent No. 3,367,512

	Description	FC2200	FC4400
А	Max. boom height (ret.)	107"	111"
В	Max. boom height (ext.)	117"	122"
С	Overall height, boom horizontal	80"	82"
D	Overall length	83"	89"
Е	Min. throat width	24"	25"
F	Inside leg length	54"	57.5"
G	Eff. boom reach (ret.)	33"	35.5"
Н	Eff. boom reach (ext.)	48"	50.5"
J	Inside leg width	24" - 36" - 48" (3-Position)	26" - 40" - 52.5" (3-Position)
Κ	Leg height	8"	9.5"
L	Dolly wheel diameter	5"	5"
М	Wheel diameter	6"	8"
Ν	Caster diameter	6"	6"
	Floor space, folded	27" x 38"	31" x 42"
	Height, folded	79"	86"
	Cap. boom ret. (lbs.)	2,200	4,400
	Cap. boom ext. (lbs.)	1,650	3,300

Technical Dimensions

Features

Whenever you have big, heavy components to move or position, nothing helps you get the job done easier and faster than Power Team's Load-Rotors®

- The heavy-duty Load-Rotors®, when used with a crane or hoist, greatly reduce time and effort.
- LR2000 (2,000 lbs. cap.) and LR4000 (4,000 lbs. cap.) heavy-duty lifting slings are just right, for lifting or positioning components.
- LR6000 has a self-locking worm and gear set in the Spread-Tilter™ head permits rapid angle adjustment of the component being handled.

Order No.	Cap.	Chain Size	Chain Lg. with Swivel Hooks	Lifting Eye Opening	Hex Drive End	Gear Ratio	Prod. Wt.
	(lbs.)	(in.)	(in.)	(in.)	(in.)		(lbs.)
LR2000	2,000	0.25	56.00	1.25	0.63	34:1	9.00
LR4000	4,000	0.31	65.00	1.75	0.63	82:1	23.00
LR6000	6,000	0.31	65.00	1.63	0.63	82:1	73.00

HYDRAULIC BENCH VISE **TONNAGE: 5**

Model Shown: PTPHV859SPX



Features

Includes

HANDS-FREE HYDRAULIC BENCH VISE WITH COMBINATION 10,000 PSI (690 BAR) FOOT PUMP, **PROVIDES 5 TONS OF CLAMPING FORCE.**

- Includes an air control valve for variable speed and safety
- Vise operates vertical or horizontal configurations for project flexibility
- Vise jaws open up to 8" (203 mm) for large holding requirements



*Air supply is required when using a hydraulic pump

components	Model Number
5-Ton Hydraulic Vise	PTPHV859
Hold-Ets Magnetic Vise Clips	PTHE3
10,000 PSI (690 Bar) Foot Pump	PA6
Gauge	9040
Gauge Adapter	9670
Hose 10'	9758
Female Coupler	9796
Male Coupler	9798

MAGNETIC VISE CLIPS

Model Shown: PTHE3



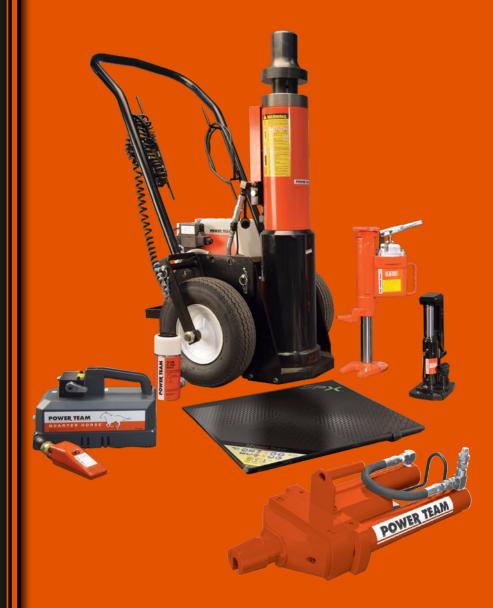
Features

- Magnetically hold sockets for assembling and disassembling universal joints
- Provides 3" (76 mm) of rigid aluminum construction and superior magnetic locking power to hold screws, rings, c-clips, and springs
- Makes any job a one-man operation with superior strength to hold 5.5 lbs (2.49 kg) vertically and 2.75 lbs (1.24 kg) pounds horizontally
- Can be used as a jaw liner for non-marking material and hold threaded objects rigid without damage to threads

JACKS



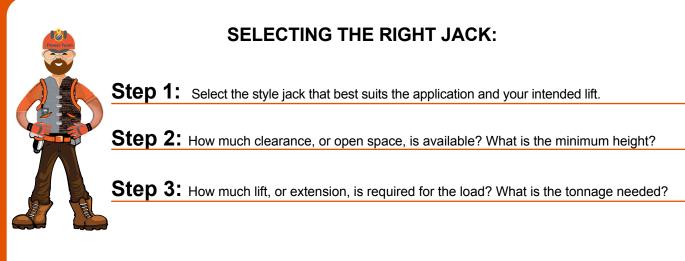
- A hydraulic jack is a powerful lifting or pushing tool designed to provide effective lift over greater distances than a basic mechanical jack.
- Non-inflated air jacks are less than 1" thick, making lifting tasks in small spaces seem routine, tonnages up to 75.3 tons.
- Turnkey maintenance sets offer matched hydraulic system components, adapters and hydraulic spreader, contained in a rugged carrying and storage case.
- Specialty hydraulic jacks support post tension, low height or clearance applications.
- Portable high tonnage jacks are totally self-contained, their modular design allows you to change lifting modules to suit your tonnage or height requirements.



POWERTHON LIFETIME WARRANTY

INDEX INDEX JACK OVERVIEW

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1. What do you need to lift?

Depending on the vehicle or machine you need to lift, you will require appropriate equipment. You don't lift a 20 ton truck with the same equipment you would use to lift a 2 ton vehicle.

To choose the right fit, first look at the hydraulic jack capacity. Today, on the market, you can find various sizes of hydraulic jacks, with a lifting capacity going from 1 ton to 300 tons, and even more.

JACK SIZING CONSIDERATIONS:

2. What is the free space available?

The best jack in the world is useless if you can't place it under the load. Nowadays, application start height is getting lower and lower, requiring a more compact equipment.

Ground clearance is an important parameter to consider, you need to be able to place the jack without damaging the load.

3. What is the maximum lifting height you would need?

To make the best choice, compare the number of strokes and maximum height of each hydraulic jack.

In addition, ask the how many extensions are available with the hydraulic jack. Some of the equipment has 1 or 2 additional extensions, which will cover more applications with the same equipment.



JACK SERIES:

Hydraulic Bottle Jacks

Choose from this complete line of premium quality, standard bottle jacks. Ideal for use in any number of industrial lifting and pushing applications.

Tonnage Range: 2-110





Inflatable Jacks

Inflatable jacks are easy to use, low maintenance, and lightweight enough to be carried under your arm and moved around in any type of equipment, ideal for mining, vehicle and forklift equipment maintenance and many other uses where your start up height is under a couple of inches.

Non-inflated jacks are less than 1" thick, making lifting tasks in small spaces seem routine.

Tonnage Range: 1.1 - 75.3



Maintenance Sets

Matched hydraulic system components, adapters and a hydraulic spreader, contained in a rugged carrying and storage case. Portable sets are ideal for pushing, pulling, lifting, straightening, or clamping at remote job sites.

Types: Manual or electric drive maintenance sets

Tonnage Range 10 - 25

Portable High Tonnage Jacks

Totally self-contained, modular design allows you to change lifting modules to suit your tonnage or height requirements.

Tonnage Range: 55 - 300



SIDEWINDER JACKS, MINI JACKS TONNAGE RANGE: 5 - 20

Model Shown: 9210A, 9220A, 9105A, 9205A



Features

COMPACT SIDEWINDER MINI JACK FITS IN YOUR PALM AND DELIVERS 5, 10 & 20 TONS OF LIFTING FORCE.

- Retracted height of just 2.56" for the smallest jack and 5.13" for the 20 ton, allows you to slip this jack into the narrowest of crevices.
- Jacks operate either horizontally or vertically. Handles function in line with base for easier use in confined spaces.
- The perfect addition to any toolbox, this remarkable little jack has multiple uses that are limited only by your imagination. Use it as a jack, or a spreader. Use it to turn your mechanical gear puller (note: puller capacity must match jack capacity) into a hydraulic puller.
- High strength piston and pump linkage for long life.
- All models include over-travel protection.
- Lever Bar included on all models.
- All jacks meet ASME B30.1 standards and carry the Power Team PowerThon[™] Lifetime Warranty.



9105A Sidewinder jack is the ideal choice for straightening this



Ordering Information

Order Number	Cap.	Stroke	Retracted Height	Max. Height	No. Pump Strokes to Ext. Piston	Saddle Dia.	Base Size Dia.	Pump Handle Length	Handle Effort at Rated Cap.	Carry Handle	Prod. Wt.
	(tons)	(in.)	(in.)	(in.)		(in.)	(in.)	(in.)	(lbs.)		(lbs.)
9105A	5	0.75	2.50	3.38	30	1.14	2,91	9.44	57	No	4.20
9205A	5	1.50	3.50	5.13	38	1.14	2.91	9.44	57	No	5.30
9210A	10	1.19	4.75	5.88	36	1.66	4.33	17.33	62	No	12.10
9220A	20	1.19	5.13	6.31	46	2.08	4.72	23.81	77	No	17.60

Jacks

BOTTLE JACKS, LOW PROFILE TONNAGE RANGE: 12, 20 & 30

Model Shown: 9012A, 9020A, 9130A



Features

THE RIGHT CHOICE FOR THOSE LOWER CLEARANCE JOBS OR APPLICATIONS

- All the quality, features and lifting capacity of the standard jacks in short form. The 12 ton and 20 ton models feature screw extensions for added versatility.
- All jacks operate both vertically and horizontally for use in a variety of lifting, pushing and spreading applications.
- Large base area for increased strength and stability during lifting.
- High strength piston and pump linkage for long life.
- All models include over-travel protection.
- Lever Bar included on all models.
- All jacks meet ASME B30.1 standards and carry the Power Team PowerThon[™] Lifetime Warranty.

9130A Low Profile Hydraulic Bottle Jack provides the lifting capacity and low height for this underground mining application.



Ordering Information

Order Number	Cap.	Stroke	Retracted Height	Length of Screw Ext.	Height with Screw Ext.	No. Pump Strokes to Ext. Piston ‡	Saddle Dia.	Base Size	Pump Handle Length	Handle Effort at Rated Cap.		Prod. Wt.
	(tons)	(in.)	(in.)	(in.)	(in.)		(in.)	(in.)	(in.)	(lbs.)		(lbs.)
9012A	12	3.75	6.75	3	13.50	26	1.88	6.50 x 4.19	23.81	60	Yes	14.00
9020A	20	3.38	7.13	1.56	12.00	22	2.00	7.19 x 5.06	31.50	70	Yes	22.22
9130A	30	3.13	7.13	—	10.25	35	2.38	7.56 x 5.56	39.38	50	Yes	30.20

± 2 Speed: Rapid advance≈40 strokes; Lift mode≈160 strokes.

BOTTLE JACKS, PORTABLE HYDRAULIC POWER TONNAGE RANGE: 2 - 110

Model Shown: 9030A, 9008A, 9112A

POWER TEAN

Features

IDEAL FOR INDUSTRIAL LIFTING AND PUSHING APPLICATIONS FOR MRO

- Choose from this complete line of premium quality bottle jacks. Ideal for use in any number of industrial lifting and pushing applications.
- The 9110B, 9015B, 9022B and 9033B feature a beveled base which allows the jack to "follow" the load, reducing the chance of dangerous side-loading.
- Jacks feature a screw extension for quicker setup.
- High strength piston and pump linkage for long life.
- All models include over-travel protection.
- Lever Bar included on all models. All jacks can be used in the vertical, angled or horizontal positions.
- Serrated or contoured saddles help stabilize the load for a safer lift.
- 110 ton jack features dual pumps for time-saving twospeed operation.
- All jacks meet ASME B30.1 standards and carry the Power Team PowerThon[™] Lifetime Warranty.

Ordering Information

Order Number	Cap.	Stroke	Retracted Height Min.	Length of Screw Ext.	Height with Screw Ext.	No. Pump Strokes to Ext. Piston	Saddle Dia.	Base Size	Pump Handle Length	Handle Effort at Rated Cap.	Carry Handle	Prod. Wt.
	(tons)	(in.)	(in.)	(in.)	(in.)		(in.)	(in.)	(in.)	(lbs.)		(lbs.)
9002A	2	4.50	7.13	1.94	13.56	5	1.00	4.69 x 2.56	12.25	75	No	4.80
9003A	3	4.50	7.50	2.38	14.38	10	1.13	4.50 x 2.84	19.25	45	No	5.80
9005A	5	4.75	7.88	2.75	15.38	12	1.38	5.19 x 3.00	21.44	55	No	8.00
9008A	8	4.75	7.88	2.75	15.38	18	1.50	6.00 x 3.50	23.81	75	No	12.1
9112A	12	5.88	9.50	3.13	18.50	26	1.88	6.50 x 4.19	23.81	60	Yes	17.50
9015B	15	6.13	9.06	4.50	19.88	27	2.38	5.13 x 5.50 †	27.56	90	No	18.30
9120A	20	6.25	10.63	3.63	20.50	22	2.00	7.19 x 5.06	31.50	70	Yes	28.50
9022B	22	6.13	9.44	4.31	20.50	36	2.38	6.50 x 6.31 †	27.56	90	Yes	23.60
9030A	30	6.25	11.00	—	17.25	35	2.38	7.56 x 5.56	39.38	50	Yes	41.20
9033B	33	5.63	9.44	4.19	19.75	56	2.56	7.25 x 6.94 †	27.56	88	Yes	32.00
9050A	50	6.75	12.00	—	18.75	36	3.00	9.31 x 7.38	39.38	85	Yes	78.00
9110B	110	6.13	11.81	—	17.94	40/160 ‡	4.38	13.38 x 11.44	27.56	79	Yes	154.30

† Comes with a Beveled Base.

±2 Speed: Rapid advance≈40 strokes; Lift mode≈160 strokes.

BOTTLE JACKS, TELESCOPING TONNAGE RANGE: 6-13

Model Shown: 9006X, 9011X, 9013X





Features

THE RIGHT CHOICE FOR THOSE LOWER HEIGHT APPLICATIONS FOR MRO.

- Telescoping jacks offer all of the quality features and capabilities of the standard bottle jack line with a bonus. The super-long stroke of these jacks saves time and effort by eliminating the need to lift or crib. In most applications, the user can place the jack once and complete the lift.
- The 9006X, 9011X and 9013X all feature a unique beveled base that allows the jack to "follow" the load laterally as it is raised, greatly reducing side-loading of the piston.
- High strength piston and pump linkage for long life.
- All models include over-travel protection.
- Lever Bar included on all models.
- All jacks meet ASME B30.1 standards and carry the Power Team PowerThon™ Lifetime Warranty.

Order Number	Cap.	Stroke	Retracted Height		Height with Screw Ext.	No. Pump Strokes to Ext. Piston	Saddle Dia.	Base Size Beveled Base	Pump Handle Length	Handle Effort at Rated Cap.	Carry Handle	Prod. Wt.
	(tons)	(in.)	(in.)	(in.)	(in.)		(in.)	(in.)	(in.)	(lbs.)		(lbs.)
9006X	6	12.00	8.50	_	20.50	14	1.75	4.75 x 5.25	27.56	79	No	14.00
9011X	11	10.30	7.88	2.69	20.88	25	1.63	6.31 x 6.50	27.56	88	No	19.50
9013X	13	10.00	9.06	3.31	22.44	35	1.88	6.94 x 7.31	27.56	79	Yes	25.00

TOE JACKS, ECONOMY TONNAGE RANGE: 2.5 & 10

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Model Shown: J24T, J55T, J106T



Features

LOW HEIGHT INDUSTRIAL LIFTING AND PUSHING APPLICATIONS.

- These bottle jack-style toe jacks are loaded with many of the same features as our standard bottle jacks, but the toe-lift feature and swiveling pump handle socket make them ideal for machinery lifting and positioning.
- An internal pressure relief provides added safety by limiting the jack's lifting capability to the capacity of the toe.
- Spring return is an added feature on the J55T and J106T jacks.
- Swiveling pump handle assembly available on the 5 and 10 ton models. The swiveling jack assembly allows you to access and pump the unit from numerous positions.
- High strength piston and pump linkage for long life.
- All models include over-travel protection.
- Lever Bar included on all models.
- All jacks meet ASME B30.1 standards and carry the Power Team PowerThon[™] Lifetime Warranty.



Jacks

D

Technical Dimensions

Order	Ret.	Ext.	Ret.	Ext.				
Number		٩	E	3	С	D	E	F
	(in.)							
J24T	0.63	5.50	9.25	14.00	1.88	7.13	2.00	4.94
J55T	1.00	5.88	11.50	16.38	1.88	10.13	3.00	7.25
J106T	1.25	7.13	12.88	18.75	2.50	11.50	3.94	9.50

Order Number	Cap.	Max. Lift Stroke	Strokes to Ext. Piston	Handle Effort at Max. Load	Carry Handle	Prod. Wt.
	(tons)	(in.)	(1 in.)	(lbs.)		(lbs.)
J24T	2	4.75	14	42.00	Yes	18.30
J55T	5	4.88	22	60.00	Yes	53.00
J106T	10	5.88	31	73.00	Yes	83.80

TOE JACKS, HEAVY-DUTY TONNAGE RANGE: 5.5, 11 & 27.5

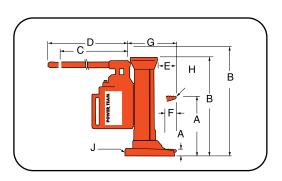
Model Shown: J259T, J1095, J58T



Features

HEAVY-DUTY, LOW HEIGHT INDUSTRIAL LIFTING AND PUSHING APPLICATIONS.

- With lifting points on the toe and on the top, these extremely rugged jacks are ideal for machine lifting, rigging, lift truck service and much more.
- Choose from 5.5 ton, 11 ton, or the 27.5 ton lifting capacity.
- All jacks operate both vertically and horizontally.
- Base, toe and pumping assembly swivel independently, allowing the jack to work in confined areas.
- High strength piston and pump linkage for long life.
- Lever Bar included on all models.
- All jacks meet ASME B30.1 standards and carry the Power Team PowerThon[™] Lifetime Warranty.
- ▶ J58T hydraulic toe jack is the perfect choice for the pallet jack application.



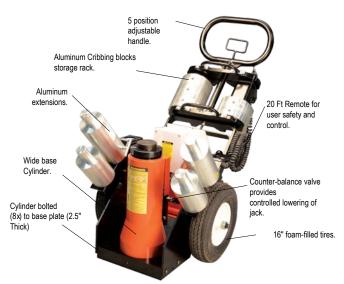
Technical Dimensions

Order	Ret.	Ext.	Ret.	Ext.							
Number		A	I	3	С	D	E	F	G	Н	J
	(in.)										
J58T	1.06	9.38	14.75	23.00	14.50	17.75	2.81	2.19	6.94	1.63	5.13
J109T	1.06	10.38	16.50	25.75	14.50	17.75	3.00	2.19	7.22	2.50	6.75
J259T	2.13	11.38	19.88	29.06	8.25	29.75	5.75	4.00	10.50	3.50	10.63

Order Number	Cap.	Max. Lift Stroke	Strokes to Ext. Piston	Handle Effort at Max. Load	Carry Handle	Prod. Wt.
	(tons)	(in.)	(1 in.)	(lbs.)		(lbs.)
J58T	5.50	8.25	8.00	83.90	Yes	43.00
J109T	11.00	9.25	13.00	88.00	Yes	64.00
J259T	27.50	9.19	21.00	88.00	Yes	203.00

PORTABLE, RAILROAD EDITION TONNAGE RANGE: 100

Model Shown: RJ100T24E



Features

HEAVY-DUTY SELF-CONTAINED INDUSTRIAL LIFTING JACK FOR RAIL MAINTENANCE.

- Wide base cylinder design for stability.
- Double-acting cylinder with locking collar.
- The bottom of the cylinder is a bolted joint, using the base plate as part of the cylinder. This will allow for service of even the oldest or most abused jacks.
- Cribbing storage rack location is such that it allows easy access during cribbing placement and removal.
- Jack has a 20 ft. remote pendant for user safety and control.
- Easy to maneuver, large tires and small footprint make it easy to get into tight spaces.
- Adjustable handle, allows the user to easily to position the jack under loads.

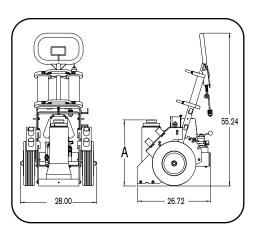
• Technical Specifications

Type of	Low Pres	sure Pump	High Press	ure Pump	Current Draw	Unload	Internal	Tank	Valving
Pump	Flow	Pressure	Flow	Pressure	at Max. Internal Relief Settings	Pressure	Relief Pressure		
	(cu. in. / min.)	(psi.)	(cu. in. / min.)	(psi.)	(amps)	(psi.)	(psi.)	(gal.)	
Electri	\$ 440	440	48	10.000	25	540 - 780	10.000	2	4-Way / 3-Pos.
Air	330	440	30	10,000	NA	540 - 780	10,000	2	Tandem Center Manual

Jacks

Ordering Information

Order	Description	Stroke	Retracted Height
Number			A
		(in.)	(1 in.)
RJ100T24E	Jack, 100 Ton RR 24" Ret, Elect	14	24
RJ100T37E	Jack, 100 Ton RR 37" Ret, Elect	27	37
RJ100T24A	Jack, 100 Ton RR 24" Ret Air	14	24
RJ100T37A	Jack, 100 Ton RR 37" Ret Air	27	37
RJ100T24A-C*	Jack, 100 Ton RR 24" Ret Air w/Crib Block	14	24
RJ100T24E-C*	Jack, 100 Ton RR 24" Ret Elect w/Crib Block	14	24
RJ100T37A-C*	Jack, 100 Ton RR 37" Ret Air w/Crib Block	27	37
RJ100T37E-C*	Jack, 100 Ton RR 37" Ret Elect w/Crib Block	27	37
RJ100T24A-E**	Jack, 100 Ton RR 24" Ret Air w/Ext	14	24
RJ100T24E-E**	Jack, 100 Ton RR 24" Ret Elect w/Ext	14	24
RJ100T37A-E†	Jack, 100 Ton RR 37" Ret Air w/Ext	27	37
RJ100T37E-E†	Jack, 100 Ton RR 37" Ret Elect w/Ext	27	37



* C models include RJ-CB-S crib set

** 24"- E models include RJ-EXT-S1 set

+ Shipping weights 37"- E version includes RJ-EXT-S set

PORTABLE, RAILROAD EDITION ACCESSORIES

EXTENSIONS

Order No.	Description
RJ-EXT18	Assembly, Extension 18 in. 100 Ton RR Jack
RJ-EXT14	Assembly, Extension 14 in. 100 Ton RR Jack
RJ-EXT11	Assembly, Extension 11 in. 100 Ton RR Jack
RJ-EXT9	Assembly, Extension 9 in. 100 Ton RR Jack
RJ-EXT7	Assembly, Extension 7 in. 100 Ton RR Jack
RJ-EXT5	Assembly, Extension 5 in. 100 Ton RR Jack
RJ-EXT-S	Set, Extensions 100 Ton RR Jack 5, 7, 9
RJ-EXT-S1	Set, Extensions 100 Ton RR Jack 5, 11, 18

CRIBBING BLOCKS



Order No.	Description
RJ-CB10	Assembly, Crib Block 10 in. 100 Ton RR Jack
RJ-CB5	Assembly, Crib Block 5 in. 100 Ton RR Jack
RJ-CB3	Assembly, Crib Block 3 in. 100 Ton RR Jack
RJ-CB1	Assembly, Crib Block 1 in. 100 Ton RR Jack
RJ-CB-S	Set, Crib Blocks 100 Ton RR Jack 1, 3, 5, 10

SPACERS



Order No.	Description
RJ-SP-1	Spacer, 1 in.
RJ-SP-2	Spacer, 2 in.
RJ-SP-3	Spacer, 3 in.
RJ-SP-S	Spacer Set 100 ton RR Jack 1, 2, 3

SWIVEL CAPS



Order No.	Description			
RJ-SC-1	Assembly, Swivel Cap 100 Ton RR Jack			
RJ-SC-2	Assembly, Swivel Cap 100 Ton RR Jack Long			
NJ-30-2	Assembly, Swive Cap 100 1011 A Sack Long			



JA PORTABLE HIGH TONNAGE JACKS TONNAGE RANGE: 55, 100, 150, 200 & 300

Model Shown: JEM5526,PMA55S,PME55S







Air pump and cart module.

Electric pump and cart module.

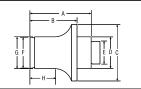
Features

PORTABLE AND COMPACT, IDEAL FOR LOCOMOTIVE/RAIL CAR, MINING AND HEAVY EQUIPMENT MAINTENANCE.

- Modular design allows you to change lifting modules to suit your tonnage or height requirements.
- Select the collapsed height to fit your most frequent application and add jacking modules to suit your needs.
- Exclusive load control system provides positive, chatter-free control when lowering the load.
- Remote operation for maximum operator safety and control, motor or/an valve options.
- Easy to maneuver with large tires and small "footprint" make it easy to scoot into the tightest quarters.
- Adjustable, heavy-duty handle makes this jack easy to move, position under vehicles.
- Shielded and sheltered hydraulic lines for safer, longer, trouble-free service.



JACK MODULE EXTENSION



Order Number	Сар.	Α	В	С	D	E	F	G	н	Prod. Wt.
	(tons)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(lbs.)
58945	55	8.81	6.81	5.00	2.63	1 11/18-8UNC	2.50	2.63	3.63	21.00
58943	100	9.00	7.00	6.88	3.88	2 3/4-12UNC	3.75	3.88	3.75	40.00
58944	150	8.63	6.63	8.00	4.50	3 1/4-8UNC	4.38	4.50	3.50	50.00

CRIBBING BLOCK SETS - INCLUDES ONE JACK MODULE EXTENSION



-	(5—	 1
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- Convert jack module into stable mechanical cribbing device.
- Increases total stack height up to 20.50".

:5	S ONE JACK MODULE EXTENSION									
	Order Number	No. in Set	Сар.	A	В	С	Jack Module Ext.	Total Stack Height	Prod. Weight.	
			(ton)	(in.)	(in.)	(in.)	(in.)	(in.)	(lbs.)	
	CBS55	1	55	1.50	1.75	5.50	6.81	20.31	36.00	
		4	55	3.00	3.25	5.50		20.51	30.00	
	CBS100	1	100	1.50	1.75	7.38	7.00	20.50	68.00	
	000100	4	100	3.00	3.25	1.30				
	CBS150	1	150	1.50	1.75	8.75	6.63	20.13	85.00	
	CB2120	4	150	3.00	3.25	0.75	0.03	20.15	00.00	
	000000	1	200	1.50	1.75	10.00	6.62	20.13	405.00	
	CBS200	4	200	3.00	3.25	10.00	6.63		105.00	

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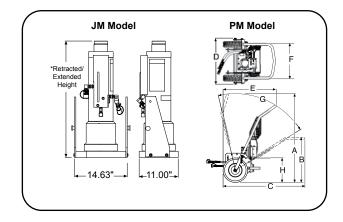
PORTABLE HIGH TONNAGE JACKS TONNAGE RANGE: 55, 100, 150, 200& 300



Pum	Pump Module, include Remote Pendant							
Pump	Motor Only	Motor & Valve						
Air	PMA55	PMA55S						
Electric	PME55	PME55S						
Electric	PME355	PME355S						
Air	PMA355	PMA355S						

Jack Modules							
Tonnage	Cylinder	C	ollapsed Heig	ht			
	Stroke	26"	33"	45"			
55	13.13	JM25	JM35	JM45			
100	13.13	JM210	JM310	JM410			
150	18.13	JM215 †	JM315	JM415			
200	18.13	JM220 *	JM320	JM420			
300	13.13	(Contact Factor	у			

* Collapsed height; 28" and stroke 13.13" † Stroke 13.13".



Electric or air hydraulic systems available. 20 ft. remote control. Adjustable handle for max. control. Shielded hydraulic lines for greater safety. Steel base not prone to

Modular design allows for quick interchange of pump with other modules.

55, 100, 150, 200, and 300 ton capacities

Large urethane-filled tires provide durability and easy maneuverability.

Patented load control system for chatter-free lowering of loads.

cracking like cast.

PUMP & CART MODULES

Pump and cart modules contain hydraulic pump, cart, remote control and all hoses and fittings required to connect to a jack module.

JACK MODULES

Jack modules easily separate from the pump and cart module.

33"





Jack Module

Jack Module

D **Technical Dimensions**

Model Series	А	В	C	D	E	F	G *	Н
	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(deg.)	(in.)
PMA	57.88	29.62	53.25	30.00	34.31	23.38	70°	16" Tire Dia.
PME	57.00	29.02	55.25	30.00	54.51	23.30	70	To The Dia.

* Total range with varying degree increments.

▶ Ordering Information - Complete with Pump and Jack Modules, Fully Assembled

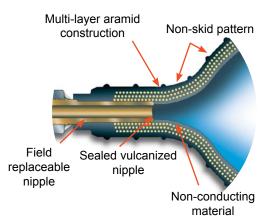
Order Number	Cap.	Retracted Height	Extended Height	Stroke	Pump Type	Power Required	Valve Type	Remote Control
	(tons)	(in.)	(in.)	(in.)				
JEM5526	55	26.00	39.13	13.13	Electric	25 amps	Manual	Motor Only
JAM10033	100	33.00	46.13	13.13	Air	50 CFM @ 80 ps	Manual	Motor Only
JAR10033	100	33.00	46.13	13.13	Air	50 CFM @ 80 psi	Air Pilot	Motor & Valve
JEM15026	150	26.00	39.13	13.13	Electric	25 amps	Manual	Motor Only
JAM15033	150	33.00	46.13	13.13	Air	50 CFM @ 80 psi	Manual	Motor Only

Jacks

INFLATABLE JACKS TONNAGE RANGE: 1 - 75

Model Shown: IJ2211T





Features

LOW HEIGHT, HEAVY-DUTY INDUSTRIAL INFLATABLE AIR JACKS.

- Non-inflated jacks are less than 1" thick, making lifting tasks in small spaces seem routine.
- Constructed of non-conducting, high quality rubber material with multi-layer aramid fiber reinforcement.
- The top and bottom surface of the jack has a skid resistant, interlocking pattern to assist in alignment of two jacks being used together.
- Heavy attachment handles are provided on the two largest jacks for attachment of a rope or hook to help in positioning the jack.
- The jacks can be used at ambient temperatures of -4°F to +122°F (-20°C to + 50°C).
- The controller, shut-off and air hoses are all equipped with an industrial interchange style quick-disconnect air coupler. Female half coupler bodies have a locking collar to help the operator avoid accidentally disconnecting the jack while under load.
- Single jack controller with "dead man" control (part no. 350090) can be used individually, or in multiples to regulate the number of jacks desired.

Safety Hints

BE SAFE!

- INSPECT BEFORE AND AFTER EACH USE.
- REPLACE IF ANY SIGNS OF DEGRADATION OR WEAR THAT MAY AFFECT SAFETY OR PERFORMANCE.
- KEEP THE PRODUCT CLEAN.
- STORE PROPERLY.
- The non-skid reinforced inflatable jack is perfect for many applications.



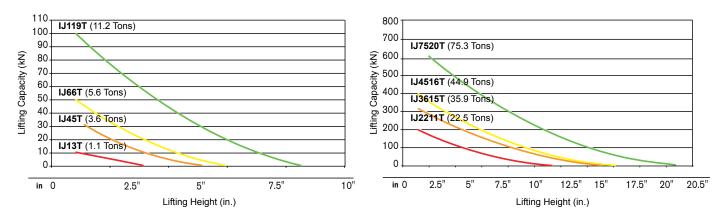


Maximum Effective Lifting Area

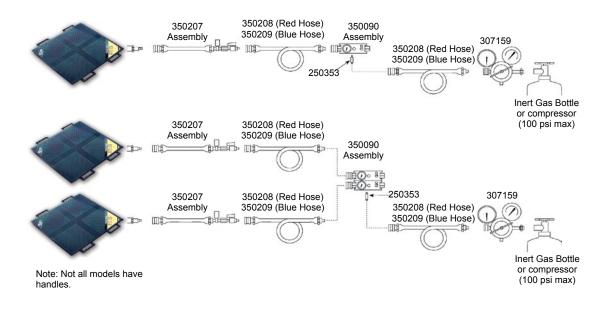
All lifting capacities mentioned in the charts are measured at the maximum effective lifting area (A). As the jack is inflated (B), this effective area decreases (C) due to the rounded shape of the jack. Lifting capacity also decreases (see performance chart).

Stack up to two jacks together to increase effective lifting height.

Performance Specifications



Typical Set-Up



Ordering Information

Order Number	Lifting Cap.	Lifting Height	Air Volume	Water Volume	Length	Width	Thickness	Prod. Wt.
	(lbs.)	(in.)	(cu. ft.)	(gal.)	(in.)	(in.)	(in.)	(lbs.)
IJ13T	2,248	3.1	0.12	0.18	6.00	6.00	0.87	1.30
IJ45T	7,194	5.1	0.57	.048	9.00	9.00	0.87	3.30
IJ66T	11,240	5.9	0.80	0.66	11.00	11.00	0.87	4.40
IJ119T	22,480	8.5	2.70	2.24	15.00	15.00	0.98	9.00
IJ2211T	44,960	11.4	6.67	5.55	20.00	20.00	0.98	15.50
IJ3615T	71,930	15.0	15.89	13.00	26.00	26.00	0.98	29.00
IJ4516T*	89,920	15.9	19.70	16.38	28.00	28.00	0.98	33.00
IJ7520T*	150,610	20.5	42.59	35.40	36.00	36.00	0.98	53.00

* Included molded carry handles.

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INFLATABLE JACK SYSTEM ACCESSORIES

>Power Team

PRESSURE REDU	CING V	ALVE	AIR CONTROLLER - SINGLE JACK				
	Order No.	Description		Order No.	Description		
	307159	Pressure reducing valve. Allows use of bottled gases to operate jacks (works on CGA-580 Nitrogen/Argon/Helium bottles). Contains standard bottle fitting on inlet and 1/4" industrial interchange female outlet. Wt., 4 lbs.		350090	Air controller for single jack. Equipped with relief valve and pressure gauge. Wt., 1.9 lbs.		

	HUT-OFF VALVE AND	AIR HOSES			
PRESSURE RELIE	/E		Order	Description	
	Order	Description		No.	
The second se	No.			350208	Air hose. Red, 30' long., 3/8" I.D., includes
F	350207	207 Shut-off hose with shut-off valve and pressure relief valve. Includes a female			250341 female and 250342 male quick coupler. Wt., 6.0 lbs.
and the		and male quick coupler. Wt., 0.7 lbs.		350209	Air hose. Blue, 30' long., 3/8" I.D., includes 250341 female and 250342 male quick coupler. Wt., 6.0 lbs.

FEMALE QUICK COUPLER			MALE QUICK COUPLER		
O	Order No.	Description	to a second	Order No.	Description
	250343	Female quick coupler. 1/4" industrial interchange x 1/8" NPT female. Wt., 0.1 lb.		250353	Male quick coupler. 1/4" industrial interchange x 1/8" NPT male. Wt., 0.1 lb.

FEMALE QUICK COUPLER			CONNECTOR 1/8" NPT MALE		
OTT	Order No.	Description		Order No.	Description
	250682	Female quick coupler. 1/4" industrial in- terchange x 1/4" NPT male. Wt., 0.1 lb.		15235	Connector 1/8" NPT male x 1/4" NPT female. Wt., 0.1 lb.

FEMALE QUICK COUPLER			MALE QUICK COUPLER		
OI HEARD	Order No.	Description	and a fille	Order No.	Description
	250341	Female quick coupler. 1/4" industrial x 3/8" I.D. hose. Wt., 0.5 lb.		250342	Male Quick coupler. 3/8" I.D. Hose. Wt., 0.1 lb.

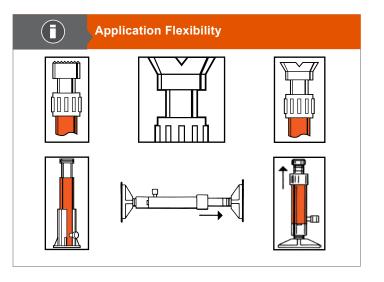
MAINTENANCE SETS, HYDRAULIC SYSTEM TONNAGE RANGE: 10



Model Shown: IM10E, IM10H



NOTE: Actual storage box may differ from photo.



Features

TURNKEY, EXTREMELY VERSATILE MECHANICS MAINTENANCE KIT FITS MANY APPLICATIONS.

- Matched hydraulic system components, adapters and hydraulic spreader, contained in a rugged carrying and storage case.
- Portable sets are ideal for pushing, pulling, lifting, straightening, or clamping at remote job sites.
- Cylinders in set are rated at 10 tons at 10,000 psi. Set components are designed for full rated capacity of cylinders.
- Set IM10H/IM10L includes hand operated pump. Set IM10E includes the Quarter Horse® electrically driven portable power unit.

Jacks

Order No.	IM10E
CONTENTS OF SET	Items Included below
Hydraulic spreader	HS2000
Hand pump (electric)	PE102
Hydraulic gauge (10,000 psi)	9041
Tee adapter	9670
Hose & coupler assembly	9754
90° V base	25395
Threaded coupler	25664
Serrated saddle	31772
Flat base	32325
Extension rod - 5" length	350897
Extension rod - 10" length	38909
Extension rod - 18" length	350898
Cylinder support base	420062
Cylinder, 10 ton, 6.13 stroke	C106CBT
Cylinder, 10 ton, 10.13 stroke	C1010CBT
Storage box	350722
Prod. Weight (lbs.)	106.00

Order No.	IM10H	IM10L
CONTENTS OF SET	Items Included Below	Items Included Below
Hydraulic spreader	HS2000	HS2000
Hand pump	P59	P59L
Hydraulic gauge (10,000 psi)	9041	9041
Tee adapter	9670	9670
Hose & coupler assembly	9754	9754
90° V base	25395	25395
Threaded coupler	25664	25664
Serrated saddle	31772	31772
Flat base	32325	32325
Extension rod - 5" length	350897	350897
Extension rod - 10" length	38909	32890
Extension rod - 18" length	350898	350898
Cylinder support base	420062	420062
Cylinder, 10 ton, 6.13 stroke	C106CBT	C106CBT
Storage box	350722	350722
Prod. Weight (lbs.)	89.00	81.00

STARTUP KIT TONNAGE RANGE: 10

Model Shown: SK10T



Features

VERSATILE 10 TON MAINTENANCE KIT CONVENIENTLY PACKAGED IN A BOX.

- 10 ton Start-Up Kit covers a range of lifting, shifting, and positioning needs
- Broad range of cylinder types and strokes to fit many applications
- Neatly packaged in a durable, molded storage case to securely house your equipment and is ready to use upon opening
- SK10TE kit is CE Compliant



Plastic Molded Case, 31.5"(L) x 20.5"(H) x 11.5"(W).

Order No		Kit Contents				
SK10T	SK10TE	Hand Pump	Usable Oil Cap. (in³ .)	Volume Per Stroke Low / High Press. (in³.)	Weight (Ibs.)	
Х	x	P19L	27	0.25 / 0.05	5.10	
		Gauge	Туре	Primary Units	Face Diameter (in.)	
Х		9040	analog	psi	2.50	
		Hose	Length (ft.)	Burst Rating	l.D. (in.)	
Х		9754	6.00	2:1	1/4	
		Cylinders	Capacity* Short Tons	Stroke (in.)	Collapsed Height (in.)	
Х	Х	C106C	10	6.00	9.75	
Х	X	RSS101	10	1.00	3.50	
Х	X	RH123	12	3.00	7.25	
Х	X	RLS100	10	0.44	1.75	
		Spreader	Min. Clearance (in.)	Max Spread (in.)	Weight (Ibs.)	
Х	Х	HS2000	0.56	4.00	4.80	
		Case	Material	L x H x W (in).	Weight w/o Product (Ibs.)	
Х	Х	2008632	Heavy-Duty Plastic	31.5 x 20.5 x 11.5	12.70	

* Values shown in short tons (2,000 lb). To convert to long tons, multiply by 0.893. To convert to metric tons, multiply by 0.907.

Jacks

>Power Team

Model Shown: SK25T



NOTE: Storage cases are not included with the 25 ton startup kits, they must be ordered separately.

Features

THE RIGHT CHOICE FOR THOSE HIGHER TON MAINTENANCE KIT NEEDS.

- 25 Ton Start-Up Kit covers a range of lifting, shifting, and positioning needs
- Broad range of cylinder types and strokes to fit many applications
- SK25TE kit is CE Compliant



Ordering Information

Orde	er No		I	Kit Contents	
SK25T	SK25TE	Hand Pump	Usable Oil Cap.	Volume Per Stroke Low / High Press.	Weight
			(in ³ .)	(in ³ .)	(lbs.)
Х	x	P59L	66	0.72/0.15	8.90
		Gauge	Туре	Primary Units	Face Diameter (in.)
Х		9040	analog	psi	2.50
		Hose	Length (ft.)	Burst Rating	l.D. (in.)
Х		9754	6.00	2:1	1/4
		Cylinders	Capacity* Short Tons	Stroke (in.)	Collapsed Height (in.)
Х	Х	C256C	25	6.00	10.75
Х	Х	RSS302	30	2.00	4.63
Х	Х	RH302	30	2.00	6.25
Х	Х	RLS300	30	0.50	2.31
		Spreader	Min. Clearance (in.)	Max Spread (in.)	Weight (Ibs.)
Х	Х	HS2000	0.56	4.00	4.80

* Values shown in short tons (2,000 lb). To convert to long tons, multiply by 0.893. To convert to metric tons, multiply by 0.907.

POST-TENSION AND STRESSING JACKS TONNAGE RANGE: 20 & 30

Model Shown: SJ2010, SJ3010

POWER TERM

Features

ONE OF THE MOST DURABLE MONO-STRAND JACKS IN THE INDUSTRY.

- Ideally suited for work on slab-on-grade where dirt, heat and high volume use take their toll.
- Available in single or double-acting models.
- Standard single-acting units have a 10" stroke.
- Standard double-acting units have an 8.5" stroke.
- Service repair is simple and components are long lasting and easily replaced.
- 3" detachable seater nose assembly easily replaced with optional 6" nose assembly.
- The jack of choice for high-rise and elevated work, thanks to fast return time and light weight.
- All hydraulic fluid controls are internal for more efficient and safer operation during tensioning and retraction.

Optional Dead-end Seater

Dead-end seaters for production work and field work available on special order. (Part #400120)

Jacks

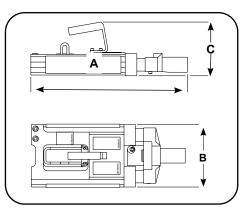
Multi-strand post-tensioning application.



POST-TENSION AND STRESSING JACKS TONNAGE RANGE: 20 & 30

Technical Dimensions

Order No.	А	В	С	Wt.
	(in.)	(in.)	(in.)	(lbs.)
SJ2010	21.00	9.00	6.50	55.00
SJ2010	22.00	10.20	7.00	76.00
SJ3010	22.00	10.20	7.00	76.00
SJ3010P	22.00	13.20	7.00	76.00
SJ2010DA	18.50	7.50	6.50	42.00
SJ3010DA	18.50	8.50	6.50	52.00



Ordering Information

Order Number	Cap.	Stroke	Oil Cap.	Strand Dia.	Seater Type	Int. Press. at Cap.	Tons at 10,000 psi	Description	Recommended Pumps for this	Prod. Wt.
	(tons)	(in.)	(cu. in.)	(in.)	(in.)	(in.)			Stressing Jack	(lbs.)
SJ2010	20	10.00	45.2	0.375 - 0.50	Spring	8,948	22.4	Post-tension jack with spring, seater 0.50" strand.	PE554P/PE604T	55.00
SJ2010P	20	10.00	45.2	0.375 - 0.50	Power	8,948	22.4	Post-tension jack with power seater, 0.50" strand.	PE554PT/PE604PT	55.00
SJ2010DA	20	8.50	53.0	0.375 - 0.50	Power	7,575	26.4	Double-acting post-tension jack with power seater, 0.50" strand.	PE554PT/PE604PT	42.00
SJ3010	30	10.00	63.6	0.375 - 0.60	Spring	9,549	31.4	Post-tension jack with spring seater, 0.60" strand.	PE554P/PE604T	76.00
SJ3010P	30	10.00	63.6	0.375 - 0.60	Power	9,549	31.4	Post-tension jack with power seater, 0.60" strand.	PE554PT/PE604PT	76.00
SJ3010DA	30	8.50	67.6	0.375 - 0.60	Power	7,554	39.7	Double-acting post-tension jack with power seater, 0.60" strand.	PE554PT/PE604PT	52.00

	STRESSING JACK ACCESSORIES AND HOSES											
										00		
Used with Stressing	3"	3"	6"	6"	3/8" Dia.	7/16" Dia.	1/2"	19/32"	Replacement Gripper	Gripper Retainer		
Jack	Nose Piece #	Wedge Seater #	Nose Piece	Wedge Seater #	Gripper Set #	Gripper Set #	Gripper Set #	Gripper Set #	Handle #	Plate # (2 used)		
SJ2010	252564	252562	252759	252763	252568	252761	252567	NA	252570	252565		
SJ2010P	252564	252562	252759	252763	252568	252761	252567	NA	252570	252565		
SJ2010DA	252543	252542	252760	252764	252650	252762	252555	NA	252556	252544		
SJ3010	252564	252562	252759	252763	252568	252761	252567	252569	252570	252565		
SJ3010P	252564	252562	252759	252763	252568	252761	252567	252569	252570	252565		
SJ3010DA	253363	253361	253364	253362	253390	NA	253391	253365	252556	252544		

Jacks

S

POWERTHON LIFETIME WARRANTY

SELECT FROM A WIDE RANGE OF HYDRAULIC & MECHANICAL TOOLS TO COMPLETE YOUR SYSTEM REQUIREMENTS

- Full range of torque wrenches, low clearance in-line drives and pumps for your bolting applications.
- Specialty tools include nut splitters, spreaders, bead breakers and pipe flange tools.
- Hydraulic clamps for those unique applications requiring higher forces
- Hydraulic testers and accessories to monitor hydraulic circuits
- Wide selection of mechanical tools, such as pliers, pry bars, O-ring picks, thread chasers and more.





		Section / Series	Page Description	Page(s)
	<u>s</u>	TWHC, TWSD, TWLC, TWSL	High Cycle Torque Wrench, Square Drive Torque Wrench, Low Clearance Torque Wrench, SlimLine Torque Wrench	187-190 191-194 195-199 201-202
500		X1	X1E1 - Electric Torque Wrench Pump, X1A1 - Air Torque Wrench Pump	203 204
	C	PE30 & PE55	Electric Hydraulic Torque Wrench Pump	205-206
PORT	A.	PE55 TWP	Electric Hydraulic Torque Wrench Pump	206
		RWP55	Air Hydraulic Torque Wrench Pump	207
		HNS	Hydraulic Nut Splitter	208
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		сс	Hydraulic C-Clamps & Accessories	213
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and the second s		нт	Hydraulic Testers and Accessories	217-219
8-		PLIERS	Retaining Ring Pliers (Internal & External)	220
T		HAND TOOLS	Wrenches, Pry Bars, Spanners & Jimmy Bars	221
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TORQUE WRENCH, HIGH CYCLE MAX. TORQUE: 53,000 FT. LBS. AT 10,000 PSI

Model Shown: TWHC3



Features

QUALITY MEANS LOWER COST OF OWNERSHIP

- Designed for high cycle life (2-3x more than existing technology)
- Increased reliability provided by simple drive assembly means less downtime
- Corrosion resistant material for use in harsh environments

ENHANCED USABILITY:

- Compact nose radius allows the tool to fit in tighter, hard-to-reach spaces
- Low weight, high strength design
- Fast operation, long stroke and optimum flow
- Multi-direction high flow swivel manifold
- Push-button square drive reversal and reaction arm positioning for all models except TWHC50.

DESIGNED WITH SAFETY IN MIND:

- Fully-enclosed drive mechanism for operator safety
- Swivel manifold internal relief valve prevents retract side over-pressurization
- Fine tooth pawl prevents tool 'lock-on'

HANDLES SOLD SEPARATELY

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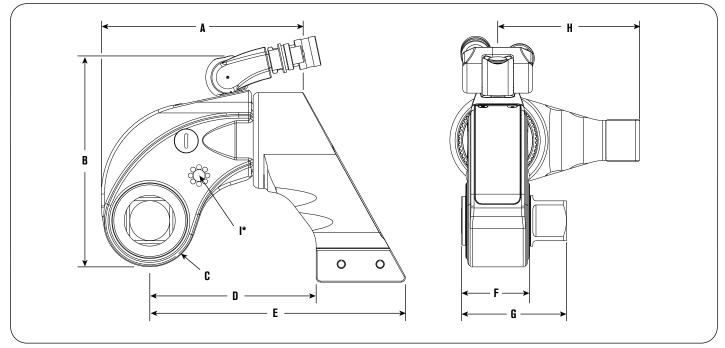
The tool's designed long-stroke mechanism imparts a minimum 30 degree nut rotation per stroke while maintaining a tight and compact nose radius. This is a clear advantage over the short stroke and back-up pawl mechanisms of light alloy competitive models. Fewer parts and reduced torsion in operation equals reduced wear, maintenance and associated costs.

The TWSD50 is th perfect choice in this power generation application.



TORQUE WRENCH, HIGH CYCLE MAX. TORQUE: 53,000 FT. LBS. AT 10,000 PSI





* Dimension I shows thread size (on both sides of the tool) for safety handle or lifting point. TWHC50 model available with lifting points only.

Tool Model	Min Torque	Max Torque	Square Drive	A	В	С	D	E	F	G	Н	i	Prod. Wt.
	(ft. lbs.)	(ft. Ibs.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)		(lbs.)
TWHC1	170	1,413	0.75	5.20	5.71	1.10	4.39	6.69	1.56	2.67	3.39	M6 x 1.0	6.2
TWHC3	376	3,136	1.00	6.50	6.83	1.44	5.10	7.78	2.09	3.30	4.14	M6 x 1.0	11.7
TWHC6	726	6,050	150	7.56	7.94	1.73	6.24	9.59	2.40	3.93	5.32	M8 x 1.25	19.4
TWHC50	6,360	53,000	2.50	15.93	14.04	3.46	10.49	17.58	4.53	7.57	10.16	M12 x 1.75	152

Technical Dimensions

Ordering Information

Order No.	Description
TWHC1	Wrench
TWHC3	Wrench
TWHC6	Wrench
TWHC50	Wrench

Order No.	Description
TWHC1H	Wrench with Handle
ТѠНСЗН	Wrench with Handle
TWHC6H	Wrench with Handle

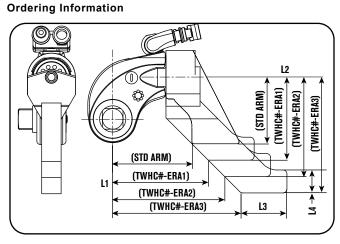
Order	Description
No.	
DFTAS000001	Handle for TWHC1
DFTAS000001	Handle for TWHC3
DFTAS000002	Handle for TWHC6

TWHC EXTENDED REACTION ARM TWHC-ERA



Features

- Long reach version of TWHC standard reaction arm
- 3 standard sizes per model (0.98 in./1.97 in./2.95 in.), specials upon request
- Replaces standard reaction arm via quick release locking pin
- Steel alloy construction
- 360° rotation
- Available for full range of tool sizes



Tool	Order	L1	L2	L3	L4
Ref	No.	(in.)	(in.)	(in.)	(in.)
STD ARM		4.41	3.39	—	—
	TWHC1-ERA1	5.39	4.37		
TWHC1	TWHC1-ERA2	6.38	5.35	2.36	1.18
	TWHC1-ERA3	7.36	6.34		
STD ARM		5.12	4.13	—	—
	TWHC3-ERA1	6.10	5.12		
TWHC3	TWHC3-ERA2	7.09	6.10	2.76	1.38
	TWHC3-ERA3	8.07	7.09		
STD ARM		6.23	5.35	_	_
	TWHC6-ERA1	7.24	6.34		
TWHC6	TWHC6-ERA2	8.23	7.32	3.74	1.57
	TWHC6-ERA3	9.21	8.31		

TW HANDLE



Features

- Robust steel construction with ribbed polymer grip
- Multi-position on tool for balanced handling
- Cap-screw locking with positive 'docking'
- Is suitable for all wrench models (TWHC, TWSD, TWLC). However, for larger sizes (TWSD25/TWLC 30/ TWHC50) we recommend the use of eye-bolt lifting.

Ordering Information

Order No.	Description	Tool Ref	Order No.	Description	Tool Ref
		TWSD1			TWSD6
		TWSD3		Wrench Handle	TWSD11
DFTAS000001	Wrench Handle	TWHC1			TWHC6
		TWHC3	DFTAS000002		TWLC4
		TWLC2			TWLC8
					TWLC15

Ordering Information

TORQUE WRENCH ACCESSORIES REACTION PAD & LONG REACTION ARM



TWHC REACTION PAD TWHC-RP



Features

- In-Line Reaction Pad for TWHC wrenches used as simple pad, or modified platform for specific application (Machine-able/Weld-able platform)
- Replaces standard reaction arm via quick release locking pin
- Steel alloy construction
- 360° rotation
- Available for full range of tool sizes

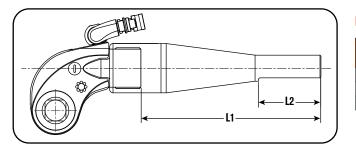
Tool Ref	Order No.	L1 (in.)	L2 (in.)	L3 (in.)	Width (in.)
TWHC1	TWHC1-RP	2.835	4.567	1.93	2.52
TWHC3	TWHC3-RP	3.39	5.43	2.17	2.99
TWHC6	TWHC6-RP	3.90	6.38	2.44	3.50

TWHC LONG REACTION ARM TWHC-LRA



Features

- Tubular extension arm for TWHC wrenches for in-line reaction outside wrench profile
- Replaces standard reaction arm via quick release pin locking
- Steel/light alloy construction (reaction flat machined on tube end)
- Can be cut down to suit specific length
- Available for full range of tool sizes



Ordering Information

Tool Ref	Order No.	L1 (in.)	L2 (in.)
TWHC1	TWHC1-LRA		
TWHC3	TWHC3-LRA	19.72	6.00
TWHC6	TWHC6-LRA		



TORQUE WRENCH, SQUARE DRIVE MAX. TORQUE: 24,500 FT. LBS. AT 10,000 PSI

Model Shown: TWSD11

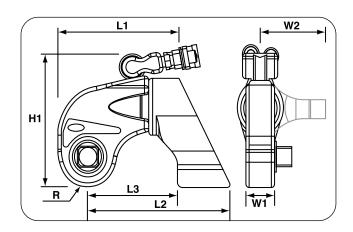


Features

HYDRAULIC SQUARE DRIVE TORQUE WRENCHES

- Corrosion resistant finish, low weight, high strength steel body construction design with superior torsional strength.
- Fast operation cycle, fine tooth ratchet, with floating piston design.
- Multi-axis high flow swivel manifold with internal relief valve prevents retract side over-pressurization
- Push button reversal of square drive
- 360° reaction arm, with push to lock reaction arm.
- Simple design, fully enclosed drive mechanism, provides accurate torque output

NOTE: Standard Reaction Arm included for all models



The TWSD11 is th perfect choice with a large reaction surface to eliminate damage to the gears during the tightening process.



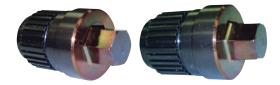
Technical Dimensions

Tool Model	L1 (in.)	L2 (in.)	L3 (in.)	H1 (in.)	R (in.)	W1 (in.)	W2 (in.)	Square Drive (in.)	Max. Torque (ft. lbs.)	Tool Wt. (Ibs.)
TWSD1	5.47	6.69	4.41	5.71	1.10	1.30	3.39	0.75	1,390	5.07
TWSD11	9.21	11.50	7.01	9.49	2.20	2.40	6.50	1.50	10,940	28.88
TWSD25	12.01	14.80	9.09	12.40	2.80	2.99	7.87	2.50	24,700	65.04

Ordering Information

Order No.	Description
TWSD1	Wrench - 1,300 lb-ft
TWSD11	Wrench - 10,940 lb-ft
TWSD25	Wrench - 24,500 lb-ft

Order No.	Description
DFTAS000001	Wrench Handle Size 1 Tool Ref. TWSD1 and TWSD3
DFTAS000002	Wrench Handle Size 2 Tool Ref. TWSD06 and TWSD11



Ordering Information

SQUARE	DRIVE - AI	DAPTERS & S	OCKETS				
Torque	Hexagon	Ord	ler No.	Torque	Hexagon	Orde	r No.
Wrench	Drive Size AF (in.)	TWSD	ТѠҤС	Wrench	Drive Size AF (in.)	TWSD	тwнс
	0.63	TWD1-063	TWHCHD01-063		1.25	TWD6-125	TWHCHD06-125
	0.75	TWD1-075	TWHCHD01-075		1.38	TWD6-138	TWHCHD06-138
(TWSD1) (TWHC1)	0.88	TWD1-088	TWHCHD01-088	(TWSD6) (TWHC6)	1.50	TWD6-150	TWHCHD06-150
	1.00	TWD1-100	TWHCHD01-100		1.63	TWD6-163	TWHCHD06-163
	0.63	TWD3-063	TWHCHD03-063		1.13	TWD11-113	-
	0.75	TWD3-075	TWHCHD03-075		1.25	TWD11-125	-
	0.88	TWD3-088	TWHCHD03-088		1.38	TWD11-138	
	1.00	TWD3-100	TWHCHD03-100	(TWSD11)	1.50	TWD11-150	-
(TWSD3)	1.13	TWD3-113	TWHCHD03-113		1.63	TWD11-163	-
(TWHC3)	1.25	TWD3-125	TWHCHD03-125		1.75	TWD11-175	-
	1.38	TWD3-138	TWHCHD03-138		1.50	TWD25-150	-
	1.50	TWD3-150	TWHCHD03-150		1.63	TWD25-163	-
	1.63	TWD3-163	TWHCHD03-163		1.75	TWD25-175	-
	0.88	TWD6-063	TWHCHD06-063		1.88	TWD25-188	-
	0.75	TWD6-075	TWHCHD06-075	(TWSD25)	2.00	TWD25-200	-
(TWSD6)	0.88	TWD6-088	TWHCHD06-088		2.25	TWD25-225	-
(TWHC6)	1.00	TWD6-100	TWHCHD06-100		2.50	TWD25-250	-
	1.13	TWD6-113	TWHCHD06-113		2.75	TWD25-275	-



Ordering Information

SQUARE	DRIVE - IN	IPACT SO	CKETS						
Socket Size	0.75" Drive	1.00" Drive	1.50" Drive	2.50" Drive	Socket Size	0.75" Drive	1.00" Drive	1.50" Drive	2.50" Drive
(in.)	Part No.	Part No.	Part No.	Part No.	(in.)	Part No.	Part No.	Part No.	Part No.
0.88	TWSIA088	TWSIB088	_	_	3.13	_	TWSIB313	TWSIC313	TWSIF313
1.06	TWSIA106	TWSIB106	—	—	3.38	—	TWSIB338	TWSIC338	TWSIF338
1.25	TWSIA125	TWSIB125	—	—	3.50	—	TWSIB350	TWSIC350	TWSIF350
1.38	TWSIA138	TWSIB138	—	—	3.75	—	TWSIB375	TWSIC375	TWSIF375
1.44	TWSIA144	TWSIB144	—	—	3.88	—	TWSIB388	—	TWSIF388
1.63	TWSIA163	TWSIB163	TWSIC163	—	4.13	—	TWSIB413	TWSIC413	TWSIF413
1.81	TWSIA181	TWSIB181	-	—	4.25	—	TWSIB425	TWSIC425	TWSIF425
2.00	TWSIA200	TWSIB200	TWSIC200	—	4.63	—	—	TWSIC463	TWSIF463
2.19	TWSIA219	TWSIB219	TWSIC219	—	5.00	—	—	—	TWSIF500
2.38	TWSIA238	TWSIB238	TWSIC238	_	5.38	_	—	—	TWSIF538
2.56	_	TWSIB256	TWSIC256	_	5.75	_	—	—	TWSIF575
2.75	—	TWSIB275	TWSIC275		6.13	—	—	—	TWSIF613
2.94		TWSIB294	TWSIC294	—					

Note: For Long Reach (Extended Length) sockets add "LR" to the end of the part number. For 12 point (bi-hex) sockets, add "BH" to the end of the part number.

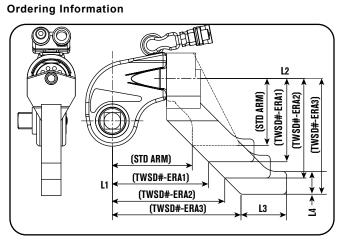
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TWSD EXTENDED REACTION ARM TWSD-ERA



Features

- Long reach version of TWSD standard reaction arm
- 3 standard sizes per model (0.98 in./1.97 in./2.95 in.), specials upon request
- Replaces standard reaction arm via quick release locking pin
- Steel alloy construction
- 360° rotation
- Available for full range of tool sizes



Tool	Order	L1	L2	L3	L4
Ref	No.	(in.)	(in.)	(in.)	(in.)
STD ARM		4.41	3.39		
	TWSD1-ERA1	5.39	4.37		
TWSD1	TWSD1-ERA2	6.38	5.35	2.36	1.18
	TWSD1-ERA3	7.36	6.34		
STD ARM		4.88	4.13		
	TWSD3-ERA1	5.87	5.12		
TWSD3	TWSD3-ERA2	6.85	6.10	2.76	1.38
	TWSD3-ERA3	7.83	7.09		
STD ARM		5.59	5.35		
	TWSD6-ERA1	6.57	6.34		
TWSD6	TWSD6-ERA2	7.56	7.32	3.74	1.57
	TWSD6-ERA3	8.54	8.31		
STD ARM		7.05	6.5		
	TWSD11-ERA1	8.03	7.48		
TWSD11	TWSD11-ERA2	9.02	8.46	4.33	1.57
	TWSD11-ERA3	10	9.45		
STD ARM		9.09	7.87		
	TWSD25-ERA1	10.08	8.86		
TWSD25	TWSD25-ERA2	11.06	9.84	5.71	1.97
	TWSD25-ERA3	12.05	10.83		

TW HANDLE

Tools



Features

- Robust steel construction with ribbed polymer grip
- Multi-position on tool for balanced handling
- Cap-screw locking with positive 'docking'
- Is suitable for all wrench models (TWHC, TWSD, TWLC). However, for larger sizes (TWSD25/TWLC30/ TWHC50) we recommend the use of eye-bolt lifting.

Ordering Information

Order No.	Description	Tool Ref	Order No.	Description	Tool Ref
		TWSD1			TWSD6
		TWSD3		Wrench Handle	TWSD11
DFTAS000001	Wrench Handle	TWHC1			TWHC6
		TWHC3	DFTAS000002		TWLC4
		TWLC2			TWLC8
					TWI C15

Ordering Information



TWSD REACTION PAD TWSD-RP



Features

- Wrench In-Line Reaction Pad for TWSD wrenches used as simple pad, or modified platform, for specific application (Machine-able/Weld-able platform)
- Replaces standard reaction arm via quick release locking pin
- Steel alloy construction
- 360° rotation
- Available for full range of tool sizes

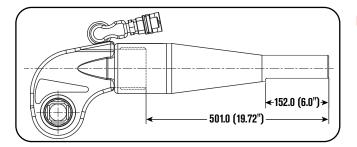
Tool Ref	Order No.	L1 (in.)	L2 (in.)	L3 (in.)	Width (in.)
TWSD1	TWSD1-RP	2.835	4.567	1.713	2.480
TWSD3	TWSD3-RP	3.307	5.354	1.890	2.913
TWSD6	TWSD6-RP	3.681	6.122	2.244	3.543
TWSD11	TWSD11-RP	4.311	7.264	2.579	4.133
TWSD25	TWSD25-RP	5.374	9.587	3.484	5.630

TWSD LONG REACTION ARM TWSD-LRA



Features

- Tubular extension arm for TWSD wrenches for in-line reaction outside wrench profile
- Replaces standard reaction arm via quick release locking pin
- Steel/light alloy construction (reaction flat machined on tube end)
- Can be cut down to suit specific length
- Available for full range of tool sizes



Ordering Information

Tool Ref	Order No.	L1 (in.)	L2 (in.)
TWSD1	TWSD1-LRA		
TWSD3	TWSD3-LRA		
TWSD6	TWSD6-LRA	19.72	6.00
TWSD11	TWSD11-LRA		
TWSD25	TWSD25-LRA		

Tools



TORQUE WRENCH, LOW CLEARANCE MAX. TORQUE: 28,800 FT. LBS. AT 10,000 PSI

Model Shown: TWLC Body

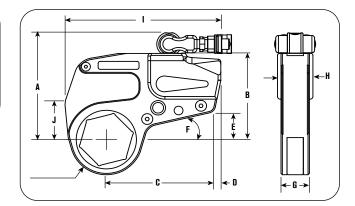


^{*} Links sold separately. Tool is not shipped with link.

Features

THE CLEARANCE TOOL FEATURES A LONG NECK, SHORT HEIGHT, AND SMALL NOSE RADIUS FOR INACCESSIBLE BOLTING AREAS FOUND IN INDUSTRY.

- Corrosion resistant finish, low weight, high strength steel body construction design with superior torsional strength.
- Fine tooth ratchet with floating piston design with small nose radius, allows for a fast operation cycle.
- Link pin does not fall out.
- Multi-axis high flow swivel manifold with internal relief valve prevents retract side over-pressurization
- "Hardened" steel reaction pad on TWLC8, 15 & 30
- Simple design, auto-connect drive piston quick interchangeable heads, no tools necessary, consistent torque output
- Replaceable reaction pad on larger models
- Power Team PowerThon™ Limited Lifetime Warranty



Technical Dimensions

Body Order	Α	В	С	D	E	F	G	Н
No.	(in.)	(in.)	(in.)	(in.)	(in.)	(deg.)	(in.)	(in.)
TWLC2	5.4	4.1	5.0	0.3	1.4	13	1.3	1.7
TWLC4	6.4	5.1	6.3	0.4	1.7	13	1.7	2.0
TWLC8	7.7	6.2	7.0	1.0	1.6	14	2.1	2.6
TWLC15	8.8	7.3	7.9	1.1	1.7	14	2.5	3.0
TWLC30	10.9	9.4	10.5	1.0	2.4	15	3.2	3.7

Torque V Dual Lin	Vrench Hoses e	- Non-Cond	uctive
	Order No.	Hose Length (ft.)	Hose I.D. (in.)
	TWH15	15	1/4"
	TWH20	20	1/4"
6 8	TWH30	50	1/4"

Ordering Information

Tool Model	Hex Range	łex Range Min. Torque		Weight (Body Only)
	(in.)	(ft. lbs.)	(ft. lbs.)	(lbs.)
TWLC2	1.25 - 2.38	189	1,575	2.2
TWLC4	1.50 - 3.13	477	3,975	4.4
TWLC8	2.38 - 3.88	954	7,950	7.7
TWLC15	2.56 - 4.63	1,782	14,850	15.4
TWLC30	3.13 - 6.13	3,456	28,800	31.9



Special sizes available upon request.

	ANCE - REDU							
Body	Link	Nut A/F	Reducer	Reducer	Reducer	Reducer	Reducer	Reducer
Order No.	Part No.	(in.)	(in.)	Part No.	(in.)	Part No.	(in.)	Part No.
	TWL2-032	1.25	_	—	_	_	_	—
	TWL2-036	1.44		_	—	_	—	—
	TWL2-041	1.63	1.63 - 1.44	TWR2-041036	1.63 - 1.25	TWR2-041032		
TWLC2	TWL2-046	1.81	1.81 - 1.63	TWR2-046041	1.81 - 1.44	TWR2-046036	1.81 - 1.25	TWR-04603
	TWL2-050	2.00	2.00 - 1.81	TWR2-050046	2.00 - 1.63	TWR2-050041	2.00 - 1.44	TWR2-0500
	TWL2-055	2.19	2.19 - 2.00	TWR2-055050	2.19 - 1.81	TWR2-055046	2.19 - 1.63	TWR2-0550
	TWL2-060	2.38	2.38 - 2.19	TWR2-060055	2.38 - 2.00	TWR2-060050	2.38 - 1.81	TWR2-0600
	TWL4-041	1.63	1.63 - 1.44	TWR4-041036	1.63 - 1.25	TWR4-041032	—	_
	TWL4-046	1.81	1.81 - 1.63	TWR4-046041	1.81 - 1.44	TWR4-046036	1.81 - 1.25	TWR4-0460
	TWL4-050	2.00	2.00 - 1.81	TWR4-050046	2.00 - 1.63	TWR4-050041	2.00 - 1.44	TWR4-0500
	TWL4-055	2.19	2.19 - 2.00	TWR4-055050	2.19 - 1.81	TWR4-055046	2.19 - 1.63	TWR4-0550
TWLC4	TWL4-060	2.38	2.38 - 2.19	TWR4-060055	2.38 - 2.00	TWR4-060050	2.38 - 1.81	TWR4-0600
	TWL4-065	2.56	2.56 - 2.38	TWR4-065060	2.56 - 2.19	TWR4-065055	2.56 - 2.00	TWR4-0650
	TWL4-070	2.75	2.75 - 2.56	TWR4-070065	2.75 - 2.38	TWR4-070060	2.75 - 2.19	TWR4-0700
	TWL4-075	2.94	2.94 - 2.75	TWR4-075070	2.94 - 2.56	TWR4-075065	2.94 - 2.38	TWR4-0750
	TWL4-080	3.13	3.13 - 2.94	TWR4-080075	3.13 - 2.75	TWR4-080070	3.13 - 2.56	TWR4-0800
	TWL8-060	2.38	2.38 - 2.19	TWR8-060055	2.38 - 2.00	TWR8-060050	2.38 - 1.81	TWR8-0600
	TWL8-065	2.56	2.56 - 2.38	TWR8-065060	2.56 - 2.19	TWR8-065055	2.56 - 2.00	TWR8-0650
	TWL8-070	2.75	2.75 - 2.56	TWR8-070065	2.75 - 2.38	TWR8-070060	2.75 - 2.19	TWR8-0700
	TWL8-075	2.94	2.94 - 2.75	TWR8-075070	2.94 - 2.56	TWR8-075065	2.94 - 2.38	TWR8-0750
TWLC8	TWL8-080	3.13	3.13 - 2.94	TWR8-080075	3.13 - 2.75	TWR8-080070	3.13 - 2.56	TWR8-0800
	TWL8-085	3.38	3.38 - 3.13	TWR8-085080	3.38 - 2.94	TWR8-085075	3.38 - 2.75	TWR8-0850
	TWL8-090	3.50	3.50 - 3.38	TWR8-090085	3.50 - 3.13	TWR8-090080	3.50 - 2.94	TWR8-0900
	TWL8-095	3.75	3.75 - 3.50	TWR8-095090	3.75 - 3.38	TWR8-095085	3.75 - 3.13	TWR8-0950
	TWL8-100	3.88	3.88 - 3.75	TWR8-100095	3.88 - 3.50	TWR8-100090	3.88 - 3.38	TWR8-1000
	TWL15-070	2.75	2.75 - 2.56	TWR15-070065	2.75 - 2.38	TWR15-070060	2.75 - 2.19	TWR15-070
	TWL15-075	2.94	2.94 - 2.75	TWR15-075070	2.94 - 2.56	TWR15-075065	2.94 - 2.38	TWR15-075
	TWL15-080	3.13	3.13 - 2.94	TWR15-080075	3.13 - 2.75	TWR15-080070	3.13 - 2.56	TWR15-080
	TWL15-085	3.38	3.38 - 3.13	TWR15-085080	3.38 - 2.94	TWR15-085075	3.38 - 2.75	TWR15-085
	TWL15-090	3.50	3.50 - 3.38	TWR15-090085	3.50 - 3.13	TWR15-090080	3.50 - 2.94	TWR15-090
	TWL15-095	3.75	3.75 - 3.50	TWR15-095090	3.75 - 3.38	TWR15-095085	3.75 - 3.13	TWR15-095
TWLC15	TWL15-100	3.88	3.88 - 3.75	TWR15-100095	3.88 - 3.50	TWR15-100090	3.88 - 3.38	TWR15-100
	TWL15-105	_		_	_	_	_	_
	TWL15-425	4.25	4.25 - 3.88	TWR15-425388	4.25 - 3.75	TWR15-425375	4.25 - 3.50	TWR15-425
	TWL15-110			_	_	_	_	_
	TWL15-115	_	-	_	_		_	_
	TWL15-463	4.63	4.63 - 4.25	TWR15-463425	4.63 - 3.88	TWR15-463388	4.63 - 3.75	TWR15-463
	TWL30-080	3.13	3.13 - 2.94	TWR30-080075	3.13 - 2.75	TWR30-080070	3.13 - 2.56	TWR30-080
	TWL30-085	3.38	3.38 - 3.13	TWR30-085080	3.38 - 2.94	TWR30-085075	3.38 - 2.75	TWR30-085
	TWL30-090	3.50	3.50 - 3.38	TWR30-090085	3.50 - 3.13	TWR30-090080	3.50 - 2.94	TWR30-090
	TWL30-095	3.75	3.75 - 3.50	TWR30-095090	3.75 - 3.38	TWR30-095085	3.75 - 3.13	TWR30-095
	TWL30-100	3.88	3.88 - 3.75	TWR30-100095	3.88 - 3.50	TWR30-100090	3.88 - 3.38	TWR30-100
	TWL30-105		-	TWR30-105100		TWR30-105095		TWR30-105
	TWL30-425	4.25	4.25 - 3.88	TWR30-425388	4.25 - 3.75	TWR30-425375	4.25 - 3.50	TWR30-425
	TWL30-110			-			-	
TWLC30	TWL30-115	_	_	_	_	_	_	_
	TWL30-463	4.63	4.63 - 4.25		4.63 - 3.88		4.63 - 3.75	TWR30-463
	TWL30-120	4.05			00 - 0.00			
	TWL30-500	5.00	5.00 - 4.63		5.00 - 4.25		5.00 - 3.88	
	TWL30-130	5.00	5.00-4.05	100-500405	0.00 - 4.20	100-500425	0.00 - 0.00	11110-500
	TWL30-135	5.38	5.38 - 5.00		5.38 - 4.63		5.38 - 4.25	
	TWL30-135	5.75	5.50 - 5.00	100120	5.50 - 4.05	100120	5.50 - 4.25	100-133
	TWL30-145					UPON REQUEST		
	100130-130							

TORQUE WRENCH, LOW CLEARANCE LINKS - TWLC PARTS NUMBERS, NOSE RADIUS

>Power Team

Nut A/F			TWLC2					TWLC4					TWLC8		
	Link Order	Radius R	1	J	Weight (Link Only)	Link Order	Radius R	1	J	Weight (Link Only)	Link Order	Radius R	1	J	Weight (Link Only)
	No.	N				No.	n				No.	ĸ			
(in.)		(in.)	(in.)	(in.)	(lbs.)		(in.)	(in.)	(in.)	(lbs.)		(in.)	(in.)	(in.)	(lbs.)
1.13	TWL2-026 TWL2-027					•					-				
1.13	TWL2-027					-					\square		(
1.19	TWL2-020														
1.25	TWL2-032	1.24	7.09	1.50	4.41	-						5	$\supset \parallel$	-	$\overline{}$
1.31	TWL2-033					TWL4-033									
1.38	TWL2-035					TWL4-035								1	,
1.44	TWL2-036					TWL4-036	1.44	8.94	2.09	8.82					
1.50	TWL2-150					TWL4-150		0.01	2.00	0.02	. V ()				
1.56	TWL2-040	1.36	7.13	1.57	4.41	TWL4-040					. \\{	—	/)//		
1.63	TWL2-041					TWL4-041							<i>\$]</i>		
1.69	TWL2-043 TWL2-044	1.46	7.00	1 57	4.41	TWL4-043 TWL4-044	1.54	8.94	2.09	8.82	R 🖊				
1.75	TWL2-044	1.40	7.20	1.57	4.41	TWL4-044	1.04	0.94	2.09	0.02					
1.88	TWL2-040					TWL4-040					- TWL8-188				
1.94	TWL2-049	1.57	7.28	1.69	4.41	TWL4-049	1.65	8.94	2.09	8.82	TWL8-049				
2.00	TWL2-050					TWL4-050					TWL8-050				
2.06	TWL2-052	4.07	7.00	4.00		TWL4-052	4.75	0.04	0.00	0.00	TWL8-052				
2.13	TWL2-054 TWL2-055	1.67	7.28	1.69	4.41	TWL4-054 TWL4-055	1.75	8.94	2.09	8.82	TWL8-054 TWL8-055	1.99	10.79	3.03	15.43
2.15	TWL2-055					TWL4-035					TWL8-057				
2.31	TWL2-059	1.79	7.28	1.69	4.41	TWL4-059	1.87	8.94	2.09	8.82	TWL8-059				
2.38	TWL2-060					TWL4-060					TWL8-060				
2.44	-					TWL4-062					TWL8-062				
2.50 2.56	-					TWL4-063 TWL4-065	1.97	8.94	2.09	8.82	TWL8-063 TWL8-065	2.09	10.79	3.03	16.53
2.63	-					TWL4-065					TWL8-065				
2.69	-					TWL4-068	2.09	9.02	2.20	8.82	TWL8-068	2.20	10.79	3.03	16.53
2.75	-					TWL4-070					TWL8-070				
2.81	-					TWL4-071					TWL8-071		10 -0		10 - 50
2.88	-					TWL4-073 TWL4-075	2.19	9.02	2.20	9.92	TWL8-073 TWL8-075	2.30	10.79	3.03	16.53
3.00	-					TWL4-075					TWL8-077				
306	-					TWL4-313	2.32	9.06	2.28	9.92	TWL8-313	2.44	10.91	2.83	17.64
3.13	-					TWL4-080					TWL8-080				
3.19	-					-					TWL8-081				
3.25	-					-					TWL8-083				
3.31	-					•					TWL8-084	2.64	10.91	2.83	17.64
3.38 3.44	-					•					TWL8-085 TWL8-087	2.04	10.91	2.05	17.04
0.11	-										TWL8-089				
3.50	-					-					TWL8-090				
3.56	-					-					TWL8-091				
3.63	-					-					TWL8-092				
3.69 3.75	-					•					TWL8-094 TWL8-095	2.89	10.91	2.83	7.64
3.81	-					-					TWL8-095	2.09	10.91	2.05	7.04
	-					-					TWL8-388				
3.88	-					-					TWL8-100				

NOTE:

The sizes listed on these pages encompass both heavy hex and standard hex nut sizes.

Check your local SPX FLOW Power Team Office for availability as some items may be special order.

>Power Team

TORQUE WRENCH, LOW CLEARANCE LINKS - TWLC PARTS CODES, NOSE RADIUS



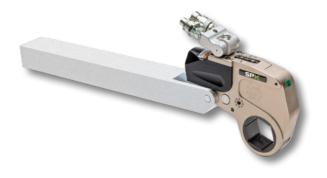
Nut A/F		T	WLC15	5			T۱	NLC3)		Nut		TWLC3	0 (Coni	inued)	
	Link Order No.	Radius R	I	J	Weight (Link Only)	Link Order No.	Radius R	I	J	Weight (Link Only)	A/F	Link Order No.	Radius R	I	J	Weight (Link Only)
(in.)	110.	(in.)	(in.)	(in.)	(lbs.)	110.	(in.)	(in.)	(in.)	(lbs.)	(in.)		(in.)	(in.)	(in.)	(lbs.)
2.44	TWL15-062					-					4.81	TWL30-122				
2.50	TWL15-063					-						TWL30-123				
2.56	TWL15-065	2.38	12.32	3.46	27.56	-					4.88	TWL30-124		15.75	4.29	62.83
2.63	TWL15-067		12.02	0.40	27.00	-					4.94	TWL30-125	-			
2.69	TWL15-068					-					5.00	TWL30-500				
2.75	TWL15-070					-					5.06	TWL30-129	-			
2.81	TWL15-071		40.00			•					5.13	TWL30-130	-			
2.88	TWL15-073	2.48	12.32	3.46	27.56	-					5.19	TWL30-132	413	15.75	4.29	62.83
2.94	TWL15-075					-					5.25	TWL30-133	-			
3.00	TWL15-077	0.00	40.00	2.40	00.00	•					5.38	TWL30-135	-			
3.06 3.13	TWL15-313 TWL15-080	2.62	12.32	3.46	28.66	- T\A/I 20.000					E 44	TWL30-538 TWL30-138				
3.13	TWL15-080					TWL30-080 TWL30-081					5.44 5.50	TWL30-130 TWL30-140	-			
3.19	TWL15-081					TWL30-081					5.56	TWL30-140				
3.31	TWL15-084					TWL30-083					5.63	TWL30-141	4.33	15.75	4.29	62.83
3.38	TWL15-085		12.32	3.46	29.76	TWL30-085	3.03	15.47	4.09	58.42	5.69	TWL30-144	4.00	10.70	4.25	02.00
3.44	TWL15-087	2.00	12.02	0.40	20.10	TWL30-087					5.75	TWL30-145				
0.11	TWL15-089					TWL30-089					0.10	TWL30-146	-			
3.50	TWL15-090					TWL30-090					5.81	TWL30-148				
3.56	TWL15-091					TWL30-091					5.88	TWL30-149	-			
3.63	TWL15-092					TWL30-092	1					TWL30-150	-			
3.69	TWL15-094	1				TWL30-094	1				5.94	TWL30-151	4.57	15.75	4.29	65.04
3.75	TWL15-095	3.07	12.44	3.15	29.76	TWL30-095	3.27	15.47	4.09	58.42	6.00	TWL30-152				
3.81	TWL15-097					TWL30-097	1				6.06	TWL30-154				
	TWL15-388					TWL30-388					6.13	TWL30-155				
3.88	TWL15-100					TWL30-100										
4.00	TWL15-102					TWL30-102	-				$\left(\right)$					$\overline{}$
4.06	TWL15-103					TWL30-103	-							A	ᢆᢞᠮᠲᠮᠮ	HTTEN
4.13	TWL15-105		12.44	3.15	30.86	TWL30-105	3 50	15.47	4.09	60.63		_				╘╢┟╝╽
4.19	TWL15-106					TWL30-106						\bigcirc			$\neg \!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!$	
4.25	TWL15-425					TWL30-425										
4.31	TWL15-110					TWL30-110						/		P		
4.38	TWL15-111					TWL30-111								\bigcirc	o @	\mathcal{J}
4.44	TWL15-113		10.44	245		TWL30-113						VA	\mathcal{N}	0		
4.50	TWL15-114 TWL15-115		12.44	3.15	30.86	TWL30-114 TWL30-115	362	15.47	4.09	60.63		(// _	_)),	ſ		
4.56	TWL15-115 TWL15-116					TWL30-115						NK I)	,		
4.50	TWL15-116					TWL30-116						J.L	II.			
4.69						TWL30-463										
4.09	•					TWL30-119	= < \u0	15.75	4.29	62.83						
4./0	-					TWL30-120										

TO SPECIFY A TWLC SOLUTION:

- 1. Find a link for your application (nut size)
- 2. Choose the appropriate drive body
- 3. Add reducers for additional nut sizes

NOTE: Please order Drive Body and Link separately and pay attention to the same size, for Example TWLC2 and TWL2-041.

TWLC REACTION BAR TWLC-RB



Features

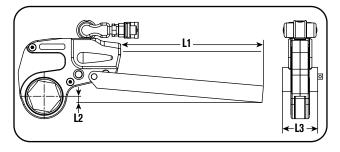
 (\mathbf{m})

- In-Line Extension Reaction Bar for TWLC wrenches allows extended reach on the same plane
- Pin engagement, no tools required
- Available for full range of tool sizes

Reaction Accessories

Power Team offers a varied range of alternative and optional reaction accessories which help to find a reaction point solution no matter how unusual the bolted application is.

Ordering Information



Tool	Order	L1	L2	L3
Ref	No.	(in.)	(in.)	(in.)
TWLC2	TWLC2-RB	15.00	1.10	2.17
TWLC4	TWLC4-RB	18.00	1.38	2.60
TWLC8	TWLC8-RB	18.00	1.46	3.35
TWLC15	TWLC15-RB	20.00	1.57	4.01
TWLC30	TWLC30-RB	20.00	1.38	5.00

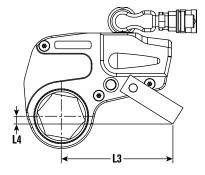
TWLC REACTION PADDLE TWLC-RP

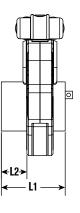


Features

- Off-Set Reaction Arm for TWLC wrenches allows off-set reaction within wrench profile
- Pin engagement, no tools required
- Light alloy construction
- Available for full range of tool

Ordering Information





Tool	Order	L1	L2	L3	L4
Ref	No.	(in.)	(in.)	(in.)	(in.)
TWLC2	TWLC2-RP	3.31	1.38	5.59	0.51
TWLC4	TWLC4-RP	4.29	1.81	7.01	0.75
TWLC8	TWLC8-RP	5.37	2.25	8.66	1.02
TWLC15	TWLC15-RP	6.50	2.76	9.92	1.77
TWLC30	TWLC30-RP	7.874	3.39	12.48	1.73

Tools

HAVE A UNIQUE APPLICATION? DOES STANDARD PRODUCT NOT FIT?



CUSTOM REACTION PADS AND REDUCERS ARE AVAILABLE. Contact SPX FLOW, or an authorized Power Team distributor, for more details!

WHEN NOTHING ELSE WILL WORK, SPLIT ADAPTERS ARE MADE TO ORDER AND AVAILABLE UPON REQUEST.



TWLC15 split adapter, closed position



TWLC15 split adapter, open position



SLIMLINE TORQUE WRENCHES MAX. TORQUE: 4,210 FT. LBS. AT 10,000 PSI

Model Shown:

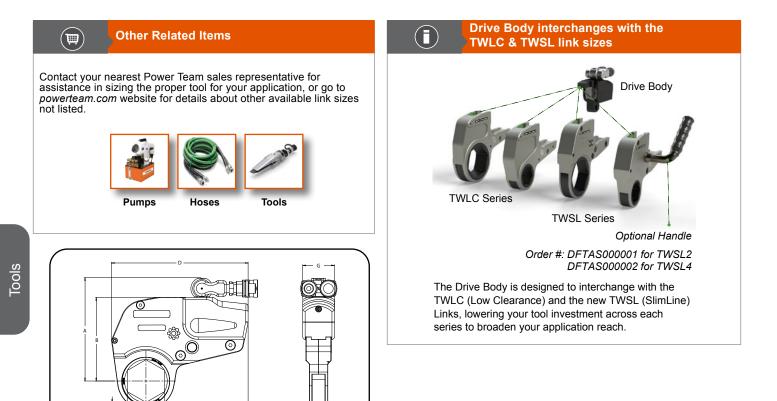
TWSL4-046 Link (left) & TWSL4-060 Link with TWLC4 Drive Body (right)



Features

ENGINEERED TO FIT INACCESSIBLE APPLICATIONS WITH MINIMAL CLEARANCE.

- Dynamic engineering modeling (Finite Element Analysis and optimized tool design to extend life and durability).
- The SlimLine links use the same quick change Drive Body as the existing TWLC links
- Small nose radius, fits all standard API and ANSI flanges.
- Rigid steel body construction with corrosion resistant plating.
- Fully-enclosed drive mechanism for operator safety.
- Swivel manifold has an internal relief valve to prevent retract side over-pressurization.
- Multi-axis swivel technology for free positioning of tool and hoses.



Technical Dimensions

Order No.	A	В	C	D	E	F	G
	(in.)						
TWSL2	5.71	4.49	5.04	7.26	0.35	0.98	1.65
TWSL4	6.61	5.39	6.61	8.83	0.42	1.20	2.04

SLIMLINE TORQUE WRENCHES MAX. TORQUE: 4,210 FT. LBS. AT 10,000 PSI



Technical Fit Overview

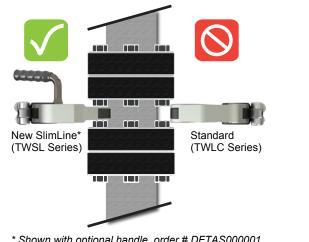


The TWSL's narrow width and reduced radius design enables the tool to fit into tight areas where standard low clearance links cannot.

Torque Wrench Drive Body Ordering Information for SlimLine

SlimLine Application Range

Due to the compact design, the maximum torque of the TWSL links vary depending on link size, reference the information below for complete details.



* Shown with optional handle, order # DFTAS000001 for TWSL2, DFTAS00002 for TWSL4.

Drive Body	Hex Range	for SlimLine	SlimLine Min. Torque	SlimLine Max. Torque	Weight (Link Only)
Order No.	(in.)	(in.)	(ft. lbs.)	(ft. lbs.)	(lbs.)
TWLC2	1.13	2.38	222	1,240 - 1,850	2.2
TWLC4	1.81	3.13	505	2,639 - 4,210	4.4

Note: Links are sold separately from the drive body, refer to the tables below.

Torque Wrench Link Ordering Information for SlimLine

Link	Hex Range f	or SlimLine	SlimLine Min. Torque	SlimLine Max. Torque	Weight (Link Only)
Order No.	(in.)	(in.)	(ft. lbs.)	(ft. lbs.)	(lbs.)
TWSL2-#	1.13	2.38	222	1,240 - 1,850	4.2 - 4.5
TWSL4-#	1.81	3.13	505	2,639 - 4,210	8.0 - 8.4

Note: The "#" suffix will be replaced with the actual link size in a numeric value.

TWSL2 SlimLine Link Reference Table*

Nut A/F	Link Order No.	Max. Torque	Weight (Link Only)
(in.)		(ft. lbs.)	(Ibs.)
1.25	TWSL2-032	1,240	4.1
1.44	TWSL2-036	1,430	4.2
1.63	TWSL2-041	1,600	4.3
1.81	TWSL2-046	1,850	4.3
2.00	TWSL2-050	1,850	4.3
2.19	TWSL2-055	1,850	4.4
2.38	TWSL2-060	1,850	4.4

TWSL4 SlimLine Link Reference Table*

Nut A/F	Link Order No.	Max. Torque	Weight (Link Only)
(in.)		(ft. lbs.)	(lbs.)
1.81	TWSL4-046	2,639	8.0
2.00	TWSL4-050	3,271	8.2
2.19	TWSL4-055	3,568	8.2
2.38	TWSL4-060	3,867	8.3
2.56	TWSL4-065	4,210	8.4
2.75	TWSL4-070	4,210	8.4
2.94	TWSL4-075	4,210	8.4
3.13	TWSL4-080	4,210	8.4



TORQUE WRENCH, ELECTRIC PUMP 55 CU. IN/MIN MAX FLOW 10,000 PSI

Model Shown: X1E1-PT

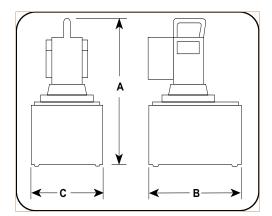


Features

THE POWER TEAM X1E1-PT: SOLD FOR YEARS TO END CUSTOMERS.

- Base pump unit: Power Team PE55 series the standard in the industry
- Two-speed high-performance pump
- Retract side internal relief-valve protects tools
- 4-way / 2-position solenoid valve standard
- Utilizes rugged electrical controls
- External adjustable pressure regulator
- Hand remote standard
- For single or double-acting tools

THIS PUMP SHOULD NOT BE USED FOR LIFTING APPLICATIONS, IT'S DESIGN FOR TORQUE WRENCH APPLICATIONS ONLY.



Ordering Information

Order No.	A	В	С	Description	Electric Motor	Oil Delivery per min.	Oil Reservoir Cap.	Prod. Wt.
	(in.)	(in.)	(in.)		Volt	(cu. in.)	(gal.)	(lbs.)
X1E1-PT	18.00	13.00	13.88	Electric-Powered Torque Wrench Pump	110VAC	55	2.5	72.80
X1E2-PT	18.00	13.00	13.88	Electric-Powered Torque Wrench Pump	220VAC	55	2.5	72.80

Tools

>Power Team

TORQUE WRENCH, AIR PUMP 55 CU. IN/MIN MAX FLOW 10,000 PSI



Model Shown: X1A1-PT

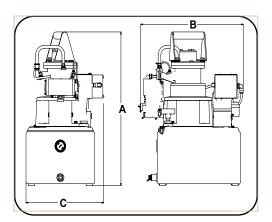


Features

X1A1-PT FEATURES THE SAME RUGGED TIME-PROVEN DESIGN AS THE POWER TEAM X1E1-PT.

- Base pump unit, Power Team PA55 series the standard in the industry
- Two-speed high-performance pump
- Retract side internal relief-valve protects tools
- 4-way / 2-position air valve standard
- External adjustable pressure regulator
- Hand remote standard

THIS PUMP SHOULD NOT BE USED FOR LIFTING APPLICATIONS, IT'S DESIGN FOR TORQUE WRENCH APPLICATIONS ONLY.



Ordering Information

Order No.	A	В	с	Description	Oil Delivery per min.	Oil Reservoir Cap.	Prod. Wt.
	(in.)	(in.)	(in.)		(cu. in.)	(gal.)	(lbs.)
X1A1-PT	18.75	18.00	10.75	Air-Powered Torque Wrench Pump	55	2.5	75.00



TORQUE WRENCH, ELECTRIC HYDRAULIC PUMP 30 CU. IN/MIN MAX FLOW 10,000 PSI

Model Shown: PE30TWP

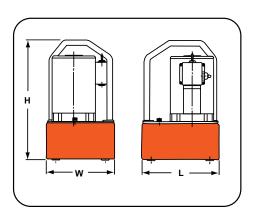


Features

VANGUARD® ELECTRIC HYDRAULIC TORQUE WRENCH PUMPS.

- Two-speed general duty pump.
- External adjustable pressure regulator.
- Retract side internal relief valve protects tool.
- Hand remote control with 20 ft. cord.
- Use for single or double-acting tools.

THIS PUMP SHOULD NOT BE USED FOR LIFTING APPLICATIONS, IT'S DESIGN FOR TORQUE WRENCH APPLICATIONS ONLY.



Ordering Information

Order No.	Width (in.)	Length (in.)	Height (in.)	Electric Motor (4,000 rpm)	Oil Delivery per min. (cu. in.)	Oil Reservoir Cap. (gal.)	Usable Oil (cu. in.)	Prod. Wt. (Ibs.)
PE30TWP	13.82	13.13	16.62	1 hp, 115VAC / 60Hz, 13 amps		1.25	280	68.00
PE30TWP-E110*	13.82	13.13	16.62	110VAC / 50Hz, 13 amps	300 @ 100 psi	1.25	280	68.00
PE30TWP-E220*	13.82	13.13	16.62	220VAC / 50Hz, 7 amps	30 @ 10,000 psi	1.25	280	68.00

* CE Approved - designed for 50 Hz applications

TORQUE WRENCH, ELECTRIC HYDRAULIC PUMP 56 CU. IN/MIN 10,000 PSI



Model Shown: PE55TWP, PE55TWP-4

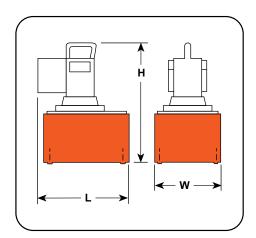


Features

VANGUARD® ELECTRIC HYDRAULIC TORQUE WRENCH PUMPS.

- Two-speed high-performance pump.
- External adjustable pressure regulator
- Retract side internal relief valve protects tool.
- Hand remote control with 20 ft. cord.
- Use for single or double-acting tools.
- Four-tool manifold allows use of up to four tools simultaneously.

THIS PUMP SHOULD NOT BE USED FOR LIFTING APPLICATIONS, IT'S DESIGN FOR TORQUE WRENCH APPLICATIONS ONLY.



Ordering Information

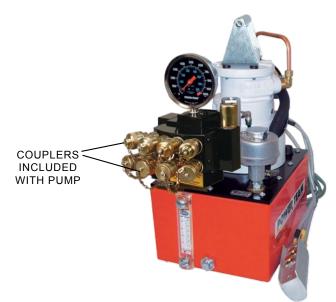
Order No.	Width	Length	Height	Electric Motor	Oil Delivery per min.	Oil Reservoir Cap.	Usable Oil	Prod. Wt.
	(in.)	(in.)	(in.)	(12,000 rpm)	(cu. in.)	(gal.)	(cu. in.)	(lbs.)
PE55TWP	17.14	9.50	18.12	1-1/8 hp, 115VAC, 25 amps		1.25	280	75.00
PE55TWP-E110*	17.14	9.50	18.12	110VAC / 50Hz, 25 amps	704 @ 0 psi	1.25	280	75.00
PE55TWP-E220*	17.14	9.50	18.12	220VAC / 50Hz, 13 amps	56 @ 10,000 psi	1.25	280	75.00
PE55TWP-4	18.49	9.50	19.15	1-1/8 hp, 115VAC, 25 amps		1.25	280	78.00
PE55TWP-4-E110*	18.49	9.50	19.15	110VAC / 50Hz, 25 amps	704 @ 0 psi	1.25	280	78.00
PE55TWP-4-E220*	18.49	9.50	19.15	220VAC / 50Hz, 13 amps	56 @ 10,000 psi	1.25	280	78.00

* CE Approved - designed for 50 Hz applications

SF

TORQUE WRENCH, AIR/HYDRAULIC PUMP 55 CU. IN./MIN. MAX. FLOW 10,000 PSI

Model Shown: RWP55-4

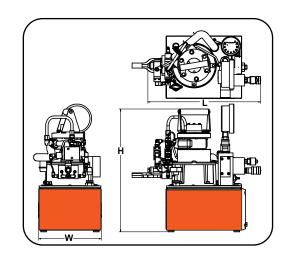


Features

AIR HYDRAULIC TORQUE WRENCH PUMP

- Use where air is the preferred source of power.
- Powerful 3 hp motor starts under load.
- External adjustable pressure regulator.
- Retract side internal relief valve protects tools.
- Use for single or double-acting tools.
- Four-tool manifold allows use of up to four tools simultaneously.
- **25** ft. pneumatic remote controller included.

THIS PUMP SHOULD NOT BE USED FOR LIFTING APPLICATIONS, IT'S DESIGN FOR TORQUE WRENCH APPLICATIONS ONLY.



Ordering Information

Order No.	Width	Length	Height	Air Motor	Oil Delivery per min.	Oil Reservoir Cap.	Usable Oil	Prod. Wt.
	(in.)	(in.)	(in.)		(cu. in.)	(gal.)	(cu. in.)	(lbs.)
RWP55	16.55	9.50	19.83	3 hp, 50 cfm @ 80 psi	465 @ 100 psi 55 @ 10,000 psi	2.50	590	78.00
RWP55-4 (4-TOOL MANIFOLD)	16.55	9.50	19.83	3 hp, 50 cfm @ 80 psi	465 @ 100 psi 55 @ 10,000 psi	2.50	590	78.00

>Power Team

HYDRAULIC NUT SPLITTERS TONNAGE RANGE: 15 - 25



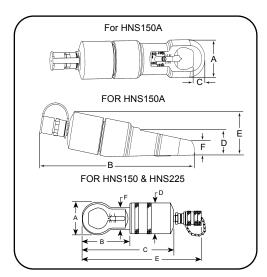
Model Shown: HNS150, HNS150A, HNS225



Features

HYDRAULIC NUT SPLITTERS

- Specially designed "tool steel" cutter blade penetrates the nut to the precise point where it cracks, stopping short of the bolt threads.
- Dial-in" feature on HNS150 makes adjustment of splitter simple, without the worry of damaging the bolt.
- Nut splitter features a dramatically improved cutter blade with an 800% greater resistance to chipping and breaking over previous models.
- Compact size allows you to use it in confined areas where it will deliver enough force to split the toughest "fused" or rusted-on grade 2H nuts.
- All models feature a rugged one-piece cutting frame coupled to a heavy-duty hydraulic cylinder.



Ordering Information

Align mark on cutter blade with scale.



Order No.	A	В	С	D	E	F	Head Thickness	Replacement Blade	Prod. Wt.
	(in.)		(lbs.)						
HNS150	2.88	3.38	0.65	2.75	10.38	2.06	1.0	308840	8.10
HNS150A	3.02	14.20	1.03	2.11	3.70	1.16	1.0	351985	15.80
HNS225	4.25	6.00	14.38	3.88	—	3.25	1.5	308022	29.00

	NUT GRADE CAPACITIES											
Order No.	2 or A	5 or B	8 or C	2Н								
HNS150	1/2 - 1-1/2 in. hex	1/2 - 1-1/2 in. hex	1/2 - 1-5/16 in. hex	1/2 - 1-1/8 in. hex								
HNS150A	1/2 - 1-1/2 in. hex	1/2 - 1-1/2 in. hex	1/2 - 1-5/16 in. hex	1/2 - 1-1/8 in. hex								
HNS225	1-1/8 - 2-1/4 in. hex	1-1/8 - 2-1/4 in. hex	1-1/8 - 2-1/16 in. hex	1-1/8 - 1-11/16 in. hex								



HYDRAULIC FLANGE SPREADER TONNAGE RANGE: 16.5

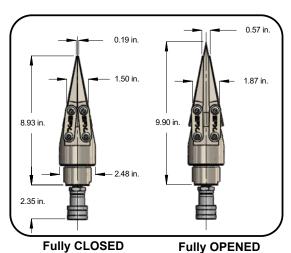
Model Shown: FLS15, FLS15-ST



Features

INTEGRATED WEDGE CONCEPT IDEAL FOR CREATING SPACE FOR FLANGE SURFACE CLEANING AND REPAIR

- 33,000 pound wedge-driven spreader. Jaws fully supported by wedge for excellent durability.
- Low friction provided by heavy-duty extended-life lubricant, ideal for flanges with narrow gaps (only 0.2 inches required for entry).
- Compact and lightweight design (only 9.9 inches long at a weight of 7 pounds).
- Ergonomically balanced handle included.
- Suitable for the offshore environment due to superior corrosion resistance
- Quick adjustments for various tasks due to interchangeable shoes (both stepped and serrated)
- Easy and quick maintenance without special tools required.
- Includes female half coupler & mates to standard 3/8" male half coupler (9798).



FLS15 Spreader

0.19 in. 0.82 in. 1.45 in. 8.94 in. 0.50 in. 0.50 in. 1.13 in. 0.89 in. 1.52 in. 0.89 in. 1.52 in. 0.89 in. 1.52 in. 0.89 in. 1.84 in. 0.90 in. 0.89 in. 1.84 in. 0.90 in. 0.89 in. 0.80 i

FLS15-ST Spreader

Maximum Spreader Oil Maximum

Fully CLOSED

Order No.	Maximum Spreading Force	Minimum Tip Clearance	Maximum Tip Spread	Spreader Type	Oil Cap.	Maximum Operating Pressure	Prod. Weight	
	(lbs.)	(in.)	(in.)		(cu. in.)	(psi.)	(lbs.)	
FLS15	33,000	0.197 Inches	0.59 Inches	Hydraulic	1	10,000	7.00	
FLS15–ST	33,000	0.197 inches	0.59 mones	nyuraulic	I	10,000	1.00	

2.35 in.

Tools

Fully OPENED



TYPICAL APPLICATIONS:

- Pipe and flange repair
- Removing elbows
- Couplers & gasket and metal seal replacement
- Heavy equipment maintenance

OTHER OPTIONAL ACCESSORIES

HANDLE			STEPPED BLOCK					
	Order No. Description			Order No.	Description			
	2008410	Lightweight spreaders handle is designed for use with FLS15 or FLS15-ST. Wt., 0.12 lbs.		SB15	Use to increase the wedge opening. Designed to use with FLS15 or FLS15- ST. (1 piece).			

STEPPED SHOE		
	Order No.	Description
	2008083*	Lightweight spreader stepped shoe with an interlocking friction-free smooth, parallel wedge design, Wt. 0.64 lbs.

Order No. Description 2008082* Lightweight spreader serrated shoe.

PUMP			HOSE					
	Order No.	Description		Order No.	Description			
	P19L	Two-speed, single-acting hand pump . 29 cu. in. oil capacity. Wt. 5.10 lbs.	Q	9764	Hydraulic hose assembly.			

ANALOG GAUGE			COUPLER & GAUGE ADAPTER					
	Order No.	Description		Order No.	Description			
	9040	Pressure gauge.		9798	Male half coupler.			
* Part number is for one sho	oe only. Two s	hoes required per spreader.	O.	9670	Gauge adapter			

Tools

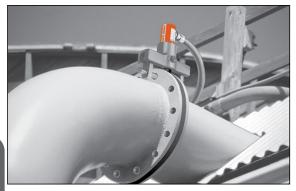


PIPE FLANGE, HYDRAULIC SPREADERS TONNAGE RANGE: 5 & 10

Model Shown: HFS3A



HFS6AP59L spreader offers up to 10 tons of spreading force to safety separate this flange.



Features

CONTROLLED AND GUIDED FLANGE SEPARATION TOOL

- You'll never again have to resort to "hammer and chisel" methods that waste time and effort. Flange spreaders should be used in pairs to provide even spreading force.
- Use HFS3A for applications where total thickness of flanges and max. spread gap is 3 or less, and flange bolts are a min. of 0.69" diameter.
- Use HFS6A if total thickness of flanges and max. spread gap is 6" or less, and flange bolts are a min. of 0.81" diameter.



Standard 60° wedge is suitable for most flanges; 30° "thin" and 60° "blunt" wedges are optional.



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350822
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350549

350550

Ordering Information

Order No.	Сар.	Standard Wedge	Optional	Wedges	Min. Flange Opening Min. Flang				Flange Op	ening	Min. Combined	Pin Dia.	Prod. Wt.
		Туре	30° Thin	60° Blunt	60° Std.	60° Blunt	30°	60° Std.	60° Blunt	30°	Flange Opening		
	(ton)				(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(lbs.)
HFS3A	5	60° Sharp	350823	350822	0.06	1.00	0.06	1.25	1.25	0.72	3.50	0.69	9.00
HFS6A	10	60° Sharp	350549	350550	0.06	1.50	0.06	2.00	2.00	0.97	6.56	0.81	18.00

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SPREADERS, HYDRAULIC TONNAGE RANGE: 1 - 1.5



Model Shown: HS2000, HS3000





Features

HYDRAULIC SPREADERS OFFER A GREATER FORCE THAN TRADITIONAL MECHANICAL TOOLS.

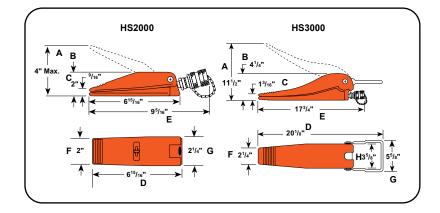
- Use to lift machines to spread concrete forms or rebar and perform straightening jobs.
- Conforms to ASME B30.1 standard.
- High strength alloy steel forged upper and lower jaws on HS2000.
- Jaws are spring-return to retract automatically when pressure is released.

HS2000 (FORGED STEEL)

- 1 ton capacity spreader, full 2,000 lbs. capacity at 10,000 PSI with 4" spread.
- Can be "dead-ended" at 4" spread under full load.
- Needs only 0.56" clearance to engage jaws.

HS3000 (HIGH GRADE DUCTILE IRON)

- 1.5 ton capacity spreader, full 3,000 lb. capacity at 10,000 psi. with 11.5" spread.
- Needs only 1.25" clearance to engage jaws.
- Can be "dead-ended" at 11.50" spread at full load.



Ordering Information

Order No.	Сар.	Max. Spread	Α	В	С	D	Е	F	G	Н	Oil Cap.	Min. Clearance Required	Prod. Wt.
	(ton)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(cu. in.)	(in.)	(lbs.)
HS2000	1.0	4.00	4.00	2.00	0.56	6.94	9.31	2.00	2.25	_	0.63	0.56	4.80
HS3000	1.5	11.50	11.50	4.50	1.19	20.13	17.75	2.25	5.63	3.63	3.50	1.25	22.00

Tools



C-CLAMPS, HYDRAULIC, AND ACCESSORIES TONNAGE RANGE: 5, 10, & 25

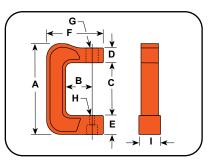
Model Shown: CC10



Features

- In 5, 10 and 25 ton capacities. For use with Power Team general purpose single-acting series cylinders of comparable capacity.
- For clamping, pressing and bending. Ideal for welding and metal fabrication for fit-up of sheet or plate steel.
- Clamps withstand full rated capacity of the cylinders for which they are intended.

Note: To minimize the effects of off-center loading, the CC5, CC10 and CC25 should be used with the optional 350144 and 350145 swivel caps.



Ordering Information

Order No.	Сар.	А	В	C	D	E	F	G	Н	I	Use With Cyl. No.	Prod. Wt.
	(ton)	(in.)	(in.)	(in.)		(lbs.)						
CC5	5	12.38	3.75	7.31	2.00	2.50	7.75	1 1/2" - 16 UN	0.88	3.00	C51C-C57C	25.00
CC10	10	15.88	6.00	9.81	2.00	3.00	10.75	2 1/4" - 14 UNS	0.88	3.50	C101C-C1010C	50.00
CC25	25	21.00	6.00	13.00	3.00	4.00	12.31	3 5/16" - 12 UNS	1.44	4.63	C251C-C2514C	96.00

OTHER OPTIONAL ACCESSORIES WITH CC5, CC10 & CC25 HYDRAULIC CLAMPS

	SWIVEL CAPS						
	↓ K A → I	Order	Cap.	Α	В		
	в	No.	(ton)	(in.)	(in.)		
		350144 *	5 - 10	1.38	0.75		
		350145	25	2.00	1.00		
	THREADED ADAP	TERS					
		Order	Cap.	Α	В	С	D
		No.	(ton)	(in.)	(in.)	(in.)	(in.)
		38597	10	1 - 8	1 - 8	0.75	2.00
	↑ ····································	38953	25	1.5 - 16	1.5 - 16	2.75	4.38
	V PUSHING ADAP	TERS					
		Order	Сар.	Α	В	C	D
		No.	(ton)	(in.)	(in.)	(in.)	(in.)
		34806**	10	2.63	1 - 8	1.50	1.00
		34807**	25	3.13	1.25 - 7	1.75	1.25
	*** * * *** ***						

* May be used with CC5

** Must be used with a threaded adapter.

CC25 HIDRAUL			·									
PUSHING ADAP	TERS											
<u>↓</u> ← A →	Order No.	Cap. (ton)	A (in.)	B (in.)	C (in.)							
c B A	25228**	10	2.38	1 - 8	1.50)						
↑ T	28229**	25	2.88	1.25 -	7 1.75	5						
PUSHING ADAPTERS												
Iz ∧>K── B →	Order	Cap.	Α	В	С	D	E					
	No.	(ton)	(in.)	(in.)	(in.)	(in.)	(in.)					
	201923**	10	3.13	2.25	5.38	0.50	1 - 8					
	34510**	25	3.25	2.63	5.88	0.75	1.25 - 7					
PUSHING ADAPTERS												
	Order	Cap.	Α	В	С	D	E					
	No.	(ton)	(in.)	(in.)	(in.)	(in.)	(in.)					
	201454**	10	3.06	2.63	5.69	0.75	1 - 8					
ب ر	34511**	25	3.25	2.63	5.88	1.00	1.25 - 7					
PUSHING ADAP	TERS											
↓ K A>	Order	Cap.	Α	В	С							
c	No.	(ton)	(in.)	(in.)	(in.)							
	000074*	5	2.03	2.78	0.63							
	309874*	5	2.03	2.70	0.05							

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TIRE REMOVING TOOL, HYDRAULIC TONNAGE RANGE: 10

Model Shown: BB1600



Features

TIRE REMOVING TOOL

- Made to fit into the pry bar pocket
- Hydraulic pressure does all the unseating.
- Lightweight and portable.



RECOMMENDED PRODUCTS

P59L hydraulic hand pump and 9764 hose recommended to be used with BB1600.

BB1600 bead breaker and the P59L hand pump is the perfect choice for this tire removal application.



Ordering Information

Order No.	Cylinder Capacity	Stroke	Rim Size	Prod. Wt.
	(@ 10,000 psi.)	(in.)	(in.)	(lbs.)
BB1600	11.20	4.00	25" - 49"	22.50
BB1601	11.20	4.00	25" - 49"	24.00

For use with single, two, or three-piece rims

Tools

HYDRAULIC PUNCHES AND ACCESSORIES TONNAGE RANGE: 35

Model Shown: HP35S



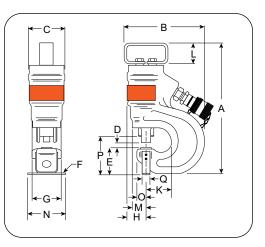
Features

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- Punch smooth, precise holes in seconds. Much faster than drilling.
- Fully portable for construction, maintenance and service applications, or can be mounted on a workbench for production jobs.
- Has carrying handle for precise locating.
- Rugged, forged steel C-Frame for great strength and durability.
- Dual-action, spring-loaded stripper holds material during punching operation, strips material from punch on return. Scribe lines on stripper aid in locating the punch.

RECOMMENDED PRODUCTS

The PE172 electric/hydraulic pump is an ideal power source, which is included in item # HP35SP.



Technical Dimensions

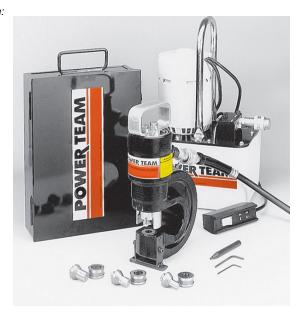
Order No.	Сар.	Max. Oper. Press.	Oil Cap.	Max. Material Thickness	A	В	С	D	E	F	G	н	к	L	М	N	0	Р	Q
	(ton)	(psi)	(cu. in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)
HP35	35	10,000	4.6	0.50	13.75	9.00	3.75	0.56	2.88	0.25	3.00	1.81	2.81	2.25	1.50	3.50	0.88	4.00	0.75

Tools

HYDRAULIC PUNCHES AND ACCESSORIES **TONNAGE RANGE: 35**

SERIES

Model Shown: HP35SP



Ordering Information

Order No.	Description	Prod. Wt.
		(lbs.)
HP35	Punch only, includes metal case and die change tools.	42.50
HP35S	Punch with punches and dies. Includes HP35 punch, metal case and 250459 punch/die set.	44.00
HP35P *	Punch set with pump. Same as HP35SP, but does not include punch/die set.	86.30
HP35SP *	Punch set with pump. Includes HP35 punch, PE172 electric/hydraulic pump, 9756 hose, 9798 hose half coupler, 250459 punch/die set, metal case.	87.80
250459	Punch/die set for round holes. Includes one each: PD437 0.44" punch/die, PD562 0.56" punch/die, PD688 0.69" punch/die, PD812 0.81" punch/die.	1.50

* NOTE: Available in 220VAC, 50 Hz. Order with suffix "-220".







Coupling Nut

Punch

	Order No.	Description
[2]	252000	Makes punch/die changes easier without "rounding-off" coupling nuts. Wt., 0.5 lbs.

Optional Coupling Nut Wrench

Tools

PU	NCH / DIE SE	TS FOR HP35	HYDRAULIC P	UNCHES
Punch Size	Punch Style	Hole Dia.	Punch with Flat Die Set	Punch with Bevel Die Set
(in.)		(in.)		
0.25		0.25		
0.31		0.31	PD313	—
0.38		0.38	PD375	PD375B
0.44	0	0.44	PD437	PD437B
0.53	Round	0.53	PD531	PD531B
0.56		0.56	PD562	PD562B
0.69		0.69	PD688	_
0.78		0.78	PD781	_
0.81		0.81	PD812	_

Model Shown: HT50A, HT200



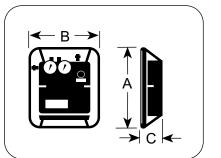
Features

75 AND 200 GPM IN-LINE HYDRAULIC TESTERS

- Accurately measure oil flow, pressure and temperature on in-plant equipment, forklifts, machine tools and more.
- Temperature and flow readings are in Imperial and Metric and accurate to within ±2% of full scale.
- Dual pressure gauges for high and low pressure readings. Low pressure gauge is automatically shut-off and protected as pressure rises beyond its maximum reading.
- Automatic pressure compensating feature lets you increase flow without affecting pressure setting.
- Reverse flow through tester will not cause damage.
 A replaceable safety disc ruptures if pressure exceeds upper limit.
- Solid state voltage regulator eliminates errors caused by voltage change during testing.

50 GPM IN-LINE HYDRAULIC TESTER

- Troubleshoots systems with capacities to 50 gpm at pressures less than 5,000 psi. Accurately measure oil flow to ±5%, pressure to within 2% and temperature readings within 1%.
- Pressure gauge is liquid filled to dampen system pulsation.



Ordering Information

Order No.	Max. Flow	Scale		ow nge	Max. Oper. Press.	Temp. Scale Range	Port Sizes	A	В	С	Prod. Wt.
	(gpm)		(gpm)	(l/min)	(psi.)	(°F)		(in.)	(in.)	(in.)	(lbs.)
HT50A	50	_	0 - 50	0 - 200	5,000	20 - 240	1-1/16-12UN Female O-Ring with Union Adapt 3/4" NPTF female.	12.25	6.25	10.00	30.30
HT75	75	High	15 - 75	50 - 300	5,000	100 - 250	3/4" NPT Swivel	13.75	11.88	5.75	18.20
	15	Low	3 - 15	10 - 60	5,000	100 - 230	J/4 INFT SWIVEI	13.75	11.00	5.75	10.20
HT200	200	High	25 - 200	100 - 750	5,000	100 - 250	1 1/2" CAE Colit Elongo	15.88	13.25	6.75	28.20
HT200	200	Low	5 - 40	20 - 150	3,000	100 - 250	1 1/2" SAE Split Flange	15.00	13.25	0.75	20.20

HYDRAULIC TESTER ACCESSORIES GPM RANGE: 50, 75 & 200 GPM



DUAL GAUGE CONVERSION KIT FOR 50 GPM TESTER.



Provides more precise low pressure readings. Remove pressure gauge block and gauge from tester and replace it with this block. Install high pressure gauge from tester (0-5,000 psi) onto this new block.

Order No.	Description
307281	Dual gauge conversion kit. Consists of gauge mounting block, pulsation dampener, thermal overload protector, low pressure gauge and gauge protector. Low pressure gauge calibrated 0-600 psi (0-42 bar). Wt. 1.0 lb.

AUXILIARY POWER CORDS FOR USE WITH 75 AND 200 GPM TESTERS



CAUTION: For use on negative ground systems only.

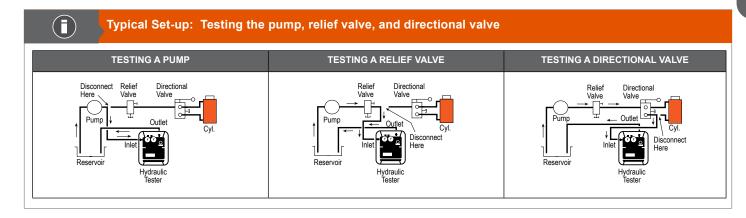
Order No.	Description
37045	Auxiliary power cord. For use with any 12 or 24VAC battery to remotely power tester. Wt. 0.1 lb.

HOSES

	Order No.	Description
	9785	Hose, 3/4" I.D. x 3/4" NPTF male both ends. 10 ft. length. 2,250 psi working pressure. (2 req'd on 50 and 75 gpm testers). Wt., 0.7 lb.
	9786 *	Hose, 1" I.D. x 1-1/4" NPT male both ends. Recommended max. flow 90 gpm, with a working pressure of 4,000 psi. Wt., 14.0 lbs.
e	9787 *	Hose, 1-1/4" I.D. x 1-1/4" NPT male both ends. Recommended max. flow 140 gpm, with a working pressure of 3,000 psi. Wt., 21.0 lbs.
	9788 *	Hose, 1-1/2" I.D. x 1-1/2" NPT male both ends. Recommended max. flow 200 gpm, with a working pressure of 2,500 psi. Wt., 25.0 lbs.

* Hose assemblies are all 4-ply spiral wound wire, 10 ft. long. For use with 200 gpm testers.

Order No. Description 203264 Consists of two hose reducer bushings, 1-1/4" NPT female x 1-1/2" NPT male end. Needed to adapt 9786 1" I.D. hose and 9787 1-1/4" I.D. hose to tester. Wt., 2.2 lbs.



HYDRAULIC TESTERS SERVICE ACCESSORIES FITTINGS/ADAPTERS FOR THE 200 GPM TESTER

HYDRAULIC FITTINGS FOR USE WITH ALL TESTERS.

HIDRAULIC F		FOR USE WITH ALL TESTERS.		
	16954	90° Swivel Adapter. 3/4" NPTF male x 3/4" NPSM female. Wt., 0.8 lb.	26073	Swivel adapter. 3/4" NPTF female x 1/2" NPSM female. Wt., 0.3 lb.
	22041	Coupler. 3/4" NPTF male x 3/4"–16 female ORB. Wt., 0.5 lb.	26074	45° Swivel Adapter. 3/4" NPSM female x 3/4" NPTF male. Wt., 0.6 lb.
	22042	Coupler. 3/4" –16 female ORB x 1-1/16"– 12 female 37° JIC. Wt., 0.4 lb.	26075	Swivel Adapter. 3/4" NPSM female x 3/4" NPTF female. Wt., 0.4 lb.
	22043	Coupler. 3/4" –16 female ORB x 9/16"–18 female 37° JIC. Wt., 0.4 lb.	26076	Swivel Adapter. 3/4" NPTF male x 3/4" NPSM female. Wt., 0.4 lb.
¥	22044	Coupler. 3/4" –16 female ORB x 1/2"– 20 female 37° JIC. Wt., 0.4 lb.	26077	Cap. 3/4" NPTF. Wt., 0.6 lb.
	27737	Swivel Adapter. 3/4" –16 male x 3/4" NPSM female. For use with No. 9785 hose, which has 3/4" NPTF male thread. Wt., 0.3 lb.	26078	Plug. 3/4" NPTF. Wt., 0.3 lb.
	27287	Coupler. 3/4" –16 UNF female ORB x 7/8"–14 UNF female 37° JIC. Wt., 0.4	26079	Adapter. 3/4" NPTF female x 1-1/16" –12 male ORB. Wt., 0.4 lb.
	13449	Cap. 1-1/16"–12 UNF female, 3/4" O.D. tube, 37° flare. Wt., 0.2 lb.	208402	45° Union Adapter. 7/8"–14 UNF male 37° JIC x 3/4" NPTF female. 3,000 psi working pressure. Wt., 0.6 lb.
	26068	45° Swivel Adapter. 1" NPTF male x 3/4" NPSM female. Wt., 0.8 lb.	208401	45° Union Adapter. 7/8"–14 UNF male 37° JIC x 3/4" NPTF female. Wt., 0.7 lb.
	26069	Swivel Adapter. 1" NPTF female x 3/4" NPSM female. Wt., 0.5 lb.	206753	Coupler. 1-15/16"–12 UNF female 37° JIC x 3/4" NPTF female. Wt., 1.1 lbs.
	26070	Adapter. 1" NPTF male x 3/4" NPTF female. Wt., 0.3 lb.	26666	Connector. 1-5/16"–12 UNF male 37° JIC x 3/4" NPTF male. Wt., 0.4 lb.
	26071	Service Tee. 3/4" NPTF female (2) x 3/4" NPTF male. Wt., 0.9 lb.	28984	Straight Adapter. 3/4" NPTF female x 1-3/16" –12 UN male 37° JIC. Wt., 0.6 lb.
	26072	Swivel Adapter. 3/4" NPSM female x 1/2" NPTF male. Wt., 0.4 lb.	28985	Straight Adapter Union. 1-3/16"–12 UN female 37° JIC x 3/4" NPTF female. Wt., 1.3 lbs.

NOTE: The recommended maximum working pressure on the above fittings is 5,000 psi (except the 208402 is 3,000 psi).

HT200 HYDRAULIC TESTER ACCESSORIES

Attach to the HT200 hydraulic tester by the use of flanged-head adapters and split flanges, or by a set of female straight adapters.



FLANGED HEAD ADAPTER UNIONS & SPLIT FLANGE KIT						
Order No.	No. Description					
203154	Straight flange adapter. 1-1/2" flanged-head to 1-1/2" NPSM female swivel. Wt., 2.2 lbs.					
203155	45° flange adapter. 1- 1/2" flanged-head by 1-1/2" NPSM female swivel. Wt., 3.2 lbs.					
203156	90° flange adapter. 1-1/2" flanged-head by 1-1/2" NPSM female swivel. Wt., 4.2 lbs.					
203017	Split Flange Kit. Consists of four flange halves and attaching bolts to permit use of 1-1/2" I.D. flange adapters listed at left. Wt., 2.9 lbs.					

FEMALE STRAIGHT FLANGE ADAPTER						
Order No.	Order No. Description					
203003	Consists of two female straight flange adapters with attaching bolts. When attached to inlet/outlet ports, allows connection of 1-1/2" NPT male hose ends to tester. Wt., 8.5 lbs.					

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RETAINING RING PLIERS INTERNAL AND EXTERNAL



HORSESHOE LOCK RING PLIER					
714		For removing	horseshoe lock rings used on hydraulic brakes, differentials, etc. Plier is 8" long; max. spread: 15/16"		
	7313	Order No.	Description		
	-04	714	Horseshoe lock ring plier. Wt., 0.4 lb.		
		7313	External snap ring plier easily removes snap rings used to retain bearings on shafts. Max. spread: 17/16".		
RETAINING RING	G PLIER KIT	S			
		Choose from	four sets; internal ring, external ring and convertible pliers for either internal or external rings.		
		Order No.	Description		
		7053K	Replaceable tip pliers kit. This versatile kit contains (1) internal and (1) external pliers with (8) tip sets. Two sets each: .038 dia. 90° bend, .047" dia. straight, .047" dia. 90° bend, .070" dia. straight. Recommended for 1/4"–2" rings. Packaged in plastic storage case. Wt., 0.8 lb.		
		15702	Replaceable tip kit (only) for 7053K.		
		7123K	Convertible pliers kit. Contains 1120 (.038" dia./straight tip) and No. 1340 (.070" dia./straight tip). Each pliers "converts" to handle both internal and external rings. Packaged in a reusable plastic storage case. Wt., 0.8 lb.		
Contraction of the second seco	UU	7125K	Convertible pliers kit. Contains 1125 (.038" dia./45° bent tip) and No. 1345 (.070" dia./45° bent tip). Each pliers "converts" to handle both internal and external rings. Packaged in a reusable plastic storage case. Wt., 0.8 lb.		
7053K	7123K				
	2	Order No.	Description		
7406K		7406K	Professional pliers kit. Contains (6) retaining convertible pliers to handle both internal and external rings from 1/4"–2". Includes straight and 90° off-set pliers with .038", .047", and .070" tip diameters. Includes Nos. 1120, 1131, 1320, 1329, 1340 and 1349. Packaged in an impact resistant storage case. Wt., 2.0 lbs.		

REPLACEMENT TIPS FOR 7300 AND 7301 PLIERS

 Order No.
 Description

 209201
 Replacement tips (pr.) for the 7300 and 7301 pliers. Wt., 0.1 lb. Fed. Spec.:GGG-P-480

	RETAINING RING PLIERS SELECTION GUIDE									
Order No.	Type of Pliers	Tip Bend	Tip Size Dia.	For Internal Rings † Bore Dia.	For External Rings † Shaft Dia.		Order No.	Type of Pliers	Tip Bend	Tip Size Dia.
			(in.)	(in.)	(in.)					(in.)
0100	Internal	Str.	0.038	0.375 - 1.023	_		1120	Convertible	Str.	0.038
0200	External	Str.	0.038	—	0.250 - 0.875]	1125*	Convertible	45°	0.038
0300	Internal	Str.	0.070	1.062 - 1.750	_		1131**	Convertible	90°	0.038
0400	External	Str.	0.070	—	0.938 - 1.438		1320	Convertible	Str.	0.047
0500	Internal	Str.	0.090	1.812 - 3.500	_		1329	Convertible	90°	0.047
0600	External	Str.	0.115	_	1.500 - 3.500]	1340	Convertible	Str.	0.070
7300	Internal	Str.	0.120	3.062 - 6.000	_		1345*	Convertible	45°	0.070
7301	External	Str.	0.120	_	3.543 - 6.500]	1349**	Convertible	90°	0.070





Fed. Spec.:GGG-P-480-E

* 45° Angled Tips

** 90° Angled Tips

† Capacities are shown for basic style rings.

 CAUTION: Always wear safety goggles when using pliers

For Internal

Rings †

Bore Dia.

(in.)

0.375 - 0.562

0.375 - 0.562

0.375 - 0.562

0.625 - 1.023

0.625 - 1.023

1.062 - 1.750

1.062 - 1.750

1.062 - 1.750

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For External

Rings †

Shaft Dia.

(in.)

0.250 - 0.672

0.250 - 0.672

0.250 - 0.672

0.687 - 0.875

0.687 - 0.875

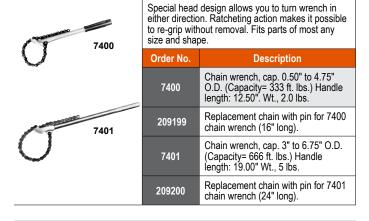
0.938 - 1.438

0.938 - 1.438

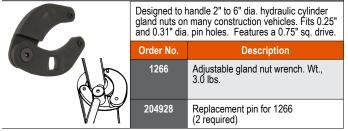
0.938 - 1.438

WRENCHES, PRY BARS SPANNERS & JIMMY BARS

RATCHETING CHAIN WRENCHES



ADJUSTABLE GLAND NUT WRENCH



ADJUSTABLE HOOK SPANNER WRENCH Needed wherever turret adjusting nuts or packing gland nuts are used. Adjust 1.5" to 4". Handle overall length: 19". Order No. Description 885 Adjustable hook spanner wrench. Wt., 3.0 lbs.



thick, one 0.75" thick. Wt., 11.0 lbs	Spanner wrench with two interchangeable jaws: one 0.38"
---------------------------------------	------------------------------------------------------------



7309

Heavy-duty adjustable hook spanner wrench. Wt., 13.3 lbs.

>Power Team

PRY BARS



Our rolling head pry bars are an extremely popular and useful tool. Head may be used for almost any prying job since a great deal of leverage can be	
obtained. Long tapered body may be used as a	
lining-up drift.	

	Order No.	Description			
163	7162	Pry bar; 0.38" round, 6" long. Wt., 0.3 lb.			
164	7163	Pry bar; 0.44" round, 12" long. Wt., 0.6 lb.			
165	7164	Pry bar; 0.56" round, 16" long. Wt., 1.1 lbs.			
	7165	Pry bar; 0.75" round, 18" long. Wt., 2.2 lbs.			

JIMMY BARS Ideal for general lifting or prying. Heat treated chrome alloy steel to resist bending or breaking. Order No. Description 7166 Jimmy bar; 0.63" round, 18" long.

Order No.	Description
7166	Jimmy bar; 0.63" round, 18" long. Wt., 1.4 lbs.
7167	Jimmy bar; 0.75" round, 24" long. Wt., 2.5 lbs.
7168	Jimmy bar; 0.88" round, 30" long. Wt., 4.3 lbs.

"MAJOR PERSUADER" JIMMY BARS

	Two big jimmy bars for big jobs. Forged from chrome alloy steel.				
Order No.	Description				
7420	Jimmy bar; 0.88" round, 46" long. Wt., 7.5 lbs.				
7421	Jimmy bar; 1" round, 54" long. Wt., 11.3 lbs.				



HTS50 HEAVY-DUTY PIPE SEALANT WITH PTFE

POWER TEAM HEAVY DUTY HEAVY DUTY HEAVY DUTY	Replaces of Effective a When "plumb valves or gau metal fittings, acids, chemic	or damaged threads; resists water, chemicals and oils. conventional tape methods; forms a clog-free seal. t 10,000 psi. ing" a hydraulic system, there's now a better answer than tapes which can tear or shred, possibly plugging filters, ges. This compound combines the lubricating qualities of PTFE with a fast curing anaerobic sealant. Seals all plugs and threaded joints quickly and easily. Cures to form a permanent seal which is inert to hydrocarbons, most als, solvents and steam. Allows adjustment up to 16 hours after assembly; won't loosen under vibration. Prevents ing parts upon disassembly. Withstands temperatures from 65° F to +375° F.
	Order No.	Description
Note: Product labeling may vary from picture.	HTS50	Sealant, 50 ml. tube. Wt., 0.4 lb.

O-RING SEAL PICKS						
7312	Even the seemingly simple job of removing and installing O-ring seals can be difficult without the aid of the proper tool. The 7312 is constructed with plastic & steel O-ring seal pick does the job with ease. Two special picks in set 7103 get right to the trouble areas.					
7103						
"O" Ring and Oil Swal Picks	Order No.	Description				
	7312	O-ring seal pick. Wt., 0.1 lb.				
~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	7103	Set of two O-ring seal picks. Wt., 0.1 lb.				

UNIVERSAL OUTSIDE THREAD CHASER					
		aged threads on shafts, housings, cages, etc., for re-assembly of matching parts. Eliminates need for g equipment. Will not harm threads. V-pads and dies can be replaced. Cap. 1-1/4" to 5" O.D.			
	Order No.	Description			
	7402	Thread chaser, complete (with 6 dies: threads per inch – 4, 5, 6, 7, 7.5, 8, 9, 10, 11, 11.5, 12, 14, 16, 18, 20 and 24). Wt., 4.5 lbs.			
	202817	Metric die set (3 dies: mm per thread: 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, and 4). Wt., 0.2 lb.			

MAGNETIC PICK-UP TOOL			
	Has permane	nt magnetic head for retrieving parts from otherwise inaccessible places.	
100 M HOLE AND	Order No.	Description	Ū
	7395	Pick-up tool with pocket clip. 6" lg. Wt., 0.1 lb.	

PULLERS

POWERTHON LIFETIME WARRANTY POWER TEAM OFFERS THE WORLD'S MOST COMPLETE LINE OF PULLING EQUIPMENT, ENABLING USERS TO REMOVE AND INSTALL PARTS WITH SPEED AND SAFETY, FOR EFFECTIVE REPAIR JOBS.

Range includes:

- Mechanical Pullers
- Hydraulic Pullers
- Puller Sets
- Bi-Directional[™]Pullers
- High Tonnage Pullers
- Accessories & Adapters





		Section / Series	Page Description	Page(s)
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10-15	*	1020-1027, 1035-1050	Mechanical 2 & 3-Jaw Pullers	229-230
6		927-939	Mechanical Bi-Directional™ Pullers	231-232
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37	ala.	981, SS2, 1178	Blind Hole Puller Set, Slide Hammer Puller Set & Sliding Hammer Only	235
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Parts (and and		РВ	Puller Blankets	242
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## **SELECTING THE RIGHT PULLER:**

Step 1 Determine if you are pulling a shaft or hole out of something?

Step 2 Is your application requiring pulling and pushing?

Step 3 What is the reach, spread, and force required to perform the application?

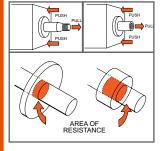
## PULLER SIZING CONSIDERATIONS:

- 1. Determine the type of puller or puller combination needed?
- 2. Which puller type is best suited for gripping the part?
- 3. Is a combination of puller types required?
- 4. Determine the reach needed for your particular pulling problem. The puller you select must have a reach equal, or greater than, the corresponding sizes of the part to be pulled.
- 5. Determine the spread needed. The spread is determined

by the width of the part being pulled. The pullers spread should be greater than the width of the part to be pulled

6. Estimate the force needed to solve your pulling problem. A puller with the proper reach and spread will usually have enough capacity to remove the corresponding part. (Note: When in doubt, always use a puller with a larger capacity than what may be needed. Rusted parts, or parts with a large area of resistance, may need more pulling force).

### PULLER SELECTION OPTIONS:



#### PULLING A PRESS-FITTED SHAFT FROM A HOUSING

A shaft with a threaded end can be removed without damage by using one of our slide hammer, manual or hydraulic Bi-Directional[™] Puller, in conjunction with the proper threaded adapter. Removal is easy! If the shaft to be removed has external threads, simply choose one of our female threaded adapters of proper size/thread. If the shaft has internal threads, simply choose the correct size male threaded adapter.

Note: Manual pullers require that the shaft being pulled is no more than twice the diameter of the pullers forcing screw. To determine the recommended tonnage for hydraulic pullers, multiply the diameter of the shaft to be pulled by ten. Example: For a 1" shaft, we recommend 10 tons of pulling force.

#### SUGGESTED TOOLS:

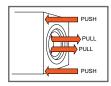


Slide hammer puller matched with a set of threaded adapters is a perfect tool for light duty pulling needs.



Bi-Directional[™] Puller matched with a set of threaded adapters make for an extra versatile pulling tool.





#### PULLING INTERNAL BEARING RACES, RETAINER, SEALS, ETC.

By extending the narrow jaws of an internal pulling attachment through the center of the part to be pulled, a straight pull is insured, and damage to the housing is avoided. While parts within a "blind hole" in a housing do present a problem, Power Team has the internal pulling attachment or a combination of an internal pulling attachment and puller to handle the situation.

#### SUGGESTED TOOLS:



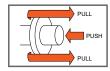
Internal pulling attachments have narrow iaws which extend through the center of the part to be pulled. They provide a straight pull and avoid damaging housings. Internal attachments feature adjustable jaws to fit various diameter parts.



Slide hammer with internal attachment is ideal for removing parts from blind holes, especially where there is no housing to brace puller legs against.



Bi-Directional[™] Puller with internal attachment is available in both manual and hydraulic versions.



#### PULLING A GEAR, BEARING, WHEEL, PULLEY, ETC., FROM A SHAFT

In order to perform a proper pull, be certain that you firmly grip the gear, bearing, wheel, pulley, etc., and apply force to the shaft. Use a 3-jaw puller, instead of a 2-jaw, whenever possible for better gripping power and a more uniform displacement of pulling force.

#### SUGGESTED TOOLS:



Jaw-type pullers:

Either manual or hydraulic. For extra force and convenience, use a hydraulic puller. Both are available in 2 or 3-jaw configurations and are used to grip the outer circumference of a part or can be used with a pulling attachment, such as a bearing / pulley attachment. available as well as metric



Bi-Directional[™] Puller: Can thread directly into a threaded part for easy and secure removal. Bi-Directional[™] Pullers can be used in conjunction with bearing/pulley attachments which grip the part from behind. A wide assortment of male and female threaded adapters are adapters.



Slide Hammers:

Best suited for light-duty tasks. Slide hammers can be used for multiple pulling problems when combined pulling attachments.



#### Bearing/pulley Attachments:

Provide a "knife-like" edge to get behind parts for added versatility and secure removal of parts. Great for parts that don't offer adequate grip with jaw-type pullers.

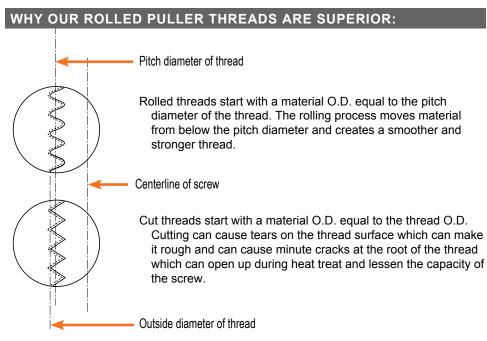


Adapters:

Whether you need an adapter compatible with any number of threaded hole sizes, protecting the part to be pulled or for assisting the installation of a component; Power Team offers a variety of adapters to assist in the removal or installation of parts.



Puller with a bearing pulling attachment was used to take a bearing off a utilities well pump motor.



Features	Benefits
<ul> <li>Lock-Jaw[™] feature on jaw-type pullers.</li> </ul>	The harder the pulling force, the tighter the jaws grip.
<ul> <li>2-way, 3-way and 2/3-way combination pullers:</li> <li>1 to 37 ton mechanical pullers</li> <li>2.13" to 27.63" reach</li> <li>3.25" to 44.00" of spread</li> <li>5 to 50 ton hydraulic pullers</li> </ul>	<ul> <li>Select a specific puller for a specific application, or select one or more pullers for general applications.</li> </ul>
<ul> <li>Forged alloy steel jaws.</li> </ul>	Strongest possible part. The grain of the material follows the contour of the part.
<ul> <li>Machined puller jaw toes.</li> </ul>	Larger and stronger pulling toe than most competitors!
Alloy steel heads (forged or flame cut).	Heat treated and designed for maximum strength.
Rolled "V" threads.	Stronger and smoother than cut threads.
Special coating on threads.	Resists corrosion, traps lubrication better than black oxide.
Heat treated alloy steel cross bolts.	Designed for maximum shear strength.

CAUTION: The puller application photos shown in this catalog are shown without protective blankets for clarity of photos.
Power Team strongly recommends you always make your pull with a protective device in place.

#### **Operator safety comes first!**

High levels of force are being exerted with your pulling system. You must respect this force, and observe safety precautions at all times.

#### A few easy tips to remember:

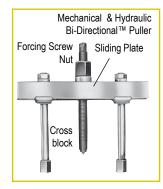
1. Wear safety glasses at all times! Protect your eyes from possible flying parts.

- 2. **Keep your pulling tools in shape!** Clean and lubricate the pullers forcing screw frequently, from threads to tip, to assure long service life and proper operation.
- 3. Cover work with a protective blanket! With high forces being exerted on the part being pulled, breakage may sometimes result. By covering the work with a protective blanket, reduce the danger of flying parts.
- 4. **Apply force gradually!** The component should give a little at a time. Do not try speed removal by using an impact wrench on the puller screw.
- 5. **Use the right size puller!** If you have applied maximum force and the part has not moved, go to a larger capacity puller. Resist sledging.
- 6. Align puller legs and jaws! Be sure the setup is rigid and that the puller is square with the work.
- 7. **Mount puller so grip is tight!** Tighten the adjusting strap-bolts when using a jaw type puller. Always use a 3-jaw puller whenever possible. A 3-jaw puller gives a more secure grip, and pulling power. Apply force gradually. Never use an extension on a wrench. Never use an impact wrench. Never strike the end of the forcing screw.
- 8. **Do not couple puller legs!** The tonnage capacity of a Bi-Directional[™] Puller is reduced when longer than standard legs are used, or when legs are in compression. The chance of breaking, bending or misaligning legs increases. Keep reach to a minimum. Use shortest legs possible to reach the workpiece. Thread legs into workpiece, pulling attachment or adapters evenly. Uneven legs will cause greater pull or push on one side, creating a bending action which could cause damage to workpiece or cause a leg to break. The sliding plates must always be on the opposite side of the cross block from the forcing screw nut or hydraulic cylinder.

#### Bearing pulling attachments:

These attachments may not withstand the full tonnage of the pullers with which they are used. The shape and condition of the part being pulled affects the tonnage at which the puller blocks and/or studs may bend or break. Always select the largest attachment which will fit the part to be pulled.







#### 

It is impossible to predict the exact force required for every pulling job. Setup requirements and the size, shape and condition of the parts being pulled vary a great deal. In addition, the Power Team pulling system is so versatile, it is possible that components in a pulling setup may have different tonnage ratings. The lowest "capacity" component, then, determines the capacity of the setup. For example: When an accessory with a 1 ton capacity is used with a 10 ton capacity puller, the setup can be used only at a force of one ton.

These tools should be used only by trained personnel familiar with them.

Always wear eye protection during a job since work parts, or the pulling tool itself, may break and parts may fly. It is recommended to cover the work with a Power Team protective blanket or use a shield while force is being applied.

If you are at all unsure which tool or attachment to select, contact the Power Team factory.

## MP series

#### MECHANICAL JAW PULLERS 2 & 3-JAW PULLERS

Model Shown: 1024



Pulling attachment



Shaft protector



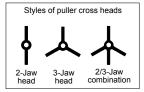
#### Features

#### VERSATILE DESIGN OFFER A TIGHT GRIP FOR YOUR PULLING APPLICATIONS.

- Lock-Jaw[™] feature on all pullers. The harder the pull, the tighter the grip for removing gears, bearings and countless other press fitted parts.
- 2-way, 3-way and 2/3-way combination pullers make it easy to select a specific puller for your application.
- Forged from high quality steel, heat treated and subjected to rigorous tests which exceed rated puller capacity.
- Forcing screw threads are rolled, not cut, creating a smoother and stronger thread.
- Heat treated alloy steel cross bolts for maximum shear strength.
- Machined puller jaw toes produce larger and stronger pulling toes.
- Meets Fed. Spec.: GGG-P-00781-D

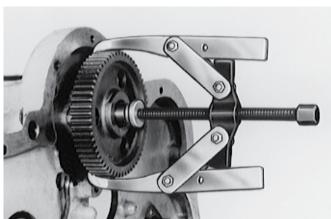
#### Choosing the right size puller

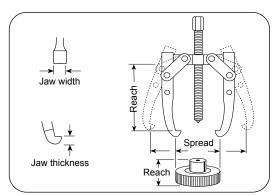
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#### Compare the "reach" and "spread" of the pulling job with that of the pullers listed. The puller selected must have dimensions greater than those of the job.

Two-jaw head puller example.





#### Ordering Information

		Order	Cap.	Jaw	М	ax.	Ja	w	Screw	Weight
		No.	(1	Туре	Reach	Spread	Thickness	Width	Size	(11)
	0		(tons)		(in.)	(in.)	(in.)	(in.)	(in.)	(lbs.)
1020	1021	1020	1	2-Jaw	2.13	3.25	0.14	0.25	5/16 - 24 x 3.88	0.31
		1021		3-Jaw	2.13	3.25				0.31
1022	1023	1022	2	2-Jaw *	3.38	4.00	Upper 0.19	Upper 0.25	2/0 24 × 4 00	0.88
		1023	2	2/3-Jaw *	3.38	4.75	Lower 0.13	Lower 0.50	3/8 - 24 x 4.88	0.88
1024	1026	1024	_	2/3-Jaw *	3.25	6.00	Upper 0.31	Upper 0.38		0.75
		1026	5	2/3-Jaw *	3.25	7.00	Lower 0.25	Lower 0.50	9/16 - 20 x 6.94	0.75
1024	1026	1025	5	Long 2-Jaw *	5.50	6.00	Upper 0.31	Upper 0.38 Lower 0.75	9/16 - 20 x 6.94 -	2.00
		1027	5	Long 2/3-Jaw *	5.50	7.00	Lower 0.25			3.63
1035	1037	1035	7	2-Jaw *	5.00	9.00	Upper 0.31 Lower 0.34	Upper 1.00 Lower 1.00	11/16 - 18 x 9.00 -	4.50
		1037	,	2/3-Jaw *	5.00	10.50				6.13
1036	1038	1036		Long 2-Jaw	8.75	9.50	0.34	1.00	11/16 - 18 x 9.00	5.38
	Į II	1038	7	Long 2/3-Jaw	8.75	11.00	0.34			8.13
1039/1040	1041/1042	1039		2-Jaw	11.00	12.00				10.81
		1040	13	Long 2-Jaw	15.25	15.50	0.56	1.00	12/16 16 x 12 00	13.00
		1041	13	2/3-Jaw	11.00	12.00	0.00	1.00	13/16 - 16 x 12.00 -	16.25
		1042		Long 2/3-Jaw	15.25	17.00			-	18.75
1043/1044	1045/1046	1043		Long 2-Jaw	14.50	14.00	0.56	1.00		23.00
		1044	47.5	Long 2-Jaw	18.75	16.00			4 44 40 50	26.00
		1045	17.5	3-Jaw	14.50	14.00	0.81	1.28	1 - 14 x 13.50	33.00
		1046		Long 3-Jaw	18.75	16.00				37.00
1048	1050	1048	05	Long 2-Jaw	22.25	20.00	1.00	1 50	1.4/4	42.75
		1050	25	Long 3-Jaw	22.25	20.00	1.06	1.50 1 1/4	1 1/4 - 12 x 16.63	60.00

* Reversible Jaws

## MECHANICAL BI-DIRECTIONAL[™] PULLERS 10, 17.5, & 30 TON CAP.

Model Shown: 927, 938, 939



#### Features

#### VERSATILE DESIGN OFFERS A TIGHT GRIP FOR YOUR PULLING APPLICATIONS.

- Can apply a pushing or pulling force, depending on how the puller is set up.
- Optional leg kits adapt your Bi-Directional™ Puller to extra long or extra short reach.
- A wide variety of threaded adapters, bearing pulling attachments and internal pulling attachments can be used in combination with our Bi-Directional[™] Puller.
- Meets Fed. Spec.: GGG-P-00781-D



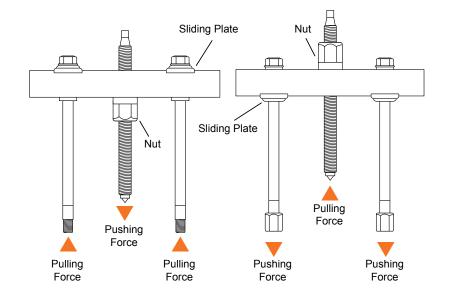
#### Selection and Capacity Rating

Each Bi-Directional[™] Puller specified tonnage "capacity" is determined using its standard legs in tension. Using longer legs, or a setup in which the legs are in compression, will reduce the "capacity." Always select the largest "capacity" puller and the shortest legs that will fit the job.



#### ASSEMBLING THE TOOL TO APPLY PUSHING OR PULLING FORCE:

- 1. Determine if you want the tool's forcing screw to push or pull.
- 2. To exert pushing force, the forcing nut is installed beneath the cross block, as shown on left.
- 3. To cause the forcing screw to pull, the forcing nut is placed on top of the cross block.
- The sliding plates must always be placed on the opposite side of the cross block from the forcing nut.

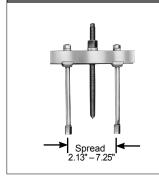


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Ordering Information

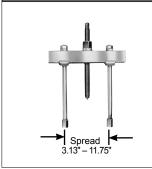
#### 10 TON MECHANICAL BI-DIRECTIONAL™



**10 Ton Capacity** can be used with 1123 bearing pulling attachment or 679 pulley pulling attachment. May also be used with 1150, 1151, 1152, or 1153 internal pulling attachments.

Order		Max.	Screw	Weight	Notes
No.	Reach (in.)	Spread (in.)	Size (in.)	(lbs.)	
927	8.25	2.13 - 7.25	3/4 - 16 x 12.00	7.00	1/2" of forcing screw tip end is threaded 5/8"–18. 1100 legs and 24827 leg ends included.

#### 17.5 TON MECHANICAL BI-DIRECTIONAL™



**17.5 Ton Capacity** can be used with 1124 and 1130 bearing pulling attachments or 679 and 680 pulley pulling attachments. May also be used with 1150, 1151, 1153, 1165, or 1166 internal pulling attachments.

Order		Max.	Screw	Weight	Notes		
No.	Reach	Spread	Size				
	(in.)	(in.)	(in.)	(lbs.)			
938	11.13	3.13 - 11.75	1 - 14 x 13.25	20.75	Leg ends threaded 5/8"-18. 1106 legs and 24827 leg ends included.		

#### 30 TON MECHANICAL BI-DIRECTIONAL™

**30 Ton Capacity** can be used with 1126 and 1127 bearing pulling attachments or 680 pulley pulling attachment (two 8012 adapters are required to connect 680 to puller). Can be used with 1165 internal pulling attachment.



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Notes Order Max. Screw Weight Size No. Reach Spread (in.) (in.) (lbs.) (in.) Leg ends threaded 1"-14. 1109 legs and 28390 leg ends included. 939 10.50 7.00 - 16.25 1 1/2 - 12 x 17.25 44.00

	Order No.	Leg Length	Weight			Order No.	Leg Length	Weight	
		(in.)	(lbs.)				(in.)	(lbs.)	
	1103	4.75	1.00			1104	16.50	6.50	
2	1100	6.75	1.50		938	1105	22.50	9.00	
927	1102	11.75	2.25			1108	30.00	11.50	
	1101	15.75	3.25			1109	8.00	8.00	
88	1107	4.50	2.50		939	1110	18.00	15.00	
938	1106	9.50	4.50			1111	28.00	22.00	

Pullers

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#### PULLER ATTACHMENTS 1.5 - 9" JAW SPREADS

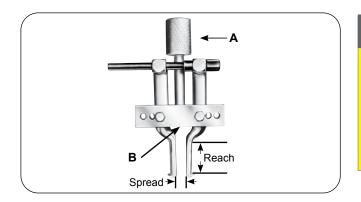
Model Shown: 1166



#### Features

RECOMMENDED FOR THE REMOVAL OF BEARINGS, BEARING CUPS, BUSHINGS AND OIL SEALS.

- Handles internal pulling jobs, such as, bearing/bearing cup removal, bushing removal, oil seals, etc.
- Remove hard to get at parts easily and without damage!
- Use with corresponding Power Team Slide Hammer or Bi-Directional[™] Puller
- Adjustable jaws fit various diameters
- Meets Fed. Spec.: GGG-P-00781-D



#### Ordering Information

CAL

CAUTION

These attachments may not withstand the full tonnage of the pullers they are used with. The shape and condition of the part being pulled affects the tonnage at which the jaws may slip off. Always select the largest attachment which will fit behind the part being pulled.

Order	Ja	w	АВ		Weight	Application			
No.	Spread	Reach	A	B					
	(in.)	(in.)	(in.)	(in.)	(lbs.)				
1153	1.50 - 5.00	2.13	1 - 14	5/8 - 18	4.25				
1150	1.50 - 6.00	4.00	1 - 14	5/8 - 18	4.25	Use with 927 and 938 Bi-Directional™ Puller,			
1151	1.50 - 7.00	5.25	1 - 14	5/8 - 18	4.50				
1152	1.50 - 6.00	4.00	—	5/8 - 18	3.50	Use with 927 and 938 Bi-Directional [™] , 1155 and 1156 slide hammer pullers, or 24832 and 24833 puller screw.			
1154	1.50 - 6.00	4.00	1 - 8	5/8 - 18	4.50	Use with PPH17.			
1165	3.00 - 9.00	5.88	1 1/2 - 12	1 - 14	13.50	Use with 939 Bi-Directional™ Puller.			
1166	3.00 - 9.00	5.88	1 1/4 - 7	1 - 14	13.50	Use with PPH30.			

Order No.	Length	Puller Screws Threads	Weight	Application			
	(in.)	(in thd.)	(lbs.)				
24832	13.75" long	5/8 - 18	1 lb.	Use with 1150, 1151, 1152, and 1153. Acts as a regular forcing screw when threaded directly into block of pulling attachment.			
24833	5.50" long	5/8 - 18	6 oz.	Use with 1150, 1152, and 1153. Acts as a regular forcing screw when threaded directly into block of pulling attachment.			

## >Power Team

#### PULLER ATTACHMENTS BEARING & PULLEY



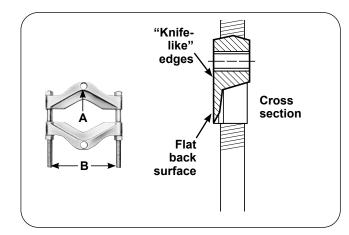
Model Shown: 1122



#### Features

#### USED WHERE SPACE DOES NOT PERMIT, HOOKING PULLER JAWS DIRECTLY ON PART TO BE PULLED.

- "Knife-like" edges fit behind bearings and other hardto-grip parts for easy removal, even where clearance is limited.
- Usable with both Lock-Jaw[™] pullers and Bi-Directional[™].
- All puller blocks are made from forged alloy steel
- Meets Fed. Spec.: GGG-P-00781-D



## PULLING ATTACHMENT ACCESSORY

	Order No.	Description
12.88" 13/4"- 12	1128	"Knife-like" edges of attachment fit behind bearings or other parts for easy removal with "Enforcer 55", even if space does not permit hooking puller jaws directly to part being pulled. Spread: 5.00" to 12.88". Wt., 100 lbs.

#### • Ordering Information

Order	Spr	ead	٨	В	Weight	Application
No.	Max.	Min.	A			
	(in.)	(in.)	(in.)	(in.)	(lbs.)	
1121	0.94	0.25	5/16 - 18	1.69	0.75	1020, 1022, and 1023.
1122	2.00	0.13	3/8 - 16	2.44	1.25	1024, 1025, 1026, 1027, 7392 and 7393.
1123	4.63	0.50	5/8 - 18	4.38	5.00	1035, 1036, 1037, 1038, and 927.
1124	5.75	0.50	5/8 - 18	6.00	12.00	1035, 1040, 1041, 1042, PH172, PPH17, and 938.
1126	8.00	0.63	1 - 14	7.50	19.75	1043, and 939.
1127	13.38	0.75	1 - 14	10.25	41.75	939, PH302, and PPH30.
1128	12.88	5.00	1 3/4 - 12	13.00	100.00	PH302*, PH502*, PH553C, and PPH50. (When using 1128 with PPH50, two 8024 adapter are required to connect PPH50 to the puller tees).
1130	9.00	0.50	5/8 - 18	6.00	12.56	1035, 1040, 1041, 1042, PH172, PPH17, and 938.

#### V-BELT PULLEY PULLING ATTACHMENTS

Order	Spread		•	в	Weight	Application
No.	Max.	Min.	A	В		
	(in.)	(in.)	(in.)	(in.)	(lbs.)	
679	7.88	1.75	5/8 - 18	6.00	4.25	1035, 1036, 1037, 1038, and 927.
680	10.00	1.63	5/8 - 18	10.06	22.25	1039, 1040, 1041, 1042, PH172, PPH30* and 938. (When using 680 with PPH30, two 8012 adapters are required).

* Indicates discontinued puller model.

#### **BLIND HOLE PULLER SET**



blind hole puller example

Removal of bearings, bushings, sleeves and other friction-fitted parts from blind holes can now be accomplished with ease. Set provides selection of expanding collets 5/16" to 1-3/4" I.D. Collet is placed through bore of part to be removed, then expanded with actuator pin so that lips of collet secure a positive grip for pulling. Pulling force is exerted by means of a forcing screw and bridge assembly or with a slide hammer. Equipped with a plastic case.

Order No.	Description						
6981	Blind-hole puller set with slide hammer, forcing sc	rew, bridge, actua	tor pins, collets, and storage box. W	/t., 14.70 lbs.			
CONTENTS OF 6981 SET							
Order No.	Description	Order No.	Description				
24835	Forcing Screw	2009584	Slide Hammer Rod				
24836	Forcing Screw Nut	41331	Bridge				
22185	Hammer 2.5 lb.	_	Plastic Case - 20" × 15" × 5.5"				
2009583	Pin Adapter and Thumb Screw						
Order No.	Description	Order No.	Description	Reach			
2009585	Pin 0.140"	2009586	Collet 0.300" - 0.350"	1.50"			
2009587	Pin 0.200"	2009588	Collet 0.350" - 0.438"	1.50"			
2009589	Pin 0.280"	2009590	Collet 0.438" - 0.563"	1.75"			
2009591	Pin 0.400"	2009592	Collet 0.563" - 0.865"	2.50"			
2009593	Pin 0.500" 2009594 Collet 0.865" - 1.250" 3.00"						

#### SLIDE HAMMER PULLER SET



This very handy set is ideal for close-quarters, inside pulling jobs. The slide hammer puller set is very practical for pulling motor, generator, and magneto bearings. It's good for removing small-bore bushings, bearings, and oil seals.

		Order No.	Inch I	Range
			Min.	Max.
Order No.	Description		(in.)	(in.)
SS2	Slide hammer puller set includes both 1172	1172	0.50	2.00
552	and 1174. Wt., 5.80 lbs.	1174	0.50	1.38

		EK FULLEK SE										
	27315 🥌	27241 🎫		This useful set contains a reversible-jaw slide hammer puller with a 2.5 lb. sliding hammer plus an assortment of special jaws (3 of each size) and adapters. In this set, you get all the versatility you demand of a slide hammer puller.								
	32054 1.25"	34698 2"	Order No. Description									
			1178	Slide hamme	er puller set wit	h 2.5 lb. sliding	hammer. Wt.,	, 13.80 lbs.				
	36578	44195   3"										
	0		Jaw		2-Jaw	Spread			3-Jaw	Spread		
			Order No.	Ins	ide	Out	side	Inside		Outside		
လ				Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	
Pullers		4.5"		(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	
			44195	1.50	4.50	0.75	5.00	1.50	4.75	1.00	4.50	
ц.			32054	0.75	2.38	—	—	1.00	2.75	—	_	
	44148	1156	44148	2.75	5.50	0.75	7.50	3.25	6.25	1.00	6.50	
			34698	1.25	3.50	1.00	4.50	1.50	4.25	1.50	4.50	

5.0 lb. Sliding Hammer.

34331

Description



#### **BEARING CUP REMOVER**



The 7136 is perfect for pulling internal bearing cups, seals, bushings, etc. With a jaw spread of 0.94" to 3.25", and reach to 3.50". Use with any slide hammer having 5/8"-18 thread (1155, 1156 or 927 Bi-Directional™).

Order No.	
7136	Universal

Universal bearing cup remover. Wt., 1.50 lbs.

#### **PILOT BEARING PULLERS**



These very versatile pullers are built especially for inside pulling jobs, and particularly for removing flywheel pilot bearings on machines and construction vehicles. Also very practical for pulling motor, generator and magneto bearings.

Special slide hammer puller - Ideal for pulling jobs in very close quarters, as in removal of small-bore bushings, bearings, oil seals, etc. Internal pulling attachment has jaw spread of 0.5" to 1.38". The handle end has a 1/2"- 20 thread.

		Order No.	Reach	I.D. Spread		Weight
				Min.	Max.	
Order No.	Description		(in.)	(in.)	(in.)	(lbs.)
1173	Slide hammer puller. Wt., 3.50 lbs.	1170	0.75	0.50	1.50	4.90
1175		1171	1.00	0.88	2.13	4.90
1174	Puller head, less slide hammer. Wt., 0.80 lb.	1172	1.75	0.50	2.00	4.90

#### **BASIC SLIDE HAMMER UNITS**

1155
1156

Compatible with internal pulling attachment and compatible with threaded adapters. 24" in length, 5/8"-18 threaded end.

Order No.	Description
1155	Basic slide hammer unit with 5.0 lb. hammer. Wt., 7.30 lbs.
1156	Basic slide hammer unit with 2.5 lb. hammer. Wt., 4.80 lbs.

#### **REVERSIBLE-JAW SLIDE HAMMER PULLERS**

|--|

Ideal for pulling gears, bearings, outer races, grease retainers, oil seals, etc. Two or three jaws may be used and positioned for "inside" or "outside" pulling jobs. Both have 5/8"- 18 threaded end so attachments and adapters may be used. Order No. Description

1	17	6
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1176	Slide hammer puller with 2.5 lbs. hammer, 27241 two-way head and 34698 jaws.
1177	Slide hammer puller with 5.0 lbs. hammer, 27241 two-way head and 34698 jaws.

Jaw		2-Jaw	Spread			3-Jaw	Spread		Length	Prod.
Order No. Ins		No. Inside Outside Inside Outsi		nside Outside		side		Wt.		
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.		
	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(lbs.)
1176	1.25	3.50	1.00	4.50	1.50	4.50	1.50	4.50	27.00	8.00
1177	1.25	3.50	1.00	4.50	1.50	4.50	1.50	4.50	27.00	10.50



#### SLIDE HAMMER PULLERS WITH CUP PULLING ATTACHMENTS

These combine a basic slide hammer with 1152 internal pulling attachment for removing oil seals, outer races, and bearing cups from blind holes.

1158	Order No.	Description	Reach	Spr	ead	Length	Prod.
<u> </u>			(in.)	Min. (in.)	Max. (in.)	(in.)	Wt. (Ibs.)
	1157	Slide hammer puller consisting of 1156 slide hammer and 1152 internal pulling attachment.	4.00	1.50	6.00	28.00	9.80
	1158	Slide hammer puller consisting of 1155 slide hammer and 1152 internal pulling attachment.	4.00	1.50	6.00	28.00	12.30

#### 10 TON CAPACITY BI-DIRECTIONAL[™] PULLER SET

Order No.

Contains three popular Power Team bar-type pullers in one versatile set, packed in a handy plastic storage case. Tools included permit damage-free pulling of gears, bearings, harmonic balancers, and other parts having tapped holes. Ideal for servicing offroad construction equipment and machinery.

Description

3

10 ton Bi-Directional™puller set in plastic storage case. Wt., 25.00 lbs.
'S OF 1180 SET
Description
10 ton Bi-Directional [™] puller, 8.38" reach, 2.13" to 7.25" spread. Comes with 6.75" puller legs, other leg sizes are available separately.
Gear and pulley puller, spread range when used with 0.50" cap screws is 2.00" to 7.75". (Cap screws not included.)
Gear and pulley puller with standard 5.50" forcing screw, plus special 13.00" forcing screw. Includes two hex head cap screws, 3/8" - 16 x 3.00" long. Spread range: 1.50" to 4.25".

#### **MULTI-PURPOSE PULLER SET**



This new assortment of pulling tools gives you a wide range of job versatility. You get a 5 lb. slide hammer puller, hub puller, two sizes of Power Team Lock-Jaw[™] pullers, a bearing pulling attachment plus a cross-bar gear and pulley puller, all contained in a handy plastic storage case.

Order No.	Description
1181	Multi-purpose puller set. Wt., 25.00 lbs.
CONTENT	S OF 1181 SET
Order No.	Description
1177	Slide hammer puller with 5 lb. hammer, 2-way and 3-way heads. Reversible: either two or three jaws may be used to handle both "inside" and "outside" pulling jobs.
7208	Hub puller. Includes a spare locknut which permits use with 1177 slide hammer.
1023	2 ton combination 2- or 3-jaw Lock-Jaw™ puller. Has 3.38" max. reach, 4.75" max. spread
1027	5 ton combination 2- or 3-jaw Lock-Jaw™ puller. Has 5.50" max. reach, 7.00" max. spread.
7393	Bar-type gear and pulley puller with 5.50" long screw. Includes two hex head cap screws, 3/8"-16 x 3.00" long. Spread range: 1.50" to 4.25".
1122	Bearing pulling attachment for use with 1027 and 7393 pullers. Has 2.00" max. spread, 0.13" min. spread.

Pullers



LOCK-ON, JAW-TYPE PULLER SET

Components can be assembled to create several versatile puller versions. The puller head is turned to securely lock the jaws onto the part being removed. Both a 2-way and 3-way puller head are included, plus three long-reach and three short-reach puller jaws in a plastic storage box. Easily removes gears, bearings and other press-fitted parts.

Order No.	Description								
1182	Jaw-type pul	Jaw-type puller set. Wt., 6.80 lbs							
Jaw		2-Jaw S	Spread *			3-Jaw S	Spread *		
Order No.	Ins	ide	Outside		Inside		Out	Outside	
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	
	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	
44195	1.50	4.50	0.75	5.00	1.50	4.75	1.00	4.50	
44148	2.75	5.50	0.75	7.50	3.25	6.25	1.00	6.50	

* Can be used for internal pulling tasks when used with a slide hammer.

#### STRONG BOX PULLER SETS 10 TON BI-DIRECTIONAL[™], 2 & 3-JAW, SPECIALTY PULLERS



#### **10 TON CAPACITY STRONG BOX PULLER SET**

Here's a set of pullers that gives you almost unheard of versatility. This rugged, lockable metal storage cabinet contains pullers, attachments and extra puller jaws good for a variety of applications. Cabinet may be mounted on a wall, stand, or workbench.



Order No.	Description								
IPS10B	Cabinet (25.75" x 29.50" x 10.00") with tool board, adapter board, and tool set. Wt., 98 lbs.								
CONTEN	TS OF IPS10B SET								
Order No.	Description	Order No.	Description						
927	10 ton capacity Bi-Directional™ Puller with 6.75" legs	8013, 8015,	Male-Female threaded adapters (2 ea.)						
1027	5 ton combination 2/3-jaw puller	8019							
1037	7 ton combination 2/3-jaw puller	8035,							
1101	15.75" puller legs (2) 8037,								
1122	Bearing pulling attachment	8038,	Female threaded adapters						
1123	Bearing pulling attachment	8039,							
1152	Internal pulling attachment	8040							
7393	Gear and pulley puller	8050-8053	Shaft protectors						
8005,		8057-8062	Step plate adapters						
8006.		43892	Long jaws for 1037 (3)						
8007, 8010	Male-Female threaded adapters	212867	Cabinet, tool board and adapter board						

#### 10 TON CAPACITY HYDRAULIC/MANUAL PULLER SET IN STRONG BOX



This lockable metal Strong Box contains both hydraulic and manual pullers, plus attachments. The rugged storage cabinet keeps the tools organized and secure from unauthorized borrowers!

- Have the puller you need on hand, when you need it.
- Almost unheard of versatility
- Rugged, lockable storage cabinet.
- Wall, stand or workbench mountable.

Order No.	Description
IPS10HB	Cabinet (25.75" x 29.50" x 10.00") with tool board, adapter board, and tool set. Wt., 98 lbs.

#### CONTENTS OF IPS10HB SET

Order No.	Description	Order No.	Description
PH103C *	10 ton combination 2/3-jaw hydraulic puller	36578	Slotted cross head for slide hammer puller
1027	5 ton combination 2/3-jaw puller	27315	Seal hook for slide hammer puller
1042	13 ton combination 2/3-jaw puller	1152	Internal pulling attachment
1177	Slide hammer puller	1152	(1.50" to 6.00" spread)
44148	3-jaws for slide hammer puller (4.50")	24832	Forcing screw for 1152
44195	3-jaws for slide hammer puller (3.00")	215315	Cabinet and tool board

#### GEAR AND PULLEY PULLERS



Ideal for pulling many small parts having tapped holes. The 7392 and 7393 may be used with the 1122 pulling attachment to remove bearings, etc. Pullers include two hex head cap screws, 3/8" - 16 NC x 3.00" long. Spread: 1.50" - 4.25". Width of puller block is 4.88". Cap screws are not included with the 522, but any cap screws up to 1/2" diameter may be used. The 522 spread, when used with 1/2" dia. cap screws, is 2"-7 3/4". Width of the 522 puller block is 8.25".

Order No.	Description
7392	Puller with 5/8"-18 x 13.00" long screw. Wt., 2.00 lbs.
7393	Puller with 5/8"-18 x 5.50" long screw. Wt., 1.50 lbs.
522	Puller with 3/4"-16 x 1.63" long screw. Wt., 4.30 lbs.

## 4-IN-1 PULLER SET



 You can quickly assemble a 2 or 3-jaw puller with standard or long reach jaws.

 Order No.
 Description

 PA7
 Four-In-One puller set, 7 ton capacity. Standard jaw max. reach is 5.00". Maximum spread is 10.50". Long jaw

FLANGE TYPE PULLER		
	Slotted holes	in puller body permit cap screws to be positioned to handle bolt-circle diameters from 1.50" - 4.63".
0 - 1 - 0	Order No.	Description
	518	Flange type puller, includes 3 cap screws, 3/8" – 24 NF x 3.00" long and 3 cap screws 3/8" – 16 NC x 3.00" long. Forcing screw is 5/8" - 18 x 5.00" long. Wt., 3.40 lbs.

maximum reach is 8.75". Maximum spread is 11.00". Wt., 10.80 lbs.

#### **METRIC ADAPTERS**



Add metric capability to the Bi-Directional[™] Puller legs or forcing screws! Four separate metric kits available with a variety of sizes for the Bi-Directional[™] legs or forcing screws! Each packaged in a convenient plastic organizer case.

Order No.	. Description	
8110	Male Metric. Wt., 3.00 lbs.	
8120	Male Metric. Wt., 3.00 lbs.	

CONTENT	'S OF 8110	) SET		CONTENTS OF 8120 SET				
Order No.	Female End	Male End	Length	Order No.	Female End	Male End	Length	
	(in.)	(in.)	(in.)		(in.)	(in.)	(in.)	
8111	5/8" - 18	M6 x 1.00	2.25	8121	5/8" - 18	M14 x 1.50	2.25	
8112	5/8" - 18	M8 x 1.00	2.25	8122	5/8" - 18	M14 x 2.00	2.25	
8113	5/8" - 18	M8 x 1.25	2.25	8123	5/8" - 18	M16 x 1.50	2.75	
8114	5/8" - 18	M10 x 1.25	2.25	8124	5/8" - 18	M16 x 2.00	2.75	
8115	5/8" - 18	M10 x 1.50	2.25	8125	5/8" - 18	M20 x 1.50	2.75	
8116	5/8" - 18	M12 x 1.25	2.25	8126	5/8" - 18	M20 x 2.50	2.75	
8117	5/8" - 18	M12 x 1.75	2.00					

#### FEMALE THREADED ADAPTERS

Use these adapters on the ends of Bi-Directional[™] Puller forcing screws, legs, or slide hammers in the removal and installation of shafts, axles, and housings.

Order No.	Description									
8044	Set No. 8044 – consis	Set No. 8044 – consists of a set of 6 adapters (8037-8042).								
Order No.	Female End "A"	Female End "B"	Order No.	Female End "A"	Female End "B"					
	(in.)	(in.)		(in.)	(in.)					
8035 *	1/2" - 20	5/8" - 18	8040	5/8" - 18	1" x 14					
8036 *	1" - 14	1" x 14	8041	5/8" - 18	1 1/8" - 12					
8037	5/8" - 18	5/8" - 18	8042	5/8" - 18	1 1/4" - 12					
8038	5/8" - 18	3/4" - 16	8043 *	5/8" - 18	1 1/2" - 12					
8039	5/8" - 18	7/8" - 14	* Not include	ed in set No. 8044. Orde	er separately.					

Pullers



NOTE: All adapters available separately.



#### MALE-FEMALE THREADED ADAPTERS

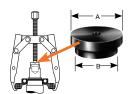
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These adapters are used on ends of Bi-Directional [™] Puller legs, with forcing screws or slide hammers to assist in pulling shafts, bearing caps, pinions, and many other parts.

Order No.	Female End	Male End	Length
	(in.)	(in.)	(in.)
8000	5/8" - 18	1/4" - 20	2.25
8001	5/8" - 18	5/16" - 18	2.25
8002	5/8" - 18	7/16" - 14	2.25
8003	5/8" - 18	7/16" - 20	2.25
8004	5/8" - 18	3/8" - 24	2.25
8005	5/8" - 18	3/8" - 16	2.25
8006	5/8" - 18	1/2" - 20	2.25
8007	5/8" - 18	1/2" - 13	2.25
8008	5/8" - 18	9/16" - 18	2.25
8009	5/8" - 18	9/16" - 12	2.25
8010	5/8" - 18	5/8" - 11	2.25
8011	1" - 14	5/8" - 11	2.50
8012	1" - 14	5/8" - 18	3.19
8013	5/8" - 18	3/4" - 16	2.25
8014	1" - 14	3/4" - 16	2.50
NOTE: No	s. 8000 - 8029 -	each sold individ	lually.

Order No.	Female End	Male End	Length
	(in.)	(in.)	(in.)
8015	5/8" - 18	3/4" - 10	2.25
8016	1" - 14	3/4" - 10	2.50
8017	5/8" - 18	7/8" - 14	2.25
8018	5/8" - 18	7/8" - 9	2.25
8019	5/8" - 18	1" - 14	2.25
8020	1" - 8	5/8" - 18	3.00
8021	1" - 8	1" - 4	3.00
8022	5/8" - 18	1/8" pipe	2.25
8023	1 1/4" - 12	1" - 14	4.50
8024	1 1/4" - 12	1 3/4" - 12	4.50
8025	1 1/4" - 7	5/8" - 18	4.00
8027	1 1/4" - 7	1" - 14	4.00
8028	1 5/8" - 5 1/2	1" - 8	4.00
8029	1 5/8" - 5 1/2	1" - 14	4.00

#### STEP PLATE ADAPTER SETS



Power Team step plate adapters are necessary for pulling and installing bearings, gears, or other parts on hollow shafts or housings. Puller screw forces against step plate adapter, as shown at right. May be used with Power Team jaw-type pullers, Bi-Directional™ Pullers and shop presses.

Order No.				Desc	ription			
8075	Set of 11 ad	lapters (8057	-8067).					
8076	Set of 6 ada	pters (8068-8	8073).					
CONTENT	S OF 807	5 SET				CONTENT	<b>FS OF 807</b>	6 SET
Order No	Dia "A"	Dia "B"	Order No	Dia "A"	Dia "B"	Order No	Dia "A"	Dia "B"

-									
Order No.	Dia. "A"	Dia. "B"		Order No.	Dia. "A"	Dia. "B"	Order No.	Dia. "A"	Dia. "B"
	(in.)	(in.)			(in.)	(in.)		(in.)	(in.)
8057	1.00	0.75		8063	1.88	1.63	8068	2.63	2.13
8058	1.13	0.88		8064	2.00	1.63	8069	2.75	2.25
8059	1.25	1.00		8065	2.13	1.75	8070	2.88	2.75
8060	1.38	1.13	1	8066	2.38	1.88	8071	3.00	2.50
8061	1.63	1.25		8067	2.50	2.00	8072	3.25	2.75
8062	1.75	1.38	'				8073	3.50	3.00

#### SHAFT PROTECTOR SET

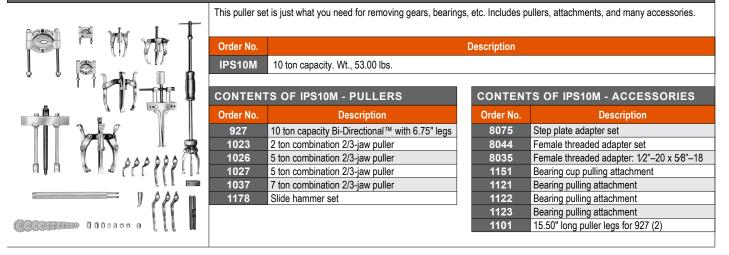
Power Team shaft protectors are designed to protect shaft centers from distortion when extreme pressures are applied with jaw-type pullers or Bi-Directional ™Pullers. Shaft protectors are inserted between the end of the puller screw and the shaft.

Order No.		Description Set of 6 shaft protectors (8050 thru 8055).									
8056	Set of 6 sh										
CONTEN	<b>FS OF 80</b>	56 SET			CONTENT	S OF 80	56 SET				
Order No.	Dia. "A"	Dia. "B"	"C" (60°)	"D" (60°)	Order No.	Dia. "A"	Dia. "B"	"C" (60°)	۳D 60)		
	(in.)	(in.)	(in.)	(in.)		(in.)	(in.)	(in.)	(in		
8050	1.50	0.75	0.38	0.44	8053	0.75	0.75	0.25	0.2		
8051	1.25	0.75	0.38	0.38	8054	0.63	0.63	0.25	0.2		
8052	1.00	0.75	0.38	0.31	8055	0.63	0.63	0.19	0.1		

**ACAUTION:** All the items shown may not withstand the full tonnage of the pullers they may be used with.

#### MANUAL PULLER SETS 10 & 17.50 TON

#### **10 TON MANUAL PULLER SET**



#### **17.50 TON MANUAL PULLER SET**



0.000000000 0 0

The pullers and accessories in this set can be used for hundreds of applications including quick and easy maintenance involving removal and replacement of press-fit parts.

Order No.		Description	
IPS17M	17.50 ton capacity. Wt., 116.00 lbs.		
CONTENT	S OF IPS17M - PULLERS	CONTENT	IS OF IPS17M - ACCESSORIES
Order No.	Description	Order No.	Description
938	17.5 ton capacity Bi-Directional ™ puller with 9.50" legs	8075	Step plate adapter set
1027	5 ton combo 2/3-jaw puller, with long jaws	1105	22.50" legs for 938
1037	7 ton combination 2/3-jaw puller	1130	Bearing pulling attachment
1041	13 ton combination 2/3-jaw puller	1151	Bearing cup pulling attachment
1045	17.5 ton 3-jaw puller	8038	Female adapter: 5/8"-18 F. x 3/4"-16 F. (2)

## PULLER BLANKETS & SECURITY CHESTS



#### MECHANICAL AND HYDRAULIC PULLER RETENTION BLANKET



- Made of see-through, high-tensile, tear resistant material.
- The clear retention blankets allow you to visually monitor the job from start to finish.
- Ideal for use with pullers and forcing presses.
- Unlike rigid, fixed guards, these blankets can be wrapped and strapped around a job.
- Offers additional protection for the user during dismounting jobs,
- Suitable for use in combination with many pullers.

Order No.	Si	ze	Number	Weight			
	in.	mm.	of Straps	lbs.	kg.		
PB1230D	12 x 30	304 x 762	2	2.80	1.27		
PB2036D	20 x 36	508 x 914	2	4.20	1.91		
PB2860D	28 x 60	711 x 1524	3	9.30	4.22		
PB3372D	33 x 72	838 x 1828	3	11.70	5.31		
PB44120D	44 x 120	1117 x 3048	4	24.20	10.98		
PB51156D	51 x 156	1295 x 3964	4	34.40	15.60		

NOTE: Custom sizes are available on a special order basis. Please consult factory.

#### JOB-SITE AND MAINTENANCE SECURITY CHESTS



Protect your valuable tools and equipment from theft and weather. When the day's work is finished, you want to rest assured that your tools and equipment will be present the next day. These rugged, lockable chests are the answer that many of our customers have been asking for.

- Rugged, 16 gauge steel construction with fully arc welded seams for extra strength and weather protection.
- Full length piano hinges, mating cover to body, protect against weather and theft.
- Single or double latch security tabs for padlocks.
- Mechanical cover supports, two 2 1/4" high skids.
- Fold-down 3/4" pipe handles on each end of chest.
- Pre-drilled for optional casters, which enhance mobility.
- Durable baked enamel finish.

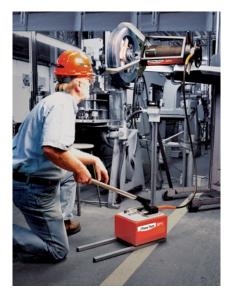
Order No.	Α	В	С	D	Сар.	Storage Wt.
	(in.)	(in.)	(in.)	(in.)	(cu. ft.)	(lbs.)
MB5	34.75	14.00	32.00	19.00	5.0	66.00
MB8	39.75	19.00	42.00	19.00	8.8	90.00
MB16	49.75	24.00	48.00	24.00	16.0	126.00

	Optional Accessories Caster Wheels	5							
	<b>251646</b> – Set of four 4" casters (two swivel and two rigid Furnished with mounting screws. Wt., 12.50 lbs.								
-	<b>251647</b> – Set of four 6"casters (two swivel Furnished with mounting screws. Wt., 15.3								

Model Shown:

#### Mechanical Pullers (left), Hydraulic Pullers (right)





- Hydraulic cylinder reacts off shaft enabling jaws to extract object in a controlled manner.
- 2 Mechanical pullers use a center bolt to provide force on the shaft enabling jaws to extract object in a controlled manner.
- 3 T-handle facilitates the opening, closing, locking and aligning of the jaws.
- 3 Safety Cage[®] guides jaws for quick setup, providing a "vise-like" grip reducing slippage.
- 5 Forged jaws provides superior durability.
- 6 Slim tapered jaws allow for easier gripping and better access to tight spots.
- Optional hydraulic cylinder tips to meet your application needs.

Posi-Lock® is a registered trademark of Posi Lock Puller, Inc.

Wide range of standard and long jaw reach arms to increase your versatility.

#### Features

#### SAFETY CAGE® GUIDES JAWS FOR FAST SET-UP, SOLID CONTACT AND SUPERIOR SAFETY

- With Power Team Posi-Lock[®], pulling bearings is a one-person operation. The T-handle and "Safety Cage[®]" control the jaws at all times. This means that the opening, closing, locking and aligning of the jaws is all done automatically by simply turning the T-handle.
- Hydraulic pullers come with a lift plate for ease of transport and lifting. In addition, ram points of different sizes are available for a variety of applications
- Using a hydraulic puller system adds efficiency and eliminates unsafe practices such as hammering, heating, or prying components to be removed. The cylinder replaces the center bolt function of a manual puller.
- Pullers are used whenever there are tough maintenance challenges. Examples include: Railroads, Steel & Paper Mills, Mines, Oil Fields, Wind Farms, Factories, Power Plants, Shipyards, etc.



Ordering Information



		- U	·				Ор	tional Accessorie	s
MECHANIC	CAL PULL	ERS						Long Jaws*	
Order	Сар.	Jaw	Bolt Dia.	Reach	Spread	Weight	Order	Reach	Spread
No.	S. Tons	Qty.	(in.)	(in.)	(in.)	(lbs.)	No.	(in.)	(in.)
PT202	1	2	0.31	2.25	3.25	0.62	_	_	—
PT203	2	2	0.37	3.00	4.50	1.12	_	—	—
PT204	2	2	0.50	4.00	5.00	3.00	_	_	—
PT206	6	2	0.62	6.00	7.00	7.00	_	—	—
PT208	12	2	0.75	8.00	12.00	12.00	PT11054 PT11054L	9.80 16.00	15.80 22.00
PT210	14	2	0.75	9.67	15.00	13.00	PT11054L	16.00	22.00
PT213	25	2	1.12	12.00	18.00	38.00	PT11354L	20.00	30.00
PT216	35	2	1.25	14.00	25.00	57.00	PT11654L	26.00	38.00
PT102	1	3	0.31	2.25	3.25	0.68	_	—	—
PT103	2	3	0.37	3.00	4.50	1.30	_	—	—
PT104	5	3	0.50	4.00	5.00	4.10	_	—	—
PT106	10	3	0.62	6.00	7.00	8.00	—	—	—
PT108	17	3	0.75	8.00	12.00	14.00	PT11054 PT11054L	9.80 16.00	15.80 22.00
PT110	20	3	0.75	9.67	15.00	16.00	PT11054L	16.00	22.00
PT113	30	3	1.12	12.00	18.00	44.00	PT11354L	20.00	30.00
PT116	40	3	1.25	14.00	25.00	68.0	PT11654L	26.00	38.00

*Long jaws must be ordered in the quantity required. For example, order two PT11054 for the PT208.





							Ор	tional Accessorie	S		
HYDRAULI		RS					Long Jaws*				
Order	Сар.	Cylinder	Jaws	Reach	Spread	Weight	Order	Reach	Spread		
No.	S. Tons	Included	Qty.	(in.)	(in.)	(lbs.)	No.	(in.)	(in.)		
PTPHB-206	5	C55C	2	6.00	8.00	12.70	—	_	_		
PTPHB-208	10	C106C	2	8.00	12.00	14.00	PT11054 PT11054L	9.80 16.00	15.80 22.00		
PTPHB-210	15	C1510C	2	10.00	15.00	22.00	PTPH-11054L	16.00	22.00		
PTPHB-213	25	C2514C	2	12.00	18.00	47.00	PT11354L	20.00	30.00		
PTPHB-216	50	C5513C	2	14.00	25.00	90.00	PTPH-21654L	26.00	38.00		
PTPHB-106	5	C55C	3	6.00	8.00	14.35	_	_	—		
PTPHB-108	10	C106C	3	8.00	12.00	16.00	PT11054 PT11054L	9.80 16.00	15.80 22.00		
PTPHB-110	15	C1510C	3	10.00	15.00	25.00	PTPH-11054L	16.00	22.00		
PTPHB-113	25	C2514C	3	12.00	18.00	55.00	PT11354L	20.00	30.00		
PTPHB-116	50	C5513C	3	14.00	25.00	100.00	PTPH-11654L	26.00	38.00		

* Long jaws must be ordered in the quantity required. For example, order three PT11054 for the PTPHB-108.

#### HYDRAULIC BUNDLES

Power Team offers a comprehensive line of turnkey Posi-Lock® hydraulic two and three-jaw puller sets.

Ĩ	2-Jaw Order No.	3-Jaw Order No.	Cap. S. Tons	Cylinder Included	Pump Included	Gauge Included	Hose Included	T Adapter Included
	PTPHC-206	PTPHC-106	5	C55C	P19L	9040	9756	9670
	PTPHC-208	PTPHC-108	10	C106C	P19L	9040	9756	9670
	PTPHC-210	PTPHC-110	15	C1510C	P59L	9040	9756	9670
	PTPHC-213	PTPHC-113	25	C2514C	P159	9040	9756	9670
Hand- Operated	PTPHC-216	PTPHC-116	50	C5513C	P460	9040	9756	9670
Operated								
	2-Jaw Order No.	3-Jaw Order No.	Cap. S. Tons	Cylinder Included	Pump Included	Gauge Included	Hose Included	T Adapter Included



2-Jaw Order No.	3-Jaw Order No.	Cap. S. Tons	Cylinder Included	Pump Included	Gauge Included	Hose Included	T Adapter Included
PTPHD-206	PTPHD-106	5	C55C	PE172	9040	9758	9670
PTPHD-208	PTPHD-108	10	C106C	PE172	9040	9758	9670
PTPHD-210	PTPHD-110	15	C1510C	PE172	9040	9758	9670
PTPHD-213	PTPHD-113	25	C2514C	PE172	9040	9758	9670
PTPHD-216	PTPHD-116	50	C5513C	PE172	9040	9758	9670

Power Team offers accessories to compliment your puller. These accessories conveniently store, transport and position your hydraulic pullers to maximize your productivity.



Storage Transport Cart

Order No. Storage Transport Cart	Puller No. *
PTPT-2550	PTPHB-213
PTPT-2550	PTPHB-216
PTPT-2550	PTPHB-113
PTPT-2550	PTPHB-116

* Pullers not included

Note: Accessories only for models shown above.



Versatility and Use

Tapered jaw design allows clamping around bearing for a perfect pull.



Tapered roller bearing on . shaft.



Lock on ball grooves and bearing races.



#### HIGH TONNAGE PULLERS

Power Team Posi-Lock[®] 100 and 200 ton hydraulic pullers provide maximum extraction force in applications requiring high force removal of large gears, pulleys, wheels, sleeves and other press fit parts. Lifting brackets allow the puller to be removed from the cart and lifted into work places above 5ft.

		Order No.	Cap.	Jaws	Reach	Spread	Tip Width	Tip Clearance	Depth	Weight
4			S. Tons	Qty.	(in.)	(in.)	(in.)	(in.)	(in.)	(lbs.)
	5	PTPH-102T	100	2	50.00	70.00	125.00	3.50	3.50	1700.00
	Actinç	PTPH-100T	100	3	50.00	70.00	125.00	3.50	3.50	1950.00
	Single-Acting	PTPH-123T	100	2/3	50.00	70.00	125.00	3.50	3.50	2000.00
		PTPH-102TV*	100	2	50.00	70.00	125.00	3.50	3.50	1800.00
		PTPH-102TDA	100	2	50.00	70.00	125.00	3.50	3.50	1800.00
	ting	PTPH-100TDA	100	3	50.00	70.00	125.00	3.50	3.50	2050.00
A STATE OF THE STA	Double-Acting	PTPH-123TDA	100	2/3	50.00	70.00	125.00	3.50	3.50	2100.00
	Dou	PTPH-102DATV*	100	2	50.00	70.00	125.00	3.50	3.50	1800.00
•		PTPH-200T	200	4	48.00	70.00	125.00	3.50	3.50	4150.00

* Vertical mounted puller.

Note: Each high tonnage puller is equipped with a 115VAC PE55 Power Pump and a C Series Cylinder for single-acting or RD Series Cylinder on double-acting models. Note: Pushing adapters sized; 3.5" diameter and lengths 9", 19" & 29" are included. Contact factory for other voltage requirements.

#### **PROMOTIONAL GOODS**

Showcase your pullers with a branded, reinforced pegboard display in your showroom or shop.



Peg Board Only Order No. 2008508



Peg Board with Pullers Order No. PTPM4L

Kit	Description			Orde			
Components		PTPM4	PTPM4L	PTPM4S	PTPM5	PTPM6	PTMPS16
PTP13/16	TIP PROTECTOR for PT113 / PT213 / PT116 / PT216	—	—	—	—	—	4
PTP10	TIP PROTECTOR PT108 / PT208 / PT110 / PT21	1	2	—	1	2	4
PTP6	TIP PROTECTOR for PT106 / PT206	2	2	2	2	2	2
PTP4	TIP PROTECTOR for PT104 / PT204	1	_	2	1	2	2
PT216	PULLER, MANUAL 2-JAW - 35 TON	—	_	—	_	_	1
PT213	PULLER, MANUAL 2-JAW - 25 TON	—	—	—	—	—	1
PT210	PULLER, MANUAL 2-JAW - 14 TON	—	1	_	_	1	1
PT208	PULLER, MANUAL 2-JAW - 12 TON	—	_	—	_	_	1
PT206	PULLER, MANUAL 2-JAW - 6 TON	1	1	1	1	1	1
PT204	PULLER, MANUAL 2 JAW - 2 TON	—	—	1	—	1	1
PT203	PULLER, MANUAL 2-JAW - 2 TON	—	_	_	_	_	1
PT202	PULLER, MANUAL 2-JAW - 1 TON	—	_	—	_	—	1
PT116	PULLER, MANUAL 3-JAW - 40 TON	—	_	—	_	_	1
PT113	PULLER, MANUAL 3-JAW - 30 TON	—	—	—	—	—	1
PT110	PULLER, MANUAL 3-JAW - 20 TON	1	1	_	1	1	1
PT108	PULLER, MANUAL 3-JAW - 17 TON	—	_			_	1
PT106	PULLER, MANUAL 3-JAW - 10 TON	1	1	1	1	1	1
PT104	PULLER, MANUAL 3-JAW - 5 TON	—	_	—	_	—	1
PT103	PULLER, MANUAL 3-JAW - 2 TON	—	_	_	1	_	1
PT102	PULLER, MANUAL 3-JAW - 1 TON	—	_	—	—	—	1
2008508	TOOL BOARD KIT, POSI-LOCK® TOOL SETS	1	1	1	1	2	2

#### HYDRA LOCK-JAW[™]: USE WITH 2 & 3-JAW PULLERS 6, 8, 11 & 30 TON

Model Shown:

PH303C, PH63C, HST11S, PH82K



PH82K

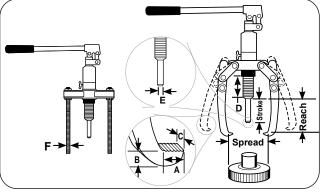
#### Features

#### SELF CONTAINED PULLER SYSTEMS ENABLES FAST AND QUICK SETUP

- Power Team pullers are tested for top performance and reliability at maximum capacity and jaw spread.
- Easily metered release valve control knob.
- Spring loaded live centering cone.
- Bladder type oil reservoir.
- Rapid adjustment.
- Use with 2 or 3-jaws.
- Supplied with a sturdy storage/carrying case.
- Features Power Team's exclusive PowerThon™ Limited Lifetime Warranty.

#### HYDRA LOCK-JAW™ PULLING SYSTEM

These pullers are ideal for pulling a wide variety of pressfitted parts including bushings, bearings, wheels, gears and pulleys. Hydra Lock-Jaw[™] pullers have been rigorously tested for top performance and reliability. PH82K is a complete pulling system which includes a hydraulic power module, 2-way puller head, jaws, legs and bearing splitter attachment, all contained in a convenient carrying case.



#### Ordering Information

Order No.	Cyl. Cap.	Reach Studs	Min. Jaws	Max. Reach	Spread Studs	Jaws	Stroke	A	В	С	D	E	F	Weight
	(ton)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(lbs.)
PH63C	6	—	6.00	—	—	7.88	3.13	0.44	0.25	0.88	3.25	0.88	—	10.80
PH83C	8	—	7.50	—	—	9.81	3.13	0.44	0.38	1.00	3.25	1.13	—	14.50
PH113C	15	—	9.00	—	—	11.00	3.13	0.56	0.38	1.13	3.25	1.13	—	17.60
PH303C	30	10.50	14.75	—	—	21.25	3.13	1.06	1.44	0.50	6.69	2.13	5/8-18 UNF	112.00
PH82K	8	10.50	8.16	4.91	11.80	9.91	3.13	0.36	1.00	0.63	3.25	0.88	5/8-18 UNF	35.00
HST11S*	11	_	5.91	—	—	16.13	3.13	—	_	—	3.25	0.88	_	32.00

* Max bar size 2.3622"

#### LOCK-JAW™ PULLER ACCESSORY KITS FOR THE HYDRA LOCK-JAW™ PULLER NO. PH83C



Order No.	Description
K82	Accessory kit for the Hydra Lock-Jaw™ puller PH83C. Includes 2-way puller head, 2-jaws, 2 threaded legs and sturdy carrying/storage case. Wt. 13.70 lbs.

#### LOCK-JAW[™] PULLER ACCESSORY KITS FOR THE PH83C LOCK-JAW[™] HYDRAULIC PULLER



#### PULLER ACCESSORY CONVERTS PH113C INTO A HYDRAULIC STRAIGHTENING TOOL



Good for straightening mechanical shafts, round bars, etc. Simply remove pump and cylinder from puller head and insert them into the straightening tool accessory. This product is widely used in steel mills, wire roll companies, wire extruding companies, textile industry, and any straightening situation where portability and power are required. Contoured heat-treated shaft adapter included.

Order No.	Description			
HST11	Spread: 3.50" to 16.13", Reach: 5.91". Wt., 21.00 lbs.			

#### LONG JAW SET FOR PH83C AND PH113C LOCK-JAW™ PULLERS



This long jaw set is the perfect addition to the PH83C or PH113C Lock-Jaw[™] hydraulic pullers. The extra long jaws give you the added capability of pulling a wider variety of parts. Jaw capacity is 8 tons when used with the PH83C puller; 15 tons when used with the PH113C puller.

Order No.	Description			
1188	Spread: 11.00" to 12.50", Reach: 12.50". Wt. 11.50 lbs.			

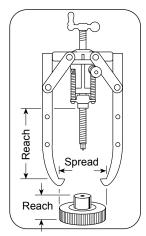
#### HYDRAULIC PULLERS 5, 10, 17.5, 30 & 50 TON

Model Shown: PH53CR, PH172, PH303

#### Features

#### REMOVE GEARS, BEARINGS, AND OTHER PRESS-FITTED PARTS WITH SPEED AND EASE.

- Broad capacity range of 5, 10, 17.5, 30 and 50 tons.
- 5 and 10 ton sets include: single-acting, spring return hydraulic cylinder, hose, coupler dust cap, single-speed hydraulic hand pump, and puller.
- 17.5, 30 and 50 tons sets include: Power-Twin® singleacting, spring return hydraulic cylinder, hose, coupler dust cap, single-speed hydraulic hand pump puller, adjusting screw and crank.
- Hydraulic cylinder of all models is readily removable from puller for use with pump in other hydraulic applications. You get maximum maintenance versatility for your investment.
- Fed. Spec.: GGG-P-00781-D



▲ CAUTION: Always use a 3-jaw puller where clearance permits in order to provide a more stable setup and a more even pulling force.

#### Ordering Information - Puller Only

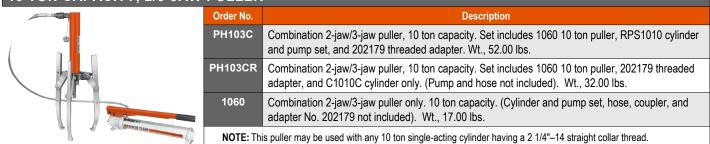
**5 TON CAPACITY, 2/3-JAW PULLER** 

Order No.	Сар.	Jaws	Jaw Reach	Jaw Spread	Jaw Thickness	Jaw Width	Weight
	(ton)		(in.)	(in.)	(in.)	(in.)	(lbs.)
1057	5	2/3	8.75	11.50	0.34	0.98	7.80
1060	10	2/3	15.00	17.00	0.56	0.98	17.00
1064	17.5	2	11.50	16.00	0.81	1.28	22.00
1066	17.5	3	11.50	20.00	0.81	1.28	36.00
1074	30	3	19.44	34.00	1.13	1.63	90.00
1080	50	3	27.88	44.00	1.41	1.88	191.00

	Order No.	Description
	PH53C	Combination 2-jaw/3-jaw puller set. Includes 1057 5 ton puller, RPS55 hydraulic set (C55C cylinder, P12 hand pump, fittings, coupler, and 6 ft. hose), and 309874 pushing adapter. Wt., 20.00 lbs.
	PH53CR	Combination 2-jaw/3-jaw puller set. Includes 1057 5 ton puller, C55C cylinder, and 309874 pushing adapter. Wt., 12.00 lbs.
	1057	5 ton cap. 2-jaw/3-jaw puller only. Wt., 7.80 lbs.
	AVAILABL	E COMPONENTS
	Order No.	Description
	309874	0.63" diameter pushing adapter. (Included with PH53C and PH53CR hydraulic puller sets). Wt., 0.30 lb.
1	309875	0.88" diameter pushing adapter. Wt., 0.80 lb.
		2-way/3-way puller head. (Can be used to convert 1038 7 ton manual puller into a 5 ton hydraulic puller). Wt. 2.30 lbs.



#### 10 TON CAPACITY, 2/3-JAW PULLER



#### 17.5 TON CAPACITY, 2-JAW PULLER



Order No.	Description
PH172	2-jaw puller with RT172 center-hole Power-Twin® cylinder, cylinder half coupler, P55 pump, 6-ft. hose, hose half coupler, 1"– 8 x 20" long adjusting screw, and adjusting crank. Wt., 61.00 lbs.
1064	Puller only. (Cylinder, pump, hose, coupler, screw, and crank not included). Wt., 22.00 lbs.

17.5 TON CAPACITY, 3-JAW PULLER					
	Order No.	Description			
THE REAL PROPERTY OF THE PROPE	PH173	3-jaw puller with RT172 center-hole Power-Twin® cylinder, cylinder half coupler, P55 pump, 6-ft. hose, hose half coupler, 1"– 8 x 20" long adjusting screw, and adjusting crank. Wt., 75.00 lbs.			
	PH173R	3-jaw puller with screw and crank, and RT172 center-hole twin cylinder. Wt., 56.00 lbs.			
	1066	Puller only. (Cylinder, pump, hose, coupler, screw, and crank not included). Wt., 36.00 lbs.			

30 TON CAPACITY, 3-JAW PULLER					
e p l	Order No.	Description			
7951	PH303	3-jaw puller with RT302 center-hole Power-Twin® cylinder, cylinder half coupler, P55 pump, 6-ft. hose, hose half coupler, 1 1/4"– 7 x 24" large adjusting screw, and adjusting crank. Wt., 149.00 lbs.			
	PH303R	3-jaw puller with screw and crank, and RT302 center-hole twin cylinder. Wt., 130.00 lbs.			
	1074	Puller only. (Cylinder, pump, hose, coupler, screw, and crank not included). Wt., 90.00 lbs.			

50 TON CAPACITY, 3-JAW PULLER					
and a	Order No.	Description			
	PH503	3-jaw puller with RT503 center-hole Power-Twin® cylinder, cylinder half coupler, P55 pump, 6-ft. hose, hose half coupler, 1 5/8"– 5 1/2 x 30.38" long adjusting screw, and adjusting crank. Wt., 286.00 lbs.			
	1080	3-jaw puller only. (Cylinder, pump, hose, coupler, screw, and crank not included). Wt., 191.00 lbs.			



#### BI-DIRECTIONAL™ HYDRAULIC PULLERS 17.5, 30 & 50 TON

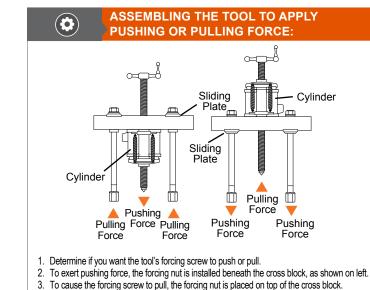
Model Shown: PPH50



#### Features

## THE POWER TO MAKE IMPOSSIBLE JOBS BECOME ROUTINE.

- Can apply a hydraulic pushing or pulling force, depending on how the puller is set up.
- Each unit includes perfectly matched hydraulic components that can be detached from the Bi-Directional[™] Puller for other tasks requiring dependable power, and assuring maximum return on your investment.
- Optional leg kits adapt your Bi-Directional[™] Puller to extra long or extra short reach.
- A wide variety of threaded adapters, bearing pulling attachments and internal pulling attachments can be used in combination with our Bi-Directional[™] Pullers.



 The sliding plates must always be placed on the opposite side of the cross block from the forcing nut.

SELECTION AND CAPACITY RATING – Each Bi-Directional[™] Puller's specified tonnage "capacity" is determined using its standard legs in tension. Using longer legs, or a setup in which the legs are in compression, will reduce the "capacity." Always select the largest "capacity" puller and the shortest legs that will fit the job.

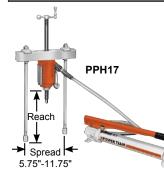
**POWER-TWIN® CYLINDER** – This unique center-hole cylinder powers each Bi-Directional[™] Puller screw runs right between the twin spring cylinder. A basic head allows you to change from a tapped hole to a plain hole by merely changing the head insert.

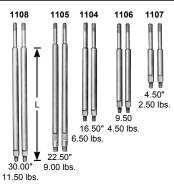
## >Power Team

#### **BI-DIRECTIONAL™ HYDRAULIC PULLERS** 17.5, 30 & 50 TON



#### 17.5 TON CAPACITY BI-DIRECTIONAL[™] PULLER

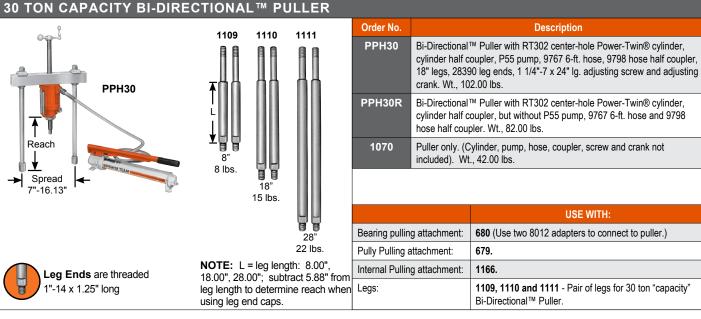




Leg Ends – Upper leg ends are threaded 3/4"-16. Lower leg ends are threaded 5/8"-18.00" long

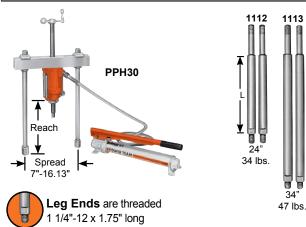
NOTE: L = leg length: 4.50", 9.50", 16.50", 22.50", 30.00"; subtract 4.88" from leg length to determine reach when using leg end caps.

Order No.	Description         Bi-Directional™ Puller with RT172 center-hole Power-Twin® cylinder, cylinder half coupler, P55 pump, 9767 6-ft. hose, 9798 hose half coupler, 16.50" legs, 24827 leg ends, 1"-8 x 20" large adjusting screw and adjusting crank. Wt., 59.00 lbs.         Bi-Directional™ Puller with RT172 center-hole Power-Twin® cylinder, cylinder half coupler, but without P55 pump, 9767 6-ft. hose and 9798 hose half coupler. Wt., 40.00 lbs.         Puller only. (Cylinder, pump, hose, coupler, screw and crank not included). Wt., 20.00 lbs.		
PPH17			
PPH17R			
1062			
		USE WITH:	
Bearing pullin	g attachment:	1124 and 1130.	
Pully Pulling a	attachment:	679.	
Internal Pullin	g attachment:	1154.	
Legs:		<b>1104, 1105, 1106, 1107 and 1108</b> - Pair of legs for 17.5-ton "capacity" Bi-Directional™ Puller.	



	PPH30R	Bi-Directional™ Puller with RT302 center-hole Power-Twin® cylinder, cylinder half coupler, but without P55 pump, 9767 6-ft. hose and 9798 hose half coupler. Wt., 82.00 lbs.			
	1070	Puller only. (C included). Wt	Cylinder, pump, hose, coupler, screw and crank not, 42.00 lbs.		
			USE WITH:		
	Bearing pullin	g attachment:	USE WITH: 680 (Use two 8012 adapters to connect to puller.)		
	Bearing pullin Pully Pulling a	•			
om	Pully Pulling a	•	680 (Use two 8012 adapters to connect to puller.)		

#### **50 TON CAPACITY BI-DIRECTIONAL™ PULLER**



Order No.	Description Bi-Directional™ Puller with RT503 center-hole Power-Twin® cylinder, cylinder half coupler, P55 pump, 9767 6-ft. hose, 9798 hose half coupler, 24" legs, 1 5/8-5 1/2 x 30.38" lg. adjusting screw and adjusting crank. Wt., 201.00 lbs.			
PPH50				
PPH50R	Bi-Directional [™] Puller with RT503 center-hole Power-Twin [®] cylinder, cylinder half coupler, but without P55 pump, 9767 6-ft. hose and 9798 hose half coupler. Wt., 181.00 lbs.			
1076		Puller only. (Cylinder, pump, hose, coupler, screw and crank not included.) Wt., 106.00 lbs.		
		USE WITH:		
Bearing pulling attachment:		1128.		
Legs:		<b>1112 and 1113</b> - Pair of legs for 50 ton "capacity" Bi-Directional™ Puller.		

#### **17.5 TON HYDRAULIC MASTER PULLER SETS**

#### Model Shown: IPS17





WOODEN STORAGE BOX 308435OR9 is included with the sets listed on this page.

36" L x 17.5" W x 14" D. Wt. 44 lbs.

MB5 Metal storage boxes also available.

#### Having this Power Team puller set at your fingertips will not only reduce your downtime, but also increase your profits.

Order No.	Description
IPS17	17.5 ton capacity puller set. Includes hydraulics, pullers, wooden storage box and accessories listed below. Wt., 191 lbs.
IPS17B	Puller set with MB5 metal box. Wt., 213.00 lbs.

YDRAULICS			
Order No.	Description		
P55	Single-stage hyd. hand. pump assembly		
RT172	17.5 ton cylinder with threaded insert		
9798	Hose half coupler		
9767	Hydraulic hose – 6 ft.		
9670	Tee adapter		
9059	Pressure gauge		

PULLERS			
FULLERS			8
Order No.	Description		8
1062	17.5 ton cap. Bi-Directional™ Puller with		8
1002	16.50" legs		8
24814	Speed crank		8
32118	Adjusting screw		8
201923	Pushing adapter		8
1105	22.50" legs (2)		8
1066	17.5 ton 3-jaw hyd. puller		8
1027	Combination 2/3-jaw puller		8
41224	17.5 ton 2-jaw puller head		8
24832	Puller screw		8
1037	Combination 2/3-jaw puller		8
1041	Combination 2/3-jaw puller		8
28228	Cylinder cap		1
1066 1027 41224 24832 1037 1041	17.5 ton 3-jaw hyd. puller         Combination 2/3-jaw puller         17.5 ton 2-jaw puller head         Puller screw         Combination 2/3-jaw puller         Combination 2/3-jaw puller	-	8 8 8 8 8 8

ACCESSORIES		
Order No.	Description	
1154	Bearing cup pulling attachment	
1122	Bearing pulling attachment	
1123	Bearing pulling attachment	
1130	Bearing pulling attachment	
THREADE	D ADAPTERS	
Order No.	Description	
679	V-belt pulley pulling attachment	
8005	5/8" – 18 F. x 3/8" – 16 M. (2)	
8006	5/8" – 18 F. x 1/2" – 20 M. (2)	
8007	5/8" – 18 F. x 1/2" – 13 M. (2	
8010	5/8" – 18 F. x 5/8" – 11 M. (2)	
8013	5/8" – 18 F. x 3/4" – 16 M. (2)	
8015	5/8" – 18 F. x 3/4" – 10 M. (2)	
8017	5/8" – 18 F. x 7/8" – 14 M. (2)	
8018	5/8" – 18 F. x 7/8" – 9 M. (2)	
8019	5/8" – 18 F. x 1" – 14 M. (2)	
8020	1" – 8 F. x 5/8" – 18 M. (1)	
8021	1" – 8 F. x 1" – 14 M. (1)	
8044	Female threaded adapter set	
8038	5/8" – 18 F.x 3/4" – 16 F. (2)	
8056	Set of 6 shaft protectors (8050-8055)	
1130	Set of 11 shaft protectors (8057-8067)	

#### **17.5 TON HYDRAULIC PULLER SET**



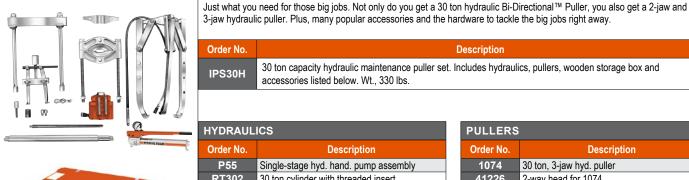
This set includes a 3-jaw puller and a Bi-Directional™Puller. Ideal for heavy-duty applications. Put this set to work wherever large gears, bearings, wheels, pulleys, etc. are found.

Order No.	Description		
IPS17H	17.5 ton capacity hydraulic puller set. Includes hydraulics, pullers, wooden storage box and accessories listed below. Wt., 137.00 lbs.		
HYDRAUL	LICS	ACCESS	ORIES
Order No.	Description	Order No.	Description
P55	Single-stage hyd. hand. pump assembly	1154	Bearing cup pulling attachment
RT172	17.5 ton cylinder with threaded insert	1130	Bearing pulling attachment
9798	Hose half coupler	1105	22.50" legs (2)
9767	Hydraulic hose – 6 ft.	24814	Speed crank
9670	Tee adapter	28228	Screw cap
9059	Pressure gauge	32118	Adjusting screw
		201454	Pushing adapter
PULLERS	A1224 2-jaw head for 1066 Threaded Adapters		2-jaw head for 1066 Threaded Adapters
Order No. Description THREADED ADAPTERS		ED ADAPTERS	
1000	17.5 ton cap. Bi-Directional™ Puller with	Order No.	Description
1062	16.50" legs	8020	1" – 8 F. x 5/8" – 18 M. (1)
1066	17.5 ton 3-jaw hyd. puller	8038	5/8" – 18 F.x 3/4" – 16 F. (2)

#### HYDRAULIC PULLER SETS 17.5, 30, & 50 TON



#### **30 TON CAPACITY PULLER SET**



3-jaw hydraulic puller. Plus, many popular accessories and the hardware to tackle the big jobs right away. Order No. IPS30H accessories listed below. Wt., 330 lbs.

0

ACCESSORIES

Order No.

8036

1166

1127

Description

30 ton capacity hydraulic maintenance puller set. Includes hydraulics, pullers, wooden storage box and

	1
E BOWER TEAM	

WOODEN STORAGE BOX 3084380R9 is included with the sets listed on this page.

46" L x 22.5" H x 30 " D. Wt. 92 lbs.

MB16 Metal storage boxes also available.

/DRAUL	DRAULICS		
rder No.	Description		
P55	Single-stage hyd. hand. pump assembly		
RT302	30 ton cylinder with threaded insert		
9798	Hose half coupler		
9767	Hydraulic hose – 6 ft.		
9670	Tee adapter		
9059	Pressure gauge		

Description

Female threaded adapters

1" – 14 F. x 1" – 14 F. (2)

Bearing cup pulling attach.

Bearing pulling attachment

PULLERS		
Order No.	Description	
1074	30 ton, 3-jaw hyd. puller	
41226	2-way head for 1074	
1070	30 ton cap. hydraulic Bi-Directional™ Puller with 18" legs	
1111	28" legs for 1070	
27198	Speed crank	
28229	Screw cap	
34510	Pushing adapter	
34758	Adjusting screw	

#### **50 TON CAPACITY PULLER SET**



For those really big jobs, this 50 ton puller set is what you need. Just think of the jobs you can do with a 50 ton hydraulic Bi-Directional[™] Puller, a 2-jaw and a 3-jaw puller, both with a 50 ton capacity. Of course, you also get many versatile accessories and attachments.

Order No.	Description		
IPS50H	50 ton capacity hydraulic maintenance puller set. Includes hydraulics, pullers, wooden storage box and accessories listed below. Wt., 576.00 lbs.		
HYDRAULICS PULLERS			6
Order No.	Description	Order No.	Description
P55	Single-stage hyd. hand. pump assembly	1080	50 ton, 3-jaw hyd. puller
RT503	50 ton cylinder with threaded insert	50449	2-way head for 1080
9798	Hose half coupler	1076	50 ton cap. hydraulic Bi-Directional™ puller
9767	Hydraulic hose – 6 ft.	1070	with 24" legs
9670	Tee adapter	1113	34" legs for 1076
9059	Pressure gauge	29595	Speed crank
		28230	Screw cap
THREADED ADAPTERS 34755 Pushing adapter		Pushing adapter	
Order No.	Departmen	32698	Adjusting screw
	Description	1128	Bearing pulling attachment
8024	1 1/4" – 12 F. x 1 3/4" – 12 M (2)		
8028	1 5/8" – 5 1/2 F. x 1" – 8 M		
8029	1 5/8" – 5 1/2 F. x 1" – 14 M		

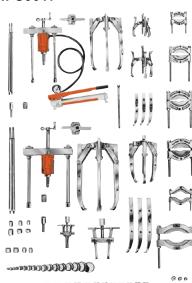
A CAUTION: All the items shown may not withstand the full tonnage specified. Example: When an accessory with a 1 ton capacity is used with a 7 ton puller, the setup can be used only at a force of 1 ton.

#### HYDRAULIC PULLER SETS 17.5 & 30 TON

## >Power Team

#### 17.5 AND 30 TON CAPACITY PULLER SETS

#### Model Shown: IPS3017





WOODEN STORAGE BOX No. 3084360R9 is included with the sets listed on this page.

40" L x 17.5" W x 24" D. Wt. 64 lbs.

MB8 Metal storage boxes also available.

These heavy-duty maintenance sets will more than pay for themselves, especially in saving you costly damage to parts. This set lets you tackle hundreds of applications where pushing and pulling are required.

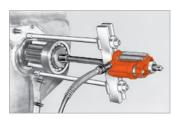
	Order No.	Description		
	IPS3017	17.5 ton capacity puller set. Includes hydraulics, pullers, wooden storage box and accessories listed below. Wt., 191.00 lbs.		
	IPS3017B	Puller set with MB8 metal box. Wt., 563 lbs.		
20.	HYDRAUL	ICS	ACCESS	ORIES
	Order No.	Description	Order No.	Description
	P55	Single-stage hyd. hand. pump assembly	24832	Special puller forcing screw
	RT172	17.5 ton cylinder with threaded insert	8075	Step plate adapter set
	DTaga	30 ton center-hole twin cylinder w/ threaded	8076	Step plate adapter set
	RT302	insert	8056	Shaft protector set
. '	9798	Hose half coupler	679	Pulley pulling attachment
$\square$	9767	Hydraulic hose – 6 ft.	680	Pulley pulling attachment
<b>Y</b>	9670	Tee adapter	1154	Bearing cup pulling attachment
	9059	Pressure gauge	1166	Bearing cup pulling attachment
			1122	Bearing pulling attachment
	PULLERS		1123	Bearing pulling attachment
	Order No.	Description	1126	Bearing pulling attachment
	1062	17.5 ton cap. Bi-Directional™ Puller with 16.50" legs	1130	Bearing pulling attachment
	1070	30 ton cap. hydraulic Bi-Directional™ Puller	THREAD	ED ADAPTERS
	1070	with 18" legs	Order No.	Description
	1066	17.5 ton 3-jaw hyd. puller	8005	5/8" – 18 F. x 3/8" – 16 M. (2)
	1074	30 ton 3-jaw hyd. puller	8006	5/8" – 18 F. x 1/2" – 20 M. (2)
	41224	17.5 ton 2-jaw puller head	8007	5/8" – 18 F. x 1/2" – 13 M. (2
	41226	30 ton 2-jaw puller head	8010	5/8" – 18 F. x 5/8" – 11 M. (2)
	1027	Combination 2/3-jaw puller	8012	1" – 14 F. x 5/8" – 18 M. (2)
	1037	Combination 2/3-jaw puller	8013	5/8" – 18 F. x 3/4" – 16 M. (2)
	1041	Combination 2/3-jaw puller	8015	5/8" – 18 F. x 3/4" – 10 M. (2)
	43892	Long jaws (3) for 1037	8017	5/8" – 18 F. x 7/8" – 14 M. (2)
	30902	Long jaws (3) for 1041	8018	5/8" – 18 F. x 7/8" – 9 M. (2)
	1105	22.50" legs for 1062	8019	5/8" – 18 F. x 1" – 14 M. (2)
	1111	28.00" legs for 1070	8020	1" – 8 F. x 5/8" – 18 M. (1)
	24814	Speed crank	8021	1" – 8 F. x 1" – 14 M. (1)
	27198	Speed crank	8025	1 1/4" – 7 F. x 5/8" – 18 M. (2)
	28229	Screw cap	8027	1 1/4" – 7 F. x 1" – 14 M. (2)
	28228	Cylinder cap	8036	1" – 14 F. x 1" – 14 F. (2)
	32118	Adjusting screw	8038	5/8" – 18 F. x 3/4" – 16 F. (2)
	34758	Adjusting screw	8044	Female threaded adapter set
	34510	Pushing adapter		-
	201923	Pushing adapter		



2-jaw puller reaches through spokes of gear to grip hub. Hand pump supplies hydraulic power.



Flexible coupler is removed from electric motor shaft with 2-jaw puller.



Typical setup for removing sprocket drive pinion shaft. Puller screw is attached to shaft by threaded adapter. Shaft is now ready to be pulled out hydraulically.

**CAUTION**: All the items shown may not withstand the full tonnage specified. Example: When an accessory with a 1 ton capacity is used with a 7 ton puller, the setup can be used only at a force of 1 ton.

#### **HYDRAULIC PULLER SETS** 17.5 & 50 TON

If you are looking for a maintenance puller set that will handle a wide variety of applications, this one is for you. The mechanical

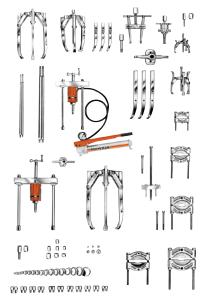
and hydraulic pullers and attachments are designed to handle most removing and installing jobs with a minimal amount of effort.



#### 17.5 AND 50 TON CAPACITY PULLER SETS

#### Model Shown:

#### **IPS5017**





WOODEN STORAGE BOX No. 308439OR9 is included with the sets listed on this page.

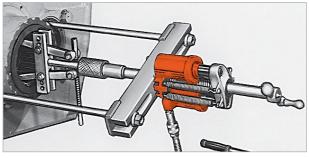
46" L x 22.5" W x 30" D. Wt. 105 lbs.

MB16 Metal storage boxes also available.

Order No.		Description	
IPS5017	17.5 and 50 ton capacity manual and hydraulic puller set. Includes hydraulics, pullers, wooden storage box and accessories listed below. Wt., 892.00 lbs.		
IPS5017B	Puller set with MB16 metal box. Wt., 915.00 lbs.		
HYDRAUL	ICS	ACCESS	ORIES
Order No.	Description	Order No.	Description
P55	Single-stage hyd. hand. pump assembly	8075	Step plate adapter set
RT172	17.5 ton cylinder with threaded insert	8076	Step plate adapter set
RT503	50 ton center-hole twin cylinder w/ threaded	8056	Shaft protector set
9798	insert Hose half coupler	1154	Bearing cup pulling attachment
9798 9767	Hose hair coupler Hydraulic hose – 6 ft.	1166 1122	Bearing cup pulling attachment
	Tee adapter		Bearing pulling attachment
9670 9059		1123	Bearing pulling attachment
9059	Pressure gauge	1126 1127	Bearing pulling attachment
PULLERS			Bearing pulling attachment
Order No.	Description	1130 34479	Bearing pulling attachment Reducing adapter for 1166
Order No.		10215	Hex nut; 3/4" – 16 (2)
1062	17.5 ton cap. Bi-Directional [™] Puller with	24829	Short bolt
	16.50" legs 50 ton cap. hydraulic Bi-Directional™ Puller	24029	Short bolt
1076	with 24.00" legs	THREAD	ED ADAPTERS
1066	17.5 ton 3-jaw hyd. puller	Order No.	Description
1080	17.5 ton 3-jaw hyd. puller	8005	5/8" – 18 F. x 3/8" – 16 M. (2)
41224	17.5 ton 2-jaw puller head	8006	5/8" – 18 F. x 1/2" – 20 M. (2)
50449	50 ton 2-jaw puller head	8007	5/8" – 18 F. x 1/2" – 13 M. (2
1027	Combination 2/3-jaw puller	8010	5/8" – 18 F. x 5/8" – 11 M. (2)
1037	Combination 2/3-jaw puller	8013	5/8" – 18 F. x 3/4" – 16 M. (2)
1041	Combination 2/3-jaw puller	8015	5/8" – 18 F. x 3/4" – 10 M. (2)
43892	Long jaws (3) for 1037	8019	5/8" – 18 F. x 1" – 14 M. (2)
30902	Long jaws (3) for 1041	8020	1" – 8 F. x 5/8" – 18 M. (1)
1105	22.50" legs for 1062	8021	1" – 8 F. x 1" – 14 M. (1)
1113	34.00" legs for 1076	8023	1 1/4" – 12 F. x 1" – 14 M. (2)
24814	Speed crank	8028	1 5/8" – 5 1/2 F. x 1" – 8 M. (1)
29595	Speed crank	8029	1 5/8" – 5 1/2 F. x 1" – 14 M. (1)
28228	Screw cap	8038	5/8" – 18 F. x 3/4" – 16 F. (2)
28230	Cylinder cap	8044	Female threaded adapter set
32118	Adjusting screw		
32698	Adjusting screw		
34755	Pushing adapter		
201923	Pushing adapter		
7392	Gear and pulley puller		
24833	Forcing screw for 7392		

ACCESSORIES		
Order No.	Description	
8075	Step plate adapter set	
8076	Step plate adapter set	
8056	Shaft protector set	
1154	Bearing cup pulling attachment	
1166	Bearing cup pulling attachment	
1122	Bearing pulling attachment	
1123	Bearing pulling attachment	
1126	Bearing pulling attachment	
1127	Bearing pulling attachment	
1130	Bearing pulling attachment	
34479	Reducing adapter for 1166	
10215	Hex nut; 3/4" – 16 (2)	
24829	Short bolt	
THREADED ADAPTERS		

Order No.	Description
8005	5/8" – 18 F. x 3/8" – 16 M. (2)
8006	5/8" – 18 F. x 1/2" – 20 M. (2)
8007	5/8" – 18 F. x 1/2" – 13 M. (2
8010	5/8" – 18 F. x 5/8" – 11 M. (2)
8013	5/8" – 18 F. x 3/4" – 16 M. (2)
8015	5/8" – 18 F. x 3/4" – 10 M. (2)
8019	5/8" – 18 F. x 1" – 14 M. (2)
8020	1" – 8 F. x 5/8" – 18 M. (1)
8021	1" – 8 F. x 1" – 14 M. (1)
8023	1 1/4" – 12 F. x 1" – 14 M. (2)
8028	1 5/8" – 5 1/2 F. x 1" – 8 M. (1)
8029	1 5/8" – 5 1/2 F. x 1" – 14 M. (1)
8038	5/8" – 18 F. x 3/4" – 16 F. (2)
8044	Female threaded adapter set



Combination of 50 ton capacity Bi-Directional[™] Puller and cup pulling attachment simplifies the removal of a final drive axle seal.



Hydraulically powered Bi-Directional™ Puller removes drive wheel. Pulling attachment is used to provide gripping surface.



3-jaw puller provides grip while hydraulic hand pump provides power to push shaft from housing. Shaft protector is used on end of puller screw.

A CAUTION: All the items shown may not withstand the full tonnage specified. Example: When an accessory with a 1 ton capacity is used with a 7 ton puller, the setup can be used only at a force of 1 ton.

#### powerteam.com

Order No.

IDQ5217

#### 17.5, 30 AND 50 TON CAPACITY PULLER SETS

#### Model Shown:

#### IPS5317





WOODEN STORAGE BOX No. 308440OR9 is included with the sets listed on this page.

46.5" L x 22.5" W x 36" D. Wt. 120 lbs.

MB16 Metal storage boxes also available.

Here's the ultimate in industrial puller sets! You'll find a puller for just about every job. Included in this "master set" are 17.5, 30 and 50 ton hydraulics, along with an extensive assortment of pullers, attachments and adapters.

Description

17.5, 30 and 50 ton capacity manual and hydraulic puller set. Includes hydraulics, pullers, wooden storage box

IPS5317	and accessories listed below. Wt., 1260.00 lbs.							
HYDRAUL	ICS							
Order No.	Description							
P55	Single-stage hyd. hand. pump assembly							
P460	Two-stage hyd. hand pump w/3-way control valve							
RT172	17.5 ton center-hole twin cylinder w/threaded insert							
RT302	30 ton center-hole twin cylinder w/threaded insert							
RT503	50 ton center-hole twin cylinder w/threaded insert							
9798	Hose half coupler (2)							
9767	Hydraulic hose – 6 ft. (2)							
9670	Tee adapter							
9059	Pressure gauge							
PULLERS								
Order No.	Description							
1062	17.5 ton cap. Bi-Directional™ Puller w/16.50" legs							
1070								
1076	50 ton cap. Bi-Directional™ Puller with 24" legs							
1066	17.5 ton 3-jaw hyd. puller							
1074	30 ton 3-jaw hyd. puller							
1080	50 ton 3-jaw hyd. puller							
41224	17.5 ton 2-jaw puller head							
41226	30 ton 2-jaw puller head							
50449	50 ton 2-jaw puller head							
1027	Combination 2/3-jaw puller							
1037	Combination 2/3-jaw puller							
1041	Combination 2/3-jaw puller							
43892	Long jaws (3) for 1037							
30902	Long jaws (3) for 1041							
32136	Long jaws (2) for 1154							
1105	22.50" legs for 1062							
1106	9.50" legs for 1062							
1107	4.50" legs for 1062							
1109	8.00" legs for 1070							
1111	28.00" legs for 1070							
1113	34.00" legs for 1070							

ACCESSORIES					
Order No.	Description				
24832	Special puller forcing screw				
24814	Speed crank				
27198	Speed crank				
29595	Speed crank				
28228	Screw cap				
201923	Pushing adapter				
28229	Screw cap				
28230	Screw cap				

ACCESSC	DRIES
Order No.	Description
32118	Adjusting screw
32698	Adjusting screw
34758	Adjusting screw
34510	Pushing adapter
34755	Pushing adapter
201923	Pushing adapter
8075	Step plate adapter set
8076	Step plate adapter set
8056	Shaft protector set
679	Pulley pulling attachment
680	Pulley pulling attachment
1154	Bearing cup pulling attachment
1166	Bearing cup pulling attachment
1122	Bearing pulling attachment
1123	Bearing pulling attachment
1126	Bearing pulling attachment
1127	Bearing pulling attachment
1128	Bearing pulling attachment
1130	Bearing pulling attachment
34479	Reducing adapter

#### THREADED ADAPTERS

Order No.	Description
8005	5/8" – 18 F. x 3/8" – 16 M. (2)
8006	5/8" – 18 F. x 1/2" – 20 M. (2)
8007	5/8" – 18 F. x 1/2" – 13 M. (2
8010	5/8" – 18 F. x 5/8" – 11 M. (2)
8012	1" – 14 F. x 5/8" – 18 M. (2)
8013	5/8" – 18 F. x 3/4" – 16 M. (2)
8015	5/8" – 18 F. x 3/4" – 10 M. (2)
8017	5/8" – 18 F. x 7/8" – 14 M. (2)
8018	5/8" – 18 F. x 7/8" – 9 M. (2)
8019	5/8" – 18 F. x 1" – 14 M. (2)
8020	1" – 8 F. x 5/8" – 18 M. (1)
8021	1" – 8 F. x 1" – 14 M. (1)
8023	1 1/4" – 12 F. x 1" – 14 M. (2)
8024	1 1/4" – 12 F. x 1 3/4" – 12 M. (2)
8025	1 1/4" – 7 F. x 5/8" – 18 M. (2)
8027	1 1/4" – 7 F. x 1" – 14 M. (2)
8028	1 5/8" – 5 1/2 F. x 1" – 8 M. (1)
8029	1 5/8" – 51/2 F. x 1"– 14 M. (1)
8036	1" – 14 F. x 1" – 14 F. (2)
8038	5/8" – 18 F. x 3/4" – 16 F. (2)
8044	Female threaded adapter set

**CAUTION**: All the items shown may not withstand the full tonnage specified. Example: When an accessory with a 1 ton capacity is used with a 7 ton puller, the setup can be used only at a force of 1 ton.

## >Power Team

#### PULLER ATTACHMENTS BEARING & PULLEY



Model Shown: PHP8H, PHP8R





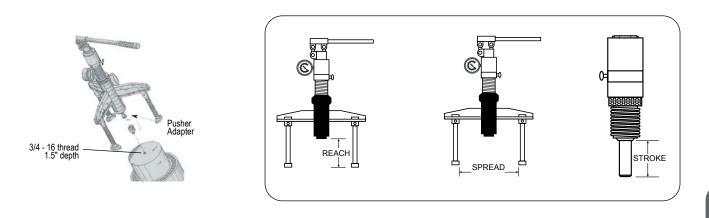
#### Features

## IDEAL FOR INSTALLING A WIDE VARIETY OF PRESS-FIT PARTS.

- Power Team pushers have been rigorously tested for top performance and reliability at maximum capacity.
- These pushing systems are covered by Power Team's exclusive PowerThon[™] Limited Lifetime Warranty assuring you of the highest quality and reliability.

#### **BEARING PUSHER KITS**

■ Portable pushing kits include an external Lock-Jaw[™] puller, an internal puller, hydraulic cylinder, and a tri-section pulling attachment, all in one compact, lightweight unit complete with carrying case.



#### Ordering Information

Order No.	Description	Cylinder Cap.	Reach	Spread	Stroke	Weight with Case
		(ton)	(in.)	(in.)	(in.)	(lbs.)
PHP8H	Manual-Hydraulic Pusher	8	2.16 - 15.16	2.28 - 10.62	3.23	74.00
PHP8R	Remote Hydraulic Pusher	8	2.16 - 15.16	2.28 - 10.62	3.23	77.30
PHP8H-1	Manual-Hydraulic	8	2.16 - 15.16	2.28 - 10.62	3.23	117.00
PHP8R-1	Remote Hydraulic Pusher/Puller Kit	8	2.16 - 15.16	2.28 - 10.62	3.23	114.00

▲ IMPORTANT SAFETY INFORMATION: Power Team recommends the use of protective blankets for all pushing operations. For ease of visual clarity, we have shown the pusher application photos without these safeguards.

#### UNIVERSAL PULLERS 55 TON

Model Shown: PH553C



Qty. *	А	В								
	(in.)	(in.)								
1	2.75	2.75								
2	2.75	6.00								
1	2.75	3.00								
1	2.75	10.00								
	Qty.*	Qty.*         A           (in.)         1           1         2.75           2         2.75           1         2.75           1         2.75								

* Number of adapters supplied with each Enforcer.

** Only 1 for units with 13.25" stroke.

▲ IMPORTANT SAFETY INFORMATION: Power Team recommends the use of protective blankets for all pushing operations. For ease of visual clarity, we have shown the pusher application photos without these safeguards.

#### Features

#### **ENFORCER 55**

- 1 Puller can be assembled in 2 or 3-jaw configurations.
- Hydraulically-actuated jaws allows cylinder to move in or out with a safe, secure grip on workpiece.
- 3 Hydraulic lift system for easy, precise position of puller.
- Unique dual pump arrangement. Low pressure pump positions, holds and opens jaws. The high pressure pump advances and retracts the pushing cylinder without releasing clamped jaws.
- 5 Swivel casters give ease of mobility.
- 6 Large wheels make movement of cart easy.
- ✓ Super Lock-Jaw[™] feature means the harder the pull, the tighter the puller jaws grip. No chains or cages required to keep puller jaws from slipping or springing off the part being pulled.
- 8 Guards at pinch points protect operator.
- Puller can be mounted on cart 90 degrees to right or left of puller cart centerline, permitting use in tight quarters, such as between machinery.
- Self-centering design puller jaws will automatically grip work evenly.
- 11 Choice of cylinder with a 6.25" or 13.25" stroke.

#### 

**Conversion Kit No. 251468.** Kit converts PH553C series to PH553CL series. Jaws are 12" longer. Kit contains three jaws and six straps with guards. Wt., 250.00 lbs.



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**Note:** Four cylinder extensions (not pictured) are included. The included lifting eyes (not pictured) permit use of an overhead crane to raise entire assembly.

#### Ordering Information

Order No.	Puller Jaw Tip			Min.	Reach	Max.	Reach	Overall	Cyl.	Power Source	Prod.
	Α	В	С	Spread	Min. Spread	Spread	Max. Spread	Length *	Stroke	Requirements	Wt.
	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(lbs.)
PH553C	0.88	1.25	1.88	4.00	22.00	48.00	14.00	90.00	6.25	115 V, 60Hz, 25 Amp Cap.	749.00
PH553C13		1		4.00	15.00	48.00	7.00	90.00	13.25	115V, 60Hz, 25 Amp Cap.	776.00
PH553CL13	$\langle \rangle$		1	2.50	25.63	45.25	22.00	102.00	13.25	115V, 60Hz, 25 Amp Cap.	836.00
PH553C-230	$\backslash \backslash$			4.00	22.00	48.00	14.00	90.00	6.25	230V, 50/60Hz, 15 Amp Cap.	749.00
PH553C13-230			В	4.00	15.00	48.00	7.00	90.00	13.25	230V, 50/60Hz, 15 Amp Cap.	776.00
PH553CL-230		$\checkmark$		2.50	32.63	45.25	29.00	102.00	6.25	230V, 50/60Hz, 15 Amp Cap.	809.00
PH553CL13-230			← ↑	2.50	25.63	45.25	22.00	102.00	13.25	230V, 50/60Hz, 15 Amp Cap.	836.00

* Cart and Puller (cart width = 32.00")

## >Power Team



Model Shown: PH1002



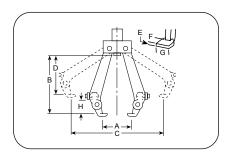
#### Features

#### **ENFORCER 100**

- Adjustable jaws mean they always pull on a flat surface. Retaining chain holds jaws in place during positioning.
- Lock-Jaw[™] feature means jaws grip progressively tighter as more pulling force is applied.
- 100 ton hydraulic cylinder is single-acting, spring return type with a maximum working pressure of 10,000 psi.
- Lifting bracket allows puller to be lifted if the workpiece center is more than 36" off the floor.
- 5 Adjusting screw allows operator to move vertical position of the puller.
- 6 Spring loaded feature means Enforcer 100 will align itself on uneven pulls.
- Hydraulic pump is a 2-stage, high pressure unit controlled by remote hand switch with 25 foot cord.
- 8 Tow bar provides puller with plenty of mobility.
- Pushing adapters have a diameter of 4.13" and 2.50".



An ideal puller for steel mills, mines, oil fields, utility projects, paper mills, construction sites, railroads, airline shops, shipyards or anywhere else where large equipment and machinery pose tough maintenance challenges.



#### Ordering Information

$\rightarrow J \leftarrow Puller Jaw Tip$ $\downarrow \downarrow L \qquad \qquad \downarrow N \rightarrow J \leftarrow \downarrow K$ $M \rightarrow \downarrow \leftarrow \downarrow K$												
Order No.	Adapter Type	Amount included	J	К	L	М	N					
	Type	w/puller	(in.)	(in.)	(in.)	(in.)	(in.)					
44745	Push	1	4.13	_	13.50	2.50	—					
44766	Ext.	4	4.13	_	—	_	8.00					

4.13

3.50

1

<b>"ENFOF</b>	"ENFORCER 100" UNIVERSAL PULLER							
Order No.	Description							
PH1002	100 ton, 2-jaw universal hydraulic puller. Includes: 2-jaw Lock-Jaw™ puller, PE552S 2-speed electric/hydraulic power unit, C10010C 100 ton hydraulic cylinder with 10.25" stroke and six adapters. Wt., 890 lbs.							
PH1002J	100 ton, 2-jaw universal hydraulic puller. Includes: 2-jaw Lock-Jaw™ puller, but without hydraulic power unit., C10010C 100 ton hydraulic cylinder with 10.25" stroke and six adapters. Wt., 825 lbs.							
PE552S Pump only. 1 1/8 hp, 115VAC, 50/60Hz, single-phase, draws 25 amps at full load. Also available in 220VAC, 50Hz.								
NOTE: Fo	NOTE: For 220VAC, 50 Hz applications, order puller's Part No. PH1002-220							

Order No.	Min. Spread	Reach Min. Spread	Max. Spread	Reach Max. Spread	Puller Jaw Tip		Puller Jaw Tip		Vertical Stroke Adjust.	Overall Length	Max. Thickness Workpiece	Wheel Dia.	Power Source Requirements
	Α	В	С	D	E	F	G	H					
	(in.)	(in.)	(in.)					(in.)	(in.)	(in.)	(in.)	(in.)	(in.)
PH1002 PH1002J	15.00	42.00	48.00	34.00	1.00	2.25	5.00	10.25	12 - 36	94	12	8	115VAC, 50/60Hz, 25 Amp Cap.

303045

Push

#### ROLLER BEARING PULLER / INSTALLER (RAILROAD EDITION), 100 TON

Model Shown: PR3100J, PR3100S



#### Features

#### UNIVERSAL RAILROAD AXLE JOURNAL ROLLER BEARING PULLER/INSTALLER.

- Quickly remove or install tapered roller bearings.
- With both sling and jack models available and two pumps to choose from, you can tailor the unit to match your needs.
- The industry standard in most wheel shops.
- Each unit will service a full line of bearings with rotating end caps, from class B thru GG.
- Designed with the cooperation of major bearing manufacturers.
- Fast, simple, one-person operation with 100-tons of pulling force provided.
- Completely portable for easy, convenient positioning and out-of-the-way storage.
- Each unit complete with a heavy-duty 100-ton hydraulic cylinder, 10,000 PSI pump with remote control solenoid valve, hydraulic pressure gauge (11543), a pulling shoe and installing tube.
- CSA certified (LR19814)



Our roller bearing pullers are ideal for replacing tough, worn-out bearings on RR freight cars.



The photo above shows the Universal Puller in position on the roller bearing assembly, which is ready for removal.



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#### **PROTECTIVE BLANKETS**

Power Team has protective blankets available which may afford protection from injury to users and others should part breakage occur.

For more information, see page 242.

#### 

Power Team recommends the use of these blankets for all pushing, pulling, pressing, and lifting applications.

#### Ordering Information

Order No.	Model Type	Cylinder Type	Valve Type	H.P.	Pump Information Phase	Voltage
PR2100J †	Jack	Double-Acting	Solenoid	2 **	1	115VAC or 230VAC *
PR3100J †	Jack	Double-Acting	Solenoid	3	3	230VAC or 460VAC *
PR2100S †	Sling	Double-Acting	Solenoid	2	1	115VAC or 230VAC *
PR3100S †	Sling	Double-Acting	Solenoid	3	3	230VAC or 460VAC *

* Prewired at factory for hese voltages. Other voltages available upon request.

** The 2 hp, 115VAC requires 30 amp service.

† Equipped with hydraulic pressure gauge 11543.



#### Tooling Ordering Information

**IMPORTANT:** This tooling chart applies only to standard AAR configurations for freight car applications. In order to provide adapters needed to service housing-type locomotive and passenger car bearings, as well as metric bearings, Power Team must be provided with the following information. Bearing manufacturer's name and general arrangement drawing number, size of bearing to be serviced, railroad name and location and part numbers of adapters already in your possession if you currently own a Puller/Installer.

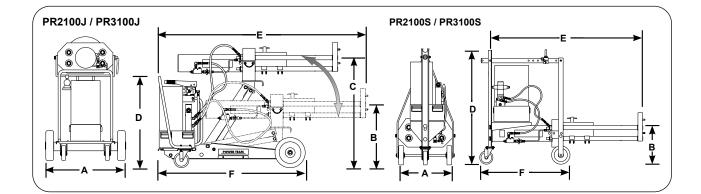
Tool		Class and size of bearing assem	nbly - TBU & SP "Metric Tooling"	
Description	120	130	140	150
Pulling Shoe, Insert Adapter	351830	30512	30521	30520
Guide Tube & Cap Screw Assy.	253341	253342	253343	253344
Cap Screw *	253339	253394	253339	253395
Guide Tube Adapter	212247	21247	21247	21247
Installing Tube Adapter Ring	253335	253336	253337	253338

* Screws are supplied with the guide tube and should be ordered as replacements only.

Tool				Class and s	ize of bearing	g assembly to	be serviced			
Description	Class B 4.25" x 8"	Class C 5" x 9"	Class D 5.50" x 10"	Class E 6" x 11"	Class EE 5.50" Axle	Class EE 6" Axle	Class F 6.50" x 12"	Class G 7" x 12"	Class G 6.50" Axle	Class GG 6.50" Axle
Pulling Shoe		420845 is incl	uded as part of I	basic machine		Do No Order		420846	420846	420846
Pulling Shoe, Insert Adapter	30522	30512	30521	30520	30520	30519	30519	_	_	—
Guide Tube & Cap Screw Assy.	253313	253314 253317		253318	253316	253327	253320	253321	253319	253323
Cap Screw *	253156	253349	253308	253155	253307	253308	253310	253326	253309	253309
Guide Tube, No Adapter	23934	21248	21248	21247	21247	21247	21247	21247	21247	21247
Installing Tube		30416 is inclu	uded as part of b	asic machine		Do No Order		30417	30417	30417
Installing Tube Adapter Ring	21242	21258	21256-1	21255-1	21255-1	21257-1	21257-1	30586	30585	30585

* Screws are supplied with the guide tube and should be ordered as replacements only.

NOTE: Adapters listed above are for servicing the following roller bearing assemblies: Brenco "Crown-Taper", New Departure-Hyatt "Hy-Roll Taper", SKF "Expediter" and Timken "AP".



#### Technical Dimensions

Order No.		Б	~	P	-	F	Stroke	Сара	acity	Advance	Sp	Weight	
	A	В	U U	U	E			Pull	Inst.		Pull	Inst.	
	(in.)	(tons)	(tons)	(in./min.)	(in./min.)	(in./min.)	(lbs.)						
PR2100J	32.00	15.06	41.69	36.91	78.00	58.75	4.00	22.00	48.00	14.00	90.00	6.25	749.00
PR3100J	32.00	15.06	41.69	36.91	78.00	58.75	4.00	15.00	48.00	7.00	90.00	13.25	776.00
PR2100S	24.38	11.00	—	50.50	64.25	38.75	2.50	25.63	45.25	22.00	102.00	13.25	836.00
PR3100S	24.38	11.00	—	50.50	64.25	38.75	4.00	22.00	48.00	14.00	90.00	6.25	749.00

#### UNIVERSAL BEARING CUP INSTALLER



This installer adjusts to fit bearing cups from 3.63" - 6.50" O.D. It replaces over two dozen plates and drivers. Simply adjust the jaws to fit the cup I.D., lock the jaws, slip the new cup on and drive it home with a hammer.

Order No.	Description
7180	Universal bearing cup installer. Wt., 10 lbs.

ASSEMBLE YOUR OWN "CU	STOM-M	ADE" DRIVER TOOLS
POWER TEAM SEAL DRIVER SET	(so force is ap	clude discs and handles for custom seal driver assembly to provide a pilot (to prevent cocking), a spacer oplied on the proper area) and a driver (for even force dist.). Discs range from 0.50" thru 4.50" diameters ments. Each set includes a handy plastic box with pre-cut tool tray.
<b>2 3 3 3</b>	Order No.	Description
	27793	<b>STARTER SET.</b> Contains handle and discs especially selected to provide the driver sizes most frequently needed. Maximum utility at a modest investment! Wt., 4.00 lbs.
10	Order No.	Description
27797 Master Set (Board not included)	27794	<b>BASIC SET.</b> Wide coverage, low investment! Includes 41 discs and two handles. Size range: 0.50" - 3.00" diameter. Wt., 22.00 lbs.
all and the second s	27795	<b>BIG JOB SET.</b> Used for servicing large components. You get coverage of 3.06" thru 4.50" diameter with the 24 discs and handle provided. Wt., 45.00 lbs.
Detert No. 4 420 447	27797	MASTER SET. For maximum coverage. Three handle sizes and all 65 discs listed in chart below are included. Range: 0.5" thru 4.50" diameter. Wt., 68.00 lbs.
Patent No. 4,429,447	212377	TOOL ORGANIZER BOARD. Will accommodate all components of 27797 Master Set. Tools not included. Wt., 5.00 lbs.

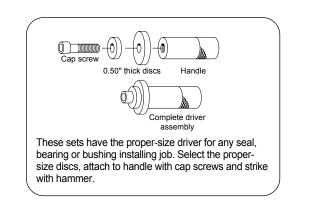
DISCS					
Order No.	Discs	Order No.	Discs	Order No.	Discs
	(in.)		(in.)		(in.)
27491	0.50	27512	1.81	27534	3.19
27492	0.56	27513 †	1.88	27535	3.25
27493 †	0.63	27514	1.94	27536	3.31
27494	0.69	27515	2.00	27537	3.38
27495 †	0.75	27516	2.06	27538	3.44
27496	0.81	27517	2.13	27539	3.50
27497 †	0.88	27518	2.19	27540	3.56
27498	0.94	27519	2.25	27541	3.63
27499 †	1.00	27520	2.31	27542	3.69
27500	1.06	27521	2.38	27543	3.75
27501 †	1.13	27522	2.44	27544	3.81
27502	1.19	27523	2.50	27545	3.88
27503 †	1.25	27524	2.56	27546	3.94
27504	1.31	27525	2.63	27547	4.00
27505 †	1.38	27526	2.69	27548	4.06
27506	1.44	27527	2.75	27549	4.13
27507 †	1.50	27528	2.81	27550	4.19
27508	1.56	27529	2.88	27551	4.25
27509 †	1.63	27530	2.94	27552	4.31
27510	1.69	27531	3.00	27553	4.38
27511 †	1.75	27532	3.06	27554	4.44
		27533	3.13	27555	4.50

† Items contained in 27793 starter set.

SET COMPONENTS Order No. Description 10012 † 1/4"-20 UNC X 0.88" * 10020 † 1/4"-20 UNC X 1.25" * 10854 † 1/4"-20 UNC X 1.75" 10855 † 1/4"-20 UNC X 2.75" * 1/4"-20 UNC X 2.25" * 12001 + 27487 † Small Handle 5" X 3/4" Dia. 27488 Med. Handle 6" X 1-1/4" Dia. 27489 Large Handle 6" X 1-5/8" Dia. 27490 Extension Tube 7350 † Allen Wrench



* Socket head cap screw.



## >Power Team

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